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Determination of zirconium isotope composition and concentration for nuclear sample analysis using Thermal Ionization Mass Spectrometry

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Keywords: TIMS; zirconium; isotope ratio; isotope dilution; separation

Abstract:

A new Thermal Ionization Mass Spectrometer (TIMS) analytical procedure was developed to measure with high accuracy the zirconium isotope abundance and concentration without molybdenum correction in nuclear samples. A zirconium selective separation using UTEVA column was used before the TIMS measurement in order to remove all possible isobaric interferences (Mo, Y, Nb and Ru) in the solution. The separated solution was then deposited onto a filament previously outgassed for 4 hours to reduce the molybdenum traces in the filament. Then, the filament was introduced into the TIMS source and was maintained for 4 hours at a current of 5 A (ionization filament) and 1.2 A (evaporation filament) in order to eliminate all molybdenum trace present in the filament and in the sample. This methodology allowed the zirconium isotope abundance determination without using the molybdenum interference correction equation. The analytical results obtained with a natural solution after separation is in good accordance with the reference values: bias lower than 0.16 % for the ^{90}Zr , ^{91}Zr , ^{92}Zr and ^{94}Zr isotope abundance, and a bias of ~ 0.8 % for the minor isotope (^{96}Zr) were observed. This zirconium abundance determination methodology was used on three nuclear samples. Then, the calibration of a ^{91}Zr spike solution was performed by reverse isotope dilution using a SPEX standard zirconium solution. The zirconium concentration determination was then performed on the three nuclear samples by isotope dilution using the SPEX standard zirconium solution and the ^{91}Zr spike solution. The final uncertainties were estimated to be lower than 1 %.

1. Introduction

Determination of zirconium concentration and isotope abundance is important for different applications such as life science [1], geology [2–6], environment [7], forensics [8] or nuclear field [9–13]. In nuclear applications, zirconium is used as a construction material in nuclear reactors [14] and is a fission product: the radioactive ^{93}Zr isotope is produced mainly by nuclear fission of uranium-235 in nuclear fuel. During the treatment and recycling of spent nuclear fuel, the first step is the shearing where the fuel rods are cut into small pieces. This step involves the separation between the spent fuel and the cladding material, made of zirconium alloy which has a low solubility in a nitric acid media [15]. The dissolution of the spent fuel is effective in hot nitric acid media. The apparition of dissolution fines, in particular of zirconium and molybdenum, can clog the dissolver during the dissolution process or affect the extraction process [16,17]. Thus, the accurate zirconium isotope analysis is required to determine its origin (construction material or fission product) and to understand the nuclear processes undertaken. Also, the accurate determination of the zirconium concentration is of prime interest for waste management.

Several studies for zirconium isotope measurement have been reported in literature. They are mainly two principal techniques used for this kind of measurement: multiple collector-inductively coupled plasma mass spectrometer [2–4,9,10] (MC-ICP-MS) and thermal ionization mass spectrometry [1,2,5,6,8,18–20] (TIMS).

TIMS is a reference technique for isotope measurement [21–23]. TIMS allows reaching isotope ratio with high measurement trueness and precision. Another advantage of the TIMS is the possibility to perform concentration determination with low uncertainty, better than 1 %, thanks to the use of isotope dilution [2,19]. One of the major difficulty of zirconium measurements by TIMS is the low ionization efficiency of zirconium due to its high ionization potential (6.84 eV) [2]. Also, TIMS analysis requires an isobare pure fraction of the element of interest. Zirconium is mostly interfered by molybdenum. This is the reason why some separation methods have been developed in order to extract or eliminate the molybdenum [24–30]. Some TIMS studies corrected mathematically the molybdenum interference by an interference correction equation [1,8,12,18]. Nevertheless in the nuclear industry, the molybdenum isotope abundance is generally unknown and vary from a sample to another making the use of the interference correction equation difficult.

This paper presents an analytical procedure developed for the zirconium isotope abundance and concentration determination using TIMS for nuclear samples containing a high amount of zirconium. After a brief description of the separation procedure on UTEVA resin, a detailed description of the methodology developed to obtain accurate zirconium isotope abundance without molybdenum interference correction equation is reported. The results obtained with a SPEX solution are discussed and compared with previous data found in the literature. The procedure was then applied to three nuclear samples in order to determine the non-natural isotope abundance. Also, the ^{91}Zr spike solution preparation and calibration are discussed. The zirconium concentrations in three nuclear samples were determined by isotope dilution in order to obtain the best accuracy.

2. Experimental

2.1. Materials, reagents and samples

All solutions were prepared using polypropylene flasks, except for the zirconium solutions, which were prepared in PFA vials.

4 M and 8 M nitric acid solutions were prepared by diluting high purity nitric acid (Merck, Suprapur) with deionized water (resistivity: 18.2 M Ω .cm).

For the separation protocol, a (4 M / 0.1 M) HNO₃/H₂C₂O₄ mixture was prepared by diluting high purity nitric acid with deionized water and by weighing oxalic acid dihydrated (Fluka). A (7 M / 1 M) HNO₃/HF mixture was prepared by diluting high purity nitric acid and hydrofluoric acid (Merck) with deionized water. A 1.5 M Al³⁺ solution was prepared to complex the fluoride present in some nuclear samples before the separation. This solution was prepared by dissolving aluminium nitrate (Merck) with deionized water. The UTEVA resin (Triskem) (100 – 150 μm particle size in 2 mL prepackaged columns) was used in the separation protocol in order to obtain a pure zirconium fraction.

A high precision balance (Mettler-Toledo) was used to prepare all the solutions.

2.1.1. Standard solutions

High purity zirconium and molybdenum standards were used to prepare the simulated solutions (section 3.1.3). They were prepared from single element ICP SPEX solution (1000 mg.L⁻¹ \pm 0.5 %, k = 2) diluted with appropriate amounts of 8 M nitric acid solution and deionized water in order to obtain a final solution at 4 M nitric acid.

For the first series of test of zirconium isotope composition (section 3.1.1 and 3.1.2), a solution at 5 $\mu\text{g}.\mu\text{L}^{-1}$ (\pm 10 %, k = 2) was prepared by evaporating 500 μL of the SPEX solution at 1000 mg.L⁻¹ and then redissolving it with 100 μL of 4 M nitric acid.

2.1.2. Preparation of the enriched ^{91}Zr solution

The zirconium spike solution was prepared by dissolving a ^{91}Zr enriched (95.30 %) non-radioactive ZrO₂ powder provided by Eurisotop. The ZrO₂ powder was dissolved in a (7 M / 1 M) HNO₃ / HF mixture heated at 120 °C in a PFA vial during 2 hours. The solution was agitated during the entire dissolution process. Once the dissolution

was achieved, the solution was diluted in order to obtain a HNO₃ concentration of 4 M and a zirconium concentration around 10 µg.g⁻¹ (this solution is hereafter referred to as ⁹¹Zr spike solution). The concentration of this ⁹¹Zr spike solution was then determined with high accuracy by isotope dilution.

2.1.3. Particularity of the nuclear samples

The developed methodology was applied to three nuclear samples to determine the zirconium isotope abundance and concentration. These samples came from the dissolution of solids obtained in the dissolvers during the reprocessing of spent nuclear fuel.

These three samples, received in liquid form, were diluted with 8 M HNO₃ and deionized water in order to obtain a zirconium concentration around 100 mg.L⁻¹ with a HNO₃ concentration of 4 M. Sample 1 was the most challenging in terms of separation: the Mo/Zr concentration ratio was close to 2.5. Zr of sample 1 was essentially a fission product. Sample 2 had a Mo/Zr concentration ratio close to 0.03. Finally, the ratio was close to 1 for sample 3. Zr of sample 2 and 3 was essentially issued from the construction material. The other major elements in the samples were Na and B. U, Pu and some lanthanides were also present in lower quantities. An ICP-OES analysis showed the samples were free other possible interfering elements for the zirconium isotope analysis such as yttrium (< 25 mg.L⁻¹) and ruthenium (< 1 mg.L⁻¹).

2.2. Separation procedure

The zirconium isotopes to consider are ⁹⁰Zr, ⁹¹Zr, ⁹²Zr, ⁹³Zr, ⁹⁴Zr and ⁹⁶Zr. Zirconium is potentially interfered by the molybdenum isotopes ⁹²Mo, ⁹⁴Mo and ⁹⁶Mo, the radioactive yttrium isotope ⁹⁰Y, the niobium isotope ⁹³Nb and the ruthenium isotope ⁹⁶Ru. High accuracy zirconium isotope measurements by TIMS require a sample preparation to remove isobaric interferences. Therefore, a separation step conducted on a UTEVA column was necessary. The operating procedure developed in this work is summarized in Figure 1.

The fluoride present in the sample was neutralized by the addition of a small quantity of Al³⁺ (molar ratio Al/F = 1). 5 mL of the zirconium sample at a concentration of about 100 mg.L⁻¹ (500 µg) was directly loaded on the column, previously conditioned with 5 mL of 4 M HNO₃. During this feeding step, the zirconium was fixed on the UTEVA resin. The column was then washed with 15 mL of 4 M HNO₃ in order to eliminate all interfering elements. Finally, the zirconium was eluted with 5 mL of (4 M / 0.1 M) HNO₃/H₂C₂O₄ mixture. This solution was evaporated and redissolved with 100 µL of HNO₃ 4 M in order to obtain a Zr concentration around 5 µg.µL⁻¹ (± 20 %, k = 2). 1 µL of this solution was then deposited onto the filament.

2.3. Instrumentation

Isotope measurements were performed on a Thermo Scientific Triton Thermal Ionization Mass Spectrometer, equipped with a glove box. The analyzer is a low resolution magnetic field (resolution around 400). The instrument used for the experiments is equipped with 7 movable Faraday cups with high-ohmic resistors (10¹¹ Ω). The Faraday cups were positioned to collect the six zirconium isotopes present in nuclear samples (90, 91, 92, 93, 94 and 96) and one non-interfered major isotope of molybdenum (95) in order to control the molybdenum contamination. The measurements were realized in multi-collection mode. Intercalibration gains of the faraday cup detectors were measured daily by an automated process. The gains were extremely stable with a repeatability lower than 0.001 %.

A double Re-filament configuration was used to control independently the evaporation and the ionization temperature. These filaments, provided by ATES, are obtained from a 99.995 % pure Re metal. 1 µL of solution was deposited onto the filament previously outgassed. After deposition, the sample was dried with a 0.5 A current. Then the current was progressively increased from 0.5 A to 2 A in 10 s and was maintained at 2 A for 5 s.

2.4. TIMS analysis

Two different TIMS analytical procedures were used for the zirconium measurement. The total evaporation method was used for the concentration determination by isotope dilution and to certify the ^{91}Zr spike solution. For the isotope composition determination of the nuclear samples, a modified classical method was employed: the zirconium procedure.

2.4.1. Total evaporation method

The TIMS total evaporation method was developed in order to overcome the mass fractionation by collecting all the ionized isotopes of the whole sample [31].

The method employed in this study was previously described and was transposed to zirconium [21]. “Peak center” (mass calibration and ion beam centering in the detector) and lenses optimization were realized using the major zirconium isotope: $^{90}\text{Zr}^+$ for the SPEX solutions isotope determinations and the nuclear samples concentration determinations or $^{91}\text{Zr}^+$ for the enriched ^{91}Zr spike solutions isotope and concentration determinations. The zirconium isotope $^{90}\text{Zr}^+$ or $^{91}\text{Zr}^+$ target intensity was adapted depending on the analysis. It was typically of 7.5 V on $^{91}\text{Zr}^+$ for ^{91}Zr spike solution isotope composition and concentration determination, 4 V on $^{90}\text{Zr}^+$ for the SPEX solution isotope composition determination, 3.5 V for samples 2 and 3 concentration determination and 1 V for sample 1 concentration determination. Data acquisition was ended when the evaporation filament current reached a maximum value of 6.5 A and the ion beam intensity decreased down to a 10 mV signal.

The total evaporation method was employed to measure the molybdenum non-interfered isotope ratios $^{91}\text{Zr}/^{90}\text{Zr}$ and $^{93}\text{Zr}/^{90}\text{Zr}$ for the concentration determination by isotope dilution. It was also employed for the isotope abundance determination of the SPEX solution and for the certification of the ^{91}Zr spike solution in which the molybdenum contamination isotope abundance was natural. In this case a molybdenum interference correction was necessary. The molybdenum isotope composition employed was the one proposed by Wieser et De Laeter [32].

2.4.2. Modification of the classical method: the zirconium procedure

In the classical method, the different isotopes are collected in a limited period of the sample evaporation. The isotope ratios are then corrected for mass fractionation, the main cause of measurement bias [31,33], by using an internal or external normalization. Mass fractionation was corrected using the mass fractionation factor determined for the non-interfered isotope ratio $^{91}\text{Zr}/^{90}\text{Zr}$ with a SPEX solution analyzed in the same conditions. The reference values considered were the one published by Nomura *et al.* (Table 1) [18].

The classical method employed in the laboratory showed a bias between 1.9 and 25 % for the three interfered isotope ratio $^{92}\text{Zr}/^{90}\text{Zr}$, $^{94}\text{Zr}/^{90}\text{Zr}$ and $^{96}\text{Zr}/^{90}\text{Zr}$. Zirconium is mostly interfered by molybdenum impurities present in the separated solution and in the filament. The interference correction equation, generally used in previous studies [1,8,12,18], was not relevant for the nuclear samples isotope analysis due to the presence of unknown molybdenum isotope composition. To minimize the effect of molybdenum impurities, a methodology was developed (hereafter referred to as the zirconium procedure). The major modifications were improving the outgassing of the filaments and adding a delay before the measurement. 5 μg of the Zr analyte was deposited onto a filament outgassed for 4 h at 4.5 A (before reaching 4.5 A, the current increased at 2.0A/min) in a high vacuum chamber ($< 5 \times 10^{-6}$ mbar). Then the filament with the deposit was inserted in the TIMS turret. After reaching a high vacuum in the TIMS source, the ionization filament and the evaporation filament were heated to a filament current of 5 A and 1.2 A, respectively, in 10 min. These filament currents were then maintained for 4 hours. During this phase, the zirconium was not evaporated and the molybdenum impurity eventually present in the sample was eliminated [8]. Then, the ionization filament current was adjusted to 5.5 A. Next, the evaporation filament was heated up to obtain the major zirconium isotope ($^{90}\text{Zr}^+$ or $^{91}\text{Zr}^+$) ion beam of 10 mV. “Peak center” and an optimization of the lens were realized. The ionization filament temperature was adjusted in order to obtain a cumulated signal on all the zirconium isotopes of 1 V. Electronic baselines were then measured prior to data acquisition. The evaporation filament was controlled to keep the ion beam intensity constant, by increasing the evaporation current when necessary. Each measurement corresponded to 7 blocks of 15 cycles. Each cycle

included 5 integrations with an integration time of 1 s for each isotope. An idle time was fixed at 1 s. A “peak center” was realized after each block.

2.5. Isotope dilution

The zirconium concentration was determined by isotope dilution. The equation for the concentration determination of a sample with a major isotope referred as Y is:

$$[Zr]_S = [Zr]_T \times \frac{m_T}{m_S} \times \frac{M_S}{M_T} \times \frac{(X)_T}{(Y)_S} \times \frac{(Y/X)_{Mix} - (Y/X)_T}{1 - (Y/X)_{Mix} \times (X/Y)_S} \quad (1)$$

Where T refers to the tracer used with a major isotope X, Mix refers to the sample-tracer mixture and S refers to the sample; m are the masses involved in the mixture, M are the atomic weights, (X) and (Y) are the isotope abundances of each major isotope, X/Y and Y/X are the isotope ratios.

2.6. Results evaluation and uncertainties estimation

Bias, or measurement trueness, was calculated with the following formula:

$$Bias(\%) = \frac{Z - ref}{ref} \times 100 \quad (2)$$

Where Z is the experimental value and *ref* is the reference value given by Nomura *et al.* [18].

The precision of the different method and analysis was evaluated by computing the Relative Standard Deviation (RSD).

Due to the small volumes of nuclear samples available for analysis, only one or two independent separations were realized. The precision evaluation given by the RSD was not representative in this case. The results were compared using the relative difference (% diff) between the two values expressed in percentage:

$$\% \text{ diff} = \frac{|V_1 - V_2|}{\frac{V_1 + V_2}{2}} \times 100 \quad (3)$$

Where V_1 and V_2 were the results obtained for the two separations.

The uncertainty estimations of the isotope ratios and isotope abundances were calculated taking into account different uncertainty components: the uncertainty of the natural zirconium isotope reference values of Nomura *et al.* [18] used for the isotope fractionation correction and the method bias calculation, the repeatability uncertainty, the method bias and the molybdenum isotope abundance uncertainty when the molybdenum interference correction equation was used [32]. The uncertainty due to the bias, which could not be assessed for the nuclear samples and the ^{91}Zr spike solution, was estimated in regard of the bias observed for the experiments involving natural zirconium. All the uncertainty estimations were expressed at $k = 2$.

The uncertainties in the concentration of zirconium was estimated by combining the uncertainties from each term in equation (1) [34].

3. Results and discussion

3.1. Zirconium isotope abundance determination methodology: validation on natural isotopic composition samples (SPEX solutions).

In order to validate the methodology, the following experiments were performed: natural zirconium isotope determination using the total evaporation method and the zirconium procedure. The zirconium procedure was then tested after separation on Mo/Zr simulated solution. The results are summarized in the Table 1 and in the Table S1 in the supplementary materials.

3.1.1. The total evaporation method

In order to confirm the natural zirconium reference value and the total evaporation method using the molybdenum interference correction equation, 8 isotope compositions were determined in three different sessions over three months. The values obtained are in good agreement with the reference value of Nomura *et al.* [18] (Table 1 and Table S1 in the supplementary materials). The biases obtained were lower than 0.1 % for the four major isotopes: ^{90}Zr (0.06 %), ^{91}Zr (0.07 %), ^{92}Zr (0.01 %) and ^{94}Zr (0.07 %). A higher, but still acceptable bias (0.38%) was observed for the minor isotope ^{96}Zr .

3.1.2. The zirconium procedure

Seven measurements with the zirconium procedure were realized in three different sessions over one month (Table 1 and supplementary materials Table S1). The RSD and the bias showed results similar to the one obtained by the total evaporation method. The estimation of the relative uncertainty ($k = 2$) for the four major isotope abundance (^{90}Zr , ^{91}Zr , ^{92}Zr and ^{94}Zr) was between 0.21 % and 0.52 %. The bias and the repeatability represented the major component in the final uncertainty. A degradation of the relative uncertainty estimation was observed for the ^{96}Zr isotope (1.52 %, $k=2$). The degradation of the bias and the repeatability explained this increase. It is important to note that, compared to the total evaporation method, the zirconium procedure allowed a significant decrease of the molybdenum interference. During the measurement phase, the ^{95}Mo signal was lower than 1 mV for all the measurements of this study.

The values obtained using the zirconium procedure are in good agreement with the reference value and the uncertainties are acceptable in comparison to the reference zirconium isotope determination method, which is the total evaporation method using the molybdenum interference correction equation (Table 1 and Table S1 in the supplementary materials).

3.1.3. SPEX zirconium isotope composition after the separation procedure

Three solutions were prepared to simulate the zirconium and the molybdenum present in the nuclear samples. The final matrix was 5 mL of 4 M HNO_3 . The zirconium and molybdenum concentrations (respectively 100 $\text{mg}\cdot\text{L}^{-1}$ and 350 $\text{mg}\cdot\text{L}^{-1}$ respectively) were chosen to be the most unfavorable case that we observed in the analyzed nuclear samples: the Mo/Zr concentration ratio was equal to 3.5.

Three independent separations were realized using the procedure described in section 2.2. After separation, evaporation and redissolution, 1 μL of the solution (around 5 μg of Zr) was deposited onto an outgassed filament and analyzed with the zirconium procedure. The methodology is summarized in the Figure 2.

The RSD, the bias and the uncertainty estimations showed results very close to the one obtained by the direct analysis of the SPEX solution with the zirconium procedure (Table 1 and Table S1 in the supplementary materials). The results obtained on the simulated non-radioactive solutions validated the methodology used to determine the zirconium isotope composition in the nuclear samples.

3.2. Spike solution calibration

After the dissolution of the ZrO_2 powder enriched in ^{91}Zr isotope (section 2.1.2), the ^{91}Zr spike solution was diluted. The zirconium isotope composition of this solution was carefully measured and its concentration was determined by reverse isotope dilution using a SPEX standard solution.

3.2.1. Isotope composition of ^{91}Zr spike solution

The ^{91}Zr spike isotope abundance was certified by the total evaporation method using the molybdenum interference correction equation. The results are summarized in the Table 2 and Table S2 in the supplementary materials. 12 independent measurements were made over the course of a month in groups of three measurements at a time. The values obtained are in good agreement with the certified values. The repeatability and the uncertainty estimation were close to the one obtained for the natural SPEX solution analysis.

3.2.2. Concentration of the ^{91}Zr spike solution

From a SPEX solution at $987.1 \pm 4.9 \mu\text{g}\cdot\text{g}^{-1}$, a diluted solution was prepared in 4 M HNO_3 . The concentration of this solution was $9.022 \pm 0.046 \mu\text{g}\cdot\text{g}^{-1}$. The values obtained by Nomura *et al.* [18] were considered for the isotope composition of this SPEX solution (Table 1).

Six mixtures of the ^{91}Zr spike solution and the diluted SPEX solution were prepared with a high precision balance and the respective $^{91}\text{Zr}/^{90}\text{Zr}$ ratios were determined by TIMS with the total evaporation method. The spike concentration was analyzed during two different sessions. The relative standard deviation of these six mixtures was better than 0.20 % (Table 2). The results obtained for the ^{91}Zr spike solution concentration was $9.189 \pm 0.055 \mu\text{g}\cdot\text{g}^{-1}$ ($k=2$).

3.3. Zirconium isotope abundance and concentration determination in three nuclear samples

3.3.1. Zirconium isotope abundance

The protocol summarized in the Figure 2 was employed to determine the zirconium isotope composition in the three nuclear samples. The Table 3 summarizes the results obtained for the three nuclear samples.

Due to a lack of volume for the sample 1, only one separation was performed. The zirconium in the sample was separated using the separation procedure (see section 2.2). Two isotope determinations of the single separation solution were performed by the zirconium procedure (Table 3). During all the measurement the intensity at mass 95 was very small (< 0.1 mV) indicating that both the chemical separation and the zirconium procedure allowed to minimize the presence of molybdenum. The difference between the two determinations was better than 0.14 %. The relative uncertainties estimations obtained for the isotope abundance were between 0.24 % and 0.36 % and were similar to the ones obtained for a SPEX solution.

Two independent separations were realized on the sample 2 leading to two independent isotope determinations with the zirconium procedure. The good separation efficiency was verified by measuring the intensity at mass 95 (< 0.6 mV). The isotope abundances obtained with the two independent separations were close to one another: the difference was lower than 0.25 % for all the isotopes except for the ^{93}Zr isotope (1.44 %). The relative uncertainty estimations obtained for the isotope abundance were lower than 0.70 % for the ^{90}Zr , ^{91}Zr , ^{92}Zr and ^{94}Zr and was equal to 1.36 % for the ^{96}Zr . These uncertainties estimations were close to the ones obtained with a SPEX solution for which the isotope abundance is similar. The relative uncertainty estimation of the ^{93}Zr isotope abundance was higher (3.18 %) due to a larger difference between the two independent separations as a result of the weak abundance of this isotope.

As for sample 2, two independent separations led to two independent isotope determinations with the zirconium procedure for the sample 3. The ^{95}Mo intensity remained weak (≈ 1 mV) confirming the separation efficiency. The isotope abundance obtained with the two independent separations were similar: the difference was lower than 0.30 % for the isotopes from 90 to 94 and was slightly higher for the isotope 96 (0.57 %). The isotope abundance uncertainties were similar to those obtained for the SPEX solution.

3.3.2. Zirconium concentration determination by isotope dilution

The tracer used for the concentration determination of the sample 1 was the diluted SPEX solution at $9.022 \pm 0.046 \mu\text{g}\cdot\text{g}^{-1}$ previously prepared (section 3.2.2). First, the sample was diluted using a high precision balance in order to obtain a zirconium concentration close to $40 \mu\text{g}\cdot\text{g}^{-1}$. Then, two mixtures of the diluted sample 1 and the SPEX solution were prepared. The mixture was prepared in order to obtain a isotope ratios ($^{91}\text{Zr}/^{90}\text{Zr}$ and $^{93}\text{Zr}/^{90}\text{Zr}$) close to 1. First attempts showed the presence of interferences in small quantity at mass 90, probably due to the presence of yttrium traces. Therefore, after two mixture preparations, the separation procedure was realized (section 2.2). Then, the $^{91}\text{Zr}/^{90}\text{Zr}$ and $^{93}\text{Zr}/^{90}\text{Zr}$ ratios were determined by TIMS with the total evaporation method and were both considered in order to obtain the final concentration (Table 4). The individual results obtained with the $^{91}\text{Zr}/^{90}\text{Zr}$ and $^{93}\text{Zr}/^{90}\text{Zr}$ ratios are presented in Table S3 in the supplementary materials.

The RSD obtained for the four results (two for each isotope ratio) were equal to 0.03 %. The value found for sample 1 was $41.460 \pm 0.311 \mu\text{g}\cdot\text{g}^{-1}$ ($k=2$). Uncertainty in the zirconium concentration was estimated to be 0.75 % (relative uncertainty with a coverage factor of $k=2$). The major source of uncertainty was the uncertainty of the SPEX diluted solution concentration. The individual values, and the final uncertainty estimation obtained using both isotope ratios ($^{91}\text{Zr}/^{90}\text{Zr}$ and $^{93}\text{Zr}/^{90}\text{Zr}$) were very close to one another: the difference on the individual concentration value was equal to 0.08 % (Table S3 in the supplementary materials).

Due to the fact that the isotope composition of samples 2 and 3 were close to natural zirconium, the tracer used in these cases was the ^{91}Zr spike solution (see section 3.2). First, the samples were diluted in order to obtain a zirconium concentration near to $10 \mu\text{g}\cdot\text{g}^{-1}$. Then, three mixtures of the sample and the ^{91}Zr spike solution were prepared. The mixture was prepared in order to reach an isotope ratio close to 1. The $^{91}\text{Zr}/^{90}\text{Zr}$ ratio of the mixture was determined by TIMS with the total evaporation method. The results are presented in Table 4.

For sample 2, the RSD obtained for the three mixtures measurements was 0.10 %. The value found for sample 2 was $9.4672 \pm 0.074 \mu\text{g}\cdot\text{g}^{-1}$ ($k=2$). For sample 3, the RSD obtained for the three mixtures measurements was 0.22 %. A zirconium concentration of $13.027 \pm 0.114 \mu\text{g}\cdot\text{g}^{-1}$ ($k=2$) was found.

The relative uncertainty estimations obtained for the Zr concentration in nuclear samples 2 and 3 were equal to 0.78 % and 0.87 %; respectively. The uncertainty of the ^{91}Zr spike solution determined in the laboratory accounted for 65 % of the total uncertainty.

4. Conclusion

This study presents an alternative TIMS analytical method to perform high accuracy zirconium isotope abundance measurements on nuclear samples. Due to the presence of non-natural molybdenum in such samples, a new methodology without the molybdenum interference correction equation was employed. A chemical separation step combined with the developed methodology (zirconium procedure) reduces considerably the molybdenum present during the TIMS analysis. The results obtained on simulated solutions are in good agreement with the reference values published in the literature. Hence, the validated methodology was applied to three nuclear samples. The nuclear zirconium isotope abundance was then determined with low uncertainty.

In order to determine the zirconium concentration with high accuracy, a ^{91}Zr spike solution was prepared and calibrated by reverse isotope dilution using a SPEX standard Zr solution. The zirconium concentration was then determined in the three nuclear samples by isotope dilution using the SPEX standard Zr solution or the ^{91}Zr spike solution. The TIMS method combined with the isotope dilution offers the possibility to determine zirconium concentration in nuclear samples with an uncertainty estimation ($k=2$) better than 1 %.

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Table

<u>Isotope ratio</u>				
Reference	$^{91}\text{Zr}/^{90}\text{Zr}$	$^{92}\text{Zr}/^{90}\text{Zr}$	$^{94}\text{Zr}/^{90}\text{Zr}$	$^{96}\text{Zr}/^{90}\text{Zr}$
Nomura <i>et al.</i> [18]	0.21814(22)	0.33324(13)	0.33779(21)	0.05440(9)
This study – TE	0.21785(45)	0.33304(79)	0.33734(157)	0.05416(50)
This study – ZP	0.21818(38)	0.33440(155)	0.33976(266)	0.05514(98)
This study – Sep	0.21787(48)	0.33361(64)	0.33794(98)	0.05486(63)

<u>Isotope abundance</u>					
Reference	^{90}Zr	^{91}Zr	^{92}Zr	^{94}Zr	^{96}Zr
Nomura <i>et al.</i> [18]	51.452(9)	11.223(12)	17.146(7)	17.380(12)	2.799(5)
This study – TE	51.483(75)	11.215(17)	17.146(25)	17.367(60)	2.788(22)
This study – ZP	51.348(146)	11.203(29)	17.171(37)	17.446(91)	2.831(43)
This study – Sep	51.433(66)	11.206(27)	17.158(25)	17.381(41)	2.822(31)

Table 1: Comparison of the isotope ratio and isotope abundances using total evaporation method (TE) with those from zirconium protocol (ZP), and the zirconium protocol after separation of an initial solution containing Mo at 3.5 Mo/Zr ratio (Sep). Expanded uncertainties at the 95 % level of confidence are stated ($k = 2$). The isotope abundances are stated as atom percent.

<u>Isotope abundance</u>					
Reference	90	91	92	94	96
Analysis certificate	2.26	95.30	1.86	0.52	0.06
This study - TE	2.266(12)	95.335(81)	1.813(10)	0.526(4)	0.060(1)

<u>Concentration</u>	
Mean ($\mu\text{g}\cdot\text{g}^{-1}$)	9.189
RSD (%)	0.18
U (%)	0.59

Table 2: Comparison of the isotopic composition measured by TE and concentration with certified values. Relative uncertainties at the 95 % level of confidence with a coverage factor of $k = 2$ are indicated. The isotope abundances are stated as atom percent.

	⁹⁰ Zr	⁹¹ Zr	⁹² Zr	⁹³ Zr	⁹⁴ Zr	⁹⁶ Zr
<u>Sample 1</u>						
Mean	4.034	16.407	17.723	19.432	20.861	21.543
% diff	0.14	0.09	0.11	0.03	0.04	0.11
U (%)	0.35	0.29	0.26	0.28	0.24	0.36
<u>Sample 2</u>						
Mean	50.657	11.218	17.249	0.318	17.459	3.099
% diff	0.11	0.02	0.02	1.44	0.25	0.06
U (%)	0.34	0.26	0.20	3.18	0.68	1.36
<u>Sample 3</u>						
Mean	48.621	11.397	17.324	1.082	17.639	3.937
% diff	0.12	0.09	0.10	0.30	0.18	0.57
U (%)	0.34	0.32	0.28	1.49	0.58	1.77

Table 3: Zirconium isotope abundance, relative difference between the two determinations (% diff) and relative uncertainty estimation, U (%), at k = 2 for the three nuclear samples. For sample 1, two deposits of the same separation solution have been analyzed. For sample 2 and 3, two independent separation solutions have been analyzed. The isotope abundances are stated as atom percent.

<u>Sample 1</u>	
Concentration ($\mu\text{g}\cdot\text{g}^{-1}$)	41.460
RSD (%)	0.03
U (%)	0.75
<u>Sample 2</u>	
Concentration ($\mu\text{g}\cdot\text{g}^{-1}$)	9.4672
RSD (%)	0.10
U (%)	0.78
<u>Sample 3</u>	
Concentration ($\mu\text{g}\cdot\text{g}^{-1}$)	13.027
RSD (%)	0.22
U (%)	0.87

Table 4: Zirconium concentration in $\mu\text{g}\cdot\text{g}^{-1}$ for the three diluted nuclear samples. The uncertainty estimations (U) are expressed at k = 2.

Figure

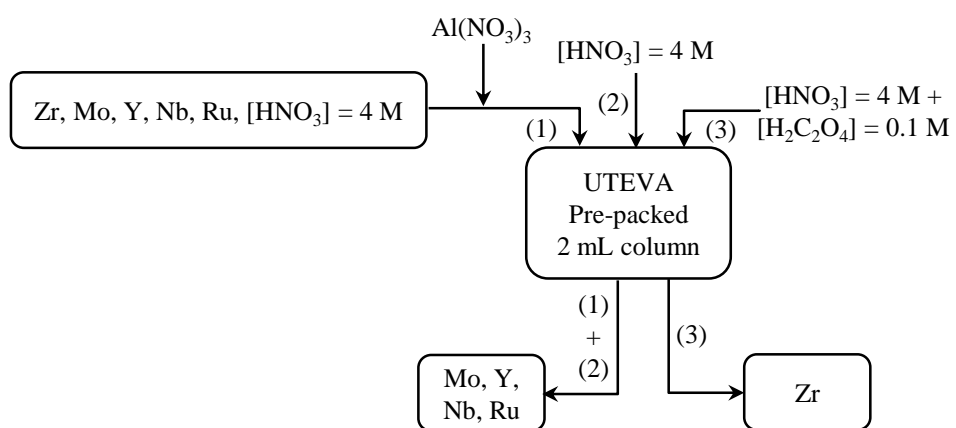


Figure 1:Diagram of the separation procedure for Zr purification

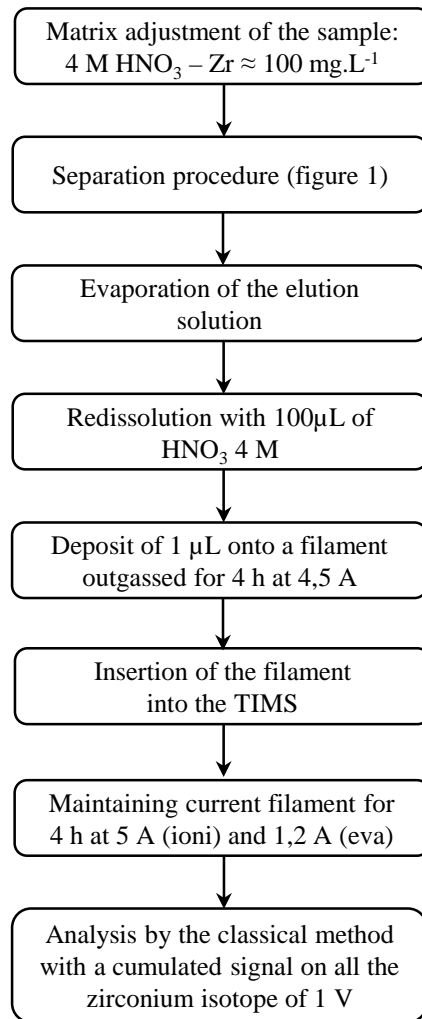


Figure 2: Procedure for the zirconium isotope measurement after a separation applied to nuclear samples