



**HAL**  
open science

## Structure and durability of opal crystallized glass plates

Léa Brunswic, Frederic Angeli, Laurent Gautron, Thibault Charpentier,  
Stephane Gin, Pierre Asplanato, Huseyin Kaya, Seong Kim

### ► To cite this version:

Léa Brunswic, Frederic Angeli, Laurent Gautron, Thibault Charpentier, Stephane Gin, et al.. Structure and durability of opal crystallized glass plates. *International Journal of Applied Glass Science*, 2024, pp.DOI: 10.1111/ijag.16698. cea-04852479

**HAL Id: cea-04852479**

**<https://cea.hal.science/cea-04852479v1>**

Submitted on 20 Dec 2024

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

# Structure and durability of opal crystallized glass plates

L. Brunswic<sup>1</sup>, F. Angeli<sup>1,\*</sup>, L. Gautron<sup>2</sup>, T. Charpentier<sup>3</sup>,  
S. Gin<sup>1</sup>, P. Asplanato<sup>1</sup>, H. Kaya<sup>4</sup>, S. H. Kim<sup>4,5</sup>

<sup>1</sup>*CEA, DES, ISEC, DPME, Université de Montpellier,  
Marcoule, 30207 Bagnols-sur-Cèze Cedex, France*

<sup>2</sup>*Laboratoire Géomatériaux et Environnement (LGE,  
EA 4508), Université Gustave Eiffel, 5 boulevard Descartes,  
Champs-sur-Marne, 77454 Marne la Vallée Cedex 2, France*

<sup>3</sup>*Université Paris-Saclay, CEA, CNRS,  
NIMBE, 91191 Gif-sur-Yvette cedex, France.*

<sup>4</sup>*Department of Materials Science and Engineering,  
The Pennsylvania State University, University Park, Pennsylvania, USA*

<sup>5</sup>*Department of Chemical Engineering and Materials Research Institute,  
The Pennsylvania State University, University Park, Pennsylvania, USA*

\* *Corresponding author: Frédéric Angeli, frederic.angeli@cea.fr*

(Dated: January 6, 2023)

## Abstract

17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37

The understanding of the ability of glassware products to retain their constitutive elements during alteration in contact with edibles or beverages lies at the core of the REACH topic and food contact regulations. In this study, an opal crystallized glass plate, obtained from the addition of fluorine to a soda-lime base glass has been structurally characterized and altered in food contact like conditions. The investigations on the pristine opal crystallized glass led by optical microscopy, scanning electron microscopy, transmission electron microscopy, X-ray diffraction, ToF-SIMS, solid state NMR spectroscopy and X-Ray Diffraction evidenced the nature of the following crystalline phases:  $\text{CaF}_2$ ,  $\text{BaF}_2$  and  $\text{NaF}$  as well as the distribution of the constitutive elements in the glassy matrix. Overall a continuum of fully vitreous to glass-ceramic material was noticed with different morphology from which we studied two extremes cases: the top surface that resembles a soda-lime glass which was prepared as a slab and the highly crystallized bulk using powder obtained from the grinding of a plate. Powder and slab were altered together at  $70\text{ }^\circ\text{C}$  in acetic acid 4 % (v/v) imposing a pH of 2.4 in an airtight container for 231 days to 3 years. Kinetics of alteration were determined through ICP-AES analysis of regular alteration medium samplings. Although originating from a single item, the powder and slab did not show the same behaviour. The bulk powder alteration is characterized by a predominant hydrolysis phenomenon impacting the crystals and the glassy matrix at the same rate, leaving no remaining altered layer at the surface whereas a  $1.25 \pm 0.022\text{ }\mu\text{m}$  thick alteration layer was observed by Spectroscopic Ellipsometry on the smooth surface of the plate after 231 days. The mechanisms for the formation of this altered layer as well as the differences between the powder, representative of the bulk opal crystallized glass and the slab that remains the actual surface in contact with edibles are discussed in the article.

## INTRODUCTION

Opal crystallized glass is a choc resistant, heat resistant and endlessly tailored material widely used for tableware and cookware. This unique material brings together two opposite features of material sciences: an amorphous matrix, that can be qualified as glass, and well-ordered crystals embedded in the matrix, making it a glass-ceramic. Three different crystalline phases originating from the addition of fluorine to a soda-lime base composition are bringing color and opaqueness to this material. Opal glass items are used repeatedly on a daily basis to hold in edible contents requiring sturdy and lasting durable properties, especially regarding food contact. The International Standards Organization has established acetic acid 4 % (v/v) as food substitute for testing standards shedding the light on the lack of scientific knowledge on glassy matrices' chemical durability under acidic conditions and specifically glass-ceramics [Stone-Weiss et al. \(2020\)](#). A plate made of opal crystallized glass has been studied in light of silicate glass alteration to improve the understanding of the migration of elements between the glass-ceramic and the food substitute over years. Based on standardized test ISO 7086 [Ceramic cookware in contact with food — Release of lead and cadmium](#) — the alteration of bulk powder and a slab representative of the actual surface of the plate were altered at 70 °C in acetic acid 4 % (v/v) for three years and monitored through characterizations of the surface and the alteration solution.

All opal plates start with a gob of fused glass dropped at the center of a steal mould and immediately centrifuged to reach the desired size and thickness of glass. From a macroscopic point of view it forms a white plate, almost opaque, with two large and almost flat surfaces: the top and the bottom. Optical microscope images of both sides and the width of the plate are presented in figure 1. The bottom side of the plate lies in contact with the steal mould during the shaping process, resulting in two major differences between the top and the bottom sides: *i*) the bottom side exhibits a microscopic roughness visible in figure 1b , which is not the case of the top face that remains smooth (figure 1a) *ii*) the cooling rates of the two sides are different as the top side is only in contact with the atmosphere which has a poor calorific capacity, especially compared to the steal mould, strongly impacting the crystallization process in the glass. This process results in plates with two non equivalent faces and macroscopic heterogeneous distribution of the crystalline phases width-wise. The glass structure before alteration is described for purposes of comparison with the after alteration case but not discussed as too many industrial parameters that cannot all be divulged come into play. To embrace the diversity found in a sample plate this material was

69 studied under two different forms: powder, corresponding to the average bulk, dominated by a  
 70 glass-ceramic structure, and a slab cut from a plate and representative of the real case surface in  
 71 contact with edibles. The composition of the bulk powder was determined by complete acidic  
 72 dissolution and is given in table I.

oxide	SiO <sub>2</sub>	Na <sub>2</sub> O	Al <sub>2</sub> O <sub>3</sub>	CaO	BaO	K <sub>2</sub> O	F <sub>2</sub>
mol%	73.6	11.9	4.8	2.2	0.8	1.0	5.7

TABLE I: Bulk glass composition in molar percent of oxide analyzed by ICP-AES after complete acidic dissolution. The relative uncertainty on these measurements is considered to be 20 %.

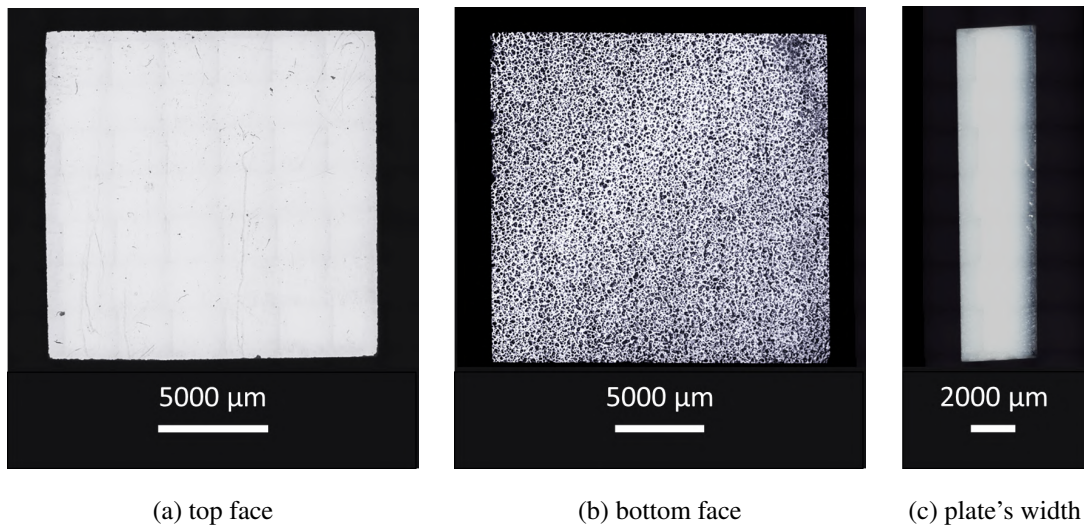


FIG. 1: Optical micrographs of an opal crystallized glass slab cut from the middle of a plate with **1a** the top face of the plate with a smooth aspect, **1b** the bottom face which exhibits important roughness and **1c** a view of the total width of the plate with the smooth top side along the left long side and the rough bottom side along the right long side.

## I. RESULTS AND DISCUSSION

### A. Pristine glass structure

*a. SEM* The observation of a cross-section comprising the entire breadth, 4 mm, of a plate including the top and bottom faces showed different degrees of heterogeneity in terms of phases and distribution of these phases although the distribution of silicon, the main glass constituent, seemed homogeneous throughout the sample. Crystals are embedded in a glassy matrix with different glass/crystals ratios depending on the distance to the top. The first observable crystals under these conditions were located 9  $\mu\text{m}$  below the top surface, and their measured diameter was about 60 nm. 20  $\mu\text{m}$  below the surface the average diameter of the crystals measured was increasing to 90 nm, in correlation with the mapping of fluorine, given in figure 2, which appears completely depleted from the first 7  $\mu\text{m}$  area and then gradually increasing as the crystal's diameter grows. The larger crystals were found in the center region spreading across the majority of the sample's breadth and measured up to 200 nm with an homogeneous distribution within the glassy matrix. No crystals were observed in the 100  $\mu\text{m}$  closest to the bottom surface although the chemical mapping clearly shows the presence of F except for the last 3  $\mu\text{m}$ . As a matter of fact, crystals with a diameter inferior to 50 nm could not be detected through this technique but the probability of these nanocrystals was answered later on thanks to solid state NMR spectroscopy data. Sodium also showed a very peculiar gradient of distribution near the top surface with the outermost 4  $\mu\text{m}$  exhibiting a strong presence of Na followed by a depleted region shifting through a smooth gradient to the base level of sodium found throughout the majority of the sample. The same pattern was observed from the bottom face spreading on a twice smaller area.

*b. Tof-SIMS* In accordance with SEM, Tof-SIMS showed for the smooth face analysis, a top 4  $\mu\text{m}$  thick layer enriched in Na, Ba and Ca as observed in figure 3a. Moreover Si, Al and K appeared depleted from the top 6  $\mu\text{m}$  of the sample, which could be foreseen from the top air side chemical mapping of Si in figure 2 but did not clearly show for Al and K. Since the Tof-SIMS profile could not be made quantitative as the ion yields depend both on the element and the local matrix, and no internal standard element could be used, great variations of intensity don't necessarily account for great concentration changes in the glass. But Tof-SIMS sheds light more precisely on the first hundreds of nanometers that could not be observed via SE microscopy and displayed a very peculiar distribution of elements among the first 200 nm completely different from

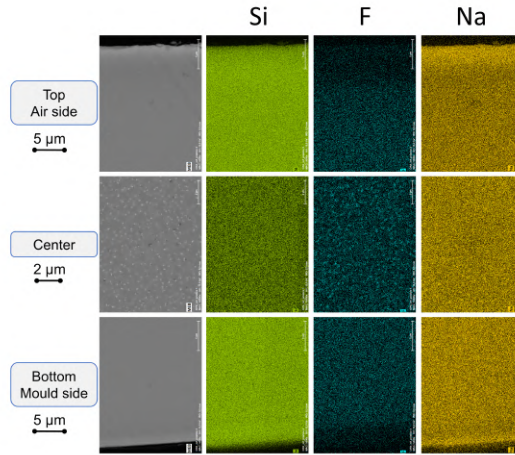


FIG. 2: SEM micrographs (backscattered electrons) of the top, middle and bottom regions of a cross-section from an opal crystallized glass plate and EDS mapping of Si, F and Na from the same regions.

103 the previous observations. Figure 3b presents a similar trend for all elements analyzed except Na:  
 104 steeply decreasing gradients until 180 nm depth followed by a stabilization of the signals slowly  
 105 starting to show the trends confirmed by the deeper analysis on the left hand side. On the opposite,  
 106 Na was quite depleted from the top 180 nm before entering the enriched area observed between 0  
 107 and 4  $\mu\text{m}$  in figure 3a. Given that the first 180 nm layer was also hydrated as seen on ToF-SIMS  
 108 profiles of H, SiOH and Na (available in the figure S14 of the supplementary information), the  
 109 depletion of Na could be seen as the result of first stage atmospheric alteration due to the storage  
 110 of the glass [Chopin et al. \(2008\)](#), [Majérus et al. \(2020\)](#) between its production and the start of  
 111 the experiment. A greasy deposit composed of sodium carbonates typically occurs at the surface  
 112 of the glass after 4 weeks of storage at room temperature and humidity. No crystals of sodium  
 113 carbonate were observed in our case but they might have been eliminated by washing beforehand  
 114 as the storage duration exceeded 4 weeks. An analysis of the bottom face has been conducted but  
 115 could not be validated because of the surface roughness, as shown in figure 1b.

116 *c. NMR spectroscopy* The powder obtained from the crushing, grinding and sieving of a  
 117 commercial plate was analyzed by Magic-Angle Spinning (MAS) NMR spectroscopy giving an  
 118 overview of the average predominating structure of opal crystallized glass plates. The optical  
 119 properties of the same opal crystallized glass were studied by Rio et al. [Rio et al. \(2021\)](#) and it  
 120 was determined that crystals represented 8 wt% of the material, otherwise constituted of 92 wt% of  
 121 glassy matrix. The fluorine-19 MAS NMR spectra collected from pristine opal crystallized glass

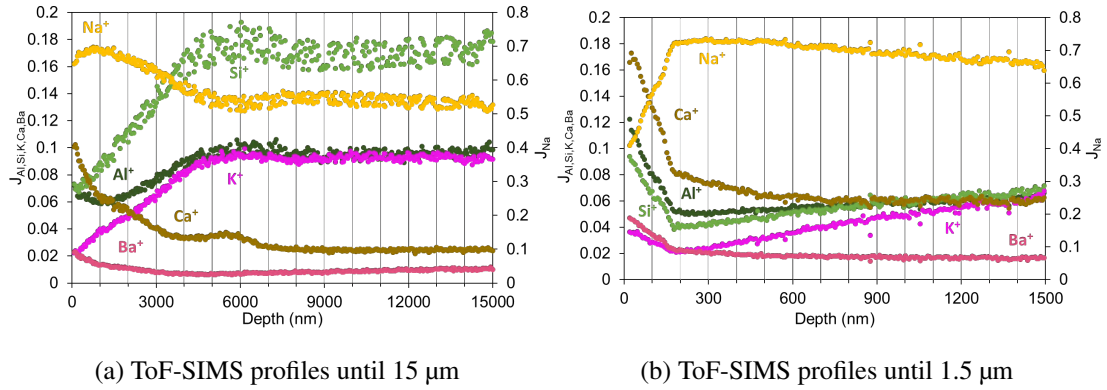


FIG. 3: ToF-SIMS profiles obtained from the analysis of the smooth face of a pristine opal crystallized glass plate. The ions displayed represent the species detected by the mass spectrometer after sputtering. The signals are normalized to the total intensity. Signals from Al, Si, Ca, Ba and K are read on the left hand Y-axis and signal from Na is read on the right hand Y-axis.

122 powder, represented in figure 4a, show the presence of 3 crystallized compounds: NaF, CaF<sub>2</sub> and  
 123 BaF<sub>2</sub>, and a glassy amorphous matrix. This technique allows the quantification of these phases  
 124 by fitting the peaks yielding a distribution of Na and F among the different phases that has been  
 125 reported in figure 4b and 4a respectively. 11 % of the total fluorine molar content was found  
 126 in the glassy matrix, as shown in the zoomed spectra with purple dashes, explaining the bottom  
 127 region with chemical mapping of F but no crystals in figure 2 as part of fluorine is dissolved in  
 128 the glassy matrix. The highest contribution of F goes for the NaF crystallized phase with 64 %  
 129 of F consumed far from the 22 % for CaF<sub>2</sub> and 2 % for BaF<sub>2</sub> crystals. 1 % of the total area of  
 130 the spectra occurred as a line at -98 ppm and was assigned as an unknown phase (uP). It is most  
 131 probably a very little fraction of CaF<sub>2</sub> forming a solid solution with another cation or a lone phase  
 132 arising from the presence of very small amounts of impurities in the glass forming its own phase.  
 133 Considering the <sup>23</sup>Na spectrum (figure 4b), the fitting yields 34 % for the glassy matrix and 66 %  
 134 for NaF contribution, accounting for all the transitions detected, namely central and satellite, of  
 135 the Na sites from NaF and only the central transitions from the Na sites in the glassy matrix.  
 136 Hence the normalization of the contribution from the NaF crystals to the intensity of the central  
 137 transition only for the appropriate  $\ell$  and  $m$  values Freude and Haase (2019) giving a final output of  
 138 43.8 % for the NaF crystallized phase and 56.2 % of Na located in the glassy matrix. In summary,  
 139 the high sensibility of <sup>19</sup>F nucleus provided fine information on fluorine and earth-alkali elements



140 distribution: most of the calcium content is crystallized, 81 % of Ca is incorporated under the form  
 141 of  $\text{CaF}_2$ , as opposed to barium with only 20 % found in the crystalline phase. Although fluorine  
 142 remained the main constituent of the crystallized phase, part of fluorine is dissolved in the glassy  
 143 matrix. Data regarding sodium emerged from the cross-checking of  $^{19}\text{F}$  and  $^{23}\text{Na}$  MAS NMR fits,  
 144 both data sets agreeing on 43 % of the total sodium found in the NaF crystals and 57 % Na in the  
 145 matrix lowering the  $\text{Na}_2\text{O}$  content of the glassy matrix to 6.7 mol%. Aluminum in this material  
 146 has also been investigated with  $^{27}\text{Al}$  MAS NMR demonstrating the presence of Al in the glassy  
 147 matrix only and almost exclusively under tetrahedral configuration (figure S15 in supplementary  
 148 information). A very small contribution of 6-fold coordinated Al atoms was noticed and estimated  
 149 to be inferior to 1 % with no impact on the global structure.

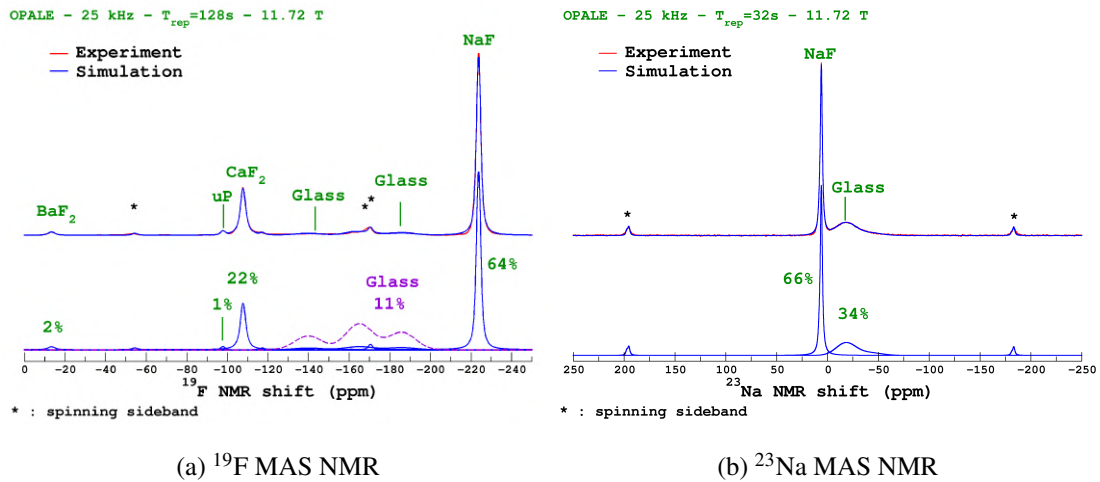


FIG. 4: Experimental and simulated MAS NMR  $^{19}\text{F}$  (4a) and  $^{23}\text{Na}$  (4b) obtained from pristine opal glass powder at 25 kHz and 11.72 T. The glass contribution in figure 4a (purple dashes) is zoomed.

150 *d. X-Ray Diffraction* The pristine opal glass was also characterized by X-Ray Diffraction:  
 151 the XRD pattern is presented in the figure 5. It is typical of a glass embedding crystals like in a  
 152 glass-ceramic, with large “bumps” characteristic of the vitreous matrix, from which we see Bragg  
 153 peaks related to the different crystals. The three expected crystals were identified: NaF,  $\text{CaF}_2$  and  
 154  $\text{BaF}_2$ , from the crystal structures of villiaumite (halite-type), fluorite and frankdicksonite (fluorite-  
 155 type) respectively, as referenced on the website MinCryst (<http://database.iem.ac.ru/mincryst/>).

156 *e. Transmission Electron Microscopy* TEM was used in order to try to answer some questions  
 157 as asked above, in particular on the presence of crystals on a nanometric scale and on the variations

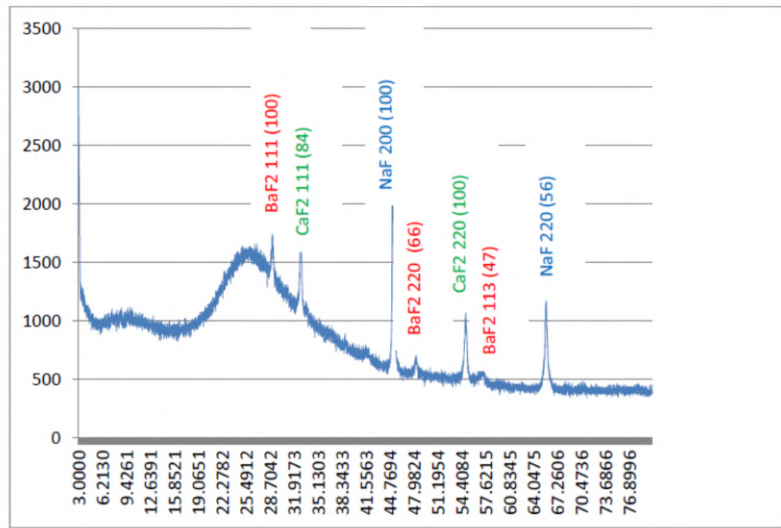


FIG. 5: X-Ray Diffraction pattern obtained from the pristine opal glass powder.

158 in composition over distances of the order of a few hundred nanometers. First, we could observe  
 159 and identify the different crystals embedded in the glass matrix, as shown in the figure 6. The  
 160 specific size of each crystal was observed as follows: NaF in range 150-200 nm, CaF<sub>2</sub> in range 50-  
 161 100 nm and BaF<sub>2</sub> in a range 20-30 nm. In the figure S16 (in the supplementary information), we  
 162 present a typical TEM image of a selected area from the pristine opal glass slab (the top air smooth  
 163 surface is at the bottom of the image), with EDS mappings of Na and F from the same region: we  
 164 could observe large crystals of NaF, relatively close to the surface (about 500 nm). Note that this  
 165 selected size-limited area is probably not representative of the sample, since usually we did not  
 166 observe crystals under the smooth surface in a zone of approximately the same thickness as that  
 167 observed by SEM (about 9 μm). As evidenced in the figure 3 from the ToF-SIMS analysis, the  
 168 profiles revealed some clear trends for Na, K, Al, Ca and Ba, both on large and small scales (15 μm  
 169 vs 1.5 μm). In order to confirm these trends, we performed composition profiles using TEM-EDS.  
 170 Figure 7 gives the profiles for Na, Ba and Ca (7a) and for Si and Al (7b). As for ToF-SIMS,  
 171 we observed a layer enriched in Na, Ba and Ca under the smooth surface of the sample, but the  
 172 decrease of the concentration was not the same for these elements: the layer was about 4 microns  
 173 thick for sodium, 3 microns for calcium and 1 micron for barium. We observed a peak of sodium  
 174 near the surface: it can be expected that the application of a double protective layer of palladium  
 175 and platinum can favor the movement towards the surface of certain elements, which seemed to be  
 176 the case in particular for sodium. Note that the elemental distribution among the first 200 nm did

177 not show clear trends similar to those observed in ToF-SIMS. Finally, contrary to the ToF-SIMS  
178 results, the profile for Si revealed a small depleted zone at the extreme surface (about 200 nm)  
179 then an enrichment followed by a slow decrease down to about 4.5  $\mu\text{m}$ .

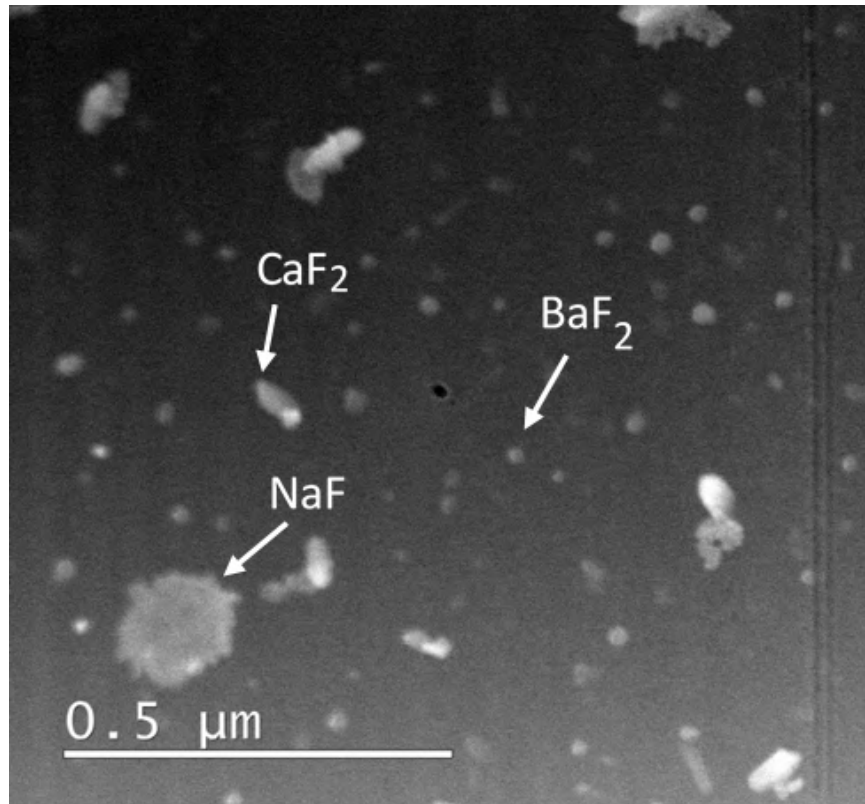


FIG. 6: TEM image of a selected area of the pristine opal glass slab.

## 180 **B. Chemical durability in acidic medium**

181 *a. bulk - leaching rate* As the alteration reactor contained both powder and monolith, it  
182 was estimated through surface measurements that the glass powder was responsible for 97 %  
183 of the glass surface exposed to the acidic solution, thus it can be considered that the elements  
184 leaching out of the glass from which the kinetics were calculated, account for the alteration of the  
185 bulk glass rather than the slab's surfaces. Consequently, the calculations based on the sampled  
186 solutions are representative of the alteration of the glassy matrix and the crystals embedded  
187 in it indiscriminately, as these two components cannot be deconvoluted easily. The resulting  
188 alteration can be described as an initial release of elements in solution followed by a leaching  
189 behaviour linear with time as seen in figure 8. As expected, the most released element was

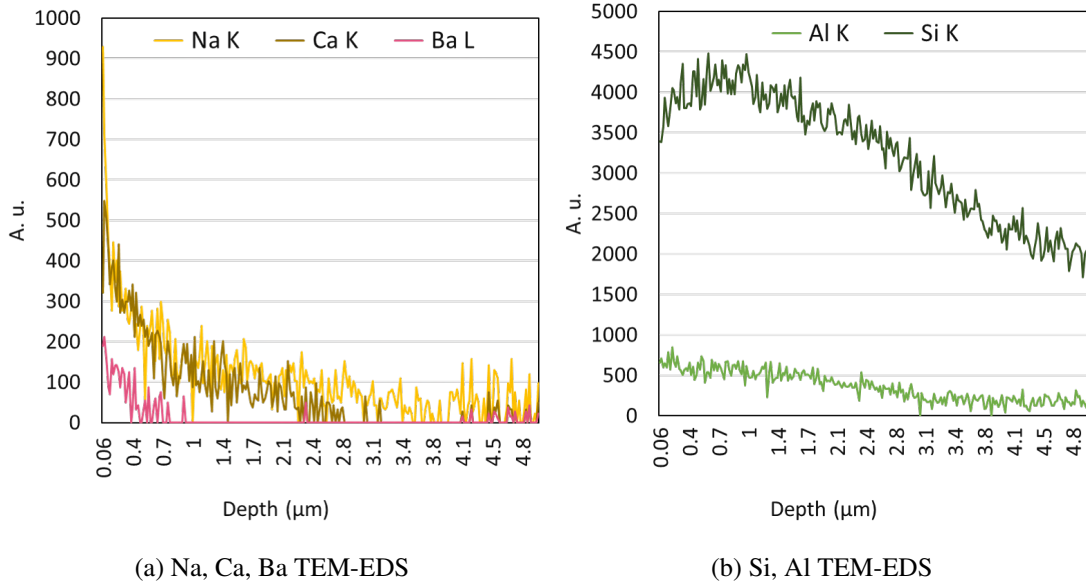


FIG. 7: EDS profiles obtained from the analysis of the smooth surface of a pristine opal crystallized glass plate under TEM. The vertical axis scale is given in arbitrary units.

190 sodium with a diffusion coefficient calculated from equation 5  $D_{Na} = 6.1 \times 10^{-21} \text{m}^2 \cdot \text{s}^{-1}$  after  
 191 28 days of alteration. After a month of alteration, the equivalent thickness of sodium stopped  
 192 being clearly linear with the square root of time but showed a direct linear dependency towards  
 193 time meaning that the rate of hydrolysis was very close to the rate of interdiffusion. Overall the  
 194 predominant leaching mechanism remained the hydrolysis of the glassy network for every glass  
 195 constituents after 28 days. No trend variation was observed all along the three years during which  
 196 the experiment was carried out and the hydrolysis rate was calculated from equation 4 yielding  
 197  $r_{Si}(t) = 2.6 \times 10^{-3} \text{g} \cdot \text{m}^{-2} \cdot \text{d}^{-1}$ . The markers of Ca have intentionally been made unobtrusive in  
 198 figure 8 as this element was very much subjected to lab contamination resulting in noisy analytical  
 199 data and unusable rate calculations. But the behaviour of calcium is expected to closely resemble  
 200 the one of barium as observed from the Tof-SIMS data acquired after 231 days of alteration shown  
 201 in figure 10.

202 *b. bulk - remaining alteration layer* After 1096 days (3 years) of alteration, the ETh values  
 203 calculated from equations 1, 2 and 3 for network-forming elements Si and Al were the lowest, as  
 204 expected from the structure, with  $\text{ETh}_{geo} = 1.20 \pm 0.04 \mu\text{m}$ , quickly followed by ETh of Ba and  
 205 K and capped by Na with  $\text{ETh}_{geo} = 1.87 \pm 0.06 \mu\text{m}$ . The values were calculated considering  
 206 a geometrical approximation of the glass powder's surface as explained in subsection II C and

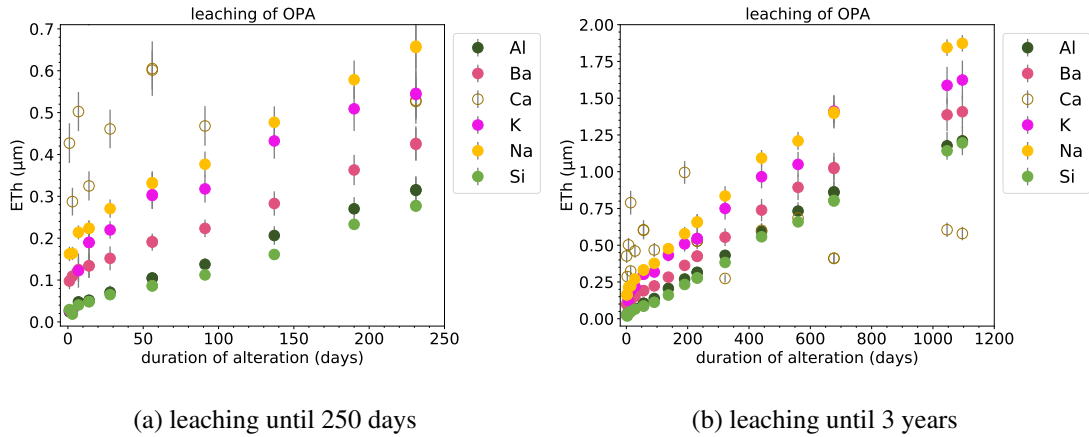


FIG. 8: Equivalent Thickness (ETh) calculations from ICP-AES data and geometric approximation of the glass surface of the main elements through time for opal glass powder at 70 °C, pH = 2.4.

207 equation 1. To figure out the impact of the surface measurement hypothesis on the calculated  
 208 ETh values, the glass surface was also measured by BET method supplying a surfaces' ratio  
 209  $S_{BET}/S_{geo}$  of 1.83, which is slightly lower than the  $2.5 \pm 0.2$  value typically given as a reference  
 210 and showed a closest agreement between geometrical and BET methods than usually found in  
 211 the literature [Fournier et al. \(2016\)](#). From the final picture given by ETh calculations presented  
 212 in figure 8, a remaining alteration layer depleted in sodium of  $0.67 \pm 0.1 \mu\text{m}$  according to the  
 213 geometrical approximation of the glass surface and  $0.37 \pm 0.05 \mu\text{m}$  from the BET measurements  
 214 should be observed. The remaining alteration layer was estimated by subtracting the ETh of  
 215 Si, which represents the fully dissolved glass, to the ETh of Na, the most leached out element.  
 216 To try to discriminate between these two methods the glass powder altered for 3 years (1096  
 217 days) was prepared as a polished cross section and observed by SEM. Figure 9 shows a global  
 218 view of a glass particle after alteration with homogeneous distribution of Na and Si across the  
 219 sample. On the closer view of the particle's edge no remaining alteration layer depleted in  
 220 sodium was observed. The sensitivity of the SEM observations under these conditions is estimated  
 221 to differentiate accurately highly depleted layers in sodium of 0.5 μm width and above. The  
 222 absence of sodium depleted layer observed could be due to a width too thin to be imaged via this  
 223 microscopic scanning method or to the partial depletion of the altered layer leading to insufficient  
 224 contrast detected by SEM-EDS of Na between the pristine and altered zone and potentially both  
 225 hypothesis combined. Overall, hydrolysis resulted as the main alteration mechanism of the bulk

226 powder with close leaching kinetics for all the glass constituents measured in solution and no  
227 characterized sign of interdiffusion remaining on the powder after 3 years of alteration observed  
228 by SEM-EDS microscopy.

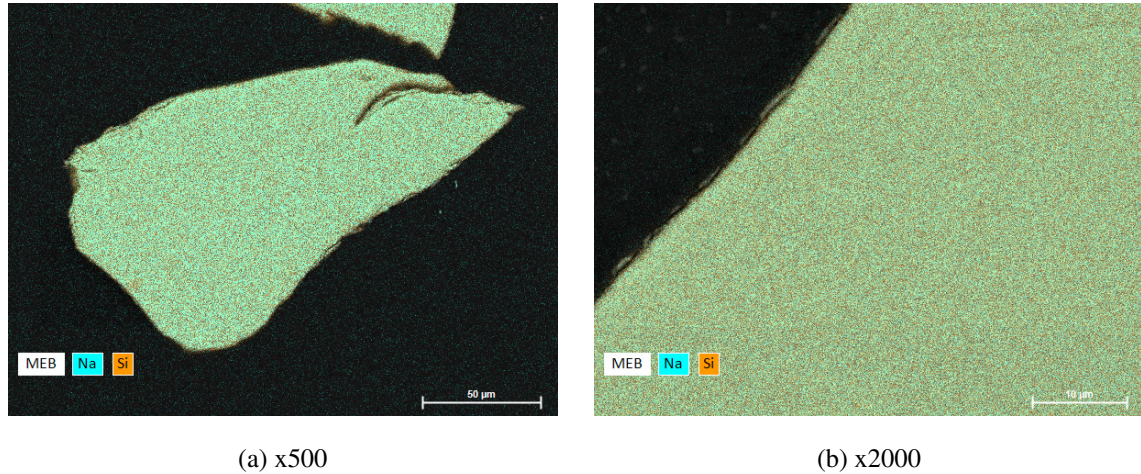


FIG. 9: SEM micrographs (backscattered electrons) and EDS mapping of Si and Na of a grain of glass after 3 years of alteration at 70 °C, pH = 2.4 prepared as a polished cross section.

229 *c. slab - remaining alteration layer* According to SEM mapping and ToF-SIMS profiles  
230 conducted before alteration on identical samples (figure 2 and 3), the top first 5 μm of the  
231 smooth face did not contain fluorine nor crystals detectable through SEM (diameters superior  
232 to 50 nm), in other words the glass discussed hereafter had a vitreous aspect with sodalime-  
233 like composition. After 231 days of alteration the glass slab was removed from the reactor.  
234 Surface characterizations were then conducted on the smooth face of the altered slab showing a  
235 total alteration depth of 1.40 μm estimated thanks to the ToF-SIMS profiles of H<sup>+</sup> and SiOH<sup>+</sup>  
236 as displayed in figure 10b and 1.25 ± 0.022 μm according to the measurement conducted by  
237 spectroscopic ellipsometry presented in figure 11. During ellipsometry data processing, an optical  
238 model that represents the sample surface is built with initial guesses for alteration layer thickness  
239 and porosity. Theoretical Ψ and Δ which would be generated upon reflection from this optical  
240 model are calculated. The difference between experimentally measured Ψ and Δ from the sample  
241 and theoretical Ψ and Δ that are calculated with the model is minimized by fitting the fitting  
242 parameters (alteration layer thickness, porosity). In the plots in figure 11, model curves are the  
243 theoretical Ψ and Δ calculated with the “optimized” model obtained with fitted parameters. ToF-  
244 SIMS and Spectroscopic Ellipsometry are in good agreement although their probing area are very

245 different. ToF-SIMS was carried out on a 50 x 50  $\mu\text{m}^2$  zone whereas spectroscopic ellipsometry  
246 was ran on a  $\approx 0.5$   $\text{cm}^2$  area, probing a much larger area and yielding a very reliable average  
247 value of the global alteration of the smooth slab's face. The remaining alteration layer is mainly  
248 depleted in sodium, absent throughout most of its depth which can only be explained by a dominant  
249 ion-exchange/interdiffusion mechanism of alteration regarding sodium, as typically observed in  
250 silicate glasses alteration [Bunker \(1994\)](#), [Sinton and LaCourse \(2001\)](#). The very weak depths  
251 depleted in Al, Ca and Ba are better shown in the detailed plot shown in figure 10a. A highly  
252 similar behaviour was observed for earth-alkali Ca and Ba, both exhibiting a 47 nm depleted area  
253 at the surface followed by a swift increase and then a slowly decreasing plateau. This plateau  
254 could correspond to the initial level of Ca and Ba present in this region of the glass, although the  
255 normalized intensity remained above 1, because the profiles collected before alteration (figure 3)  
256 clearly showed a continual decrease of Ca and Ba signals in the first 5  $\mu\text{m}$  of the pristine glass. As  
257 a matter of fact the profiles displayed in figure 10 were normalized to a single value averaged from  
258 the non hydrated segment of the sample analyzed, which explains the apparent enriched area in Ca  
259 and Ba both as an artefact from the normalization and the heterogeneity of distribution depth-wise  
260 of these elements prior to alteration. Although very consistent in their behaviour throughout ToF-  
261 SIMS and SEM observations so far, Si and Al exhibit different distributions in the outermost 20 nm  
262 of the 231 days-altered glass surface which appeared depleted in Al leaving behind an Si-rich  
263 and highly hydrated surface layer. The profile obtained for potassium showed a small area about  
264 100 nm width near the surface fully depleted in K and followed by a bump spreading across 1.1  $\mu\text{m}$   
265 with normalized intensities above 1 before decreasing to a stable level of intensity corresponding  
266 to non-hydrated and thus non-altered glass. The same variations were noticed through TEM-EDS  
267 analysis as shown in figure 10d) excluding a simple matrix effect artefact from the ToF-SIMS  
268 profile. The peak near the extreme surface (0-0.3  $\mu\text{m}$ ) is probably due to the presence of the Pt-Pd  
269 protection layers deposition which could promote the migration of elements like K. The enriched  
270 area in potassium between positions 0.5 and 1.8  $\mu\text{m}$  was also observed by ToF-SIMS and could  
271 compensate the depletion of sodium in this same area. In figure 10 a plot featuring the profiles  
272 of Na and K only is given and the severely sodium depleted zones appeared to be the locations  
273 where potassium is retained. The opposite reciprocity of the distribution of these elements in the  
274 remaining altered layer let us think that potassium played a role in compensating the absence of  
275 sodium during the alteration process and raises the question of the origin of the potassium locally  
276 accumulated in the alteration layer. The origin of potassium can be twofold: *i*) from the glass,

277 through the internal migration of potassium contained in the underlying pristine glassy matrix  
278 towards the solution through the alteration layer fostered by exchanges with solution's protons  
279 that have penetrated in the glass, *ii*) potassium from the container or the solution, unwillingly  
280 present, often brought by pH electrode or other kinds of contamination resulting in external  
281 additions of K to the alteration medium. In the glass alteration literature, external additions of  
282 KCl salt to the alteration solution are reported to study the alteration kinetics decrease caused  
283 by the incorporation of cations (K, Cs, Li, Ca) in the alteration layer [Aréna et al. \(2019\)](#), [Collin  
284 et al. \(2018\)](#). In these studies the weakest concentrations of potassium studied to obtain a sensitive  
285 effect are at least a hundred times greater than the concentration reported here. Indeed after 231  
286 days of alteration, the solution was far from saturation regarding potassium or sodium as claimed  
287 in figure 8 by the absence of plateau. Thus, it is likely that the potassium observed in the alteration  
288 layer in figure 10 is of endogenous origin, that is not diffusing from the alteration solution into the  
289 glass sample under alteration but from the internal layers of the glass towards the external layers.  
290 Finally, the ToF-SIMS profiles highlight a 100 nm width zone between 1.3 and 1.4  $\mu\text{m}$ 's depth  
291 with the presence of protons and sodium, significant of the higher diffusion coefficient of protons  
292 into the glass than the diffusion coefficient of Na out of the glass.

293 **TEM-EDS analysis of the opal altered glass** As evidenced by TEM, we observed no crystal  
294 in the surface layer about 5 to 6  $\mu\text{m}$  thick, as shown in figure 7. In-depth monitoring of the sodium  
295 content seemed to be a good indicator for the identification of the alteration layer. We observed a  
296 depletion of Na in a region about 1.5  $\mu\text{m}$  thick below the smooth surface of the altered opal glass,  
297 as shown in figure 12a. This result is consistent with those from ToF-SIMS and spectroscopic  
298 ellipsometry, which proposed an alteration layer thickness ranging from 1.25 to 1.40  $\mu\text{m}$ . The Na  
299 content profile is presented in figure 12b: it displayed a depleted zone about 1.5  $\mu\text{m}$  thick below  
300 the surface, then an enrichment in sodium, which content then decreased slowly to a depth of about  
301 5 microns as already observed on the pristine glass by ToF-SIMS (figure 3a). It is assumed that  
302 the alteration layer corresponds to this layer 1.5  $\mu\text{m}$  thick depleted in Na.

303 We also realized EDS-TEM profiles for the other elements, to compare them to those obtained  
304 by ToF-SIMS and presented in the figure 10. For Ca and Ba, we got almost the same results  
305 (see figures S17a and S17b respectively in the supplementary information): for Ca the profile  
306 is the same, with a narrow depletion layer (about 50 nm thick) at the extreme surface, then  
307 a swift increase followed deeper by a slowly decreasing plateau. For Ba, the extreme surface



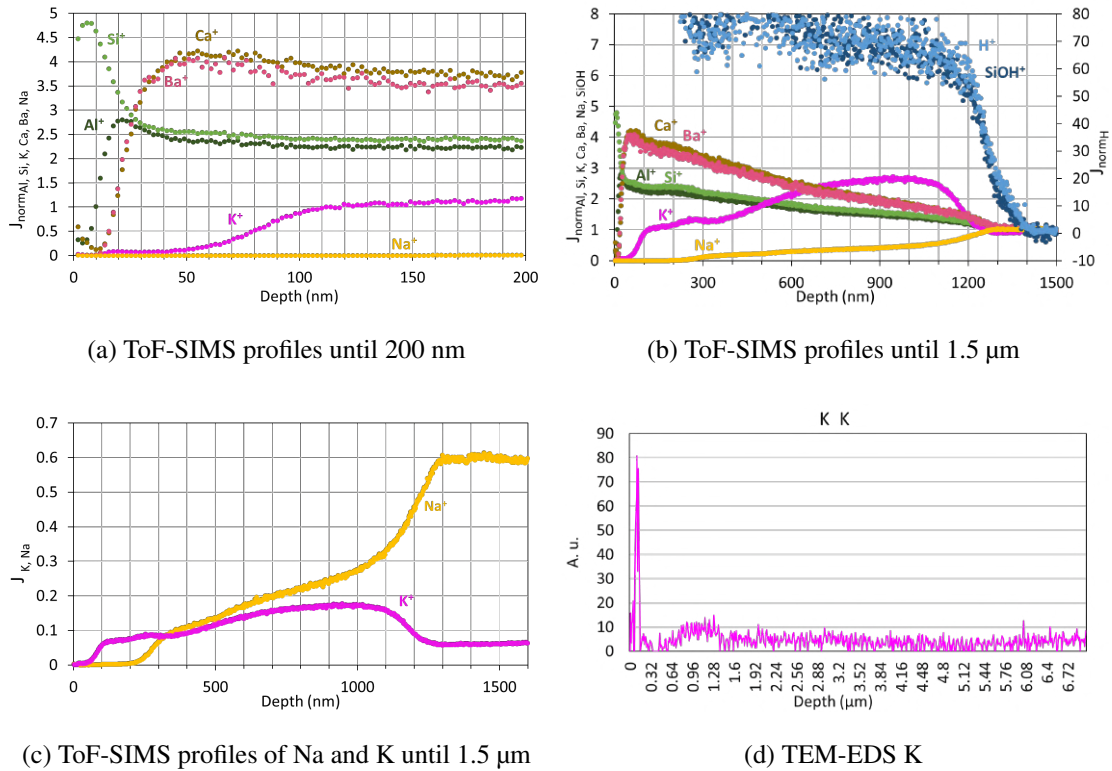


FIG. 10: 10a, 10b, 10c: ToF-SIMS profiles obtained from the analysis of the smooth face of a slab from an opal crystallized glass plate after 231 days of alteration at 70 °C and pH = 2.4. The ions displayed represent the species detected by the mass spectrometer after sputtering. The signals are normalized to the total intensity and to the pristine glass for the plots 10a and 10b. 10d: TEM-EDS profile of K (K-spectral line) obtained from opal glass plate slab smooth surface altered 231 days at 70 °C in acetic acid 4 %vol (pH = 2.4).

308 depleted layer is not clearly evidenced but the following zones are present. For Si and Al, we  
 309 obtained roughly the same results as those presented for ToF-SIMS (figure 10a): the narrow region  
 310 where Al and Si exhibit different behaviour is probably more about 40 nm thick just below the  
 311 extreme surface (see figure S18, in the supplementary information). The swift increases of both  
 312 concentrations are actually shifted, with the Si profile increasing about 20 nm before that of Al,  
 313 and both profiles reached their maximum point over a region of about 40 nm thick.

314 *d. slab - leaching rate* In the same reactor opal crystallized glass plates was altered under  
 315 two different forms: powder and slab. The remaining alteration layer have been carefully  
 316 characterized in both cases but only the kinetics of the powder is available. Applying the kinetics  
 317 obtained on the powder to try to match the final picture given by characterizations of the slab after

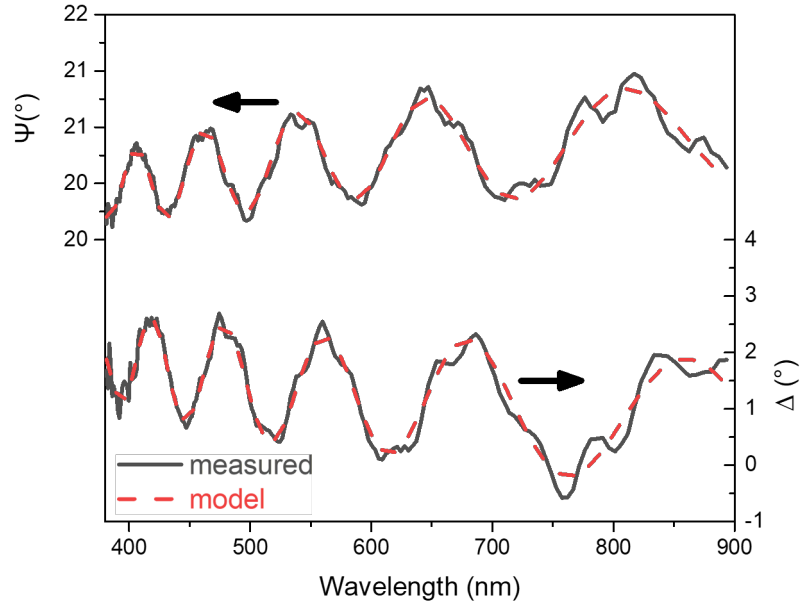


FIG. 11: Experimental ellipsometric spectra (in  $\Psi$  and  $\Delta$ ) of opal crystallized glass plate altered 231 days at 70 °C and pH = 2.4, measured at room relative humidity. The dashed lines are fittings to experimental data.

318 231 days of alteration is possible by taking into account the shape factor described by Fournier  
 319 et al. in Fournier et al. (2016). Theoretically the ratio of alteration rates obtained on powder  
 320 (with geometrical approximation of the surface) versus slab is  $F_s = \frac{R_{0_{powder}}}{R_{0_{slab}}} = 1.3 \pm 0.3$  which  
 321 can also be expressed as  $F_s = \frac{ETH_{X_{powder}} - ETH_{Si_{powder}}}{ETH_{X_{slab}}}$  = 1.3 ± 0.3 with X a glass constituting  
 322 element measured in solution and  $ETH_{X_{slab}}$  the depth depleted in element X from the ToF-SIMS  
 323 corresponding profile. The shape factor obtained for the elements depleted after 231 days are  
 324 given in table II. The calculated  $F_s$  values do not range into the limits determined by Fournier  
 325 et al. displaying great discrepancies between the powder and slab alteration rates that cannot  
 326 be only imputed to the shape of the glass. Other conceivable reasons for such differences  
 327 between glass powder and slab are multiple and intertwined. Firstly the structures of both  
 328 preparations were different. The glass slab exhibited a vitreous outer layer and no crystals in  
 329 the area that has been affected by alteration until 231 days. Oppositely the glass powder is  
 330 predominantly composed of grains with a high density of 50 to 200 nm crystals embedded in a  
 331 crystal matrix. Secondly the composition are not strictly equivalent. In the case of glass powder

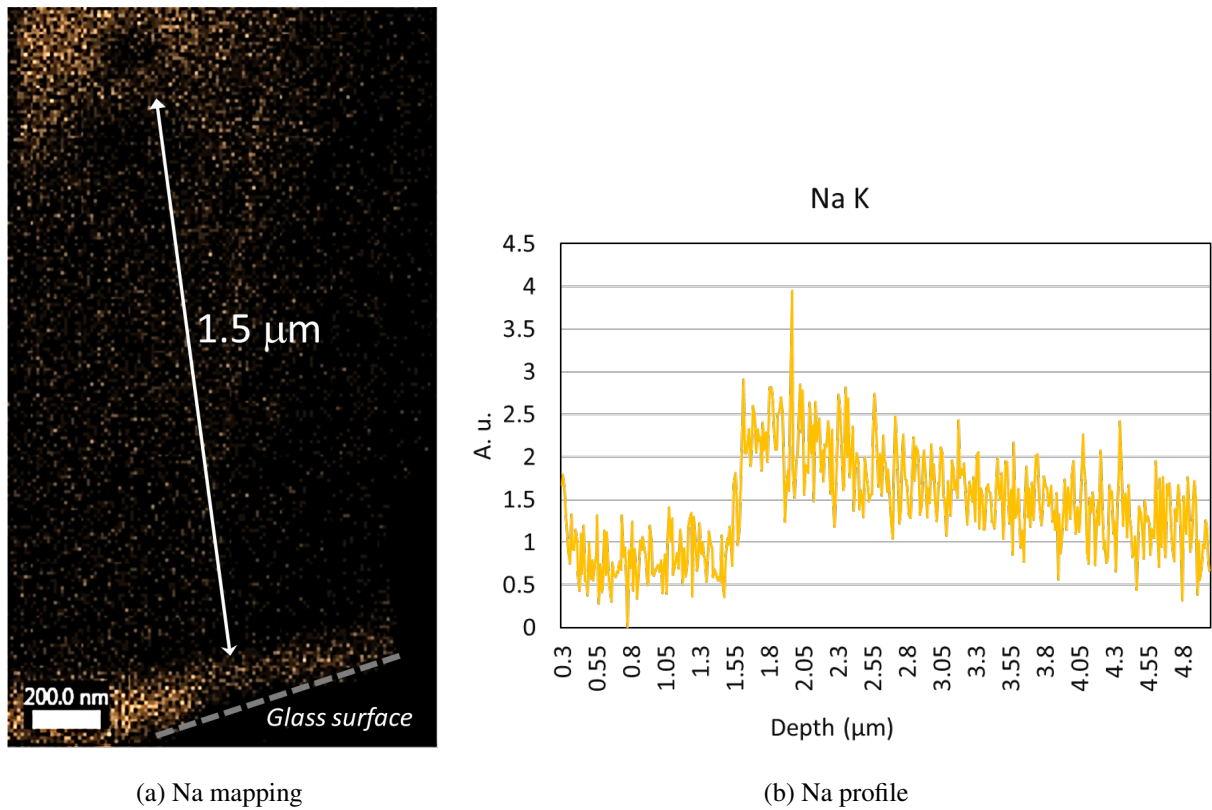


FIG. 12: [12a](#) EDS mapping of Na in a selected area of the 231-days-altered opal glass. The surface of the altered glass slab is indicated by the dotted line at the bottom of the picture. [12b](#) EDS profile of Na from the smooth surface of the altered opal glass. The horizontal axis scale is in microns.

332 there is a structural heterogeneity as discussed there-before resulting in 2 very different but closely  
 333 interwoven phases, which global composition is constant at a grain scale. But the composition of  
 334 the glassy matrix only could not be measured as the great magnification required to hit in between  
 335 crystals caused the well known migration of alkali from the glassy matrix under the electron beam,  
 336 altering the targeted composition. Regarding the slab the situation is opposite with a structurally  
 337 homogeneous material but undeniable variations in elemental distribution as shown in figure 2.  
 338 Therefore besides the presence of crystals in the powder, it is also hard to appreciate and quantify  
 339 greater concentrations of alkali at the surface of the slab that would obviously affect the alteration  
 340 mechanisms of the object. Consequently, the chemical durability of the surface of the plate cannot  
 341 be considered as equivalent to the one of the bulk in terms of rates as well as mechanisms of  
 342 alteration. As a matter of fact, the slab's alteration is dominated by interdiffusion after 231 days  
 343 in acetic acid 4 % (v/v) at 70 °C when the kinetics given by the powder show the preponderating

344 role of hydrolysis under the very same conditions.

element	$F_s$
Na	0.27
K	0.21
Al	1.89
Ba	3.16
Ca	5.34

TABLE II: Shape factor calculated from solution analysis and ToF-SIMS profiles for Na, Al, Ba, Ca and K in opal crystallized glass plate after 231 days of alteration at 70 °C and pH = 2.4.

345 *e. Structure of the altered bulk glass* After 969 days of alteration, powder was sampled from  
346 the reactor and analyzed by NMR spectroscopy again to investigate structural changes of sodium  
347 and fluorine caused by the long term bathing in acetic acid 4 % (v/v) at 70 °C. The spectra collected  
348 after alteration for  $^{19}\text{F}$  and  $^{23}\text{Na}$  nuclei are presented in figure 13. All the  $^{19}\text{F}$  spectra given in  
349 figure 13a and 13b were acquired with 256 seconds recycling delay to allow full comparison of  
350 the data on pristine and altered glass including quantification. As shown by the overlap of the  
351 spectra, the results obtained are fairly the same before and after alteration, validating a congruent  
352 dissolution mechanism of glass and crystals simultaneously. Regarding sodium, the quantification  
353 of the crystalline phases from the  $^{23}\text{Na}$  MAS NMR spectrum after alteration (figure 13c) yielded  
354 43.5 % of Na distributed in the NaF crystals and 56.5% in the glassy matrix which remained very  
355 close to the proportions calculated before alteration (43.8% and 56.2% respectively). Nonetheless,  
356 a slight decrease of the width of NaF line after alteration can be noticed regarding this compound  
357 probed by  $^{23}\text{Na}$  and  $^{19}\text{F}$  MAS NMR (figures 13c and 13a respectively). This feature indicates  
358 the mild reduction of the quadrupolar coupling constant which is characteristic of the hydration  
359 and thus the alteration of glass Engelhardt and Michel (1987). This observation is well correlated  
360 with the kinetic data of sodium gathered during the leaching experiment with a slightly higher  
361 rate of alteration and equivalent thicknesses compared to all the other elements, as noticed in  
362 figure 8b. Consequently, this very small portion of hydrated sodium in the glass, that should  
363 form a remaining layer depleted in sodium but could not be detected through SEM is observed by  
364 NMR thanks to the high sensitivity of this technique to small nuclei with highly symmetrical sites

365 like sodium. A significantly higher chemical resistance from one of the crystalline phases would  
 366 necessarily conduct to a notably different ratio of distribution before and after alteration. In this  
 367 case, the quantification of the NMR spectra yielded very close ratios translating a relatively low  
 368 proportion of sodium hydrated. Therefore this result is consistent with a mechanism of alteration  
 369 mainly driven by hydrolysis that affects similarly the glassy matrix and the crystals with a very  
 370 slight preferential release of sodium, as expected from a fully vitreous soda-lime glass.

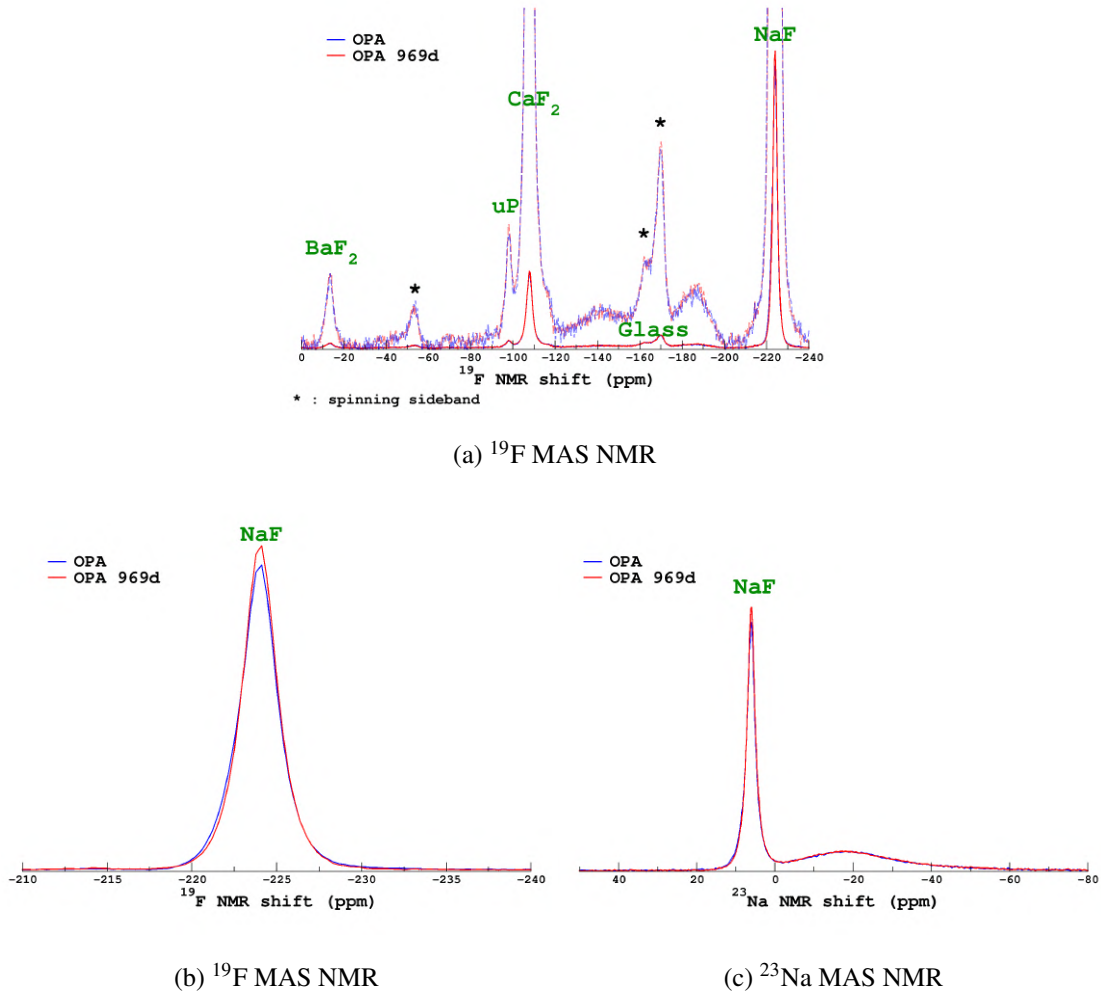


FIG. 13: 13a, Experimental MAS NMR  $^{19}\text{F}$  spectra obtained from pristine (OPA) and altered for 969 days (OPA 969d) in acetic acid 4 % (v/v) at 70 °C opal crystal glass powder, the dashed lines are amplifications of the spectra shown with solid lines and 13b exhibits a focus on the line of NaF before (OPA) and after alteration (OPA 969d). The same line of NaF seen from  $^{23}\text{Na}$  MAS NMR is displayed in figure 13c. All spectra were obtained from the same pristine and altered 969 days opal glass powders at 25 kHz and 11.72 T.

## CONCLUSION

Opal crystallized glass plates appear very different at various scales with each scale of analysis bringing up a unique level of information. In the pristine glass we can visually determine at a macroscopic scale a thin vitreous region and an thick opaque region in the width of plate as evidenced by optical microscopy. From a microscopic point of view most of the material is homogeneous except for variations of elements distribution close to the top and bottom surfaces of the plate as explored by low magnification SEM and ToF-SIMS. At a micro to nanometric scale, as observed by TEM with EDS analysis, the glassy matrix is riddled with 3 different types of crystals making it a composite yet compact bulk material. These observations outlined the necessity to study this material from different aspects. Firstly, the bulk material, under the form of powder, used for XRD and NMR analyses which gave us access to high precision data collected on a great number of particles giving an overview of the structure and durability. Structural information regarding the crystalline phases and evidences of fluorine in the glassy matrix were obtained from NMR, when alteration data were collected from the leaching kinetics in solution and the characterization of the remaining altered layer at the surface of the powder was carried out by SEM. As a result seemingly close rates of hydrolysis and interdiffusion were found and no major variations along the 3 years of alteration were noticed from the electronic imaging of altered grains cross-sections. Secondly a slab comprising the top and bottom faces of the plate was altered and characterized through multiple techniques. This slab showed a very different structure with no crystals near the surface and enrichment in Na, Ba and Ca correlated with a depletion in F in the top 10  $\mu\text{m}$  near the top smooth face. After 231 days of alteration, evidences of a higher interdiffusion than hydrolysis rate of alteration were observed from the micron-sized remaining alteration layer analyzed by TEM-EDS, ToF-SIMS and SE. Evidently, the surface and bulk of a single plate do not have the same kinetics nor mechanisms of alteration as the bulk material but overall the great durability of this opal crystallized glass under harsh alteration conditions such as acetic acid 4 % (v/v), at 70 °C for very long periods of time can be outlined. Especially the alteration of the bulk which is governed by the hydrolysis of the material, evolving at a constant, characterized and predictable rate at the same order of magnitude as resistant vitreous silicate glasses reported in the literature [Perera and Doremus \(1991\)](#), [Sinton and LaCourse \(2001\)](#), [Stone-Weiss et al. \(2020\)](#). Regarding the slab, the formation of an alteration layer was observed with potential protective barrier effects of this altered layer that could be studied in itself through an alteration experiment

402 to gather the kinetics of alteration of the glass slab only.

## 403 II. METHODS

### 404 A. Glass preparation

405 Opal glass plates were received directly from the manufacturer. Rectangular glass slabs were  
406 cut out from each item and the raw edges were polished to 1  $\mu\text{m}$  (roughness of the order of a few  
407 nm), no annealing step was performed. Glass powder with grain diameters ranging from 63  $\mu\text{m}$   
408 to 125  $\mu\text{m}$  was prepared and washed. Then Brunauer-Emmet-Teller (BET) method [Brunauer  
409 et al. \(1938\)](#) on a Micromeritics ASAP 2010 instrument with krypton gas was performed on  
410 the mentioned powder and the specific surface area of the powder was measured. Finally the  
411 ground powders were analyzed by Filab using Inductively Coupled Plasma Atomic Emission  
412 Spectroscopy (ICP-AES) to determine the molar composition of the bulk glass which was then  
413 normalized and converted to weight percent.

### 414 B. NMR spectroscopy

415 Magic-Angle Spinning Nuclear Magnetic Resonance (MAS NMR) data were collected on a  
416 Bruker Avance Neo 500WB spectrometer operating at a magnetic field of 11.72 T. A commercial  
417 Bruker CPMAS 2.5 mm (outer diameter of the  $\text{ZrO}_2$  rotors) was used at a spinning frequency of  
418 25 kHz. A recycle delay of 32 s and 256 s was used for  $^{23}\text{Na}$  and  $^{19}\text{F}$ , respectively. The NMR  
419 shifts were referenced to external 1 M aqueous NaCl ( $^{23}\text{Na}$ , 0 ppm), 1.0 M aqueous  $\text{Al}(\text{NO}_3)_3$   
420 (0 ppm) and using the  $\text{CaF}_2$  ( $^{19}\text{F}$  108 ppm) peak.  $^{23}\text{Na}$  and  $^{27}\text{Al}$  were acquired using a single  
421 sort pulse excitation (1  $\mu\text{sec}$ ) whereas, to cancel probe background signal,  $^{19}\text{F}$  was acquired using  
422 rotor-synchronized Hahn Echo sequence ( $90-\tau-180-\tau$  acquisition, with  $\tau$  being equal to a single  
423 rotor period). Data were processed and fitted using an in-house package (T. Charpentier). For  $^{19}\text{F}$   
424 MAS NMR, peaks and spinning sidebands were fitted using a mixture of Gaussian and Lorentzian.  
425 For  $^{23}\text{Na}$ , NaF peak (centerband and spinning sidebands) were simulated using a single Gaussian  
426 lineshapes; the broad glass peak was simply simulated using two Gaussians (to account for the  
427 NMR parameter distribution, see Angeli et al. 2010 ?). In both case ( $^{19}\text{F}$  and  $^{23}\text{Na}$ ) the aim of the  
428 fit was to quantify each phase contribution.

### 429 C. Leaching experiments

430 Long term alteration in static mode was performed in perfluoroalkoxy alkane reactors (PFA) at  
431  $70 \pm 3^\circ\text{C}$  in 4 % (v/v) acetic acid solution, which translates to a pH of  $2.4 \pm 0.1$ . About 800 mg of  
432 63–125  $\mu\text{m}$  particle size glass powder and a single glass slab were added to a large volume of acetic  
433 acid. The precise quantities of solution and glass were carefully measured and the resulting glass-  
434 surface-area-to-solution-volume ratio  $SA/V$  was calculated. This experiment being designed for  
435 long-term alteration, it is likely to use the geometric approximation described in equation 1, rather  
436 than the BET measurements. As demonstrated by Fournier et al. [Fournier et al. \(2016, 2017\)](#) BET  
437 is very sensitive to nanoscale rugosity which tends to increase the glass surface area significantly  
438 and is not so accurate after the first stage of alteration. Both methods of calculation are used in this  
439 paper, leading to  $SA/V$  initial values of  $50.5 \text{ m}^{-1}$  using the geometrical approximation given in  
440 equation 1 and  $92.5 \text{ m}^{-1}$  with the classical BET approach. The difference between these 2 values  
441 is discussed with the leaching results. Since there was no stirring, the glass powder lied at the  
442 bottom of the reactor and the glass slab was elevated by a PFA stand to avoid contact between the  
443 slab and the powder.

$$SA_{geo}/V = \frac{3 \cdot m_{glass}}{V_{sol} \cdot \rho \cdot R_{mean}} \quad (1)$$

444 With  $SA_{geo}/V$  the glass-surface-area-to-solution-volume-ratio determined with the  
445 geometric approximation ( $\text{m}^{-1}$ ),  $V_{sol}$  the volume of solution in the experiment ( $\text{m}^3$ ),  
446  $m_{glass}$  the mass of glass in the experiment (g),  $\rho$  the density of the glass ( $\text{g} \cdot \text{m}^{-3}$ ) and  
447  $R_{mean}$  the mean radius of glass particles in the experiment (m).

448 The reactor was tightly closed and Teflon ribbon was applied on the screwing neck to make the  
449 reactor airtight. Then, the reactor was placed in a secondary reactor, larger and filled with water,  
450 to ensure homogeneous temperature and avoid evaporation in the primary reactor.

451 The alteration solution was regularly sampled from the reactor and the concentrations of  
452 glass constituents in solution were analyzed by Inductively coupled Plasma - Atomic Emission  
453 Spectroscopy (ICP-AES) after acidification with nitric acid. The solution withdrawal generated  
454 by the samplings is considered by recalculating the glass-surface-area-to-solution-volume-ratio  
455 after each sampling. The normalized mass loss for each element of each sample was calculated  
456 using equation 2.



$$NL_{geo_i} = \frac{C(i)_t}{(SA_{geo}/V)_t \cdot x_i} \quad (2)$$

457 With  $NL_{geo_i}$  the normalized mass loss of element  $i$  after  $t$  days of alteration ( $\text{g.m}^{-2}.\text{d}^{-1}$ ),  
 458  $C(i)_t$  the concentration of element  $i$  in solution after  $t$  days of alteration ( $\text{g.m}^{-3}$ ),  
 459  $SA_{geo}/V_t$  the glass-surface-area-to-solution-volume-ratio determined with the geometric  
 460 approximation after  $t$  days of alteration ( $\text{m}^{-1}$ ),  $x_i$  the mass fraction of element  $i$  in the  
 461 pristine glass

462 These normalized losses per element can be translated to equivalent thicknesses of glass altered  
 463 thanks to equation 3 and enable the calculation of alteration rates through partial derivation with  
 464 respect to time given in equation 4.

$$ETH_{geo_i} = \frac{NL_{geo_i}}{\rho} \quad (3)$$

465 With  $ETH_{geo_i}$  the equivalent thickness of glass altered for element  $i$  after  $t$  days of  
 466 alteration ( $\mu\text{m}$ ),  $NL_{geo_i}$  the normalized losses of element  $i$  in solution after  $t$  days of  
 467 alteration ( $\text{g.m}^{-2}.\text{d}^{-1}$ ),  $\rho$  the pristine glass density ( $\text{g.m}^{-3}$ ).

$$r_i(t) = \frac{\partial NL_{geo_i}}{\partial t} \quad (4)$$

468 With  $r_i(t)$  the releasing rate of an element  $i$  for a given time of alteration ( $\text{g.m}^{-2}.\text{d}^{-1}$ )  
 469 and  $NL_{geo_i}$  the normalized losses of element  $i$  in solution after  $t$  days of alteration  
 470 ( $\text{g.m}^{-2}.\text{d}^{-1}$ ).

471 The diffusion coefficients for species with interdiffusion behaviour were calculated using  
 472 equation 5.

$$D_i = \pi \left( \frac{r_i(t)}{2\rho} \right)^2 \quad (5)$$

473 With  $D_i$  the diffusion coefficient of an element  $i$  for a given time of alteration ( $\text{m}^2.\text{s}^{-1}$ ),  
 474  $r_i(t)$  the partial derivative of normalized losses of element  $i$  with respect to time  
 475 ( $\text{g.m}^{-2}.\text{s}^{-0.5}$ ) and  $\rho$  the pristine glass density ( $\text{g.m}^{-3}$ ).

476 Correction factors to ensure data consistency throughout the five different campaigns of  
 477 analysis were computed. For the first and/or last sampling times of an analytical batch, two  
 478 measurements of the concentration were performed allowing for the calculation of a correction  
 479 factor  $f$ , as broke down in equation 6. This correction factor has then been applied to all the  
 480 values in the analytical batch using equation 7. This adjustment method was iterated for each  
 481 analytical batch and the values displayed in the plots of this paper are derived from the adjusted  
 482 concentrations.

$$f_{corr_j} = \frac{C(i)_{t,j-1} - C(i)_{t,j}}{C(i)_{t,j}} \quad (6)$$

483 With  $f_{corr_j}$  the correction factor,  $C(i)_{t,j-1}$  the concentration of element  $i$  in solution  
 484 after  $t$  days of alteration obtained from analytical batch  $j - 1$  ( $\text{g.m}^{-3}$ ),  $C(i)_{t,j}$  the  
 485 concentration of element  $i$  in solution after  $t$  days of alteration obtained from analytical  
 486 batch  $j$  ( $\text{g.m}^{-3}$ ).

$$C(i)_{corr_t,j} = C(i)_{t,j} \cdot (1 + f_{corr_j}) \quad (7)$$

487 With  $C(i)_{corr_t,j}$  the adjusted concentration of element  $i$  in solution from analytical  
 488 batch  $j$  after  $t$  days of alteration based on the values obtained from analytical batch  
 489  $j - 1$  ( $\text{g.m}^{-3}$ ),  $C(i)_{t,j-1}$  the concentration of element  $i$  in solution after  $t$  days of  
 490 alteration obtained from analytical batch  $j - 1$  ( $\text{g.m}^{-3}$ ),  $C(i)_{t,j}$  the concentration  
 491 of element  $i$  in solution after  $t$  days of alteration obtained from analytical batch  $j$   
 492 ( $\text{g.m}^{-3}$ ).

493 After 231 days of alteration the glass slab was removed from the reactors, washed with  
 494 deionized water and slowly dried to be characterized by ToF-SIMS and spectroscopic ellipsometry.  
 495 The powder, which was responsible for more than 97 % of elemental release in solution, remained  
 496 in the reactor and samplings were carried on until 1096 days, which corresponds to exactly 3 years  
 497 of alteration.

#### 498 **D. ToF-SIMS**

499 Depth profiles were analyzed on the smooth face of the pristine and altered glass slabs by Time  
 500 of Flight Secondary Ion Mass Spectroscopy (ToF-SIMS) with an IONTOF TOF 5 instrument at

501 Tescan Analytics (France) using  $O^{2+}$  sputtering and  $Bi^+$  analyzing beams scanning a surface area  
502 of  $50 \times 50 \mu m^2$ . Oxygen beam was tuned at 1 keV and 130 nA and only positive mode was used  
503 excluding the analysis of fluorine. The depth of the craters was measured after the analyses, and  
504 profiles were calculated assuming that the sputtering rate was constant. First of all, at each mass  
505 analysis, the intensity of each element was individually normalized to the total intensity accounting  
506 for all the ions collected to rectify any fluctuation from the ion source, as shown in equation 8.  
507 Then, the profiles of interest were normalized to the mean value obtained in the pristine glass  
508 with equation 9 to cut off the signal of the pristine glass and evaluate the relative behavior of each  
509 element in the altered glass. All elements are thus normalized to 1 in the pristine glass. Finally, the  
510 data have been normalized compared to pristine glass and Si using equation 10, since the leaching  
511 rate of Si was the lowest and thus considered as the least mobile element in this glass after 231  
512 days of alteration.

$$J_i = \frac{A_i}{A_{tot}} \quad (8)$$

513 With  $J_i$  the intensity of element  $i$  normalized to the total count of ions,  $A_i$  the intensity  
514 of element  $i$  and  $A_{tot}$  the total intensity collected on the mass spectrometer.

$$J_{norm_i} = \frac{J_i}{\frac{1}{n_{sup} - n_{inf}} \sum^{n_{sup}} n_{inf} J_i} \quad (9)$$

515 With  $J_{norm_i}$  the intensity of element  $i$  normalized to the pristine glass,  $J_i$  the intensity  
516 of element  $i$  normalized to the total count of ions,  $n_{inf}$  corresponding to a point in the  
517 pristine glass,  $n_{sup}$  corresponding to the maximum profile depth.

$$J_{norm_{Si_i}} = \frac{\frac{J_i}{J_{Si}}}{\frac{1}{n_{sup} - n_{inf}} \sum^{n_{sup}} \frac{J_i}{J_{Si}}} \quad (10)$$

518 With  $J_{norm_{Si_i}}$  the intensity of element  $i$  normalized to the pristine glass and Si,  $J_i$  the  
519 intensity of element  $i$  normalized to the total count of ions,  $J_{Si}$  the intensity of Si  
520 normalized to the total count of ions,  $n_{inf}$  corresponding to a point in the pristine  
521 glass,  $n_{sup}$  corresponding to the maximum profile depth.

522 For initial glass constituting elements (i.e. Si, Al, Na, Ba, Ca), the thickness of glass depleted for  
523 each element has been estimated by collecting the depth corresponding their maximal normalized  
524 intensity  $J_{norm_i}$ . The hydrated depth of the sample has been determined by considering the depth  
525 of  $H^+$  and  $SiOH^+$  species when the normalized intensity  $J_{norm}$  reaches 1. Please note that the ionic  
526 form exhibited in the figure's legend or in the text do not represent the ionization of the elements in  
527 the glass sample but the species detected by the secondary ion mass spectrometer after sputtering.

## 528 E. Spectroscopic Ellipsometry

529 The glass slab altered 231 days has been roughen with SiC grinding paper on one large side  
530 to prevent the back-side reflection during the ellipsometry measurements. The sample was then  
531 thoroughly cleaned, and the analysis was carried out at the Pennsylvania State University in the  
532 Department of Chemical Engineering and Materials Research Institute. Detailed procedures and  
533 explanations are available in Ngo et al. [Ngo et al. \(2018\)](#). In ellipsometry, information about  
534 the sample under the study is obtained by fitting measured ellipsometric spectra to an optical  
535 model. The current study used a rotating compensator spectroscopic ellipsometer (J.A. Woollam  
536 Co. Alpha-SE) that had a wavelength range of 381 - 893 nm. The incident angle of light used in the  
537 study was  $70^\circ$ . The measurements were carried out at room relative humidity (40-50 %). Pristine  
538 glass slab was first measured and analyzed, and the obtained optical properties were used as the  
539 substrate in the optical model of the altered sample. The SE spectra fittings in this study were  
540 performed using the CompleteEASE software package. The optical model for the altered glass  
541 sample included multiple sub-layers for the alteration layer on top of the substrate (pristine glass).  
542 Each sub-layer consisted of a glass and a void (porosity) component, and the Bruggeman effective  
543 medium approximation (EMA) was used in calculating the optical response of each sub-layer in  
544 the alteration layer ([Aspnes et al. \(1979\)](#)). In the SE analysis, each sub-layer was assumed to be  
545 optically isotropic and the boundaries between them to be parallel. The pore sizes were considered  
546 to be small in comparison to the wavelength of the incident light. This assumption was required to  
547 validate the use of the EMA. It was also assumed that the optical properties of the solid part of the  
548 leached layer are the same as those of the studied pristine glass. This assumption was made due  
549 to the difficulty in accurately determining the refractive index of the solid part and the fraction of  
550 porosity of each sub-layer in the alteration layer.

## 551 **F. Scanning electron microscopy**

552 The morphology of the pristine slab and powder and the altered powder were examined by field  
553 emission gun-scanning electron microscopy (FEG-SEM) using a Zeiss Supra 55 at 15 kV (probe  
554 current about 1 nA). To allow precise mapping the samples were embedded in an epoxy resin and  
555 polished before coating with a 15 nm carbon layer for electronic conduction. The determination  
556 of the chemical distribution of the different phases within the samples was obtained from energy  
557 dispersive X-ray spectroscopy (EDS) analyses on plane polished samples with a Bruker AXS X-  
558 FlashDetector 4010 system. Data collection and treatment were done with the ESPRIT2.0 software  
559 (Bruker<sup>TM</sup>, USA)

## 560 **G. X-Ray Diffraction**

561 X-Ray diffraction patterns were collected on a D8 advance diffractometer from Bruker operating  
562 at 35 kV and 40 mA, using Co-K $\alpha$  radiation (1.79 Å) at an angular step of 0.01 degree per  
563 second between 3.0 and 80.0 degrees ( $2\theta$ ) angles. The EVA software coupled with the ICDD  
564 pdf-2 database enabled the identification of the major phases in the materials. Prior to XRD  
565 experiments, opal glass samples were crushed and ground in a tungsten ball mill and sifted in a  
566 32  $\mu\text{m}$  sieve. After sieving, samples powders were sprinkled gently in XRD sample holder using  
567 a 65  $\mu\text{m}$  sieve. The top layer was removed carefully by cutting the surface with a thin razor blade  
568 leading a smooth surface without compaction: such preparation allows to decrease the preferential  
569 orientation of particles.

## 570 **H. Transmission Electron Microscopy coupled with Energy Dispersive X-Ray Spectrometry**

571 Nanoscale characterization was performed by transmission electron microscopy on ultrathin  
572 sections. Samples were prepared by focused ion beam milling with an FEI FIB 200 SEM system  
573 or with a FEI Hélios NanoLab 650 Dual beam microscope. During FIB preparation, a few  
574 nanometers thick layer of carbon was first applied on the samples to make them conductive.  
575 Then two few micrometers thick layers of platinum (Pt) and palladium (Pd) were then coated  
576 on the surface to protect the samples. Afterwards the FIB cuts were carved and thinned using  
577 gallium (Ga) ions beam. TEM observations were carried out on a FEI Tecnai F20 microscope  
578 equipped with a field emission gun, a GATAN scanning device (STEM) and a complete set of

579 detectors that allows image acquisition in a range of operating modes (dark field, bright field, high  
580 angle annular dark field) and a spatial resolution of 0.24 nm. The STEM is coupled with a Si(Li)  
581 detector (EDAX Sapphire r-TEM): the Energy Dispersive X-ray spectrometry capability coupled  
582 to the TIA ES Vision software (FEI inc.) were used to determine the chemical composition of the  
583 compounds and phases of interest. During TEM observations and analyses, we had to face and  
584 solve two problems: *i*) the FIB preparation by ions milling required protection layers and generated  
585 implementation of elements inside the studied materials: in all observations we had to consider  
586 the implementation of Ga for example and slight diffusion of platinum at the extreme surface of  
587 the samples; *ii*) the opal glasses studied in this work turned out to react strongly under the electron  
588 beam: to limit the irradiation damage and to make the analyzes more reliable, sometimes requiring  
589 long acquisition times, we sometimes had to limit the accelerating voltage of the electrons in order  
590 to limit their energy, and an observation and analysis protocol adapted to each sample had to be  
591 implemented in order to obtain reliable information and quality data on the opal glasses studied.

## 592 **DATA AVAILABILITY**

593 The data that supports the findings of this study are available from the corresponding author  
594 upon reasonable request.

## 595 **ACKNOWLEDGEMENTS**

596 This study was supported by the French Agency for Research (ANR, PRCE program, grant  
597 18-CE08-0025). Prime Verre prepared the glass slabs and glass powders. Elodie Chauvet, Loan  
598 Lai, Florian Cousy and Yves Depuydt from Tescan analytics performed the ToF-SIMS profiles.  
599 Géraldine Parisot analyzed the solutions by ICP-AES. Filab analyzed the glass composition.  
600 Patrick Jollivet is acknowledged for igniting this experimental work. Myriam Duc from the GERS  
601 department of Université Gustave Eiffel is acknowledged for her invaluable help and assistance  
602 for the X-Ray Diffraction experiments. Laurent Gautron would like to particularly thank Eric  
603 Leroy (ICMPE, Université Paris-Est Créteil) for his assistance, his skills and always in a good  
604 mood during the observations and analyzes by transmission electron microscopy.

## AUTHOR CONTRIBUTION

PA and LB performed the leaching experiments, LB carried out the MO and SEM observations and all the data curation. LG was responsible for the TEM preparations and observations. TC performed the NMR studies. HK and SHK took care of the spectroscopic ellipsometry. FA, SG and LB supervised the study and worked on the conceptualization, methodology and original draft. All the authors helped on the paper editing.

## COMPETING INTERESTS

The authors declare no competing interests.

---

Hélène Aréna, Diane Rébiscoul, Emmanuelle Garcès, and Nicole Godon. Comparative effect of alkaline elements and calcium on alteration of International Simple Glass. *npj Materials Degradation*, 3(1):10, December 2019. ISSN 2397-2106. doi:10.1038/s41529-019-0072-7. URL <http://www.nature.com/articles/s41529-019-0072-7>.

D. E. Aspnes, J. B. Theeten, and F. Hottier. Investigation of effective-medium models of microscopic surface roughness by spectroscopic ellipsometry. *Physical Review B*, 20(8):3292–3302, October 1979. doi:10.1103/PhysRevB.20.3292. URL <https://link.aps.org/doi/10.1103/PhysRevB.20.3292>.

Stephen Brunauer, P. H. Emmett, and Edward Teller. Adsorption of Gases in Multimolecular Layers. *Journal of the American Chemical Society*, 60(2):309–319, February 1938. ISSN 0002-7863, 1520-5126. doi:10.1021/ja01269a023. URL <https://pubs.acs.org/doi/abs/10.1021/ja01269a023>.

B.C. Bunker. Molecular mechanisms for corrosion of silica and silicate glasses. *Journal of Non-Crystalline Solids*, 179:300–308, November 1994. ISSN 00223093. doi:10.1016/0022-3093(94)90708-0. URL <https://linkinghub.elsevier.com/retrieve/pii/0022309394907080>.

1986 Ceramic cookware in contact with food — Release of lead and cadmium —. ISO 8391-1:1986.

Marie Helene Chopinet, M. Verità, R. Falcone, P. Lehuédé, M. Vallotto, Michele Nardone, and A. Sodo. Soda-Lime-Silica Glass Containers: Chemical Durability and Weathering Products. In *Glass – The Challenge for the 21st Century*, volume 39 of *Advanced Materials Research*, pages 305–310. Trans Tech Publications Ltd, 2008. doi:10.4028/www.scientific.net/AMR.39-40.305.

631 Marie Collin, Maxime Fournier, Thibault Charpentier, Mélanie Moskura, and Stéphane Gin. Impact  
632 of alkali on the passivation of silicate glass. *npj Materials Degradation*, 2(1):16, December  
633 2018. ISSN 2397-2106. doi:10.1038/s41529-018-0036-3. URL [http://www.nature.com/articles/  
634 s41529-018-0036-3](http://www.nature.com/articles/s41529-018-0036-3).

635 G Engelhardt and D Michel. High-resolution solid-state NMR of silicates and zeolites. January 1987. URL  
636 <https://www.osti.gov/biblio/6743230>.

637 Maxime Fournier, Aurélien Ull, Elodie Nicoleau, Yaohiro Inagaki, Michaël Odorico, Pierre Frugier,  
638 and Stéphane Gin. Glass dissolution rate measurement and calculation revisited. *Journal of Nuclear  
639 Materials*, 476:140–154, August 2016. ISSN 00223115. doi:10.1016/j.jnucmat.2016.04.028. URL  
640 <https://linkinghub.elsevier.com/retrieve/pii/S0022311516301386>.

641 Maxime Fournier, Michaël Odorico, Elodie Nicoleau, Aurélien Ull, Pierre Frugier, and Stéphane Gin.  
642 Reactive Surface of Glass Particles Under Aqueous Corrosion. *Procedia Earth and Planetary Science*,  
643 17:257–260, 2017. ISSN 18785220. doi:10.1016/j.proeps.2016.12.049. URL [https://linkinghub.  
644 elsevier.com/retrieve/pii/S1878522016300819](https://linkinghub.elsevier.com/retrieve/pii/S1878522016300819).

645 Dieter Freude and Jürgen Haase. Excitation of Quadrupolar Nuclei in Solids. In *Quadrupole Effects in  
646 Solid-state NMR, Basic Principles and Experimental Techniques for Nuclei with Half-integer Spins*. Leipzig,  
647 2019.

648 Odile Majérus, Patrice Lehuédé, Isabelle Biron, Fanny Alloteau, Sathya Narayanasamy, and Daniel Caurant.  
649 Glass alteration in atmospheric conditions: crossing perspectives from cultural heritage, glass industry, and  
650 nuclear waste management. *npj Materials Degradation*, 4(1):27, December 2020. ISSN 2397-2106. doi:  
651 10.1038/s41529-020-00130-9. URL <http://www.nature.com/articles/s41529-020-00130-9>.

652 Dien Ngo, Hongshen Liu, Nisha Sheth, Raymond Lopez-Hallman, Nikolas J. Podraza, Marie Collin,  
653 Stéphane Gin, and Seong H. Kim. Spectroscopic ellipsometry study of thickness and porosity of the  
654 alteration layer formed on international simple glass surface in aqueous corrosion conditions. *npj Materials  
655 Degradation*, 2(1):20, December 2018. ISSN 2397-2106. doi:10.1038/s41529-018-0040-7. URL [http:  
656 //www.nature.com/articles/s41529-018-0040-7](http://www.nature.com/articles/s41529-018-0040-7).

657 Gunarathna Perera and Robert H. Doremus. Dissolution Rates of Commercial Soda-Lime and Pyrex  
658 Borosilicate Glasses: Influence of Solution pH. *Journal of the American Ceramic Society*, 74(7):1554–  
659 1558, July 1991. ISSN 0002-7820, 1551-2916. doi:10.1111/j.1151-2916.1991.tb07139.x. URL [http:  
660 //doi.wiley.com/10.1111/j.1151-2916.1991.tb07139.x](http://doi.wiley.com/10.1111/j.1151-2916.1991.tb07139.x).



661 Sandra Rio, Christine Andraud, Philippe Deniard, Catherine Dacquin, Rodolphe Delaval, Sébastien Donze,  
662 and Stéphane Jobic. Study of the influence of crystalline phases on optical characteristics of a glass-ceramic  
663 in the visible range via simulations by the four-flux method. *Journal of Non-Crystalline Solids*, 551:120446,  
664 January 2021. ISSN 00223093. doi:10.1016/j.jnoncrysol.2020.120446. URL [https://linkinghub.  
665 elsevier.com/retrieve/pii/S0022309320305573](https://linkinghub.elsevier.com/retrieve/pii/S0022309320305573).

666 Christopher W. Sinton and William C. LaCourse. Experimental survey of the chemical durability of  
667 commercial soda-lime-silicate glasses. *Materials Research Bulletin*, 36(13-14):2471–2479, November  
668 2001. ISSN 00255408. doi:10.1016/S0025-5408(01)00724-3. URL [https://linkinghub.elsevier.  
669 com/retrieve/pii/S0025540801007243](https://linkinghub.elsevier.com/retrieve/pii/S0025540801007243).

670 Nicholas Stone-Weiss, Randall E. Youngman, Ryan Thorpe, Nicholas J. Smith, Eric M. Pierce, and  
671 Ashutosh Goel. An insight into the corrosion of alkali aluminoborosilicate glasses in acidic environments.  
672 *Physical Chemistry Chemical Physics*, 22(4):1881–1896, 2020. ISSN 1463-9076, 1463-9084. doi:  
673 10.1039/C9CP06064B. URL <http://xlink.rsc.org/?DOI=C9CP06064B>.

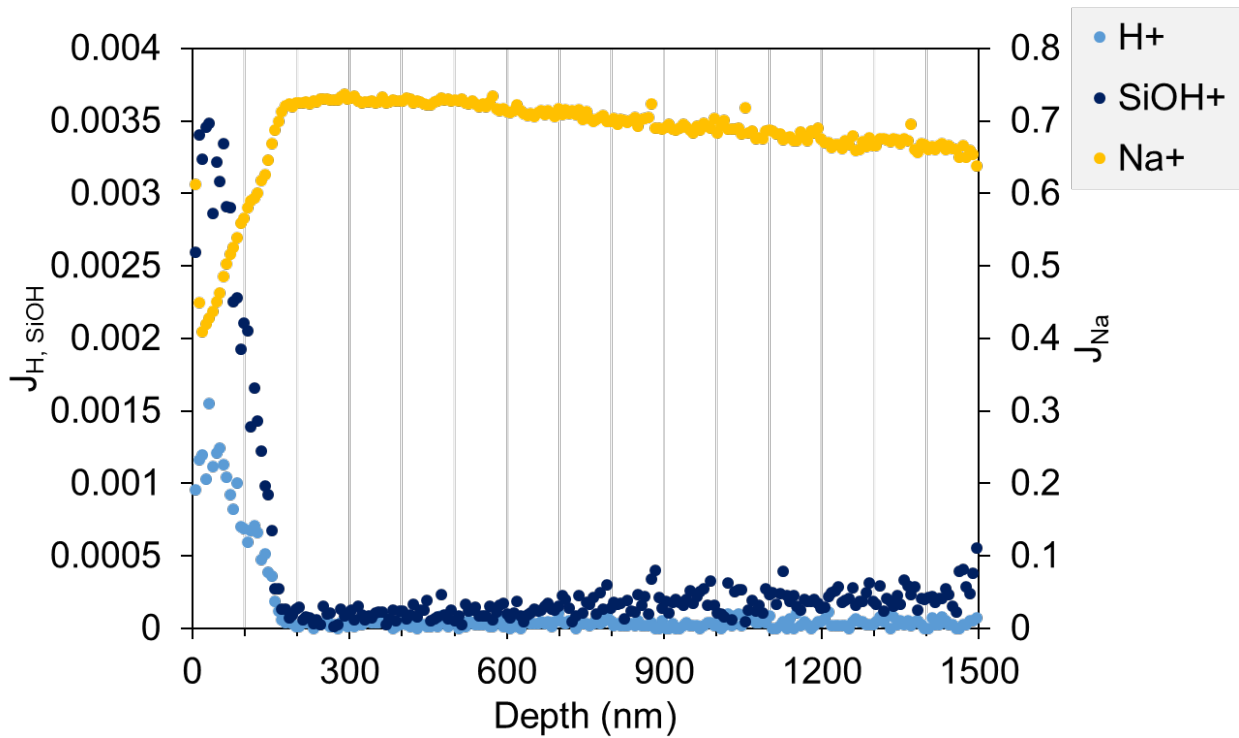


FIG. 14: ToF SIMS profiles obtained from the analysis of the smooth face of a pristine opal crystallized glass plate. The ions displayed represent the species detected by the Mass spectrometer after sputtering. The signals are normalized to the total intensity. Signals from H and SiOH are read on the left hand Y-axis and signal from Na is read on the right hand Y-axis.

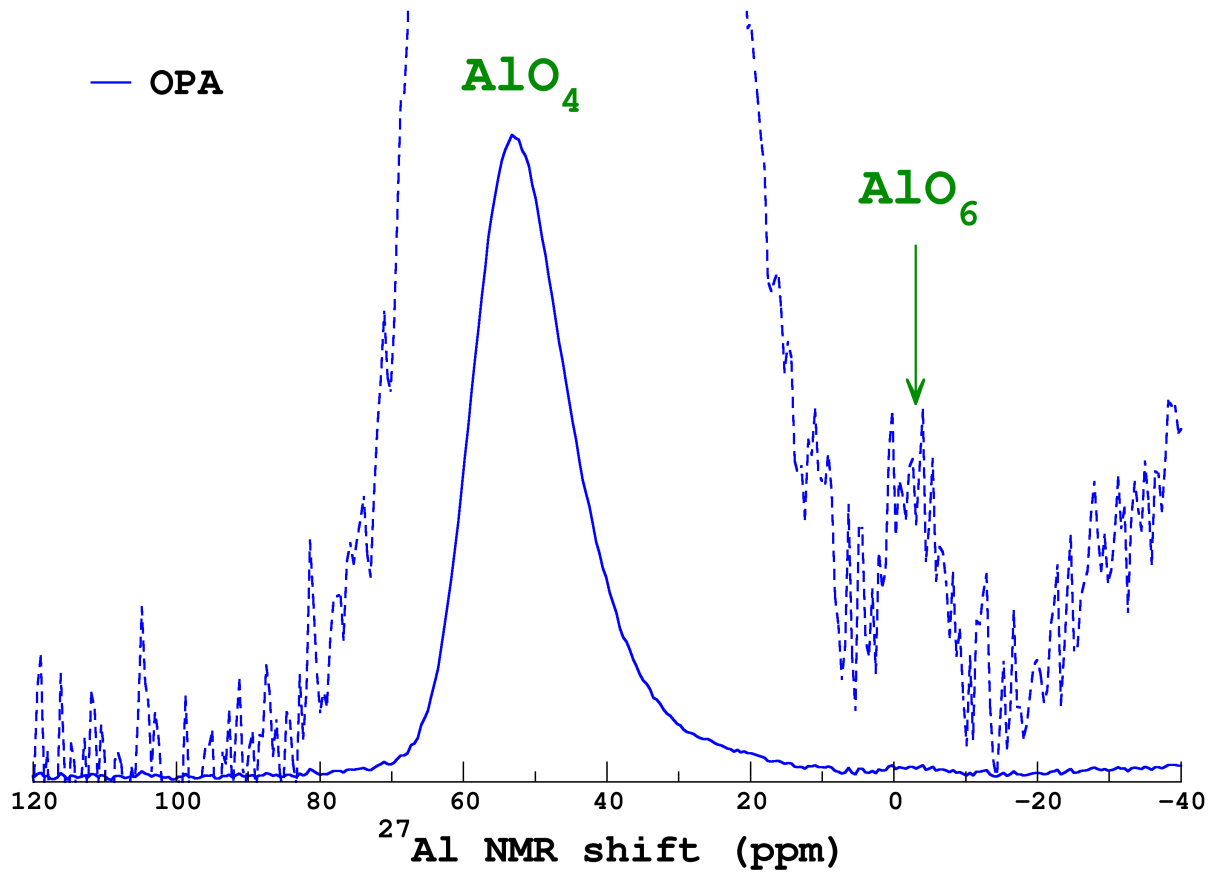


FIG. 15: Experimental MAS NMR  $^{27}\text{Al}$  spectrum obtained from pristine opal glass powder at 11.72 T and 25 kHz. The dashed line is an amplification of the solid line spectrum.

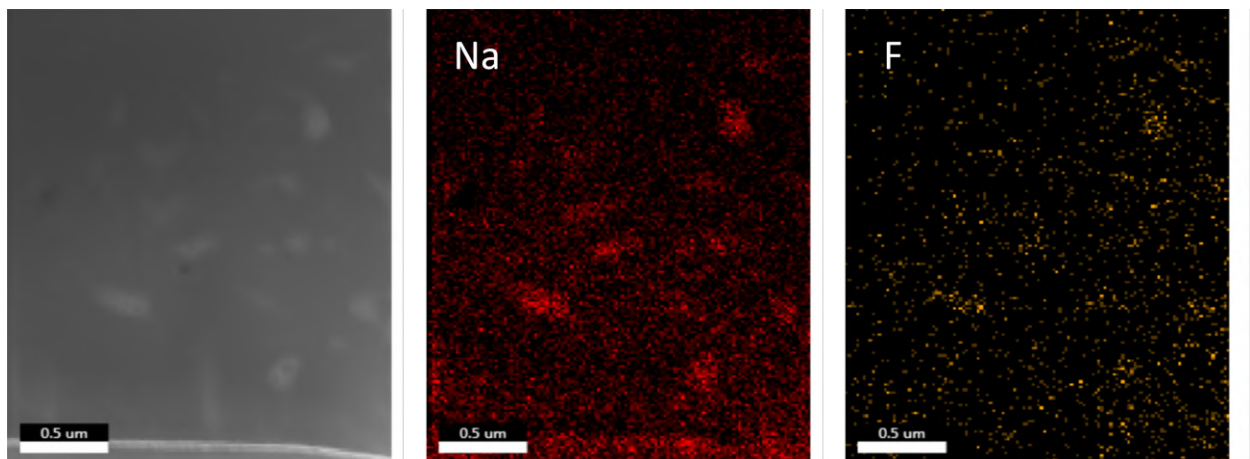


FIG. 16: Back-Scattered Electron TEM image of a selected area in the opal glass slab (left); EDS mappings of sodium Na (middle) and fluor F (right) from the same region.

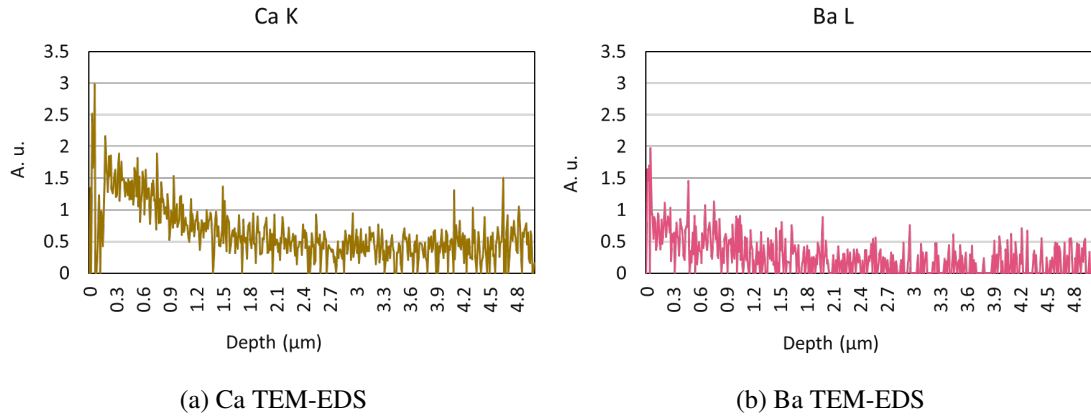


FIG. 17: 17a EDS-TEM profile for calcium (K-spectral line) in a selected area of the 231-days-altered opal glass. 17b EDS-TEM profile for barium (L-spectral line) in a selected area of the 231-days-altered opal glass. The high peaks just below the surface are probably due to the presence of the Pt-Pd protection layers which are expected to favor the migration of elements like Ca and Ba.

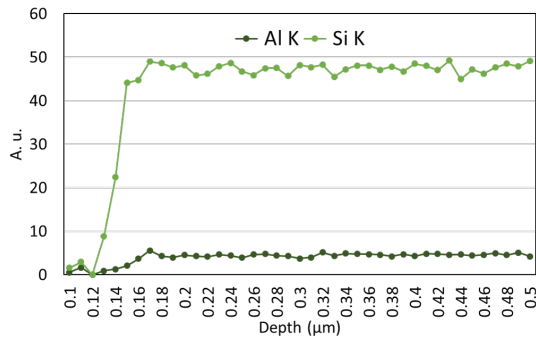


FIG. 18: EDS-TEM profile for aluminum (K-spectral line) and silicon (K-spectral line) in a selected area of the 231-days-altered opal glass.