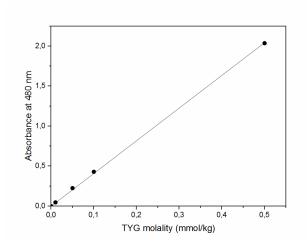
Supporting Information

Acidity functions measurements were performed in alkali hydroxide and alkali silicate solutions by adding Thiazole Yellow G (TYG, figure 1) as a weak acid UV-Visible indicator. First, the validity of the Beer-Lambert law was verified in sodium hydroxide solutions. TYG solutions of concentrations increasing from 10^{-2} mmol/kg to 10 mmol/kg were prepared in sodium hydroxide solutions (1 mmol/kg). Their absorbance spectra were recorded in the range 300-600 nm (a 1 mmol/kg sodium hydroxide solution was analyzed as the background). The Beer-Lambert law was verified at 480 nm (figure 2) to ensure that the absorbance signal A is only correlated to the concentration of TYG c according the relation $A = \varepsilon.\ell.c$ (where ε is the extinction coefficient at 480 nm and ℓ the path length of the beam light through the sample). The absorbance at 480 nm was proportional to the TYG concentration up to a value of 5.10^{-1} mmol/kg, and beyond the spectrophotometer saturated. In the following, TYG was used at a concentration of 5.10^{-2} mmol/kg in order to determine acidity functions, in agreement with the Beer-Lambert law.

Figure 1: chemical structure of Thiazole Yellow G



The pK_a of TYG was then determined by using a set of sodium hydroxide solutions in the range 0-0.7 mol/kg. On the set of corresponding absorption spectra (figure 3), an isobestic point is present at 433 nm between absorption bands centered at 405 and 475 nm. These bands correspond respectively to the protonated form of the indicator and its deprotonated form. The evolution of the absorbance A at 480 nm was plotted as a function of the sodium hydroxide concentration on figure 4. The absorbance was normalized by the absorbance at the isobestic point to compensate possible fluctuations in the spectrophotometer (electronic and optical systems), in the amount of indicator or in optical properties of solutions. The pK_a (= - log K_a) of TYG was then calculated by applying a least-squares fit of experimental points based on the following eq. 1 from Safavi and Abdollahi¹:

35
$$A = \frac{A_{S-}.K_{a}.[OH^{-}] + A_{SH}.K_{w}}{K_{w} + K_{a}.[OH^{-}]}$$
 Equation 1

With:

 A_{S-} , the absorbance of a solution where the indicator is fully deprotonated (most basic solution),

 A_{SH} , the absorbance of a solution where the indicator is fully protonated (least basic solution),

 K_a , the acidity constant of TYG,

 K_{w} , the dissociation constant of water (10⁻¹⁴ at 25°).

 A_{S-} and K_a were the fitting parameters (as A_{S-} could not be clearly ascertained experimentally contrary to A_{SH}) and it was found that $A_{S-}=0.9450$ and $K_a=1.21.10^{-13}$. The pK_a value of TYG was thus found at 12.92 ± 0.01 at 25° C.

Figure 3: Evolution of absorption spectra of TYG (5.10⁻⁵ mol/kg) with increasing sodium hydroxide concentrations (in mol/kg): (1)0.001 (2) 0.005 (3) 0.01 (4) 0.03 (5) 0.05 (6) 0.1 (7) 0.2 (8) 0.3 (9) 0.5 (10) 0.7 (11) 1. The yellow spectrum corresponds to the full protonation of

indicator and the red one corresponds to the full deprotonation of indicator.

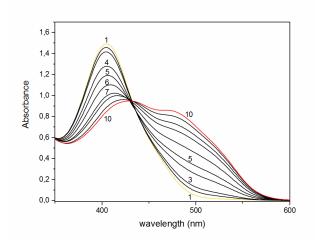
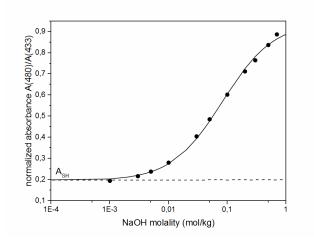


Figure 4: Evolution of the absorbance at 480 nm normalized by the absorbance at the isobestic point (433 nm) and the least-squares fit (solid line). The dash line represents the limit A_{SH} of the absorbance of TYG in the least basic solution.



Sodium silicate solutions were then prepared from a commercial solution and sodium hydroxide solutions and analyzed by UV-Visible spectrophotometry. Absorption spectra are presented on figure 5. An isobestic point is present at 438 nm between absorption bands centered at 390 and 480 nm. Acidity functions were thus calculated from the absorbance at 480 nm, corresponding to the deprotonated form of the indicator. On figure 6, the absorbance at 480 nm is represented by normalizing by the absorbance at the isobestic point (438 nm) and relative to the highest absorbance measured at 480 nm. The absorbance at 480 nm evolves in the form of an S-shaped curve indicating the presence of two plateaus. This confirmed that the composition range of investigated solutions was wide enough to observe the gradual deprotonation of TYG from the total protonation to the complete deprotonation of the indicator. The lowest and highest absorbance values were thus taken respectively as A_{SH} and A_S. to calculate acidity functions H. in silicate solutions according eq.2. The diagram on figure 6 also highlights two zones on extrema within the absorbance variations are small;

acidity function measurements are thus less accurate in these zones. These extreme intervals each correspond to about 10% of the total absorbance variation. From eq. 2, it can be demonstrated that the intermediate interval (80%) is equivalent to acidity function variation of $H_{-} = pK_a \pm 1$, by considering relative absorbance values ($A_{SH} = 0$, $A_{S-} = 1$ and A = 0.9 or 0.1). TYG can thus be used confidently used over about 2 H. function units, defining a working range from 11.9 to 13.9.

81
$$H_{-} = pK_a + \log \frac{A - A_{SH}}{A_{S-} - A}$$
 Equation 2

85 Figure :

Figure 5: Evolution of absorption spectra of TYG $(5.10^{-5} \text{ mol/kg})$ with increasing sodium hydroxide concentrations in sodium silicate solutions at [Si] = 5.79 mol/kg.

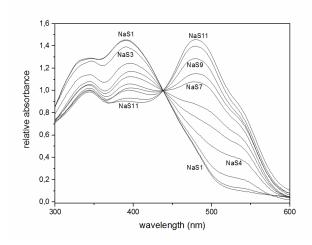
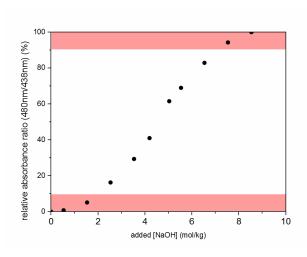
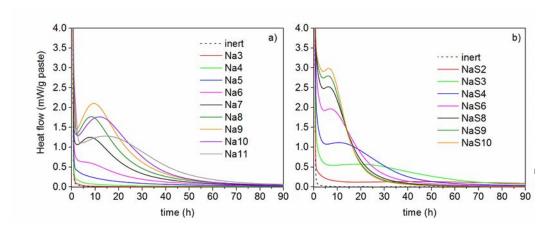


Figure 6: Evolution of the absorbance at 480 nm (normalized by the absorbance at the isobestic point and relative to the highest absorbance at 480 nm) of TYG in sodium silicate solutions. The red zones indicate the limits of utilization of TYG, with insufficient variations of the absorbance.



Metakaolin-based pastes were then prepared with both silicate-free sodium hydroxide solutions and sodium silicate solutions to analyze the reactivity of such mixes by Isothermal Conduction Microcalorimetry. An external mixing procedure was used, inducing interference on measured heat flows at the introduction of the sample. To determine the equilibration time after which the reaction heat flows and heats released can be reasonably exploited, an inert mixture was analyzed. It was composed of quartz and sodium silicate solution (composition NaS6 with a weight ratio water/quartz = 0.78). The heat flow profile of this inert sample is presented in figure 7. The heat flow at 1.5h was low enough to consider that the equilibration time extends no longer than 1.5h after introduction of the sample. This corresponds to a heat of 4 J/g of paste representing between 2 and 14 % of the final heat of samples. For indication, heat flow profiles of the different pastes under investigation are also presented in figure 7.

Figure 7: Heat flow profiles of geopolymer pastes prepared from a) sodium hydroxide solutions and b) sodium silicate solutions, with varying NaOH content, measured by ICC; c) and d) are zooms of a) and b) at early age.



References Section

(1) Safavi, A.; Abdollahi, H. Optical sensor for high pH values. *Anal. Chim. Acta* **1998,** *367* (1-3), 167-173.