



Multi-scale nuclear fuel simulation: PLEIADES/VER software

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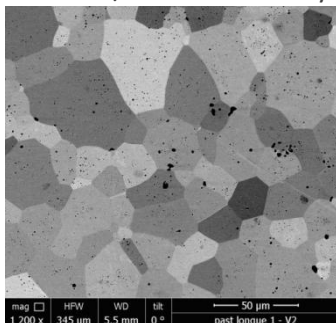


DE LA RECHERCHE À L'INDUSTRIE

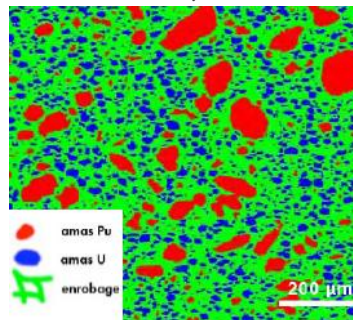
Multi-scale nuclear fuel simulation: PLEIADES/VER software

M. Ibrahim

Grains / Grains boundary

UO₂ fuel

Inclusions / matrix



MOX fuel

Comprehension and simulation of the fuels thermo-mechanical behavior → comprehension of the microstructural phenomena

- Simulation at the micro-scale → behavior at the grains or inclusions scale
- Homogenization
 - Heterogeneous microstructures → effective behavior (macroscopic model) → implementation in fuel performance software

Impossible to simulate an entire pellet with its heterogeneities

- In general, the heterogeneity's dimension is small compared to the pellet dimension:
 - High-cost numerical simulation
- Microstructural observations: the heterogeneities are reproduced in the whole pellet

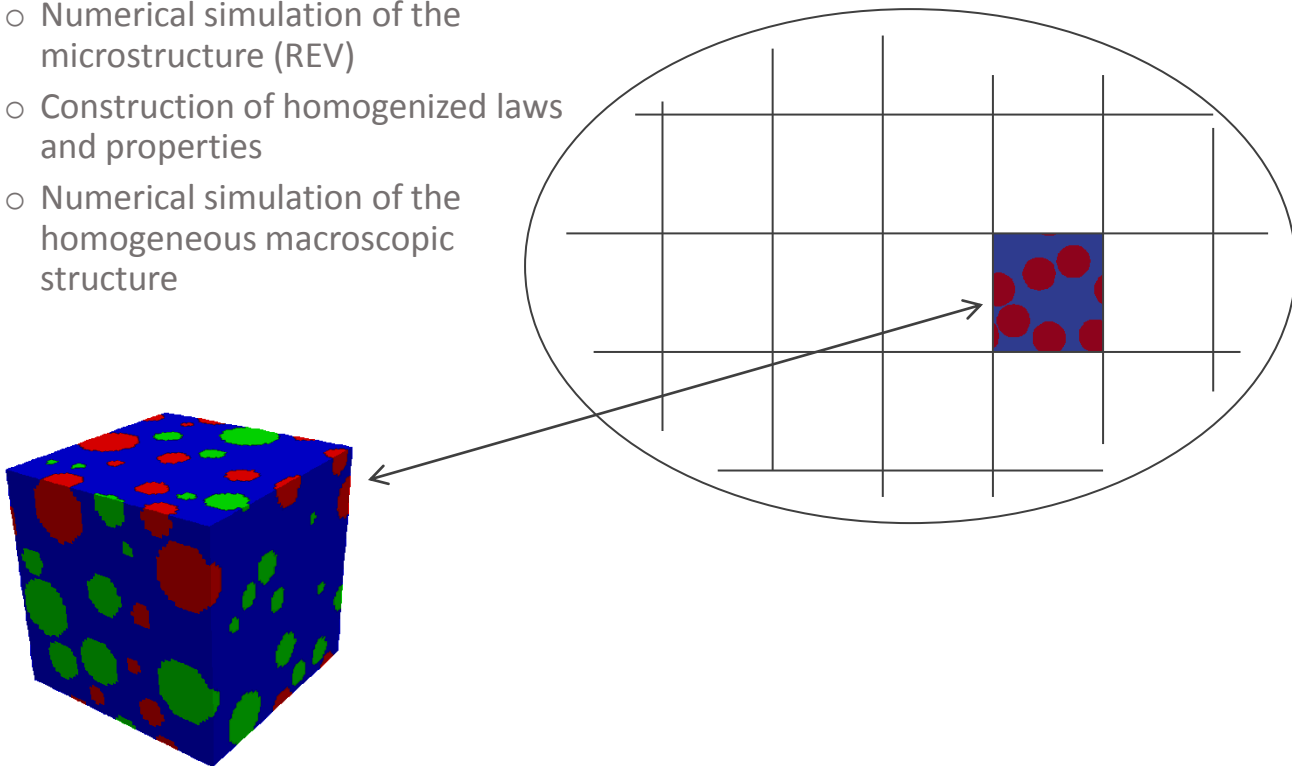


- Modeling using random medium with the following mathematical properties:
 - Stationary
 - Ergodic

Change of scale

■ Scale separation:

- Numerical simulation of the microstructure (REV)
- Construction of homogenized laws and properties
- Numerical simulation of the homogeneous macroscopic structure



REV's dimension calculated using statistical tools

■ Geometry's spatial covariance:

- Phase indicator

$$F(x) = 1 \text{ si } x \in \text{Inclusion}$$

$$F(x) = 0 \text{ si } x \in \text{Matrix}$$

- Covariance function

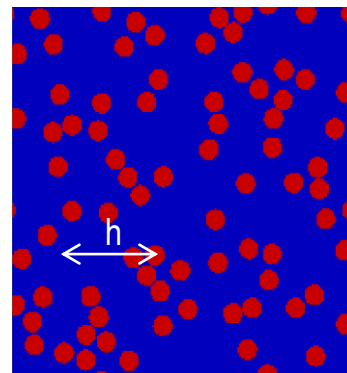
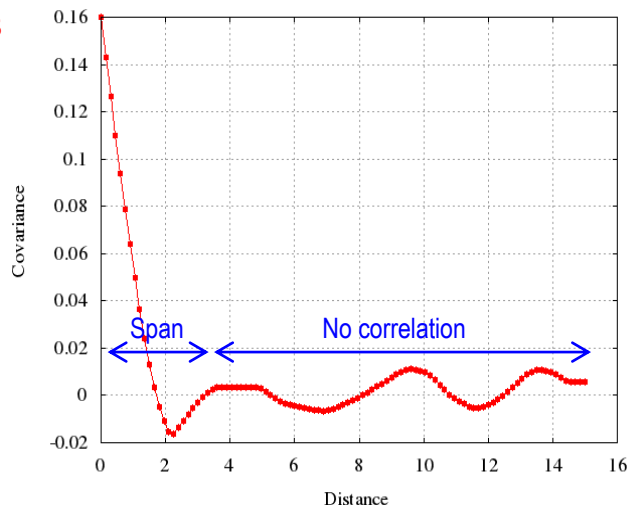
$$\begin{aligned} C(h) &= \text{cov}(F(x), F(x+h)) \\ &= E[F(x) \times F(x+h)] - E[F(x)]^2 \end{aligned}$$

■ REV's dimension:

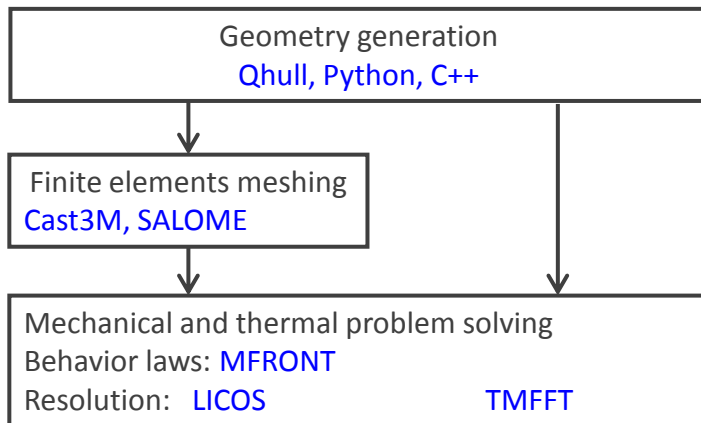
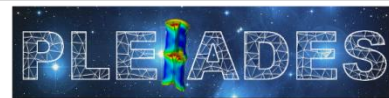
- Theory of the integral span
- Depend on the desired precision
- Example: MOX fuels
 - Precision 10% → 100μm
 - Precision 1% → 500μm

Purely geometrical criteria

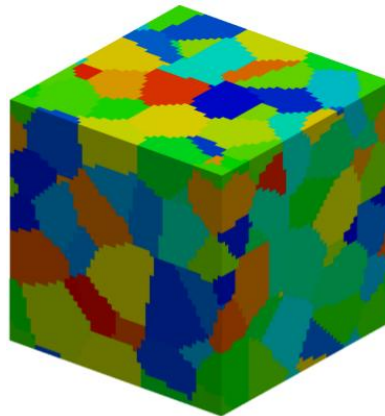
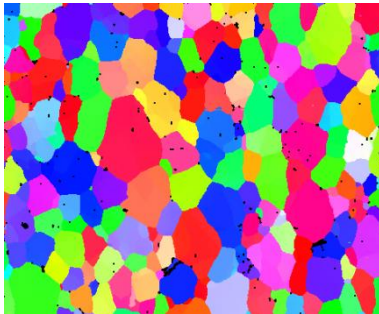
Attention: mechanics → covariance function of the stress field



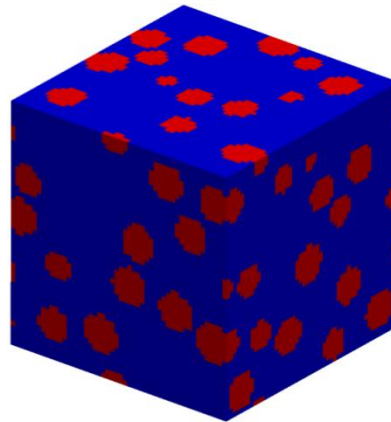
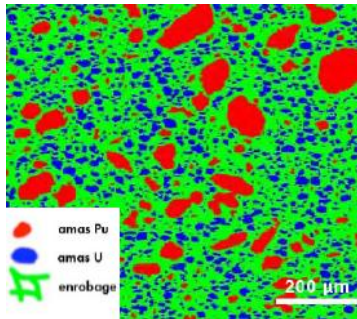
VER software offers tools for multi-scale calculations



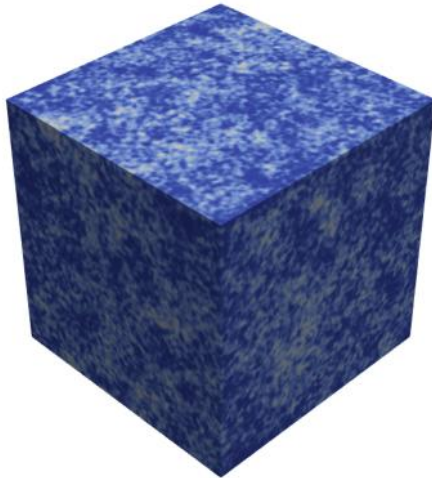
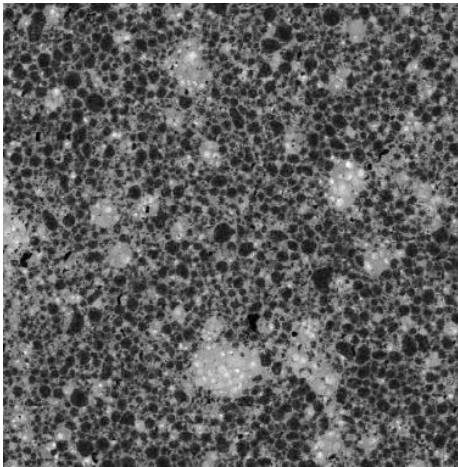
- Different types of microstructures
- Two methods for thermo-mechanical resolution:
 - Finite Elements Method with Licos software
 - Fast Fourier Transom with TMFFT software



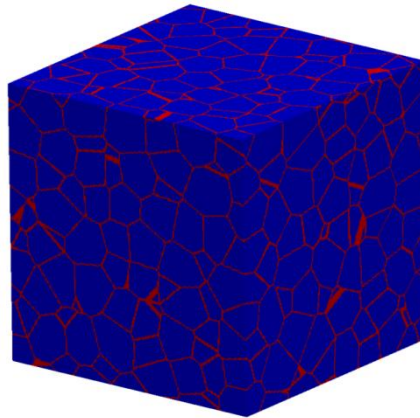
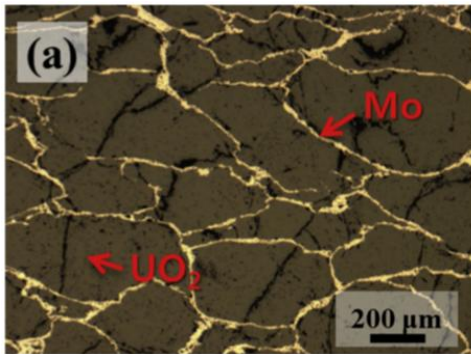
- Polycrystal



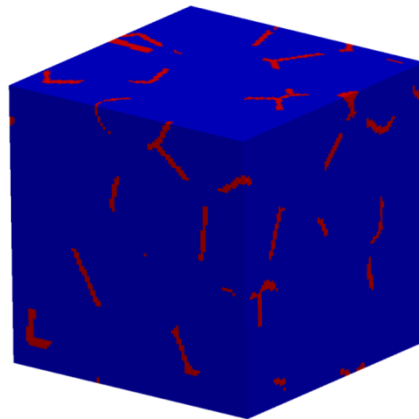
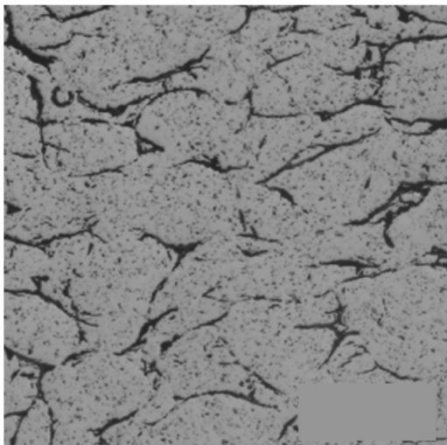
- Matrix/inclusion
(spherical inclusions
representing U and Pu
clusters)



- MOX fuel with continuous Pu phase



- Polycrystal with “grain boundary” phase



- Polycrystal with flat porosity

Periodic medium

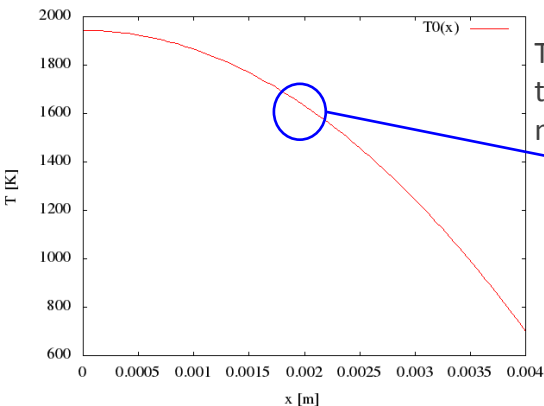
- Simplifying hypothesis
- Good properties: no edge effect

Thermic example

$$\text{div}(\lambda \text{grad}(T)) + q = 0$$

- Periodical thermal conductivity $\lambda(x)$
- Periodical heat source $q(x)$

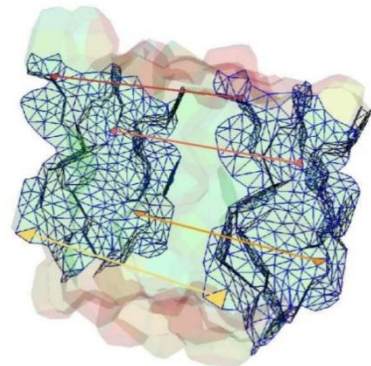
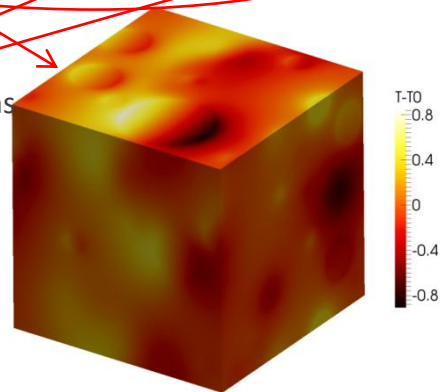
- Development of the solution $T(x) = T_0(x) + \tau_q(x) + \frac{\partial T_0}{\partial x}(x)\tau_1(x) + \frac{\partial^2 T_0}{\partial x^2}(x)\tau_2(x) + K$



Temperature of
the homogeneous
medium

Periodic
corrections

Periodic REV
simulation



Homogenization for thermal problems

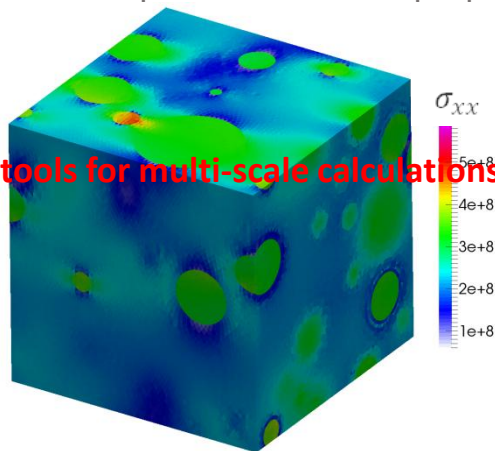
- Variable of interest: temperature
 - Low variations
- Goal: identification of the equivalent material properties

Homogenization for mechanical problems

- Variable of interest: displacement derivatives (ϵ) and stress (σ)
 - High variations
- Goal: identification of the equivalent material properties, and the stress field at the micro-scale

VER software offers tools for multi-scale calculations and regroups the research studies done in this domain

$$E_{xx} = 0,1\%$$

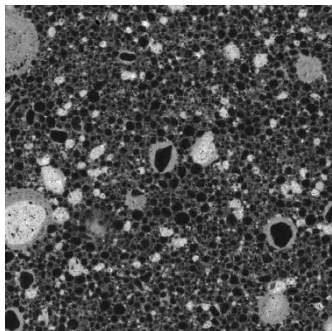


$$\begin{aligned} \max(\sigma_{xx}) &= 600\text{MPa} \\ \Sigma_{xx} = \langle \sigma_{xx} \rangle &= 233\text{MPa} \end{aligned}$$

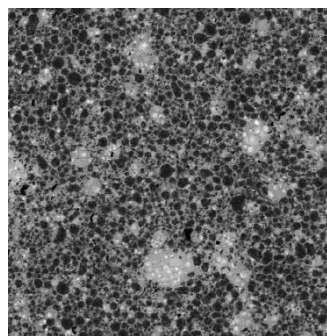
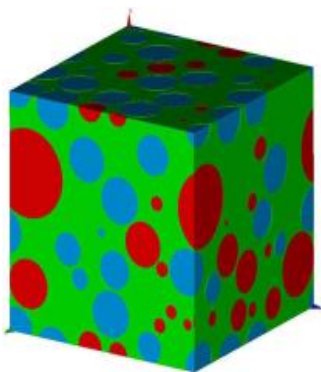
Better representation of MOX microstructure*

- Standard MOX: random elements
- New MOX fabrication: random functions
- Transition between microprobe images to numerical REV
 - Statistical tools
- Local mechanical behavior: elasto-viscoplasticity
- Homogenization using Non uniform Transformation Field Analysis (NTFA)

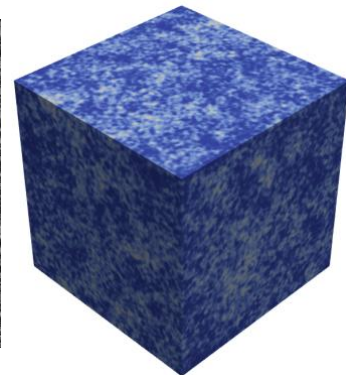
*A. El Abdi, Génération de milieux aléatoires continus périodiques et calculs mécaniques par FFT, CFM2019



Standard MOX



New MOX fabrication



Cristal viscoplastic modeling of UO_2 fuel*

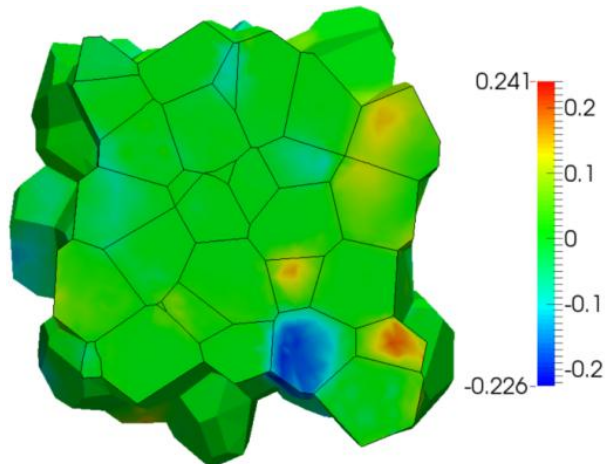
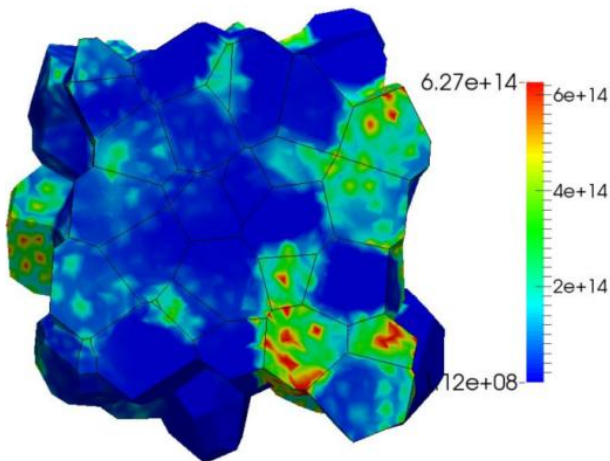
- Micro-mechanical behavior law based on dislocation glide

*L. Portelette, Analyse des mécanismes de glissement des dislocations dans l' UO_2 à l'aide de la modélisation multi-échelles comparée à l'expérience, PhD thesis 2018

Dislocation density



Shear field



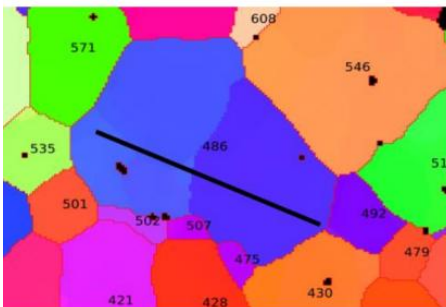
Cristal viscoplastic modeling of UO_2 fuel*

- Micro-mechanical behavior law based on dislocation glide
- Comparison between experimental and simulated stress fields

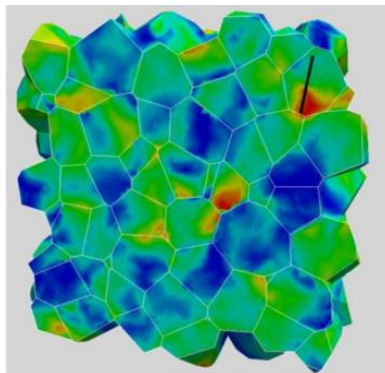
*L. Portelet, Analyse des mécanismes de glissement des dislocations dans l' UO_2 à l'aide de la modélisation multi-échelles comparée à l'expérience, PhD thesis 2018

Rotation of the crystalline network:

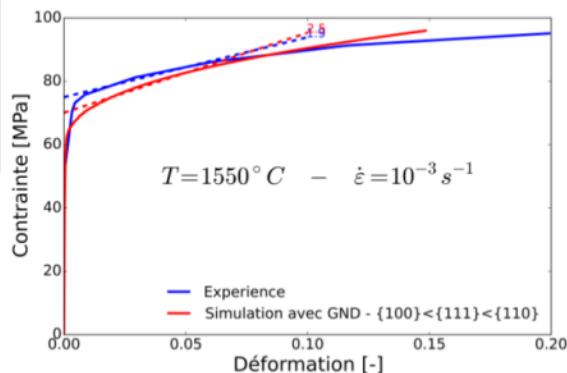
EBSD



FE simulations



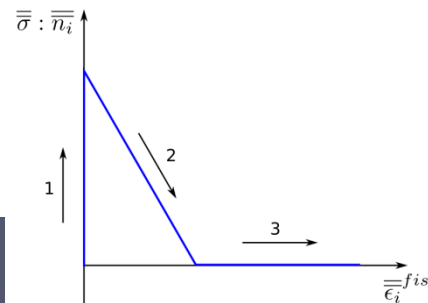
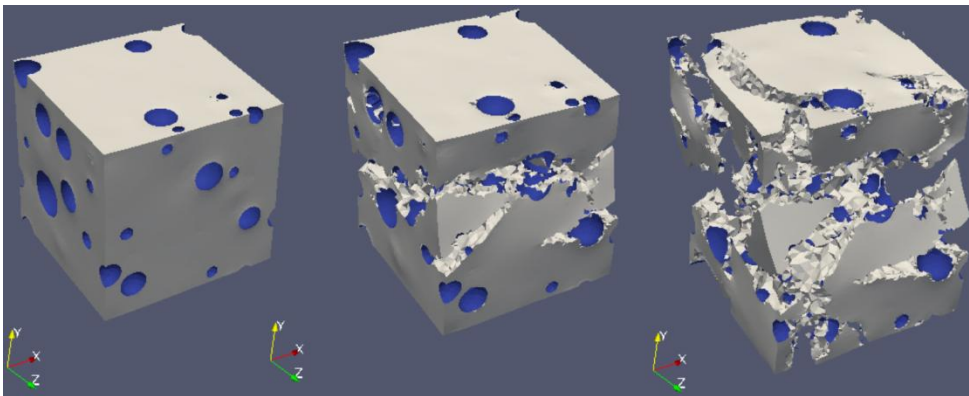
Mean stress



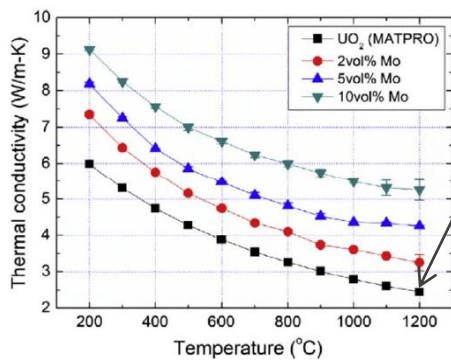
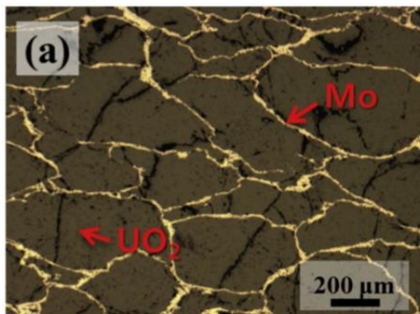
High Burn-up Structure (HBS) cracking*

- Pressurized HBS bubbles
- Simulation under Loss of Coolant Accident (LOCA) transients conditions
- Predict the fragmentation of the HBS, to be compared to heat treatment tests

*C. Esnoul, Comportement à rupture du combustible des Réacteurs à Eau Pressurisée, par une approche micro-mécanique, en conditions accidentelles, PhD thesis 2018



KAERI fabrication of micro-cell UO_2 -Mo fuel

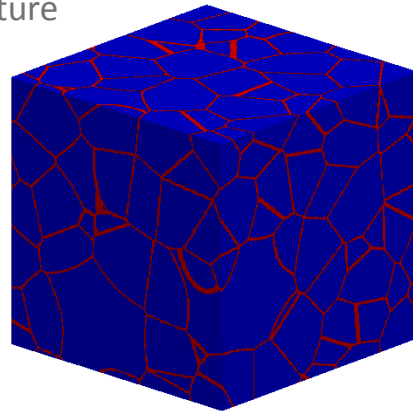


Simulations using VER software

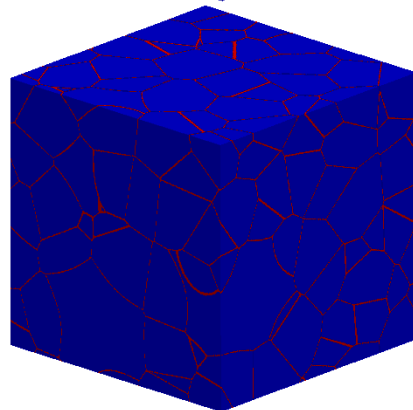
λ_{Mo} : from literature

λ_{UO_2} : KAERI

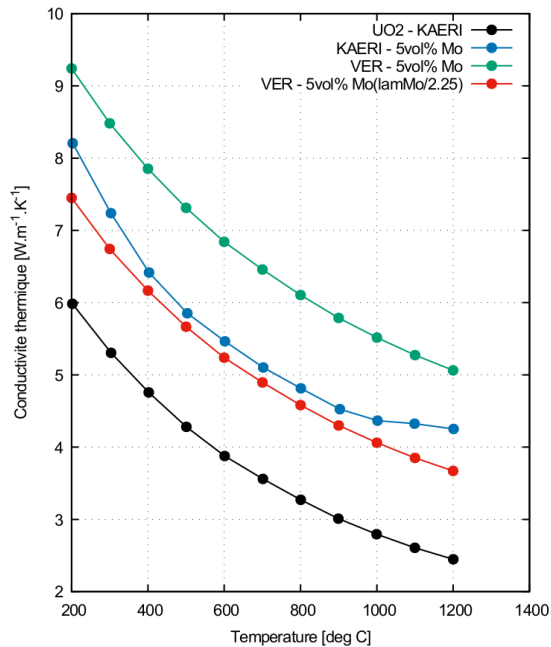
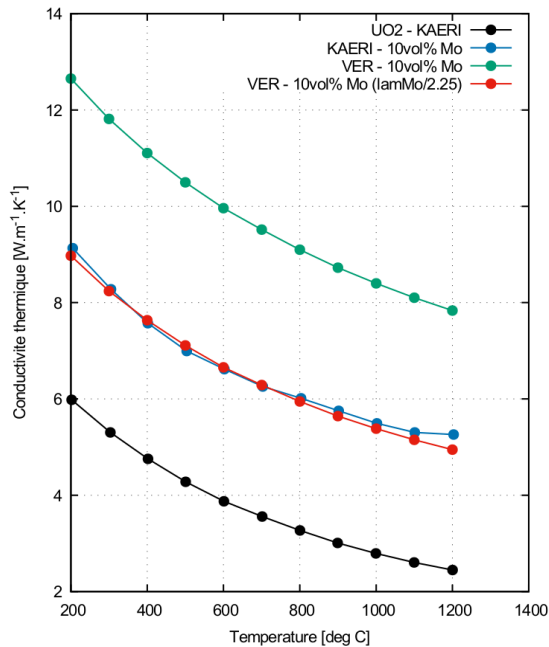
$\phi_{\text{Mo}} = 10\%$



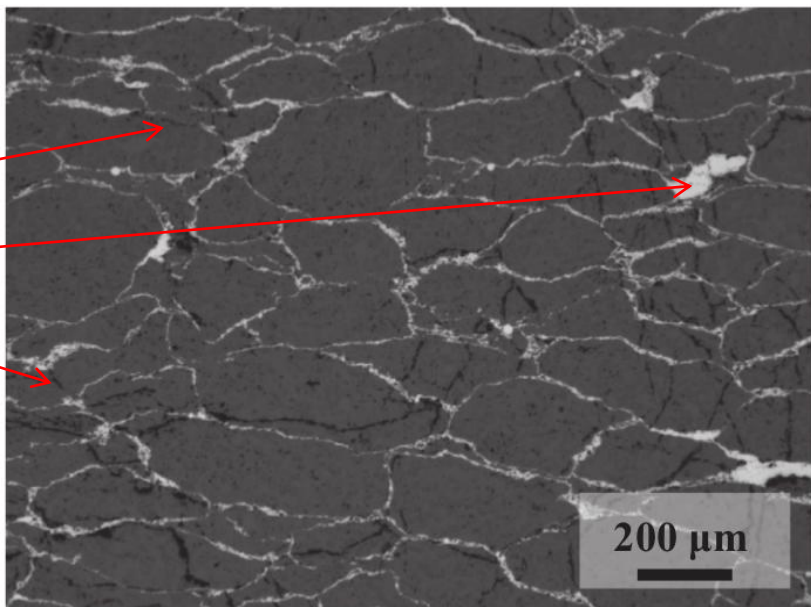
$\phi_{\text{Mo}} = 5\%$



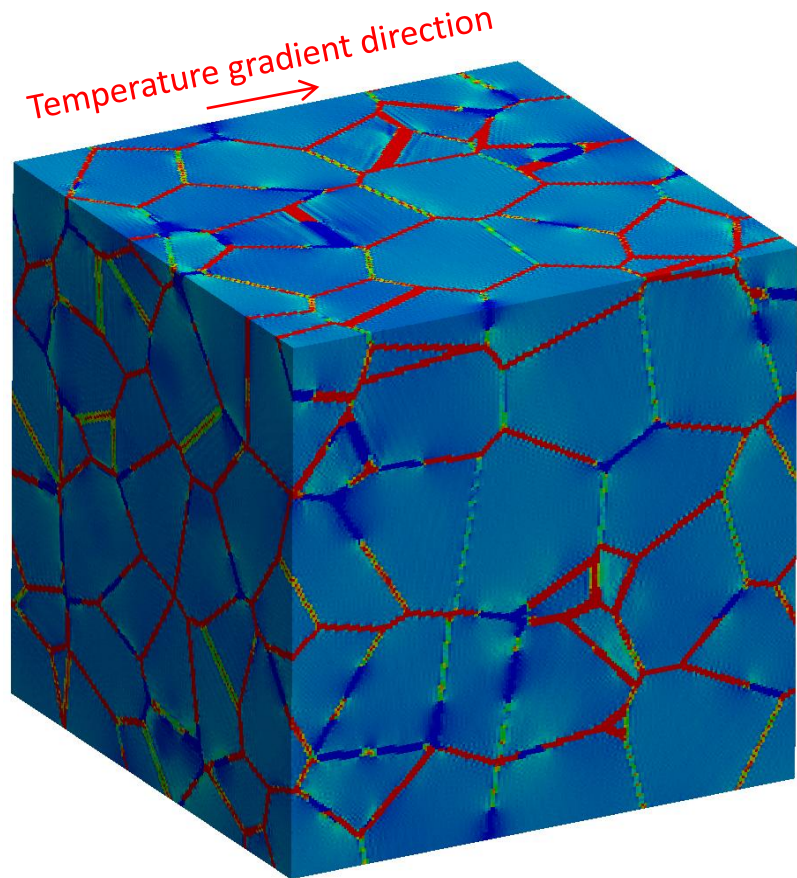
- $\lambda_{eq} (VER) > \lambda_{eq} (KAERI)$
- Reason : uncertainty on λ_{Mo} ? Impurities ?
- In order to obtain KAERI's results: $\lambda_{Mo} = \lambda_{Mo}/2.25$



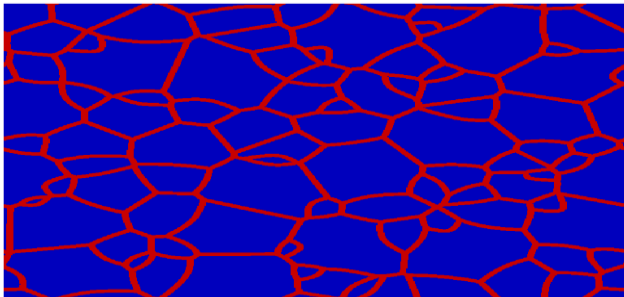
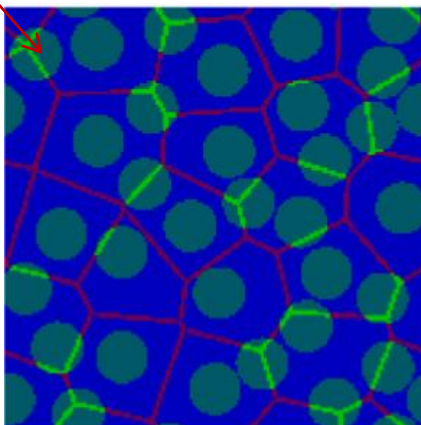
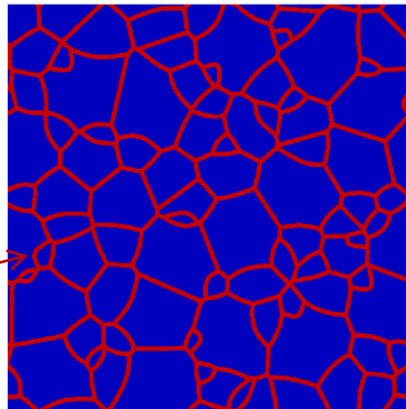
- Other possible reasons:
 - Interruption of the conductive heat path?
 - Lost Mo fractions in form of clusters?
 - Non conductive porosities?
- REV simulation with interruption of the heat path and porosities



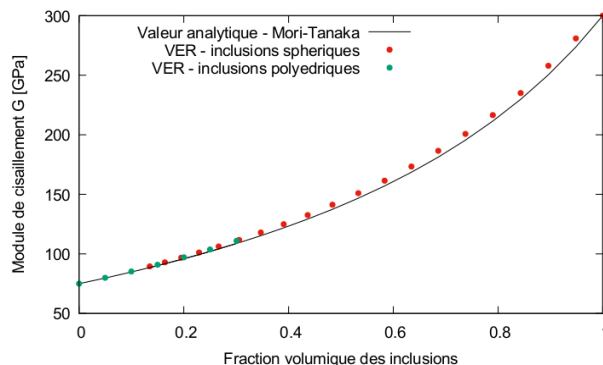
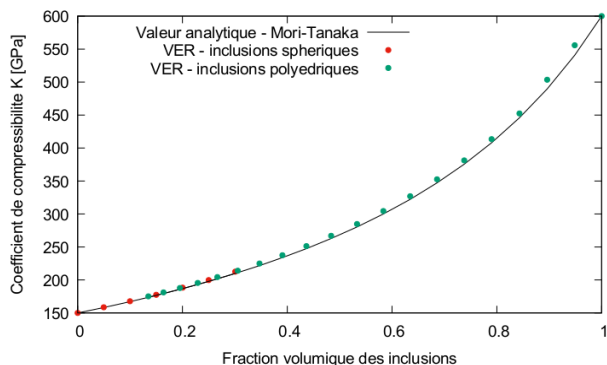
- REV simulation with interruption of the heat path and porosities
- No influence on λ_{eq}
- Despite the obstacles, the flux passes:
 - Through the connected metallic phase
 - By the UO_2/Mo exchange which is perfect
- Imperfect heat exchange between the phases? Contact resistance? Mo clusters? Anisotropic medium?



- Imperfect heat exchange between the phases?
Contact resistance? Mo clusters? Anisotropic medium?
- To answer these questions → possible VER developments:
 - Adding a heat resistant phase between the metallic phase and the granulates
 - Adding spherical clusters to the microstructure
 - Stretching the geometry while keeping a constant width for the metallic phase



- VER software: very good tool for multi-scale studies as shown if the verification test below (relative difference < 3,5%)



- Simulates different types of fuel:

- UO_2
- MOX
- ATF
- Fuel with flat porosities

- Thermal and mechanical simulations:

- Elastic, viscoplastic, cracking, crystalline behavior, etc.

This work has been achieved in the framework of the PLEIADES project, financially supported by CEA, EDF and Framatome



**THANK YOU FOR YOUR
ATTENTION**