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INFLUENCE OF A PASSIVE LAYER ON THE KINETICS OF NITRIC ACID REDUCTION

Marie Benoit^{1*}, Christian Bataillon², Benoît Gwinner¹ ; Frédéric Misерque², Carlos M. Sanchez-Sanchez³, Bernard Tribollet³, Vincent Vivier^{3**}

¹CEA, DEN, DANS, DPC, SCCME, Laboratoire d'Etude de la Corrosion Non Aqueuse, F-91191 Gif-sur-Yvette, France.

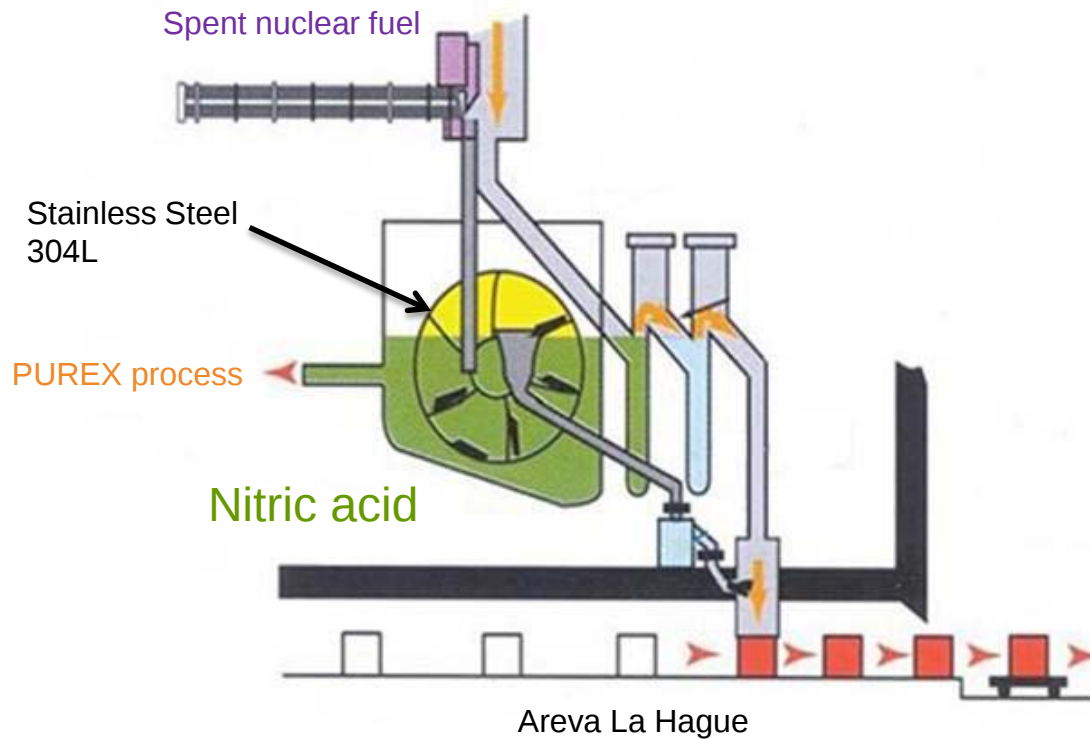
*marie.benoit@cea.fr

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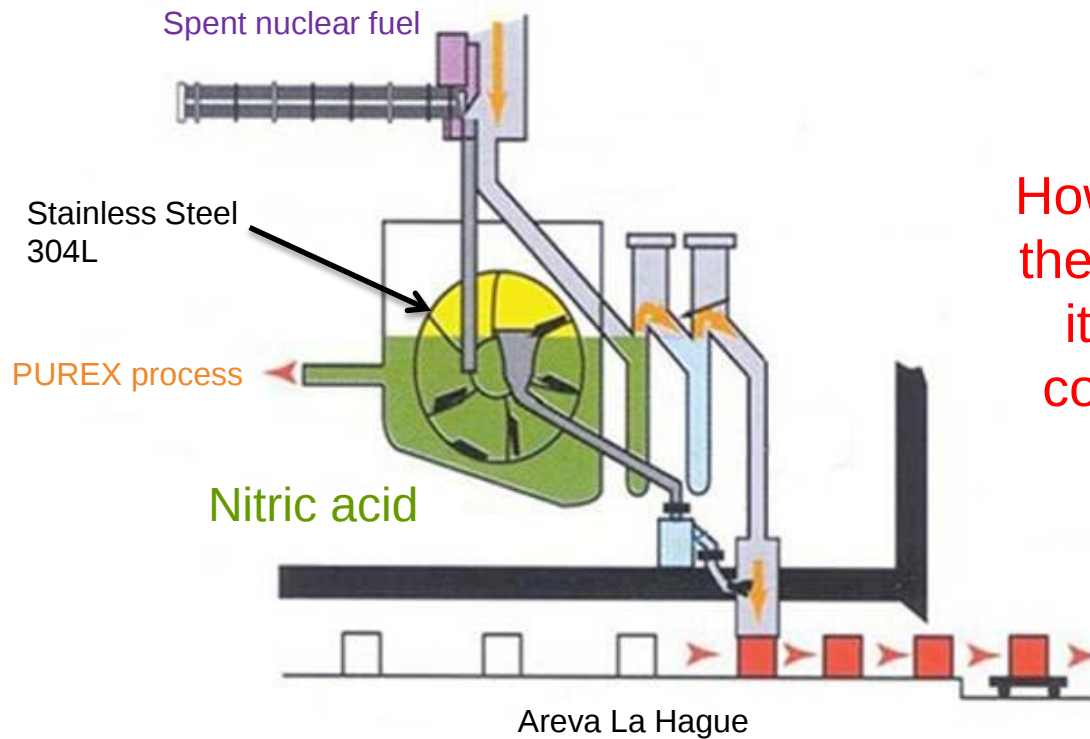
³Sorbonne Universités, UPMC Univ Paris 06, CNRS, Laboratoire Interfaces et Systèmes Electrochimiques, 4 place Jussieu, F-75005, France.

**vincent.vivier@upmc.fr

- Spent nuclear fuel reprocessing
 - Concentrated nitric acid environment
 - Use of stainless steel as materials for containing concentrated nitric acid (passive materials with good corrosion/dissolution resistance in oxidizing media)



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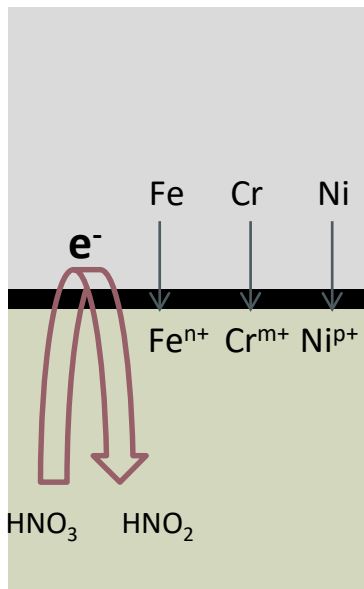
However, for the prediction of the lifetime of the equipment, it is essential to know the corrosion mechanisms and quantify their kinetics.

Why do we need to understand cathodic processes in nitric acid solution?

Stainless Steel

■ **Anodic process:**
oxidation of material

■ **Cathodic process:**
medium reduction



medium

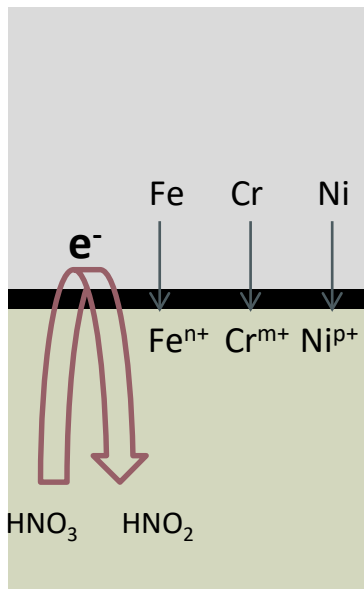
4 to 8 M HNO₃ → highly concentrated
acidic solution
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The kinetics of these two processes can be characterized by their current density

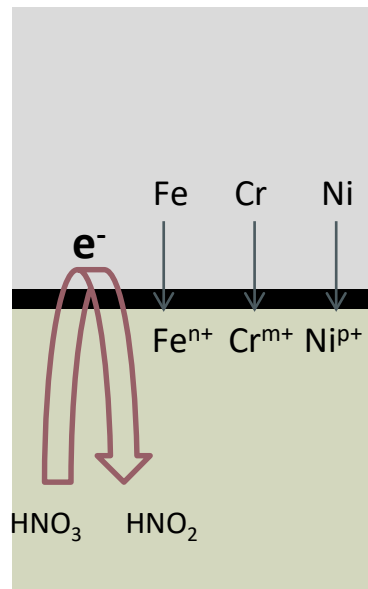
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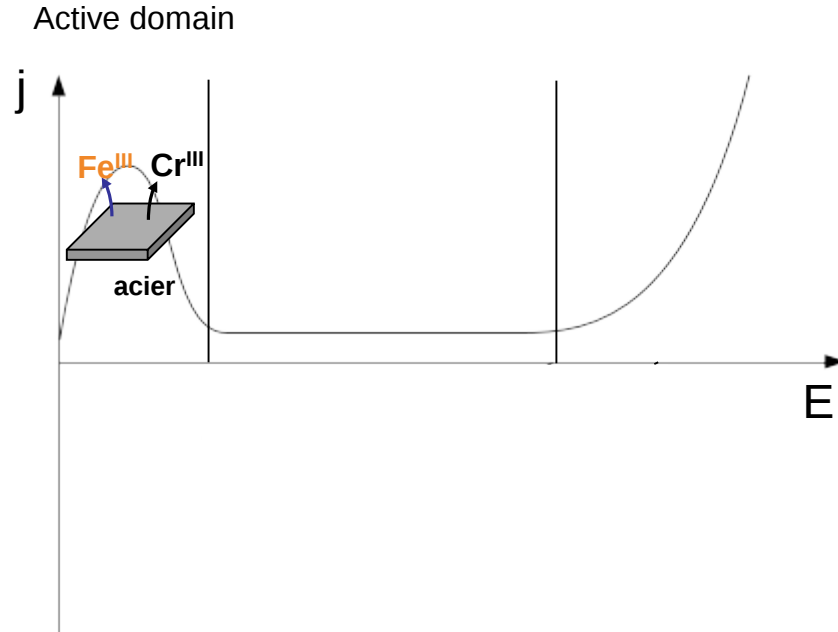
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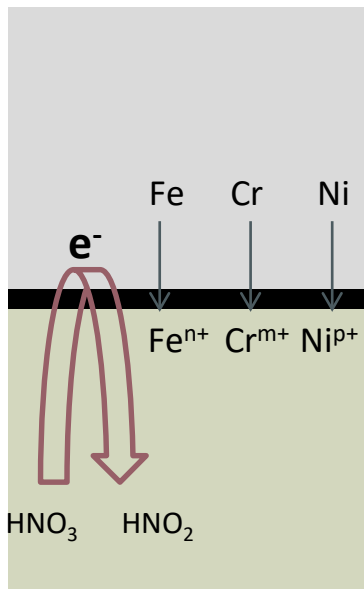
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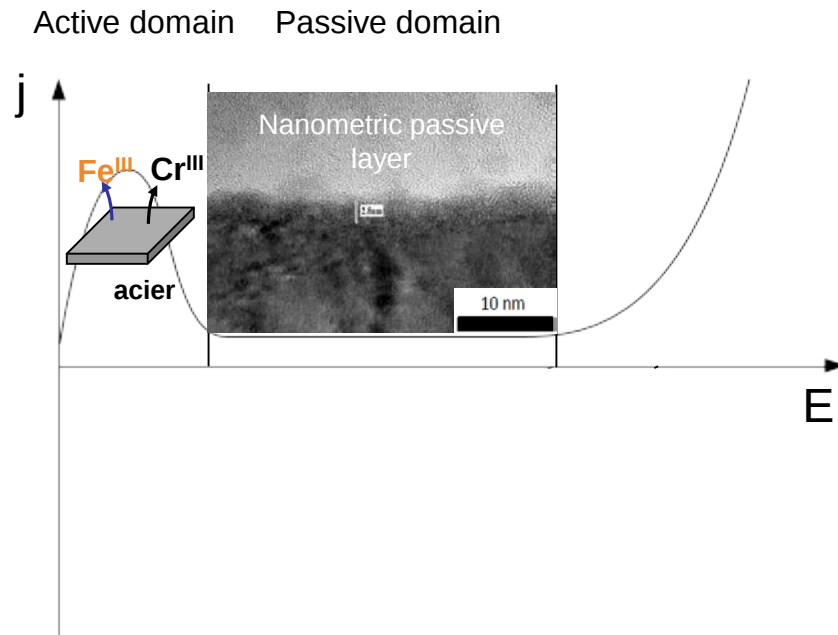
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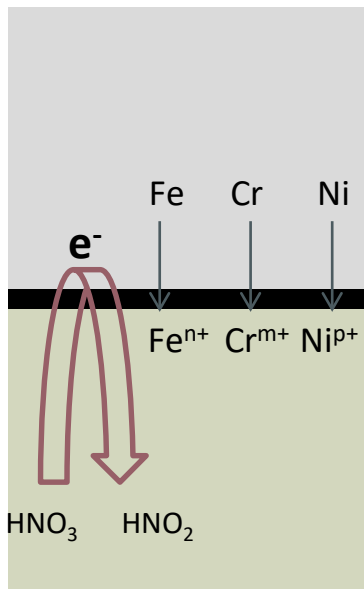
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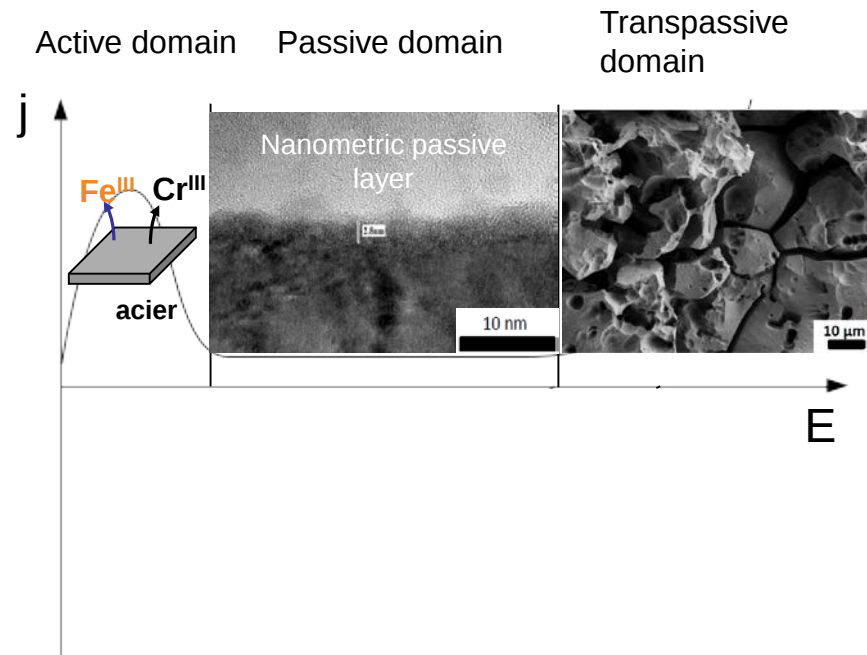
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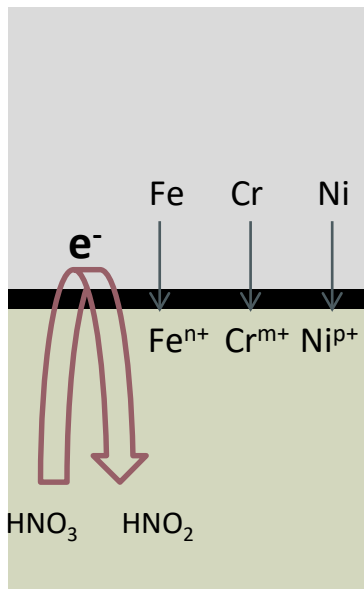
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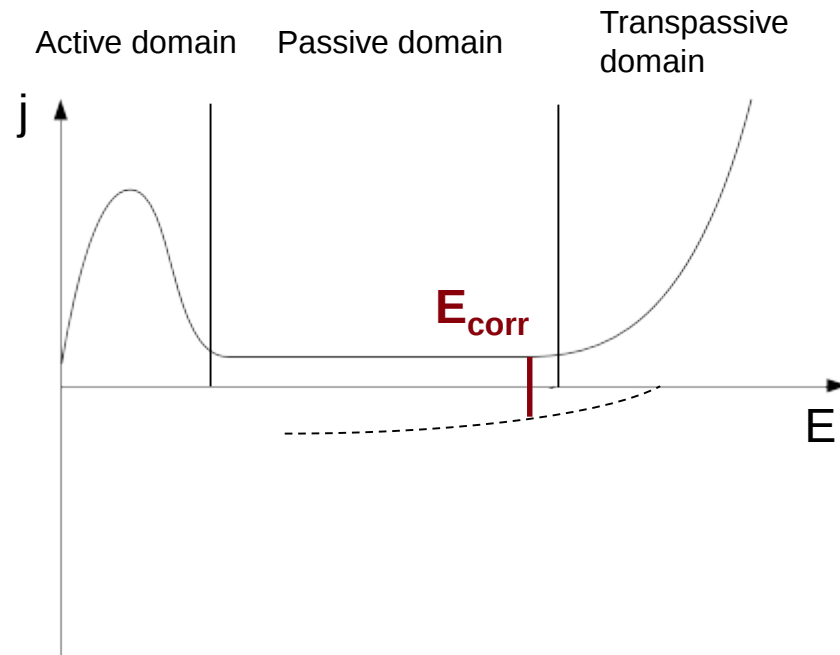
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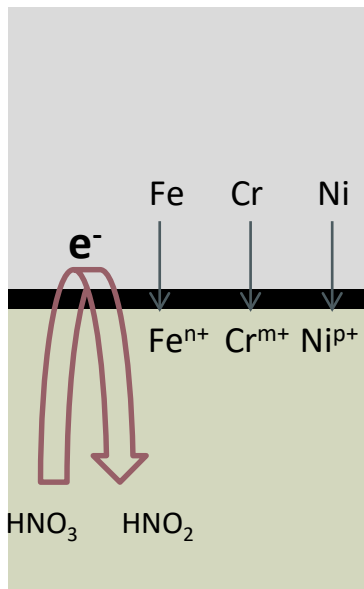
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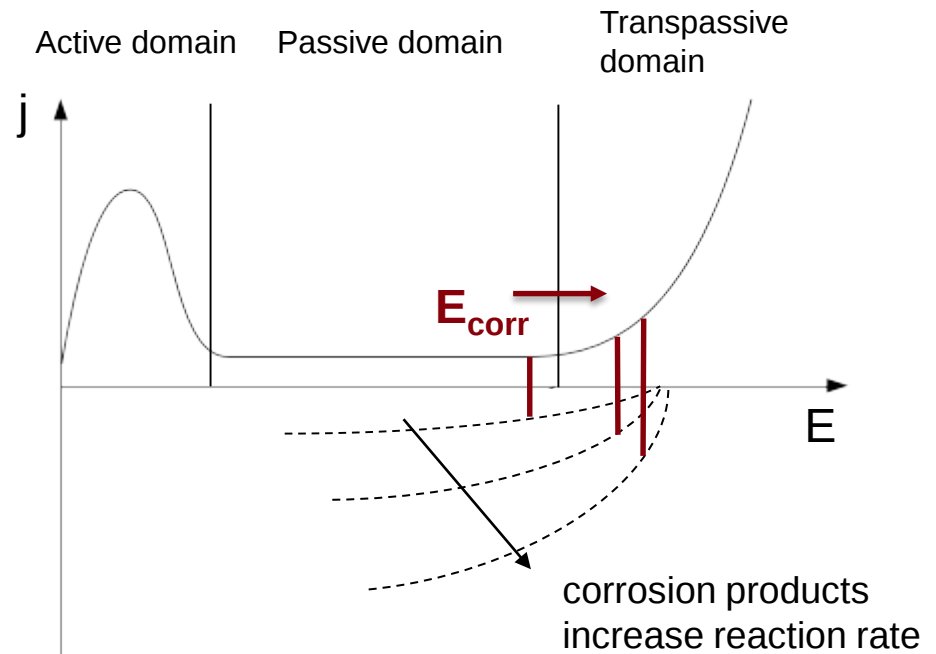
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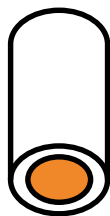


medium



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■ Mechanisms of nitric reduction:



gold

[D. Sicsic et al., Eur. J. Inorg. Chem., 2014]

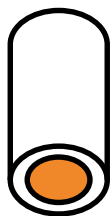


stainless steel

[R. Lange et al., Electrochem. Com. 2013]

[F. Balbaud et al., Eur. J. Inorg. Chem., 2000]

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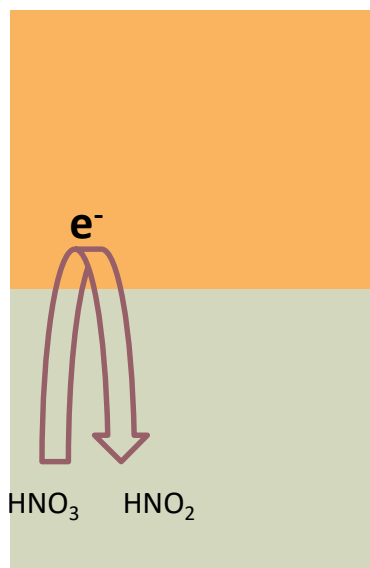
stainless steel

MECHANISMS OF NITRIC ACID REDUCTION

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The study of the medium reduction was done on **inert** material:

Gold

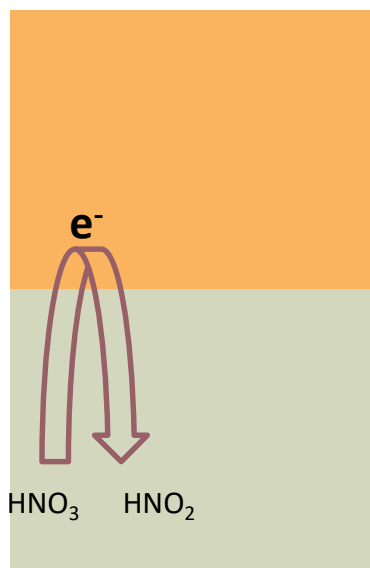


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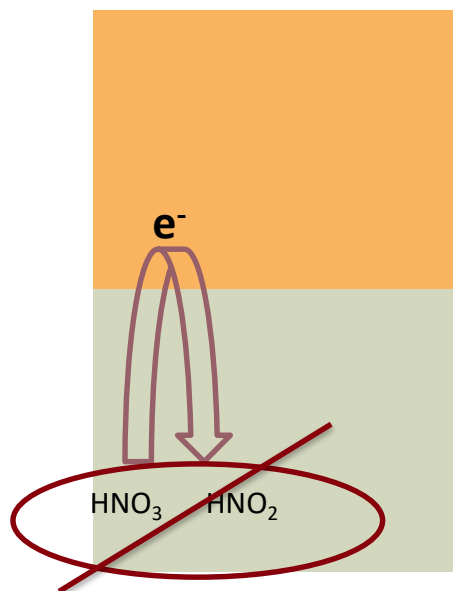


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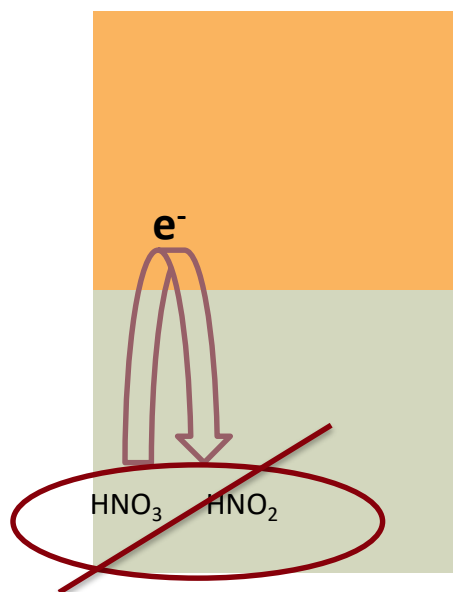
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MECHANISMS OF NITRIC ACID REDUCTION

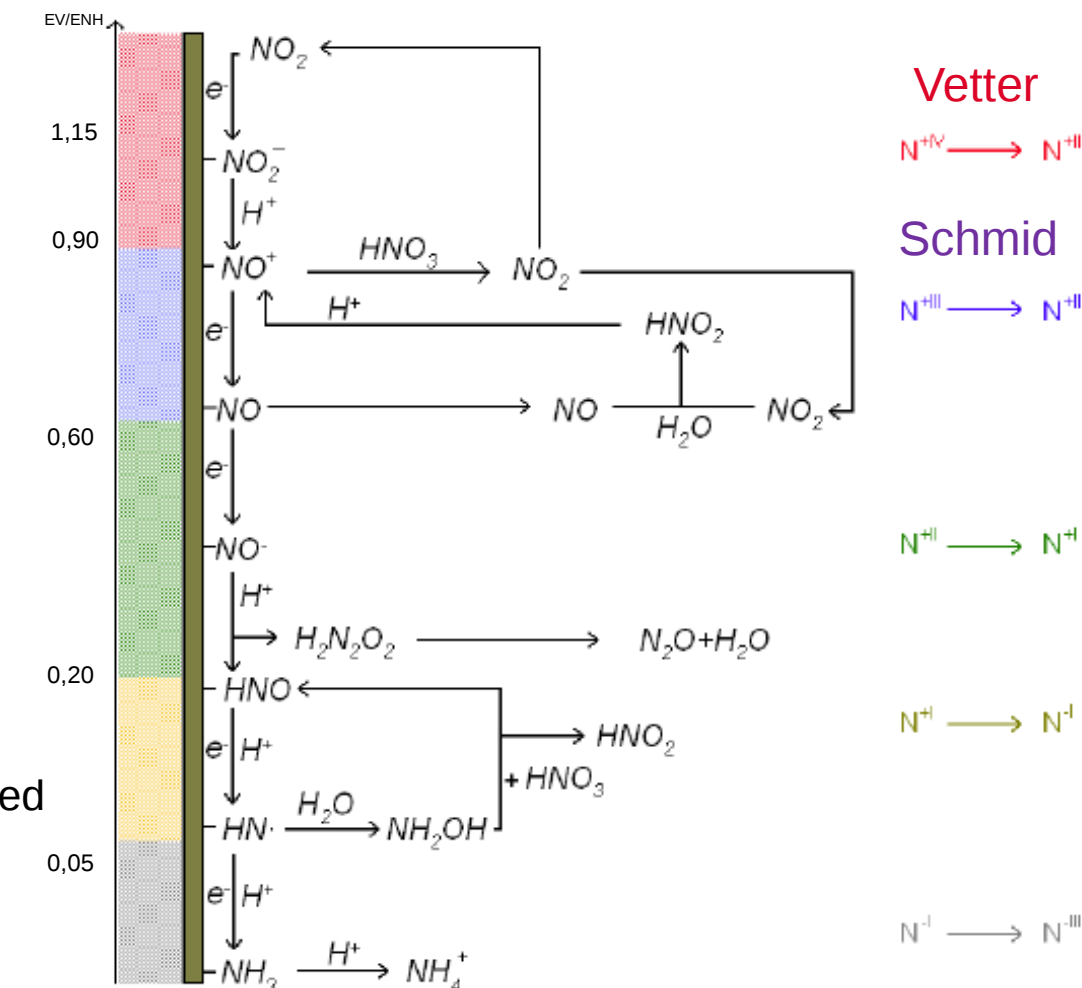
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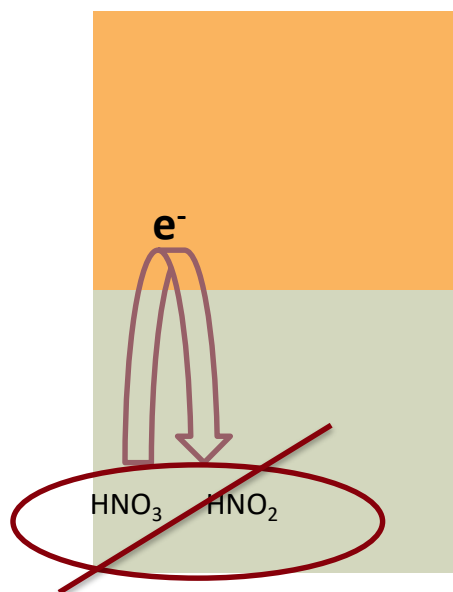
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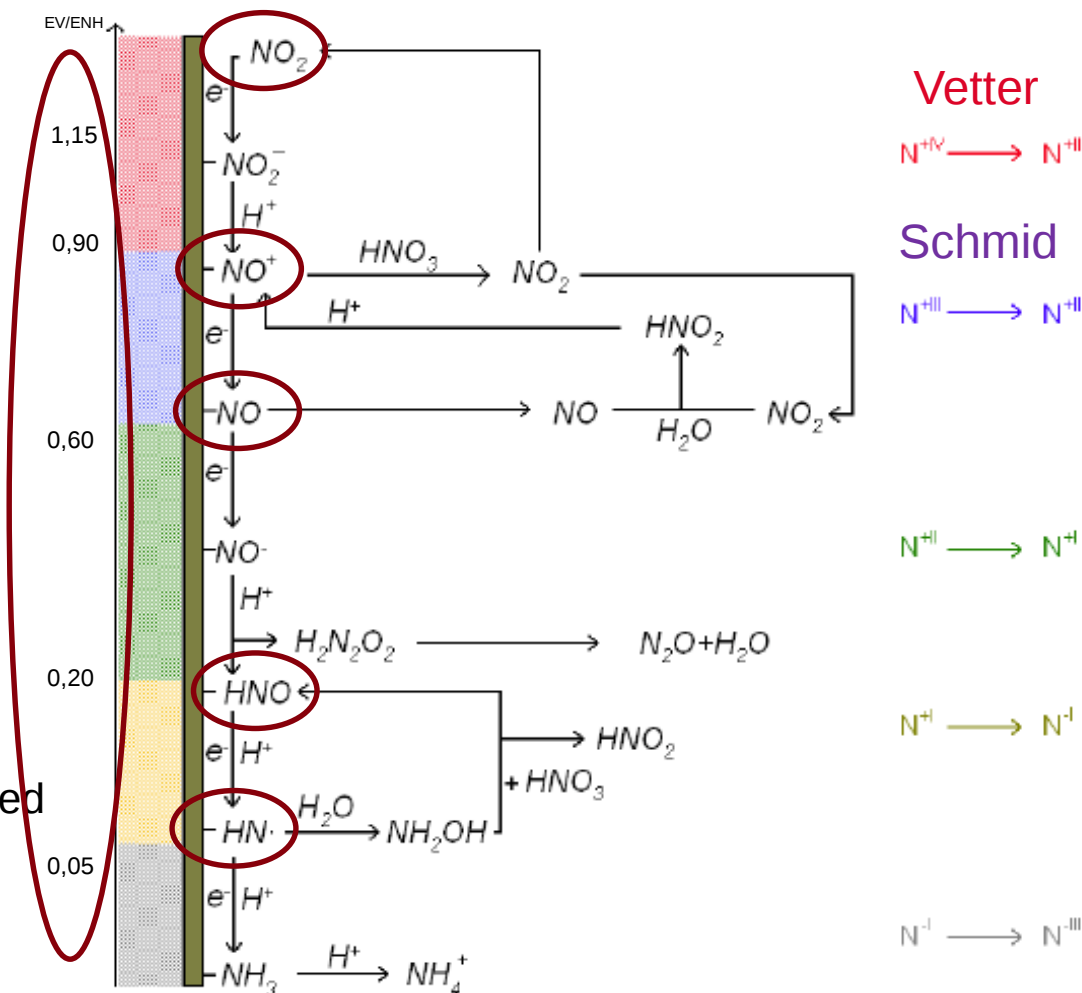
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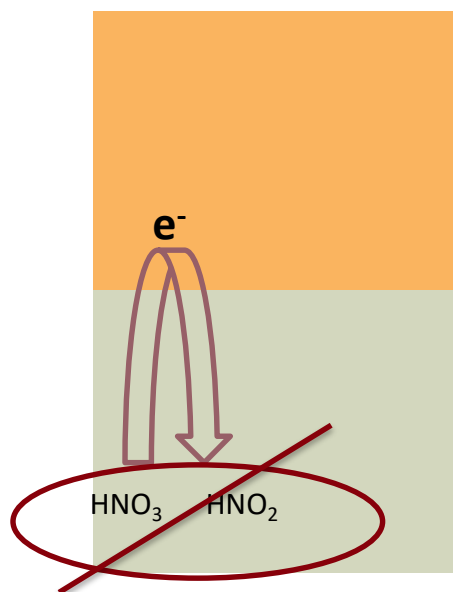
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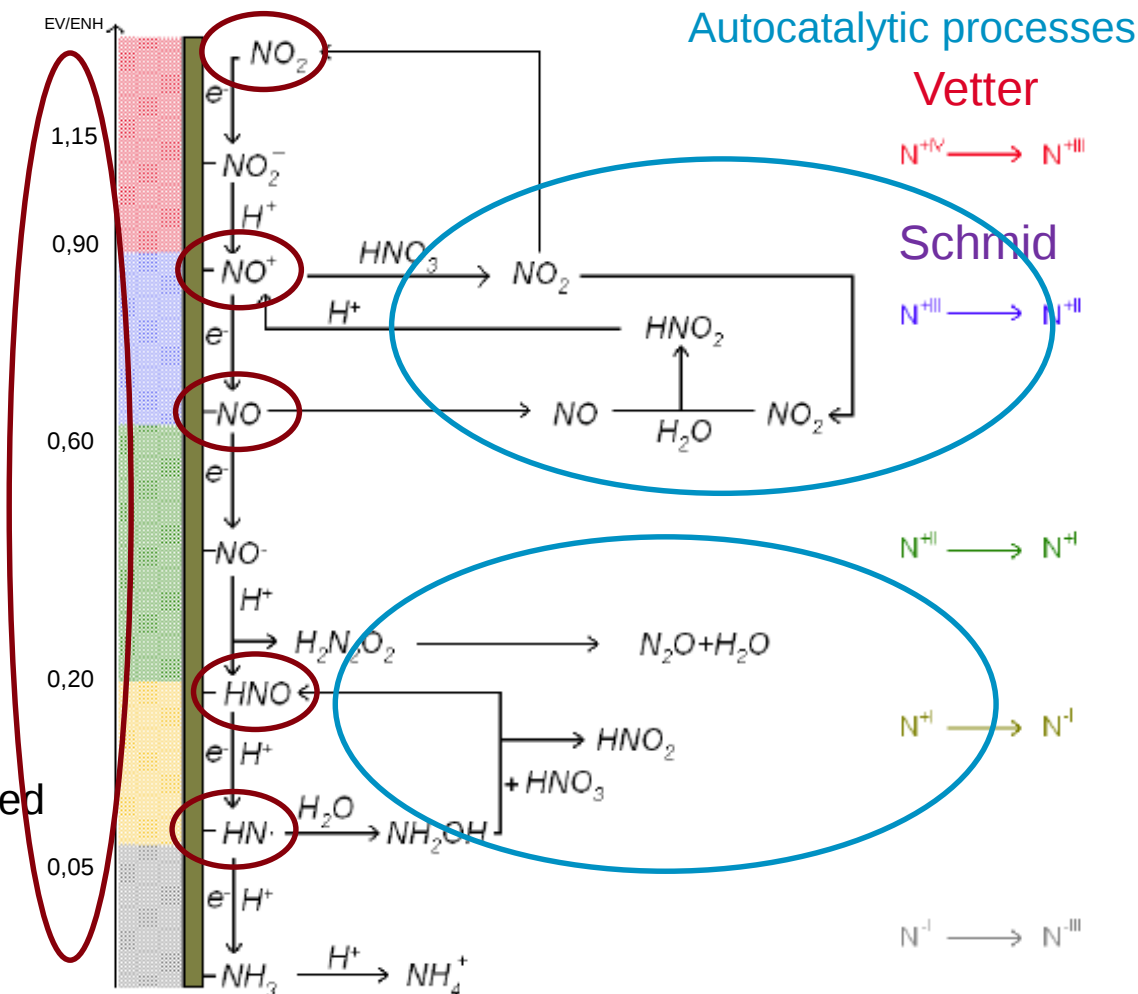
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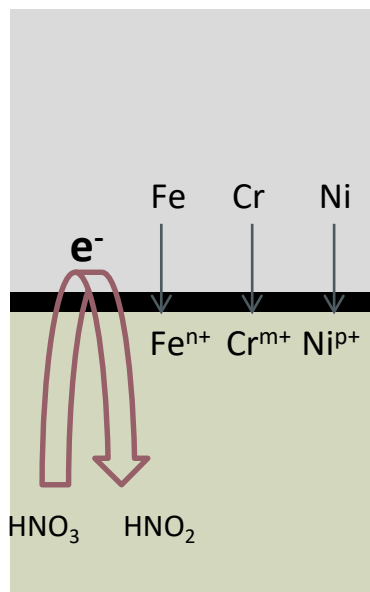


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Stainless Steel

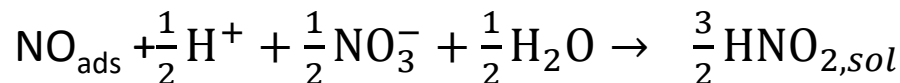
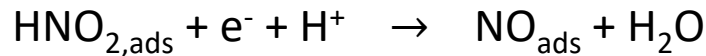
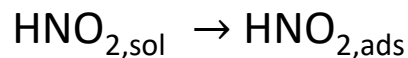


medium

V. Razygraev [1] + F. Balbaud [2]:
Mechanisms **in competition** on stainless steel

R. Lange [3]: Schmid dominates on stainless steel

Schmid's mechanisms:

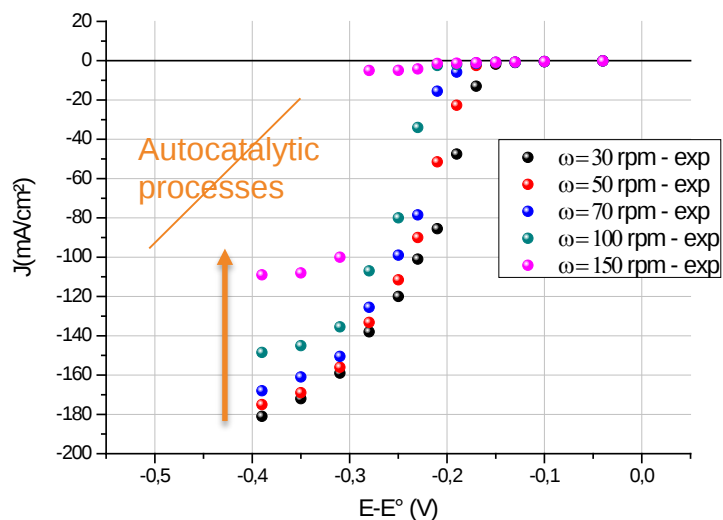


[1] [Razygraev et al., Zashchita Mettalov, 1990]
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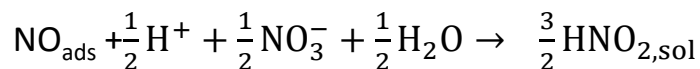
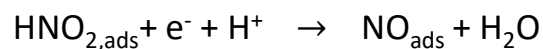
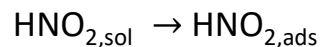
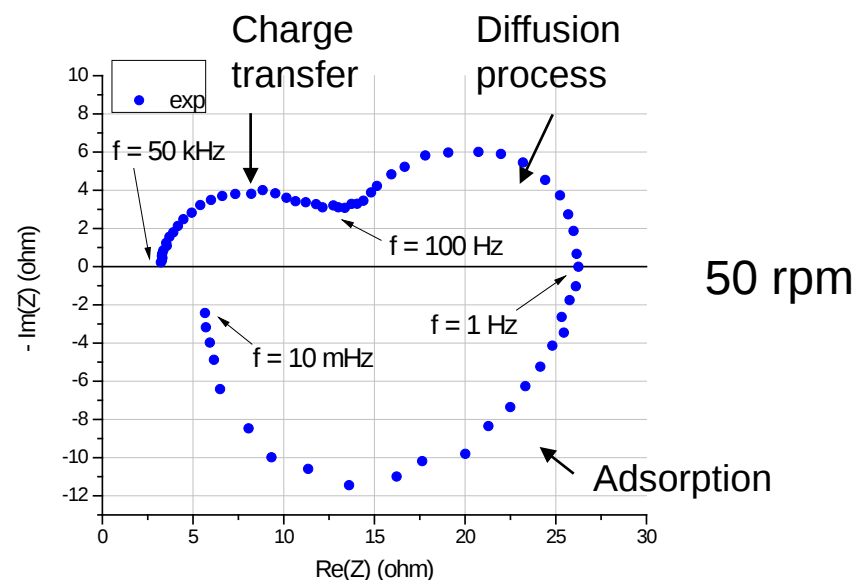
KINETICS OF NITRIC ACID REDUCTION ON GOLD



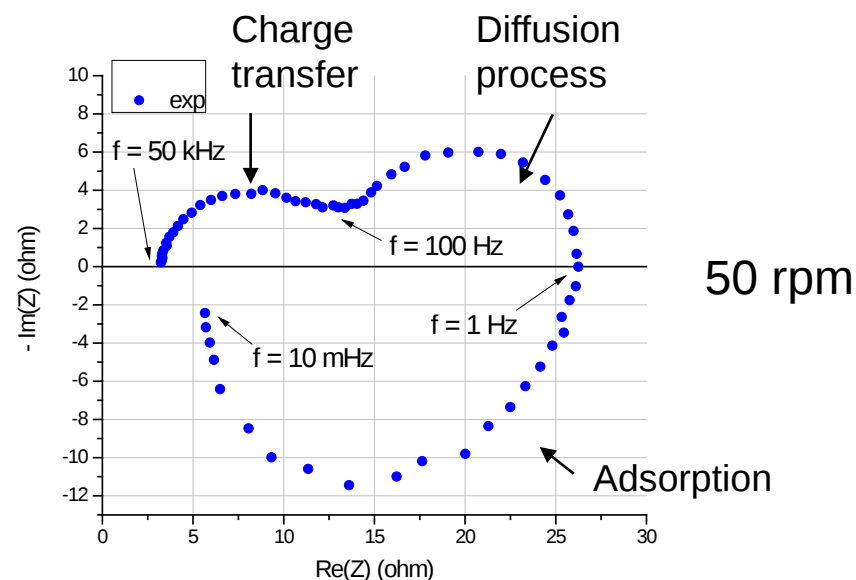
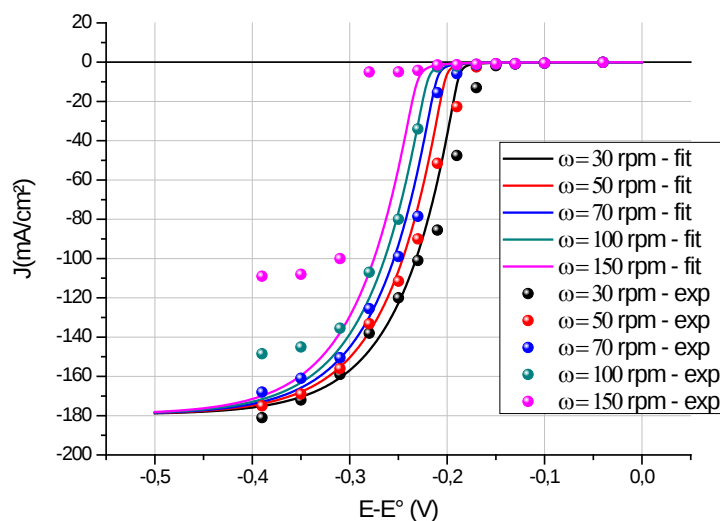
RDE results



EIS results

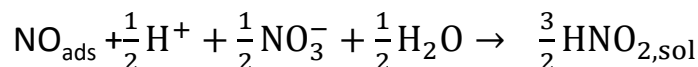
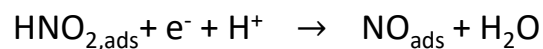
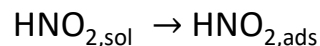


Modelling of current and EIS

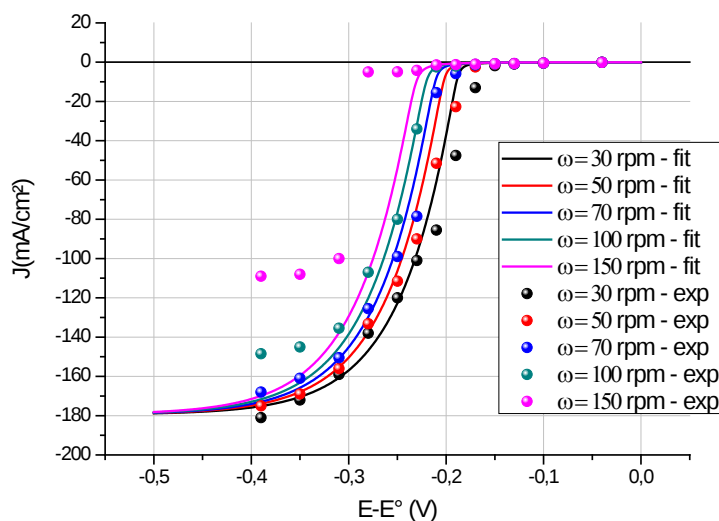


$$i_s = \frac{1}{2k'_2\delta} \left(FS(2C^*Dk'_2 + 2\beta Dk'_3 - \beta k'_2k'_3) - \sqrt{8F^2S^2\beta C^*Dk'_2k'_3\delta + (FS(\beta k'_2k'_3\delta - 2C^*Dk'_3 - 2\beta Dk'_2))^2} \right)$$

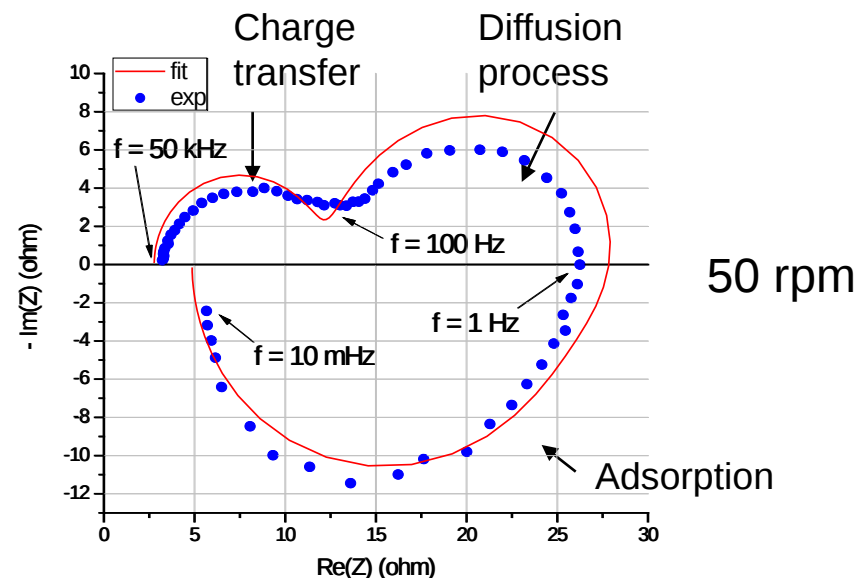
Good fit for low speed



Modelling of current and EIS

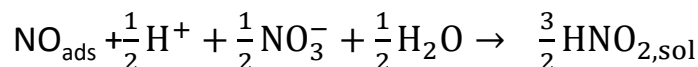
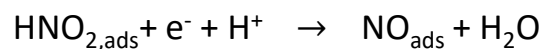
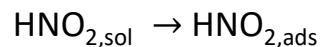


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$$\frac{1}{Z_f} = -FS \left(k'_2 \cdot C_S^0 \cdot b_2 (1 - \theta_s) - k'_2 \cdot C_S^0 \cdot \frac{\Delta\theta}{\Delta E} + k'_2 (1 - \theta_s) \frac{\Delta C^0}{\Delta E} \right)$$

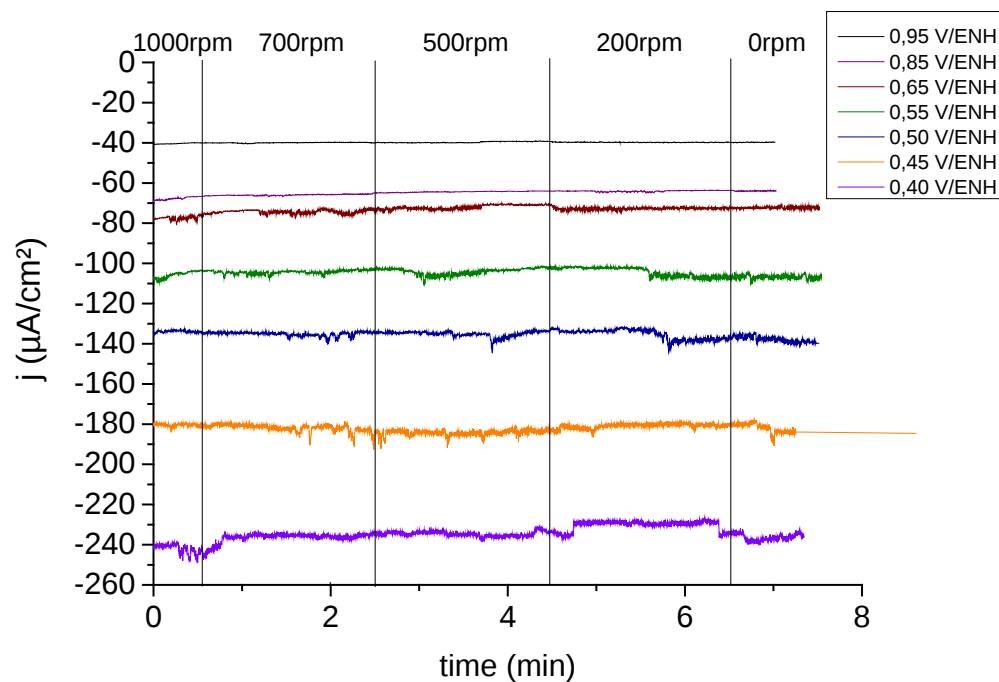
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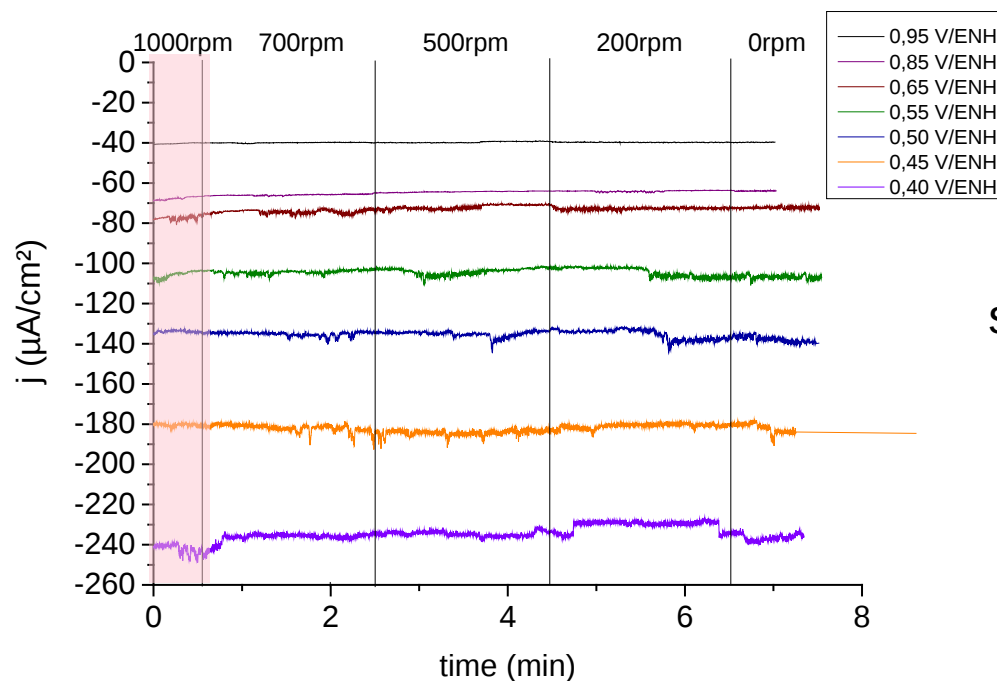
KINETICS OF NITRIC ACID REDUCTION ON STAINLESS STEEL



Which is the limiting step on stainless steel?

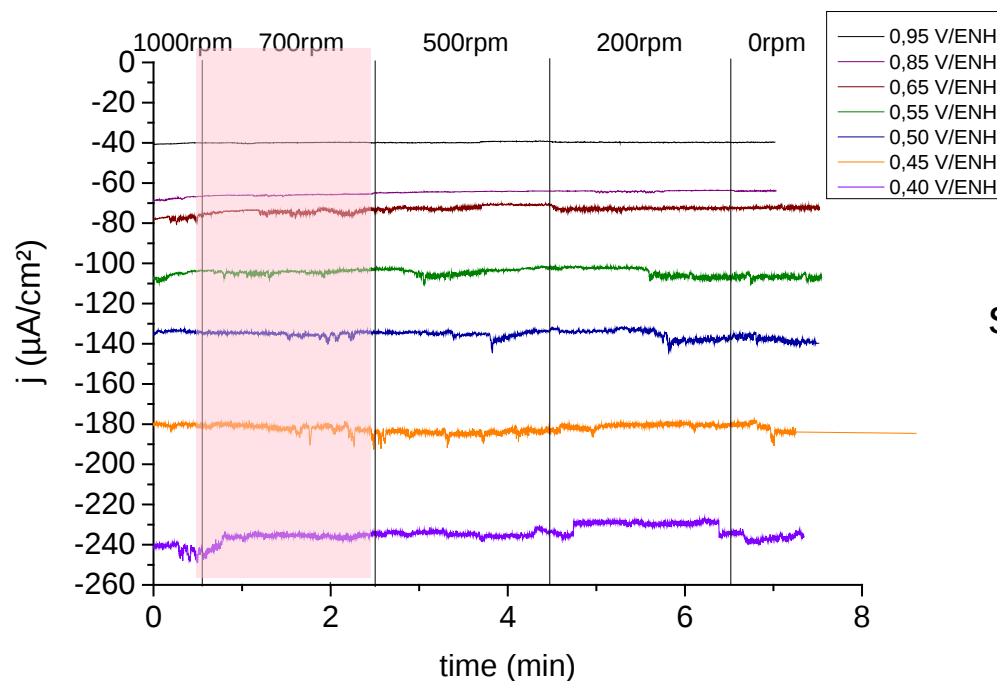


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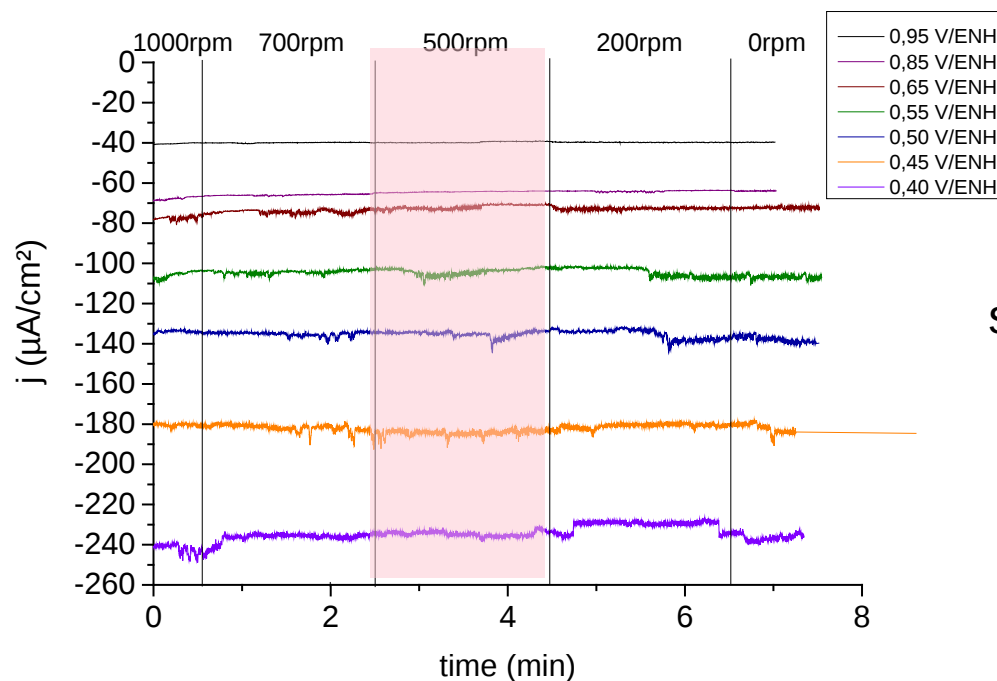
No influence of rotation speed on stainless steel (from 4M 40°C – to 8M 100°C)

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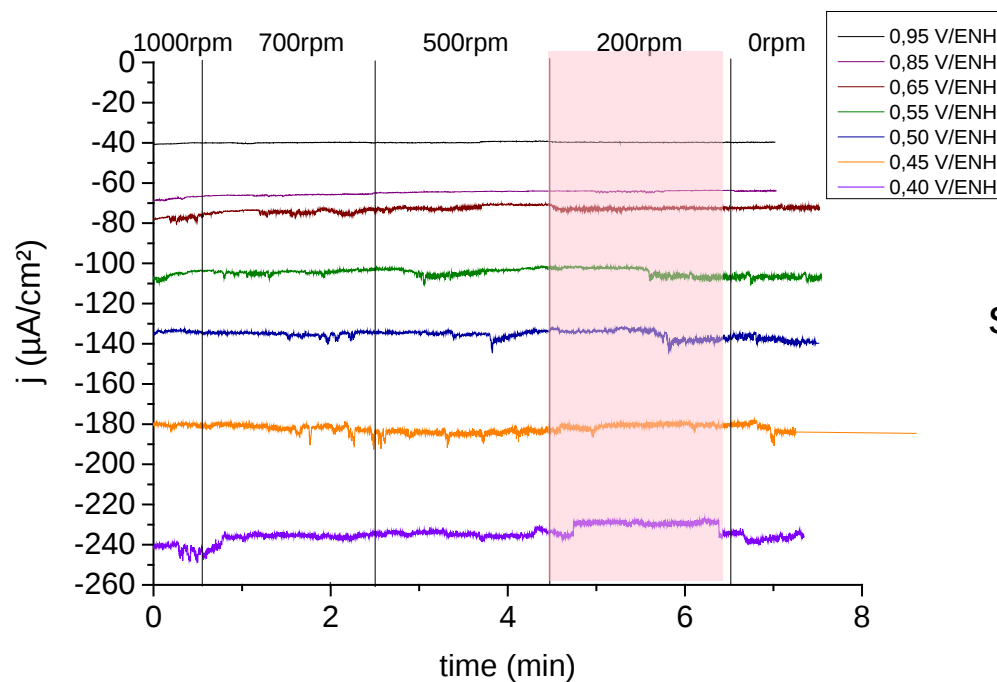
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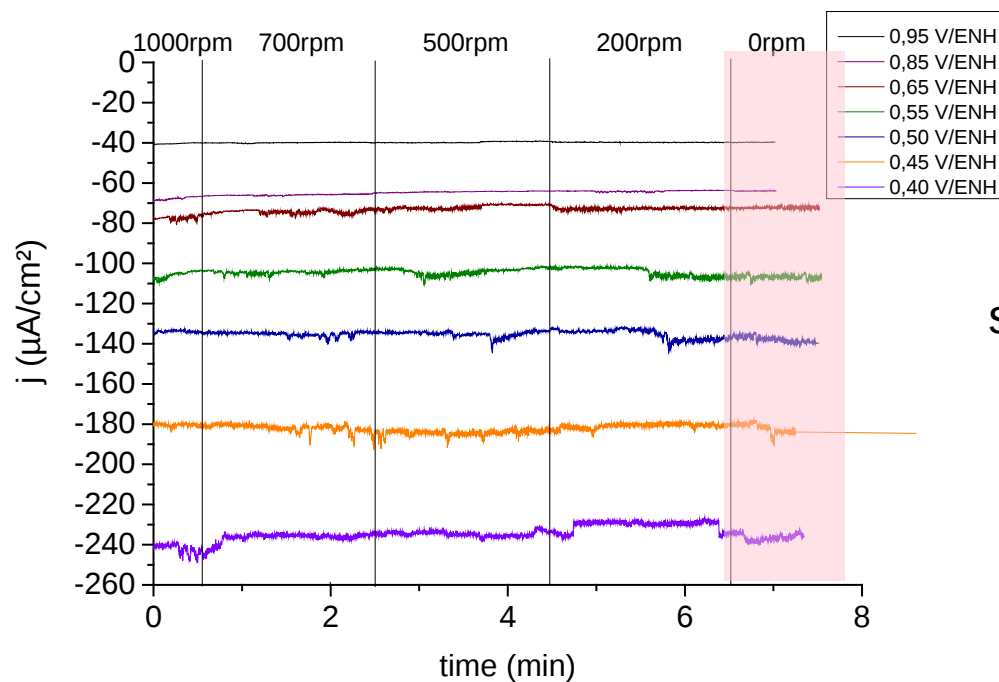
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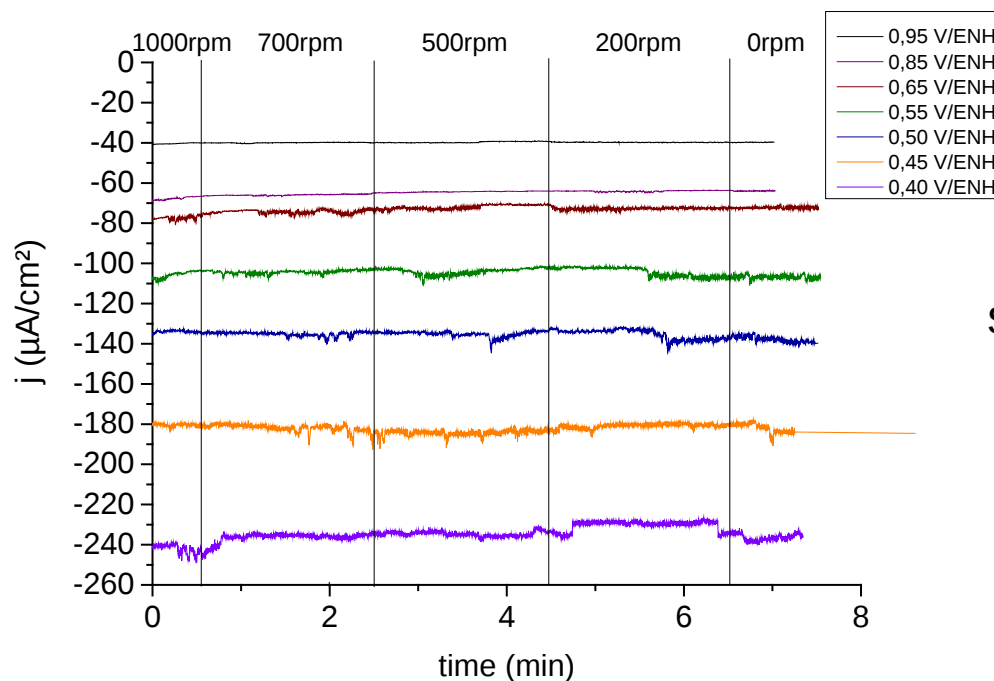
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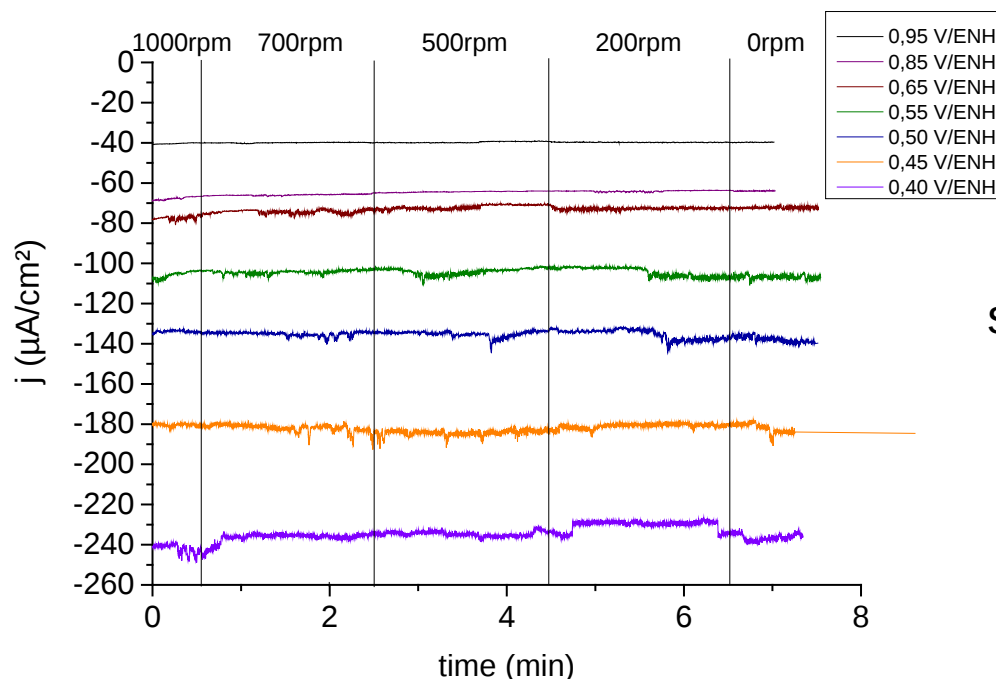


No influence of rotation speed on stainless steel (from 4M 40°C – to 8M 100°C)

→ No diffusion limitation

Charge transfer and adsorption are limited steps on stainless steel

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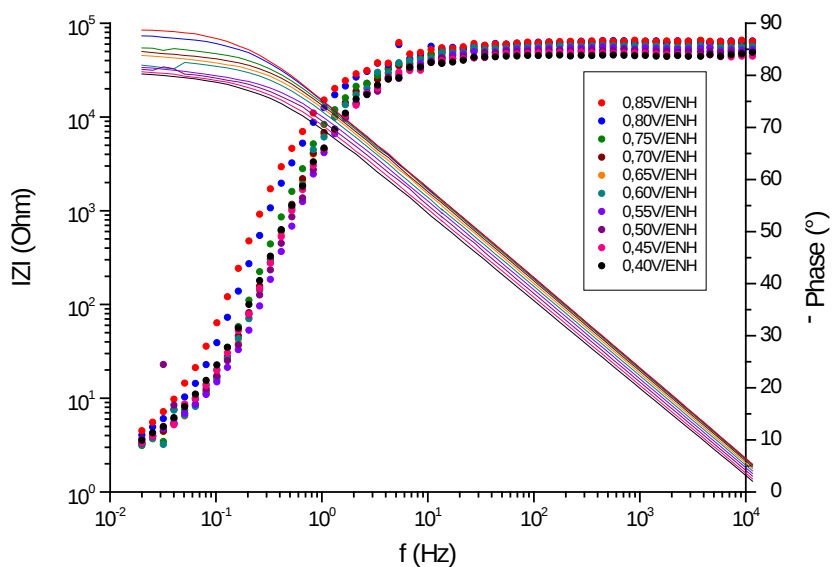
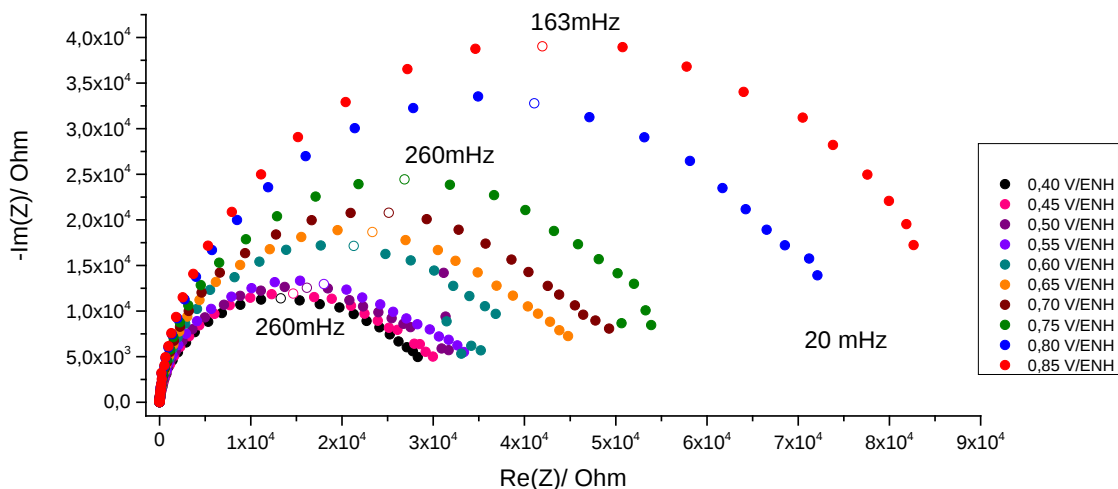
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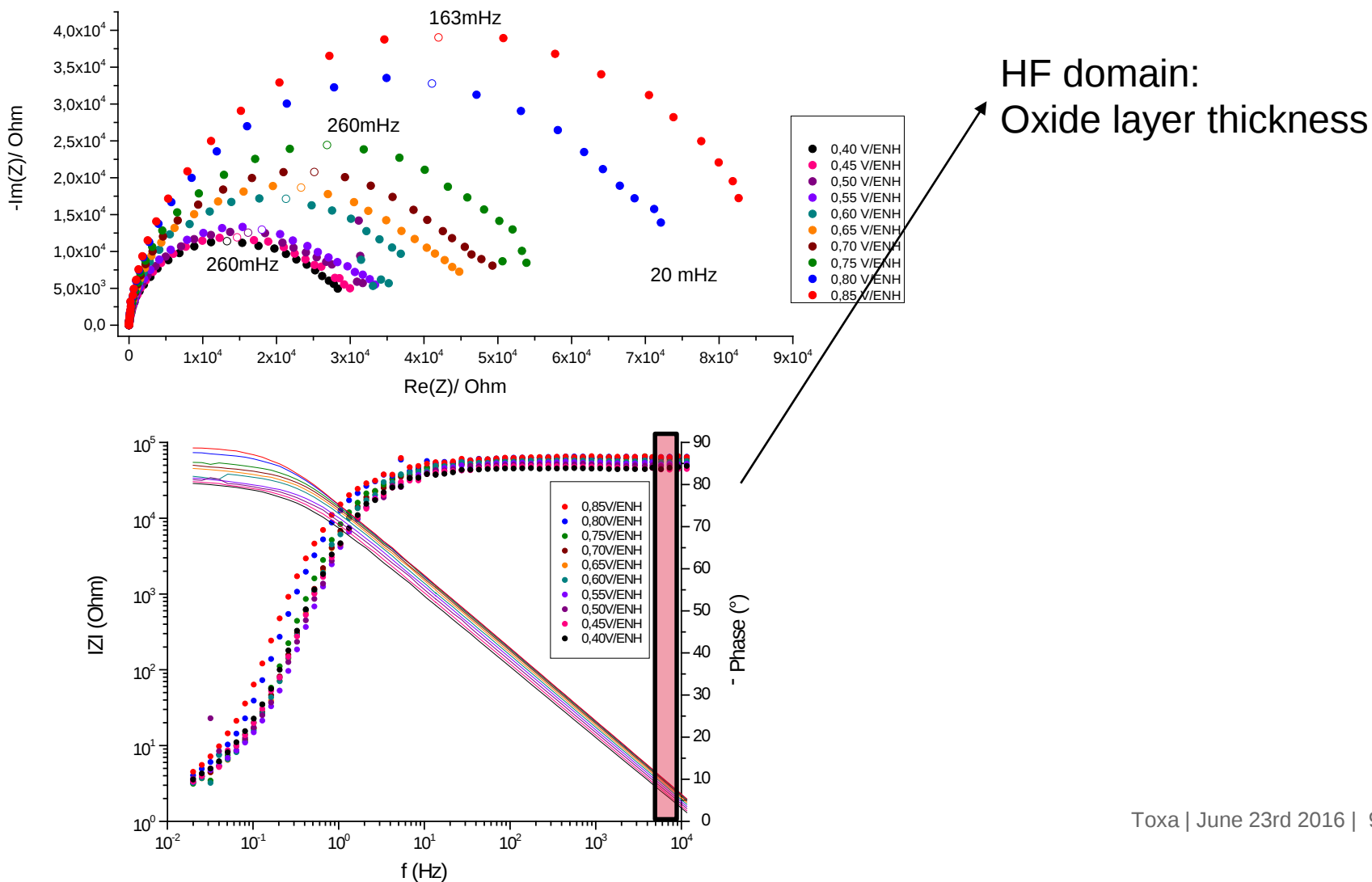
Conversely to gold electrode, the autocatalytic processes play a minor role on stainless steel

Experimental results at 4M 40°C on passivated stainless steel 0.5 cm²



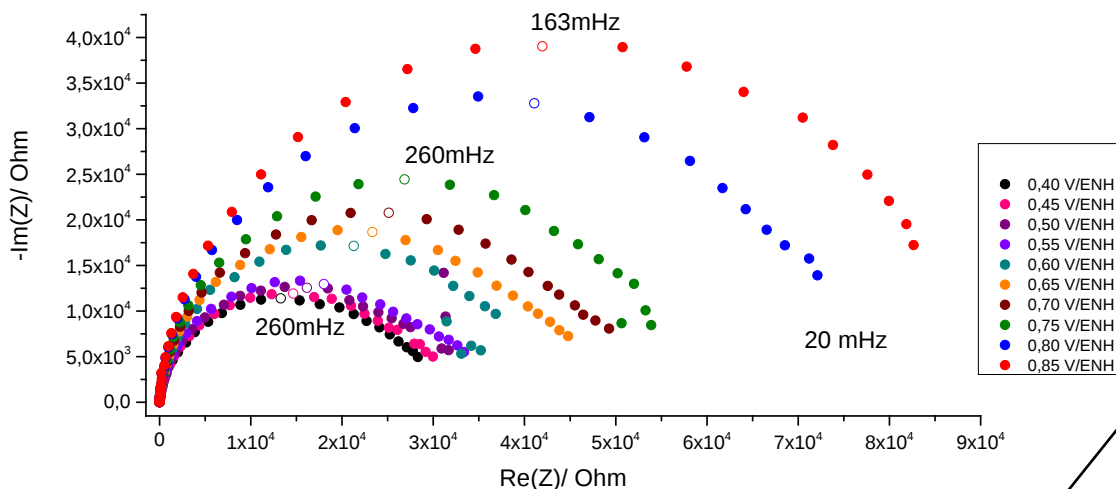
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: EIS

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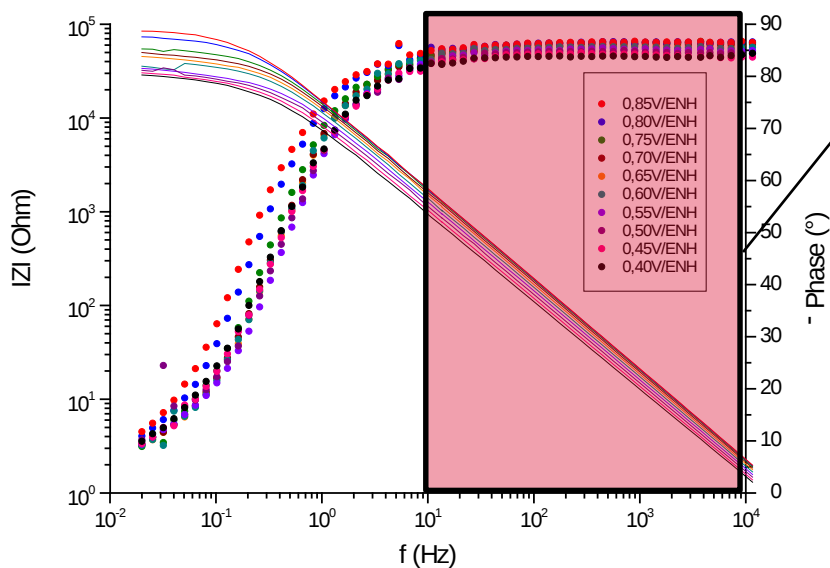
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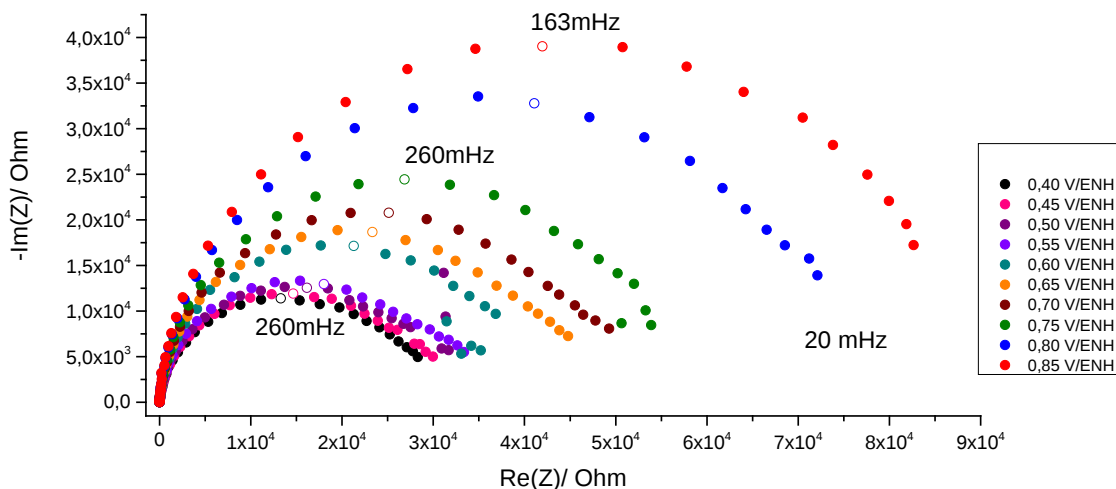


HF domain:
Oxide layer thickness

Constant Phase Element:
Dielectric properties of the
oxide layer



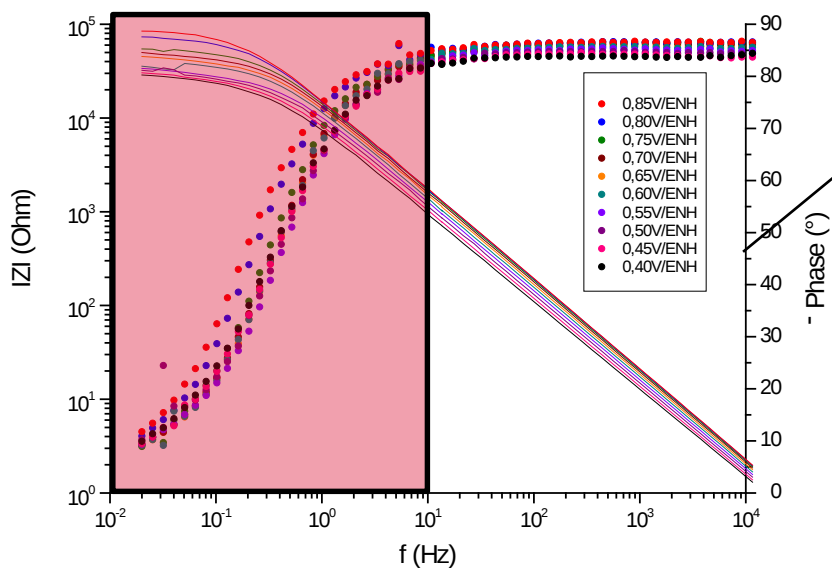
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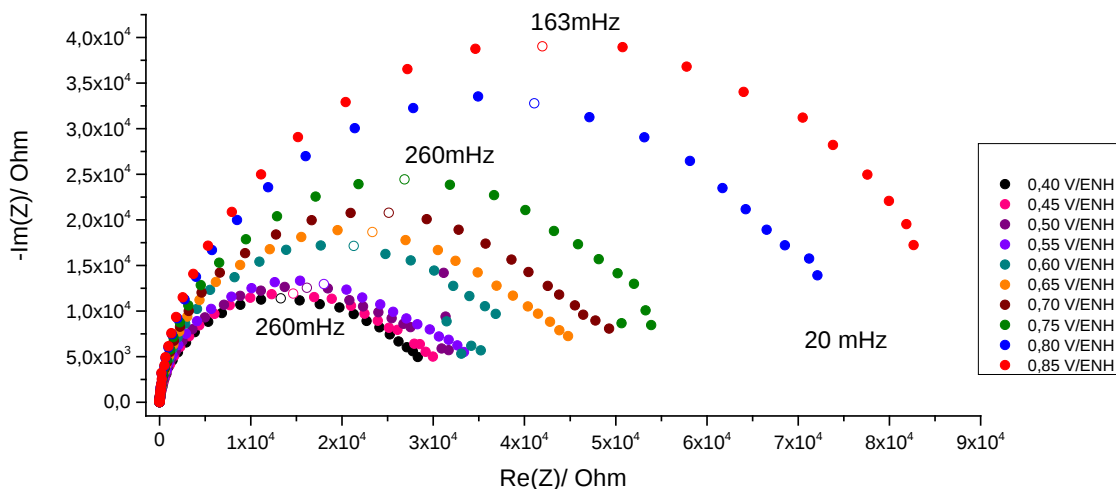
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Faradaic processes



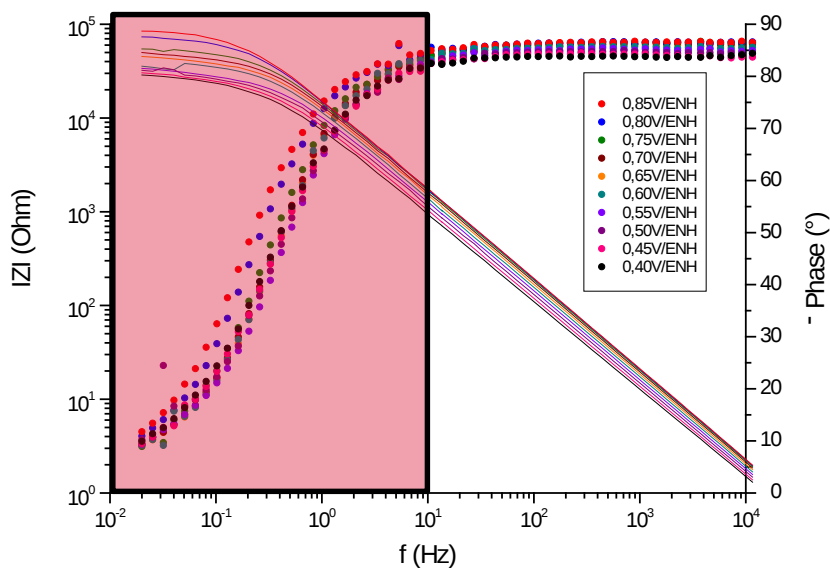
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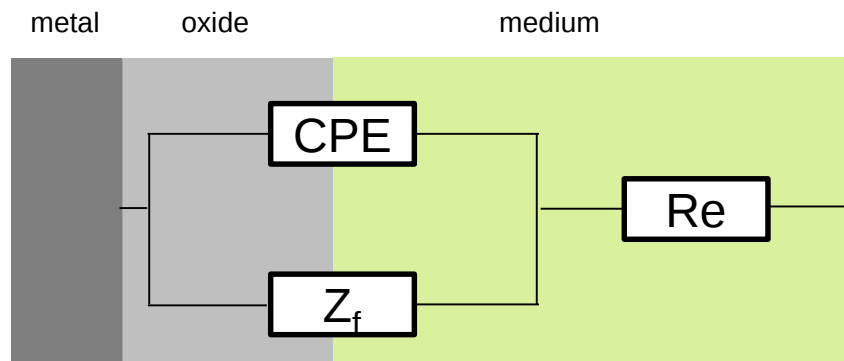
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Dielectric properties of the
oxide layer

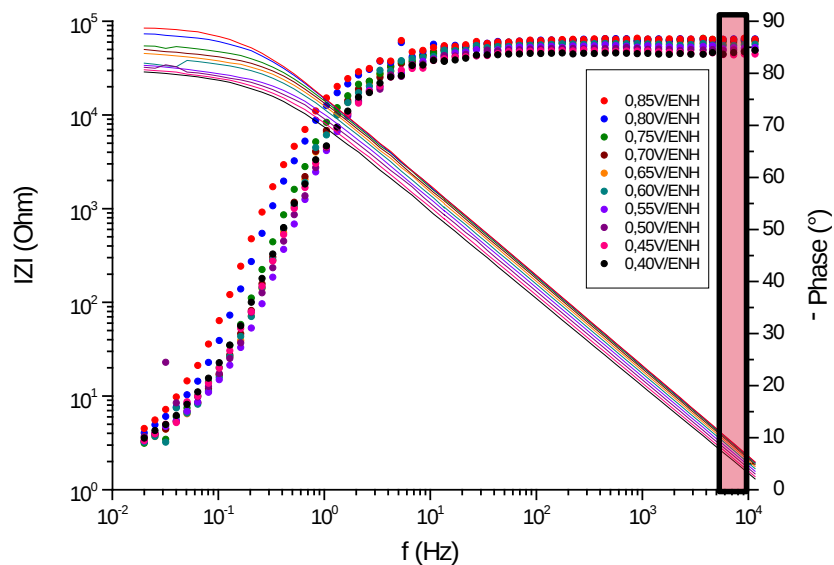
Faradaic processes



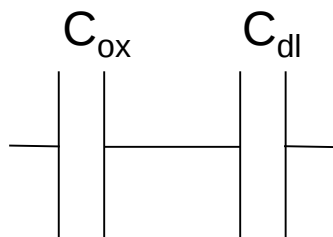
Equivalent circuit used:



Bode representation:

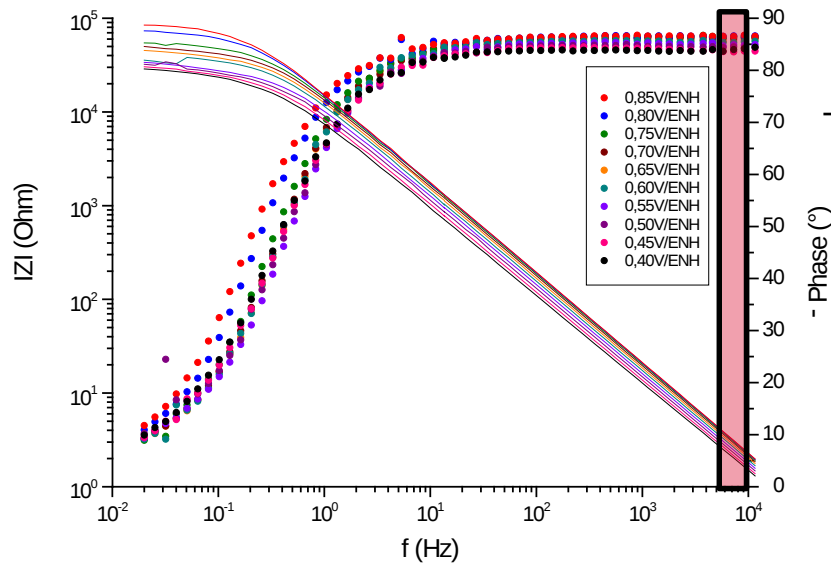


At infinite frequencies:

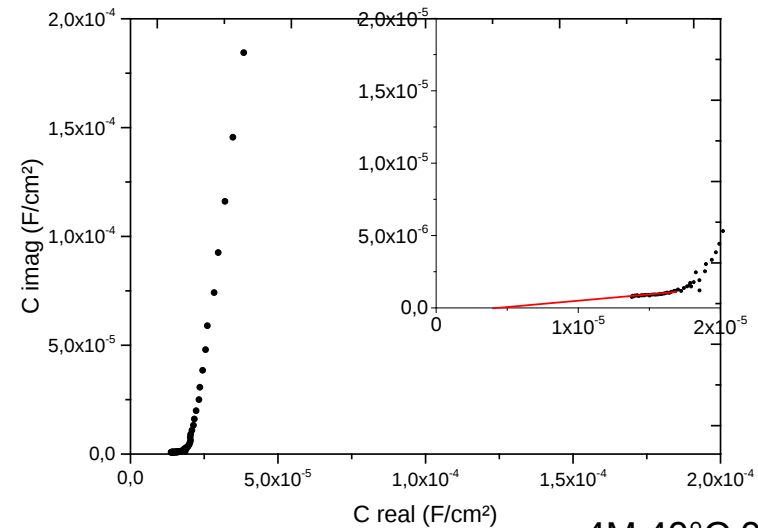


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: HF DOMAIN

Bode representation:

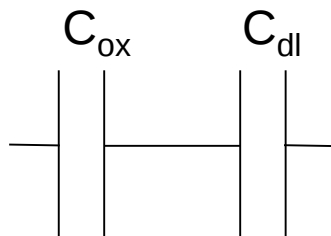


Cole & Cole representation:



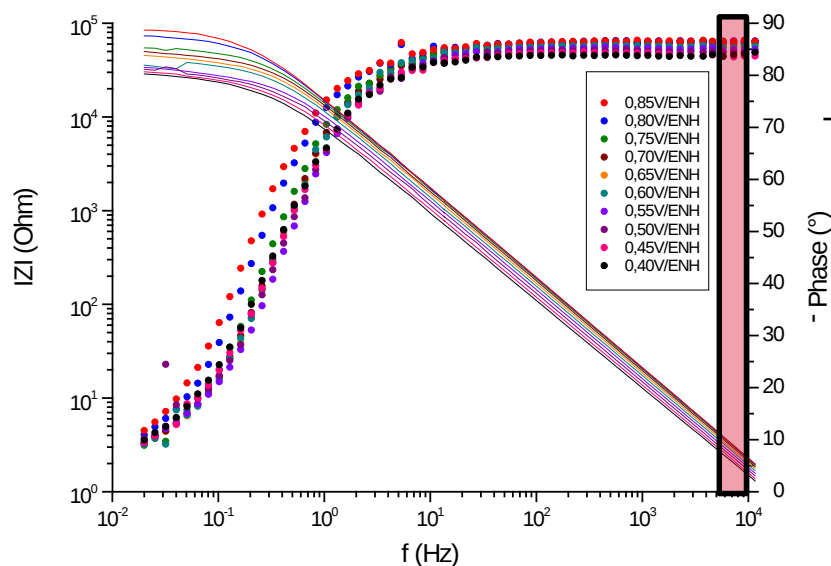
4M 40°C 0.85 V/ENH

At infinite frequencies:

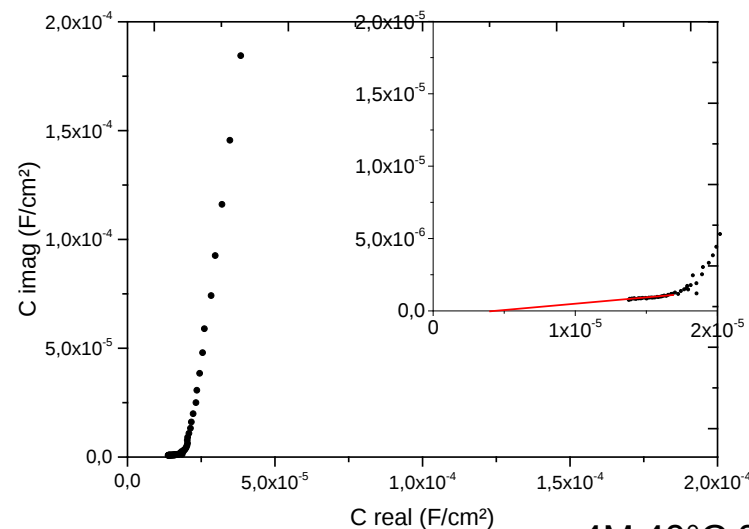


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: HF DOMAIN

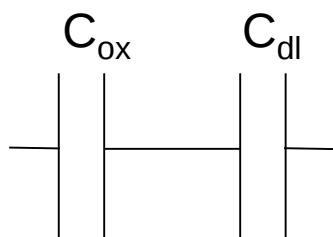
Bode representation:



Cole & Cole representation:



At infinite frequencies:



By extrapolation: $C_{\infty} = 4.1 \cdot 10^{-6} \text{ F.cm}^{-2}$

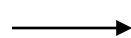
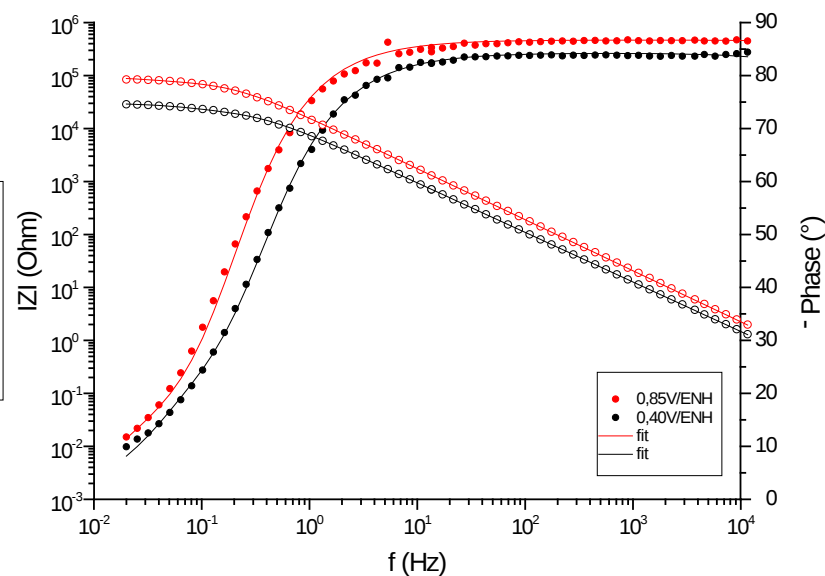
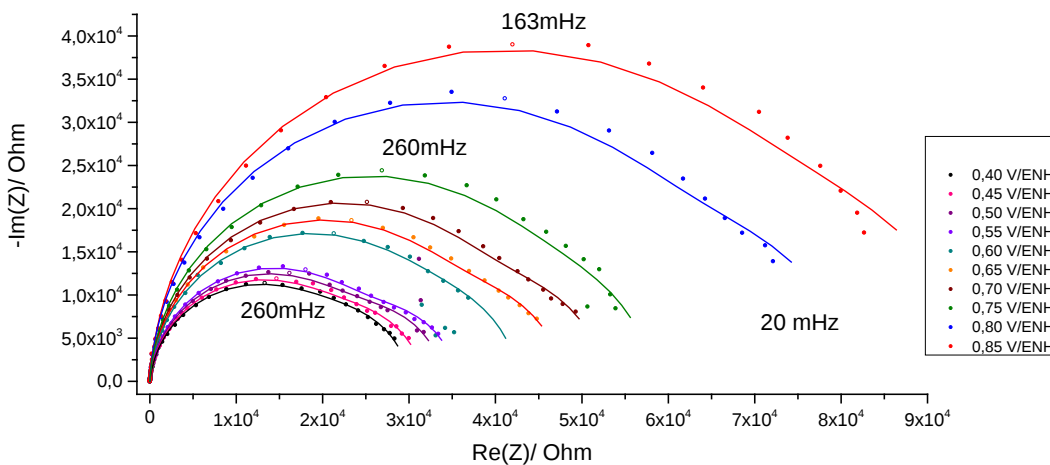
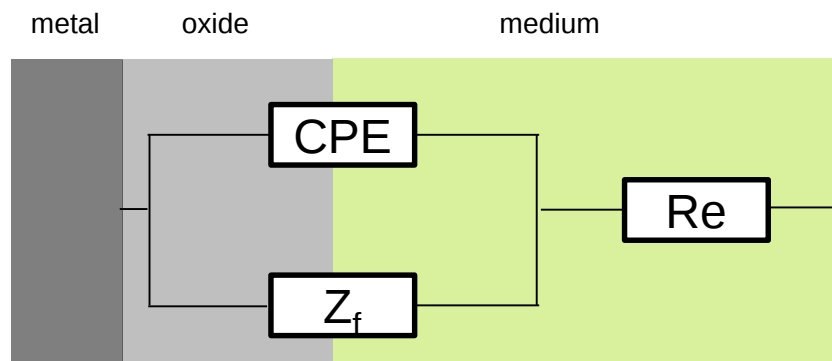
If we consider this value as the capacitance of the oxide we can calculate its thickness:

$$d = \frac{\epsilon \epsilon_0}{C_{\infty}} = 2.6 \text{ nm}$$

By XPS: $d = 3 \text{ nm}$

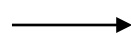
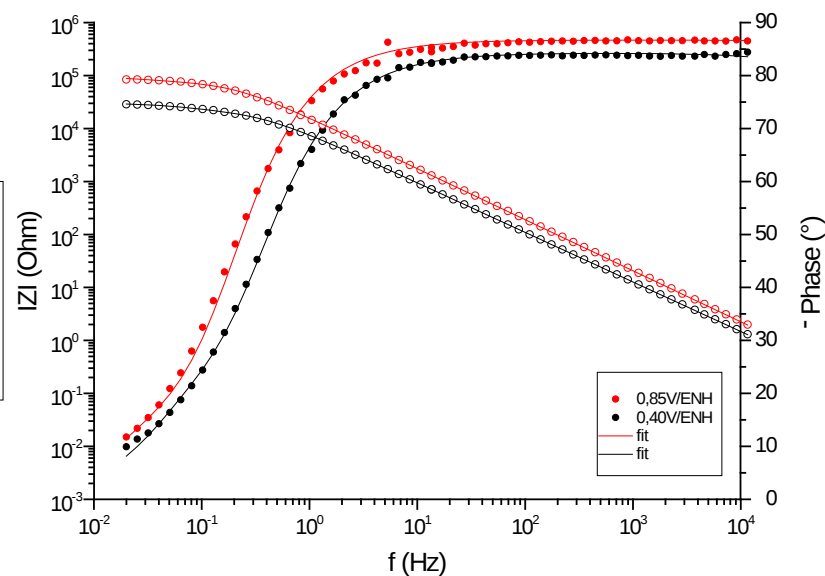
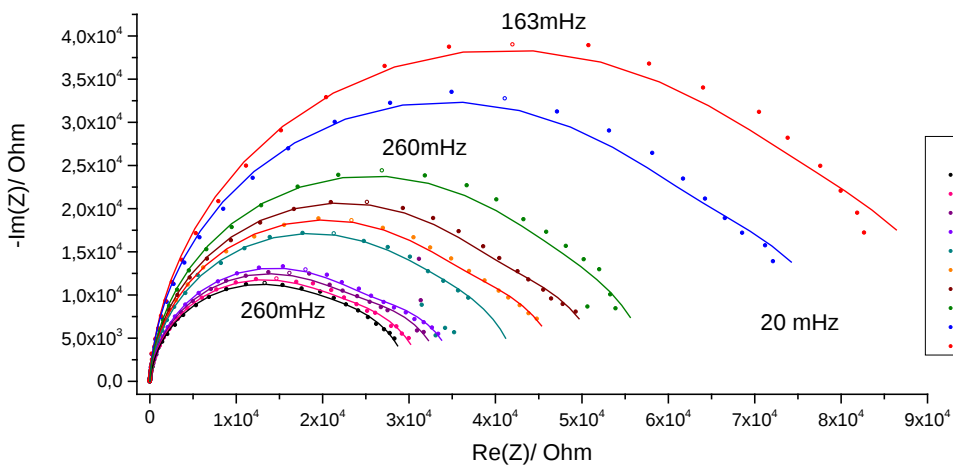
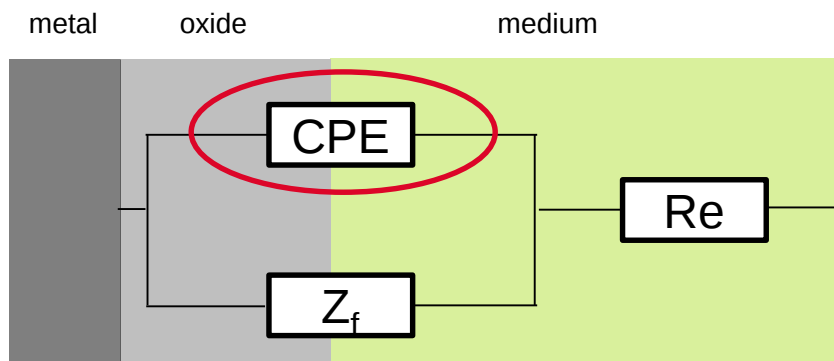
Assuming $C_{dl} 30 \mu\text{F.cm}^{-2}$, $d = 2.2 \text{ nm}$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CIRCUIT EQUIVALENT PARAMETERS



Good fit for all potentials

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CIRCUIT EQUIVALENT PARAMETERS

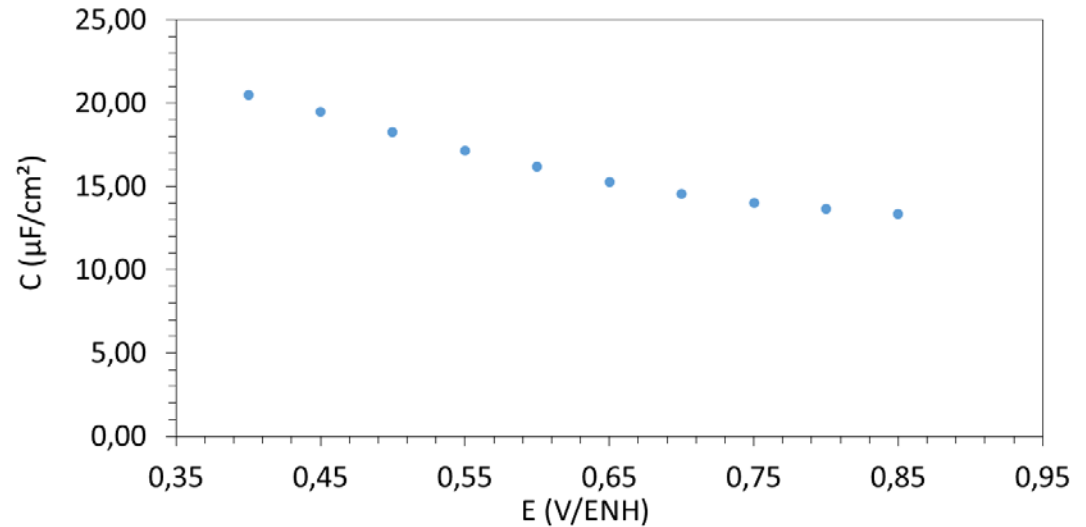


Good fit for all potentials

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CPE

For CPE parameters we used Brugg's formula to obtain capacitance values:

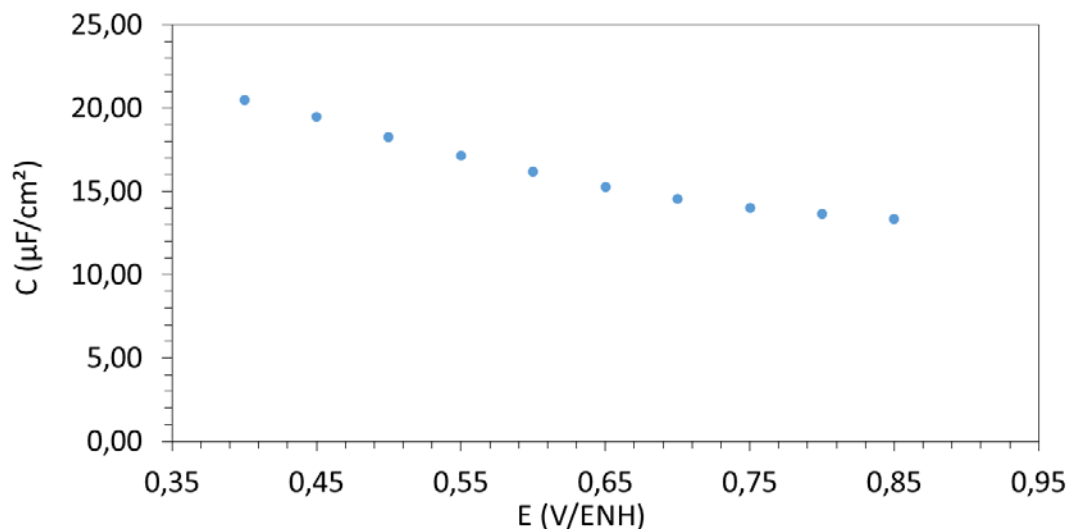
$$C_{eff} = Q^{1/\alpha} R_e^{(1-\alpha)/\alpha}$$



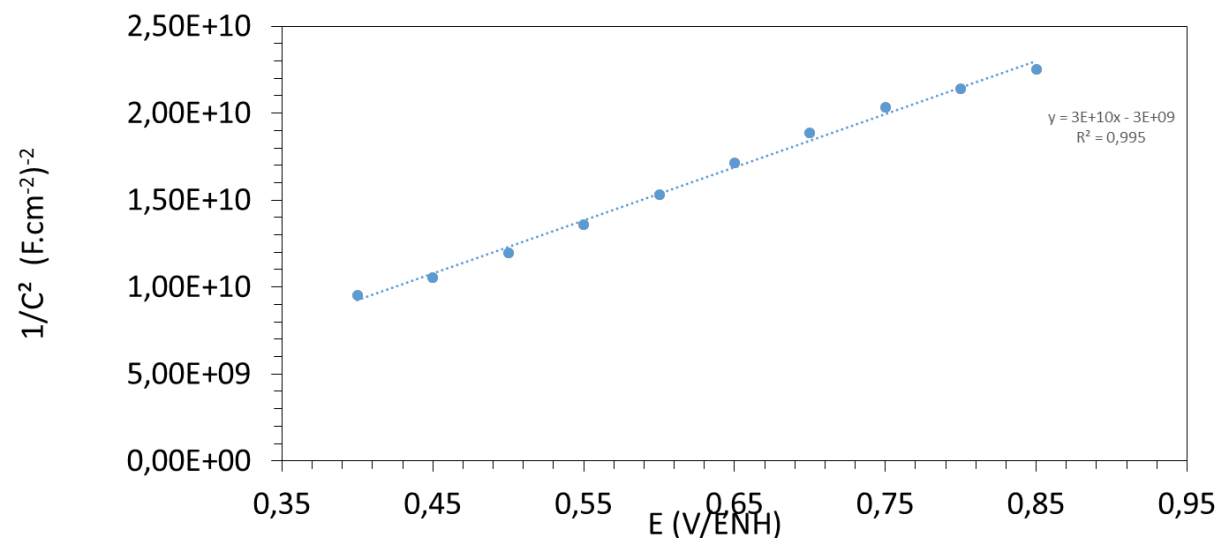
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CPE

For CPE parameters we used Brugg's formula to obtain capacitance values:

$$C_{eff} = Q^{1/\alpha} R_e^{(1-\alpha)/\alpha}$$



→ Verification of Mott Schottky's law

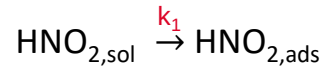
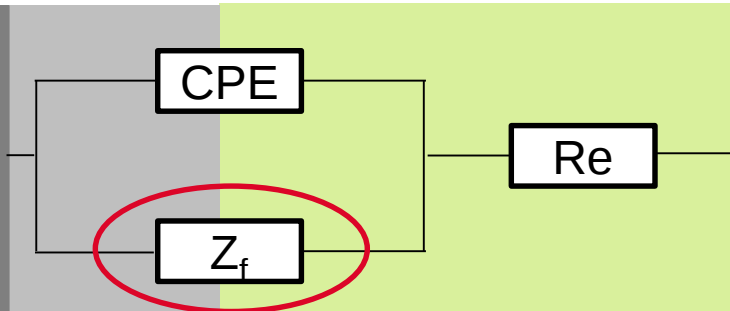


$$\frac{1}{C_{SC}^2} = \frac{2}{\epsilon \epsilon_0 q_e N_0} \left(E - E_{bp} - \frac{k_B T}{q_e} \right)$$

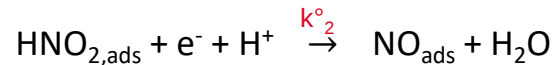
$$N_0 = 1.5 \cdot 10^{21} \text{ cm}^{-3}$$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: FARADAIC PROCESSES

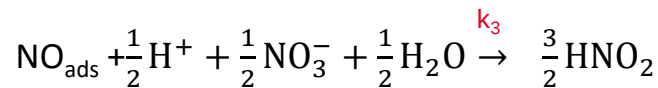
metal oxide medium



$$k'_1 = k_1[\text{HNO}_2]$$



$$k'_2 = k_2^\circ a_H e^{(b_2(E-E^\circ))}$$



$$k'_3 = k_3 \sqrt{a_N a_e a_H}$$

Stationary solutions:

$$\theta_{1s} = \frac{k'_1}{k'_1 + \frac{k'_2 \cdot k'_1}{k'_3} + k'_2 \cdot \beta}$$

$$\theta_{2s} = \frac{k'_2}{k'_3} \theta_{1s}$$

Non stationary solutions:

$$\frac{\Delta\theta_1}{\Delta E} = \frac{-k'_2 \cdot b_2 \cdot \beta \cdot \theta_{1s} - \left(\frac{k'_1 \cdot k'_2 \cdot b_2 \cdot \theta_{1s}}{j\omega + k'_3} \right)}{j\omega\beta + k'_1 + k'_2 \cdot \beta + \frac{k'_2 \cdot k'_1}{j\omega + k'_3}}$$

$$\frac{\Delta\theta_2}{\Delta E} = \frac{k'_2 \cdot b_2 \cdot \theta_{1s} + k'_2 \cdot \frac{\Delta\theta_1}{\Delta E}}{j\omega + k'_3}$$

Impedance:

$$\frac{1}{Z_f} = -FS \left(k'_2 \cdot \beta \cdot \frac{\Delta\theta_1}{\Delta E} + k'_2 \cdot b_2 \cdot \beta \cdot \theta_{1s} \right)$$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: FARADAIC PROCESSES

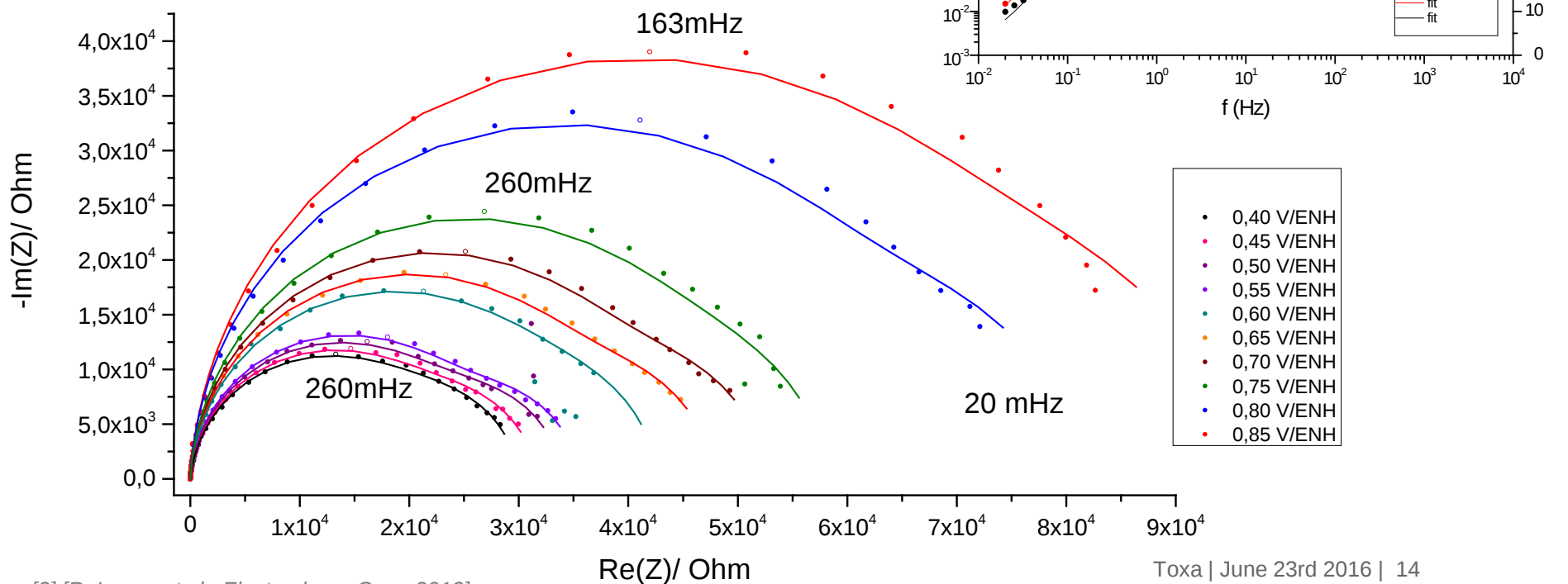
→ Fitted kinetic constants:

$$k_1 = 0.03 \pm 0.02 \text{ cm.s}^{-1}$$

$$k_2^0 = 6.10^{-4} \pm 2 \cdot 10^{-4} \text{ s}^{-1}$$

$$[k_3 = 2 \cdot 10^7 \text{ s}^{-1}]$$

On Gold [3]: $k_1 = 1.10^3 \text{ cm.s}^{-1}$
 $k_2^0 = 1.10^5 \text{ s}^{-1}$
 $k_3 = 1.10^7 \text{ s}^{-1}$



KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L

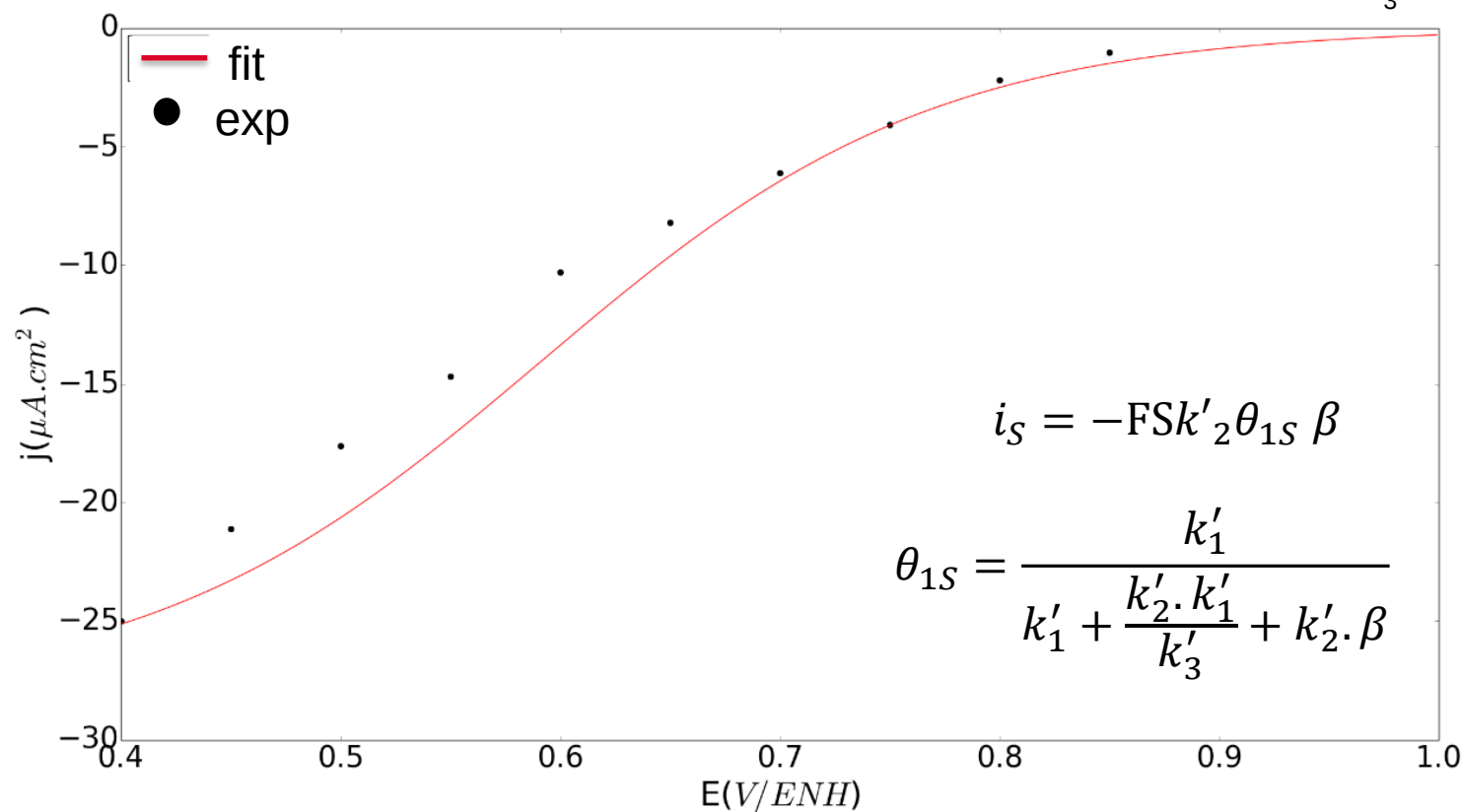
Kinetic constants validated by stationary current (4M 40°C):

Constants used:

$$k_1 = 0,03 \text{ cm.s}^{-1}$$

$$k_2^0 = 6.10^{-4} \text{ s}^{-1}$$

$$k_3 = 2.10^6 \text{ s}^{-1}$$



- On stainless steel:
 - Same mechanism as on gold
 - Conversely to gold electrode, the autocatalytic processes play a minor role
 - Oxide layer slows down kinetics reduction
 - Oxide layer properties can be obtained by EIS (thickness & dielectrics properties)
 - Kinetic constants have been determined and verified by modelling of stationary current
- To go further: fitting in progress for other experimental conditions

**Thank you
for your
attention**

Acknowledgments



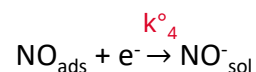
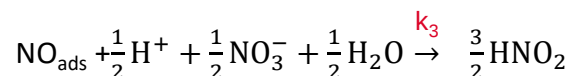
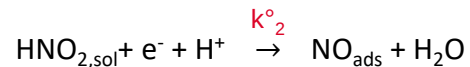
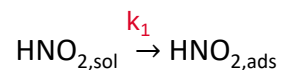
**J. Agullo, C. Bataillon, M. Bigot, N. Brijou-
Mokrani, N. Cavaliere, C-A, Deblonde, P.
Fauvet, O. Geneve, N. Gruet, S. Heurtault, P.
Laghoutaris, B. Laurent, F. Miserque, B. Puga
Nieto, M. Rivollier, R. Robin, C.M. Sanchez-
Sanchez, P. Suegama, B. Tribollet.**

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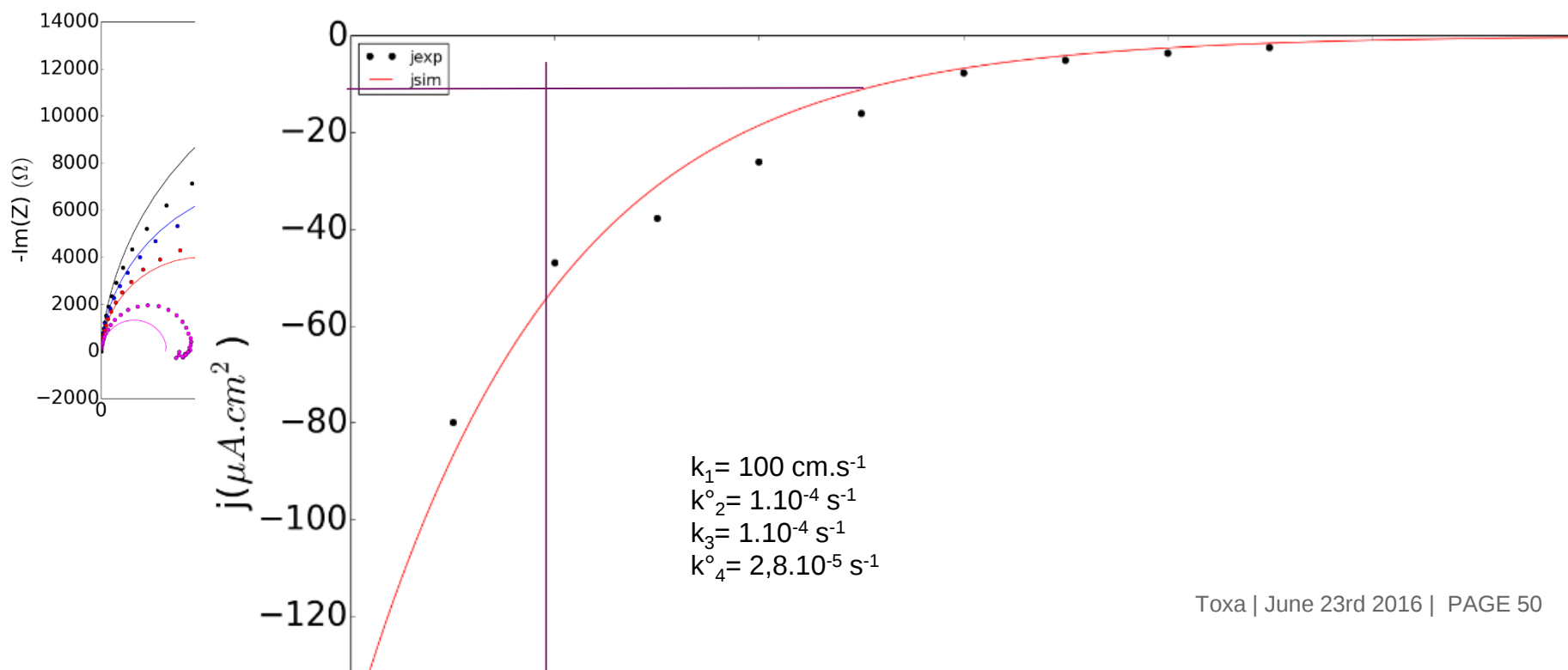
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KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L : 8M 100°C

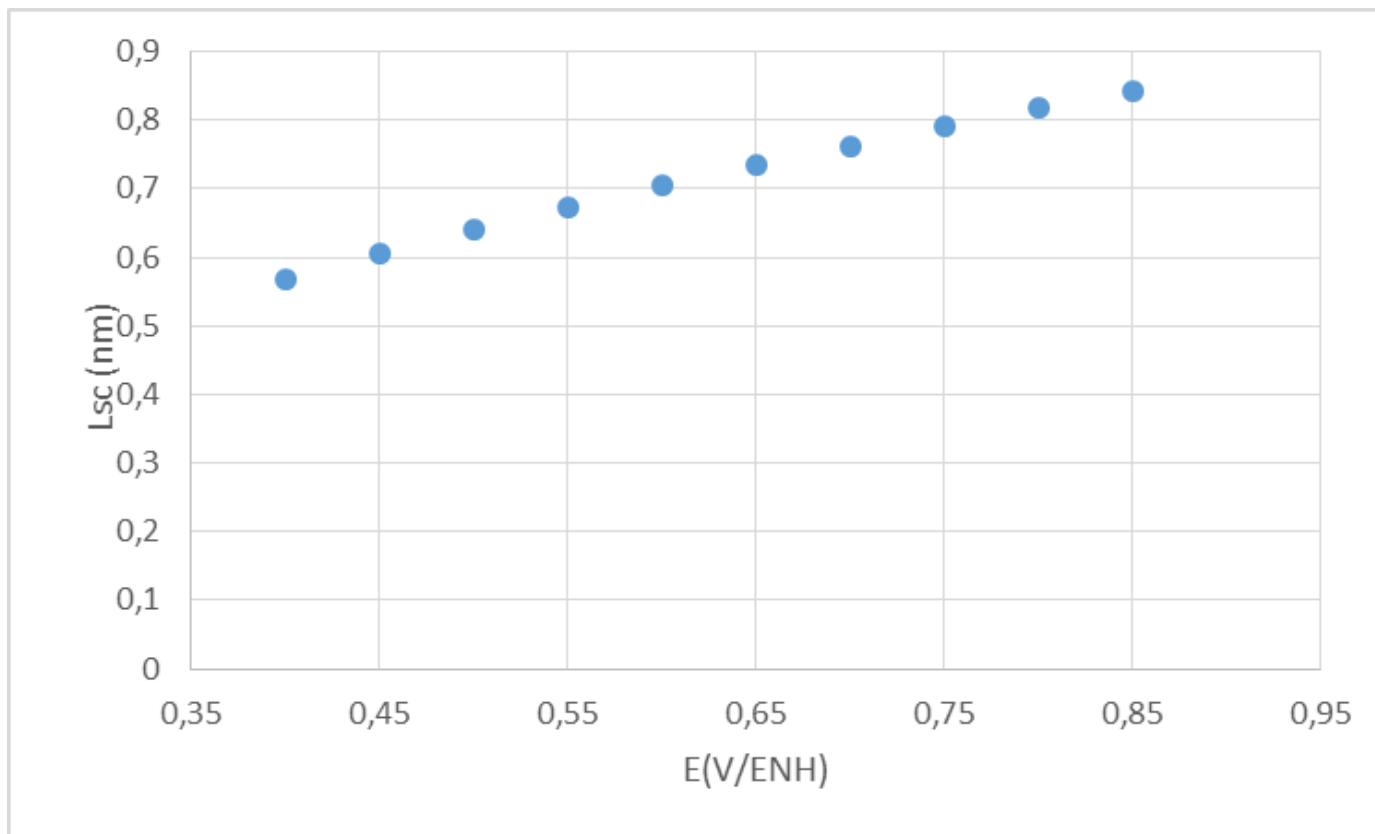


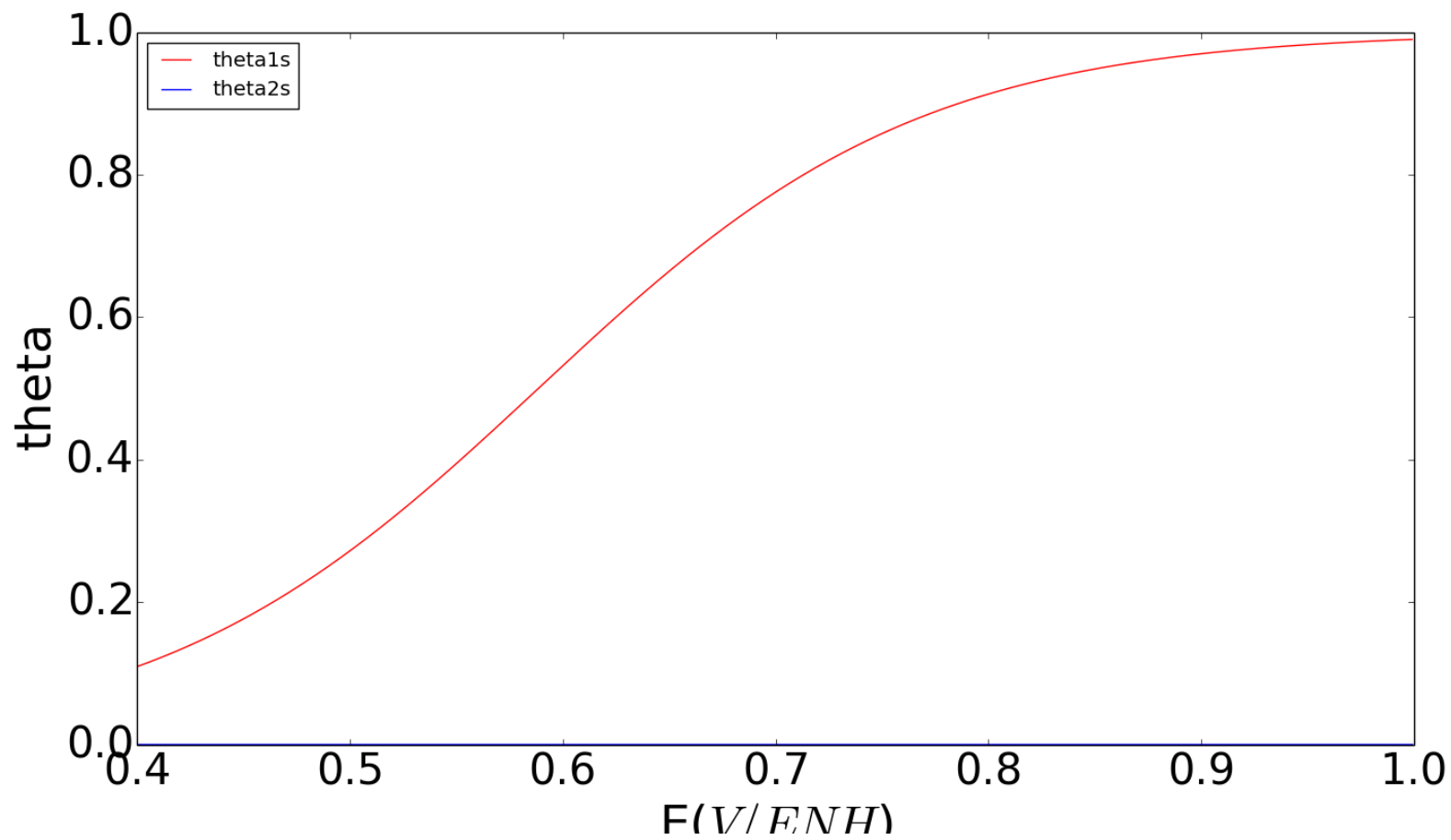
EIS Simulations :

Stationary current simulation :



$$E_{FB}=0,09 \text{ V/ENH}$$

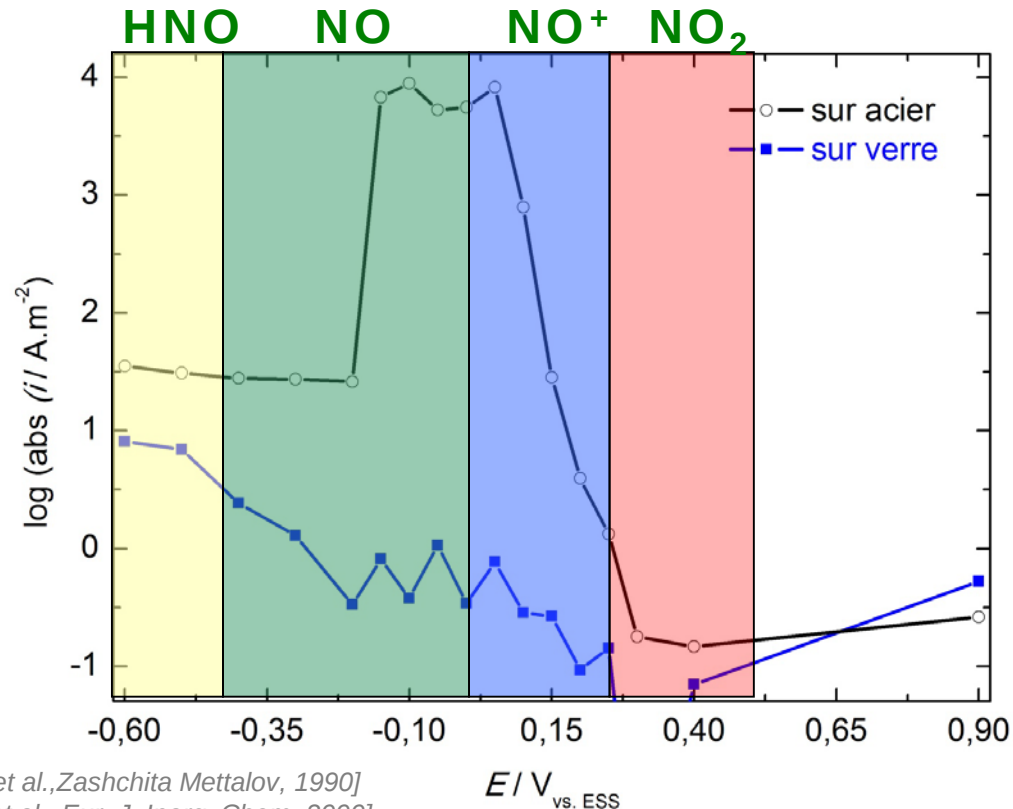




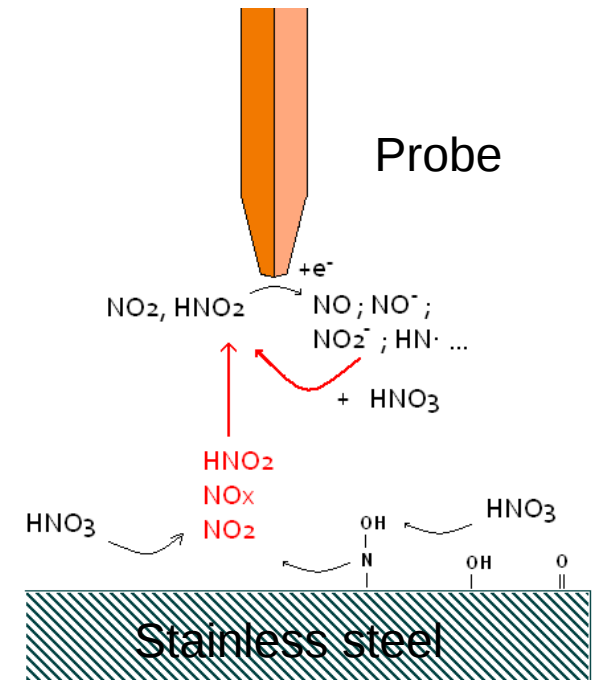
V. Razygraev [1] + F. Balbaud [2]:

Successive mechanisms (Vetter and Schmid) on gold
Mechanisms **in competition** on stainless steel

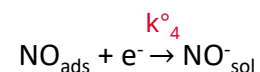
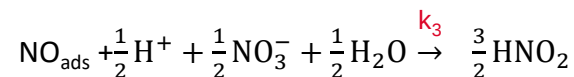
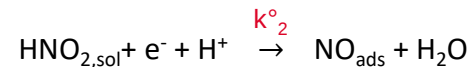
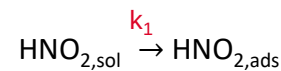
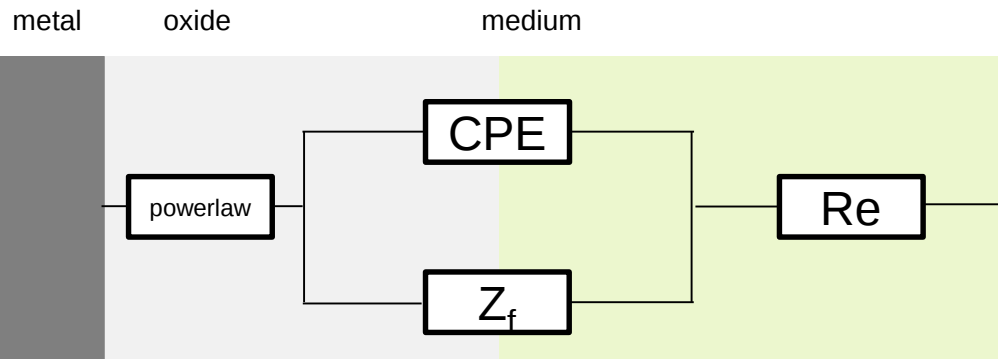
R. Lange [3]: Schmid dominates on stainless steel



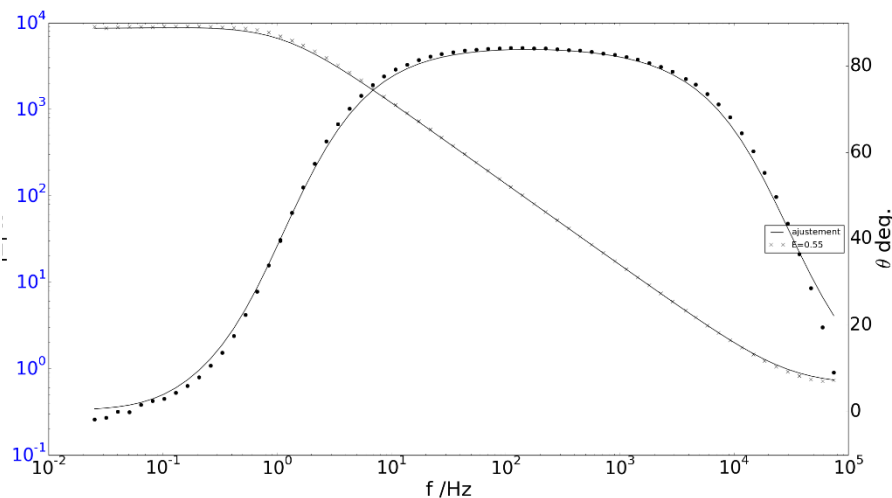
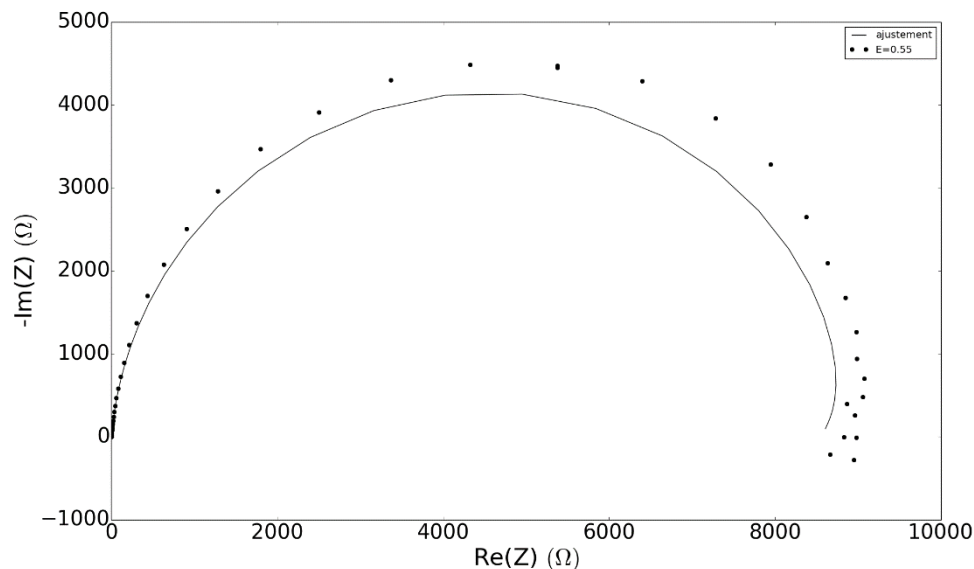
Chronoamperometry
μ-electrode Pt (Ø 25 μm)
I_{stat} after 400 s ;
d_{S-S} = 2 μm, HNO₃ 8 mol/L à Tamb.

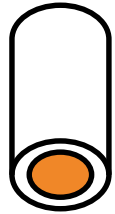


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L : 8M 100°C



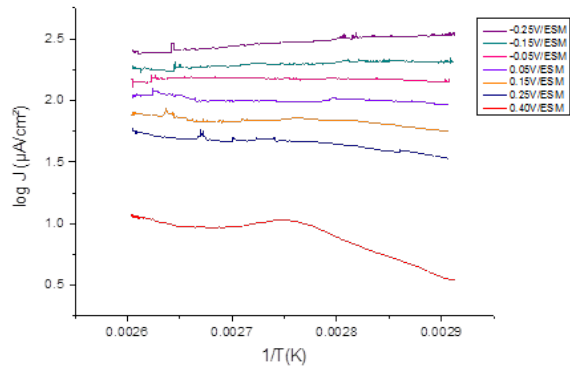
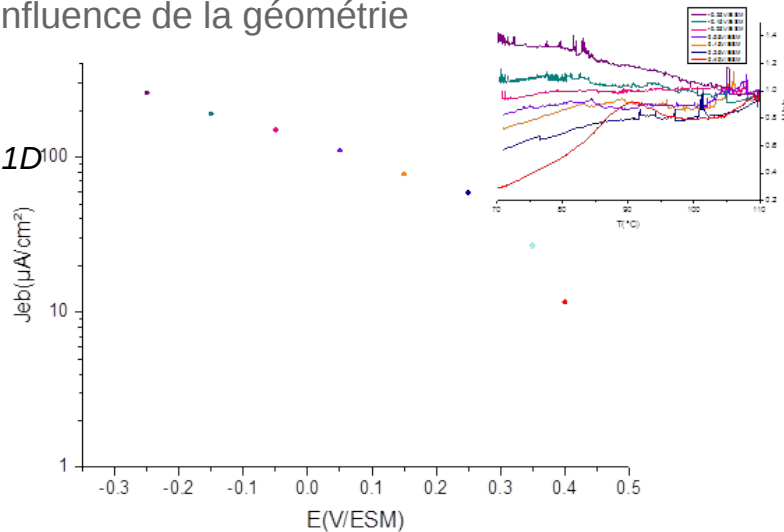
Simulation for 0,55 V/ENH (Q_{dl} & α_{dl} fitted for this potential):



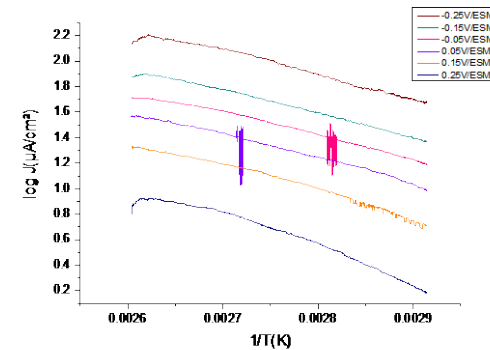
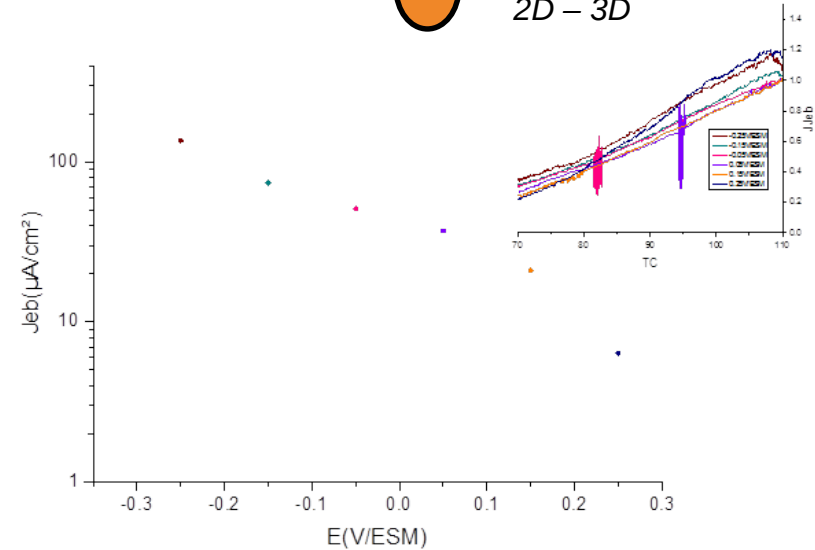
Etude du système $\text{HNO}_3/\text{HNO}_2$ Diffusion 1D¹⁰⁰

Identification du mécanisme sur Acier [Razygraev, 2014]

Influence de la géométrie



Arrhenius → ~ mécanisme multiple (homogène)

Diffusion
2D – 3D

Arrhenius → ~ mécanisme simple (hétérogène)