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## Identification of grain growth mechanisms during the sintering of Cr-doped UO<sub>2</sub>

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In the global consideration of improving nuclear safety, the Cr-doped UO<sub>2</sub> nuclear fuel is a promising candidate for "Accident Tolerant Fuels" (ATF). Due to a larger grain size compared to a pure UO<sub>2</sub> fuel, Cr-doped UO<sub>2</sub> shows a better fission gas retention and a limited pellet/cladding interaction. Although the synthesis of this fuel has been studied extensively, the grain growth mechanisms are not yet fully understood. Two mechanisms are discussed: a dissolution precipitation mechanism created by the formation of a liquid chromium phase, and a mechanism of accelerated uranium diffusion due to atomic defects caused by solubilized chromium. In addition, many studies have shown a strong sensibility of grain growth on process parameters (powder preparation and sintering). This behavior therefore makes it difficult to identify the mechanisms of grain growth and the influential factors.

Thus, a parametric study of the synthesis of Cr-doped  $UO_2$  was carried out. Different powder preparation methods were tested, and several sintering atmospheres (fixed and variable) were applied. The different factors that influence grain growth were identified and isolated. It appears that the key factors are the homogeneity of dopant distribution and the progressive solubilization of Cr in  $UO_2$  which is directly linked to the oxygen partial pressure of the sintering atmosphere.