



## Corrosion and decommissioning

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FROM RESEARCH TO INDUSTRY



# CORROSION & DECOMMISSIONING

Damien Féron, Fabrice Legendre, Marion Le Flem, Stéphane Gossé, Pierre Laghoutaris

Den-Service de la corrosion et du comportement des matériaux dans leur environnement (SCCME), CEA, Université de Paris-Saclay, Gif-sur-Yvette, France



NUPP 2018 - 2<sup>nd</sup> International Conference on Nuclear Power Plants: Structures, Risk & Decommissioning

Croydon, London, UK / 11-12 June 2018



## CONTENT

Introduction / background

Thermodynamics (corium)

ATTILHA setup

Database

Material behavior & irradiation

Experimentation

Carbon & Stainless steels

Long term issues

Atmospheric corrosion



Fukushima  
Unit 3  
At the time of the accident



Chooz

## Nuclear facility life cycle

- Siting of nuclear facility
- Design of nuclear facility
- Construction & commissioning
- Operation, management & maintenance
- Severe accident management
- Decommissioning of nuclear installations
- Nuclear waste management



Bold type: corrosion issues

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## Decommissioning of nuclear reactors

- 110 commercial power reactors, 48 prototypes and over 250 research reactors have been retired from operation.
- About 17 of these had full decommissioning.
- 12 reactors closed following an accident/incident, including 8 (partial) core melts:
  - TMI (USA-1979)
  - Chernobyl (Ukraine – 1986)
  - Fukushima Daiichi (Japan, 2011)

### ■ Corrosion issues

- During the dismantling when it is not immediate
- Specific issues after core melt
- Nuclear waste interim & geological storages

## Importance of corrosion management during decommissioning

- Structural materials have been chosen for reactor standard operation, investigated for their behavior during accidents, but not for decommissioning conditions while they still have functions (mechanical, tightness,...)
- Long term issues (deferred dismantling)
- After core melt:
  - knowledge of the corium interactions, fuel debris and fission products (physico-chemical status) & behaviour
  - corrosion & radiations
  - behavior of key components after accident conditions

## ⇒Development of fundamental knowledge

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## Subjects related to decommissioning investigated at the CEA “Corrosion Service”

Thermodynamics (corium)

Experimental facilities

Database

Material behavior & irradiation

Experimentations and radiolysis calculations

Carbon steels & Stainless steels

Long term issues

Atmospheric corrosion / Microbial Influenced corrosion

Corrosion modelling & simulation

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# HIGH TEMPERATURE THERMODYNAMIC TOOLS FOR THE INVESTIGATION OF CORIUM BEHAVIOR

## Experimental setup

## Thermodynamic modeling



## In-vessel & Ex-vessel Core Melts

**Issue:** core melt configurations

### In-vessel corium Interactions:

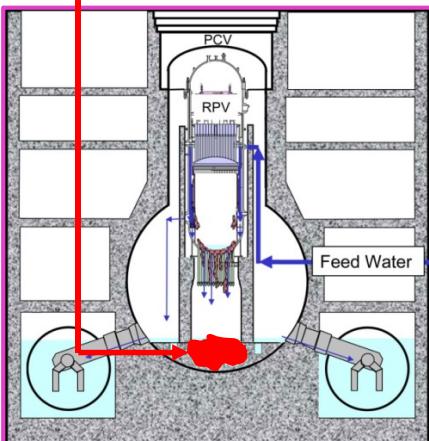
MOx + Zircaloy + stainless steel + Inconel + B<sub>4</sub>C + Fission Products

“Prototypic” in-vessel corium system: U-Zr-Fe-O

The Molten Corium Concrete Interaction starts:

- The components of the concrete (CaO, SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, MgO, H<sub>2</sub>O, CO<sub>2</sub>) are added to the already complex in-vessel system (U-Zr-O-Fe)
- As a first approximation the Fe-U-Zr-Al-Ca-Si-O system is representative of an ex-vessel corium

Fukushima



A better thermodynamic description of the in & ex-vessel corium sub-systems is needed to improve the thermal and thermo-hydraulics codes accuracy

**Need of exp. data at very high temperatures**  
 $1500^{\circ}\text{C} \leq T \leq 3200^{\circ}\text{C}$

**Development of a specific exp. setup**

## Experimental development

Advanced Temperature and Thermodynamics Investigation by a Laser Heating Approach



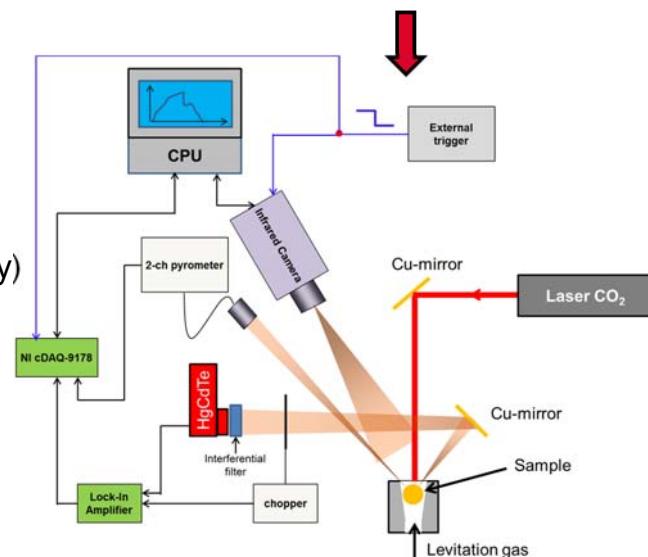
### ATTILHA: Development of a setup for high solid/liquid transitions

2 different ATTILHA configurations: Contactless → Aerodynamic levitation  
Containerless

#### Acquisition of data on corium systems

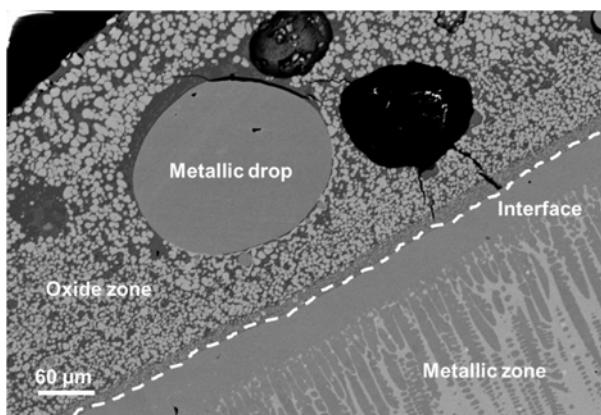
- Phase diagram data (liquidus, solidus)
- Thermo-radiative properties (IR emissivity)

All the instruments are synchronized  
Validation on transitions in oxide systems  
 $\text{Al}_2\text{O}_3$   
 $\text{Al}_2\text{O}_3\text{-ZrO}_2$

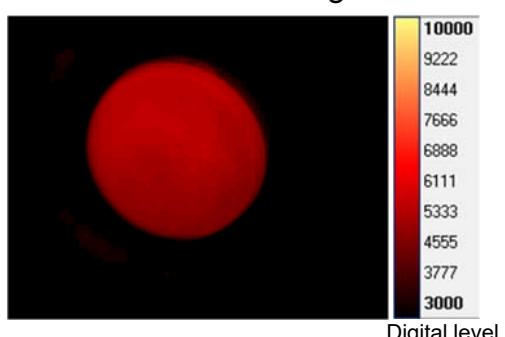


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## Miscibility gap in the Fe-Zr-O system



Infrared camera footage



Real speed 200 Hz  
Video player 12.5 Hz

#### New result

Starting composition:  $\text{Fe}_{0.85}\text{Zr}_{0.15}$

Levitation gas: He

Composition moved into the ternary Fe-Zr-O system

tie-line:  $\text{Fe}_{0.97}\text{O}_{0.03} - \text{Fe}_{0.05}\text{Zr}_{0.32}\text{O}_{0.63}$

Observation of dynamic phenomena:  
→ Formation of 2 liquids in-situ

Estimation of the emissivity ratio between the two liquids

$$\rightarrow \epsilon_{\text{oxide}} \sim 2\epsilon_{\text{metal}}$$

# MATERIAL BEHAVIOR & IRRADIATION

## - EXPERIMENTATION

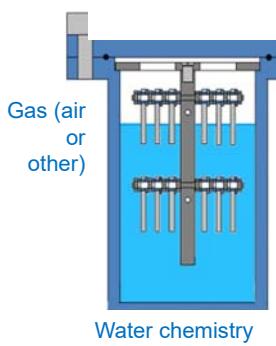
## - CARBON & STAINLESS STEELS



## CORROSION & IRRADIATION

### Experimental facility: CASIMIR

Irradiation gamma performed in the POSEIODON pond, at CEA-Saclay



a)



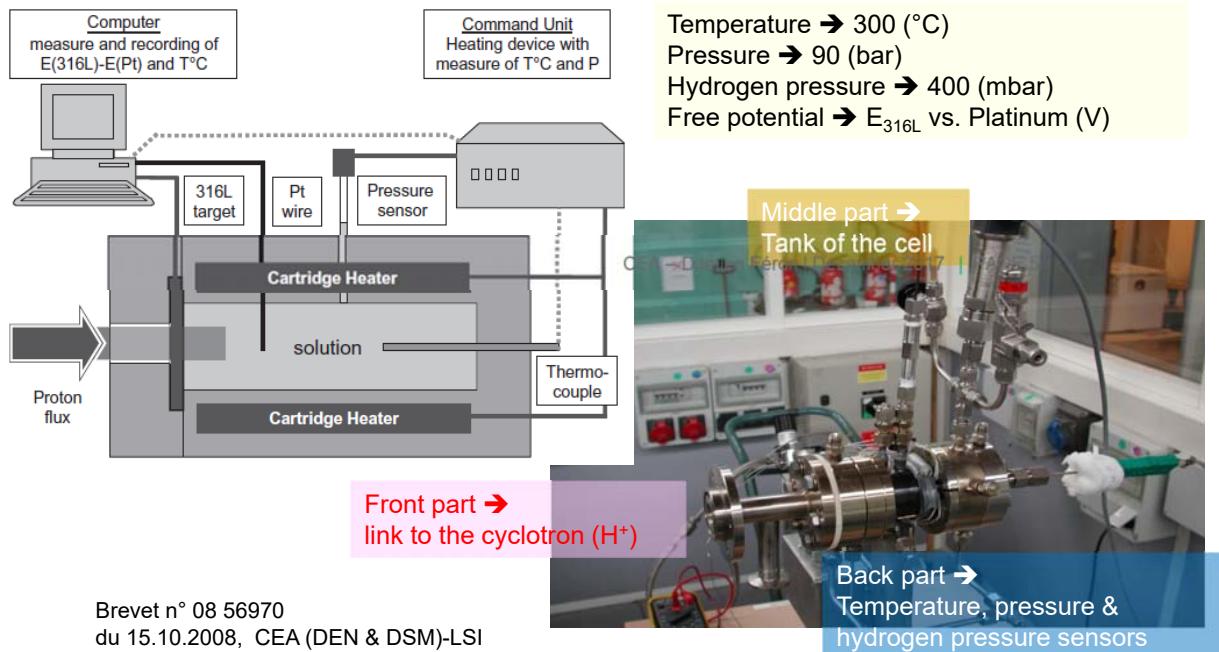
b)



S. Perrin & al., LTC2016, Toronto, 2016



### High temperature and high pressure electrochemical cell

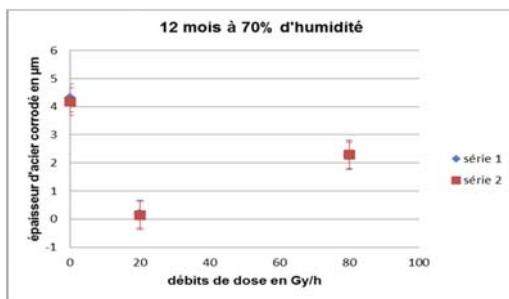


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### ATMOSPHERIC CORROSION OF CARBON STEEL

#### Corrosion of carbon steel (A37) in a closed humid atmosphere

Influence of the humidity at temperature 80°C,  
and of irradiation gamma (20 & 80 Gy.h<sup>-1</sup>)



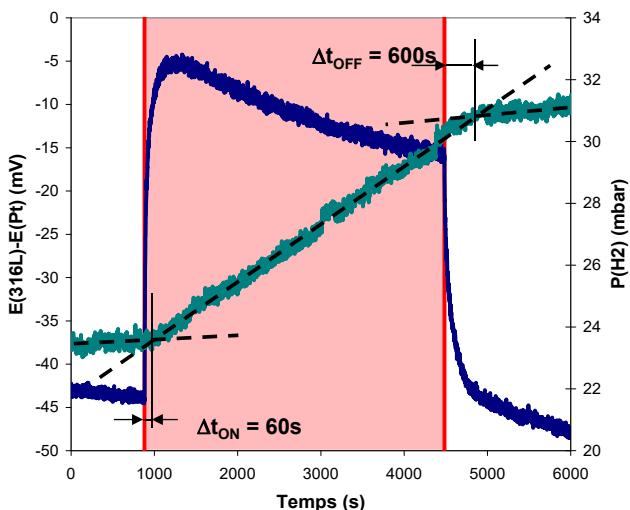
S. Perrin & al., LTC2016, Toronto, 2016

Generalized corrosion, but not uniform

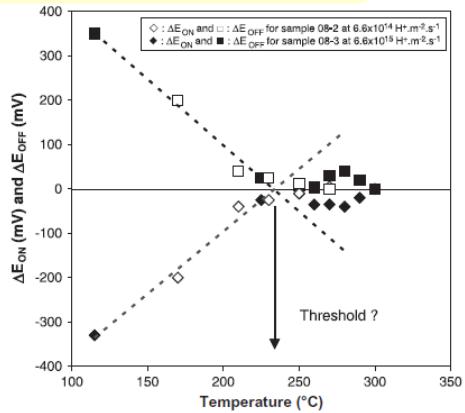
Lower corrosion rate at 70% HR than at 100% HR, with or without irradiation

Higher corrosion rate at 100% HR and 80 Gy.h<sup>-1</sup>

### Effects of radiolysis on the electrochemical behaviour of stainless steels



Potential and hydrogen partial pressure evolution at 300°C, proton flux =  $6.6 \times 10^{11} \text{ H}^{\cdot} \cdot \text{cm}^{-2} \cdot \text{s}^{-1}$



- PWR water chemistry (300°C) /316L
- *in situ* measurement of the radiolytic production of  $\text{H}_2$
- Importance of the temperature

B. Muzeau & al., JNM 419 (2011) 241–247

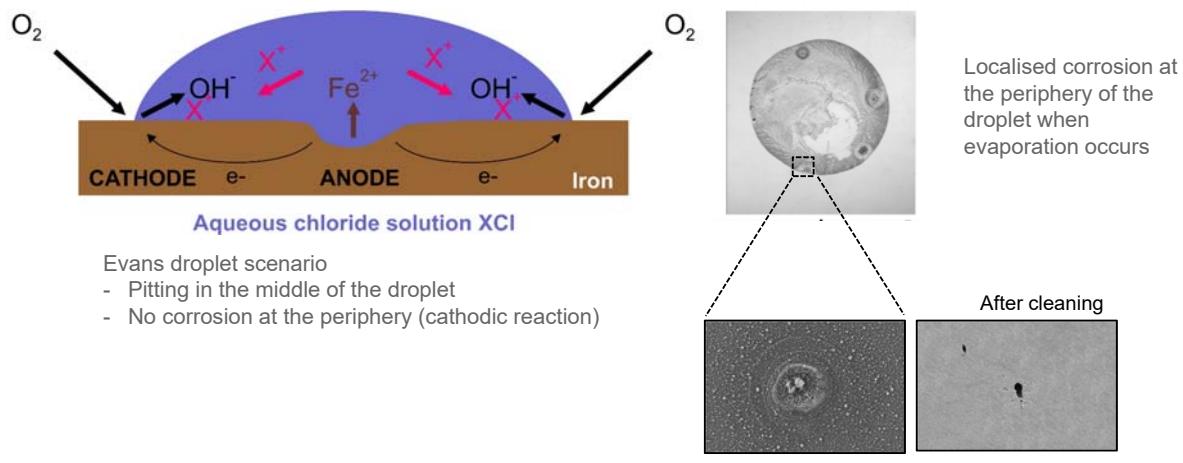
## LONG TERM ISSUES

- ATMOSPHERIC CORROSION
- MICROBIAL CORROSION
- CORROSION MODELLING & SIMULATION

**Phenomena:** outdoor and indoor atmospheric corrosion, including closed atmospheres.

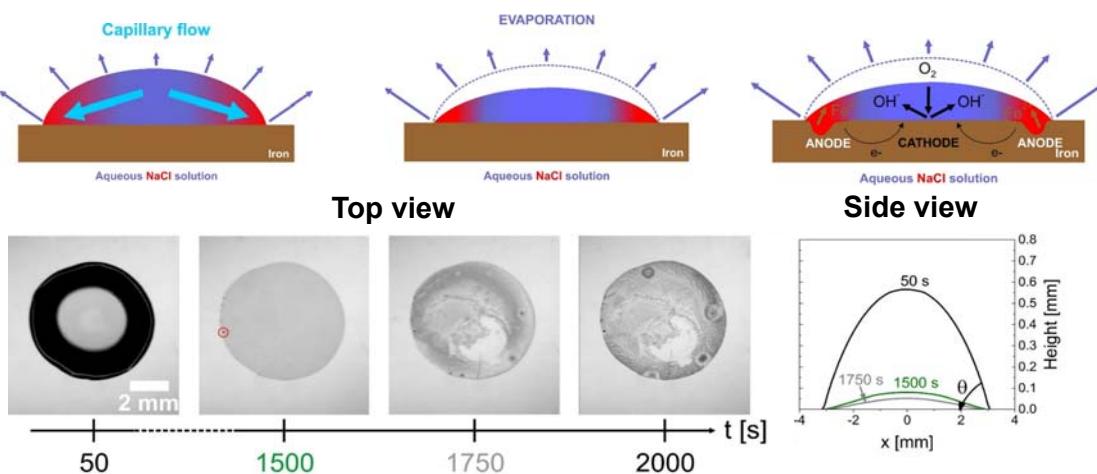
**Applications:** deferred dismantling, interim storage, first period of geological disposal.

**Observations:** shape of localised corosions not in accordance with the well-known “Evans” droplet



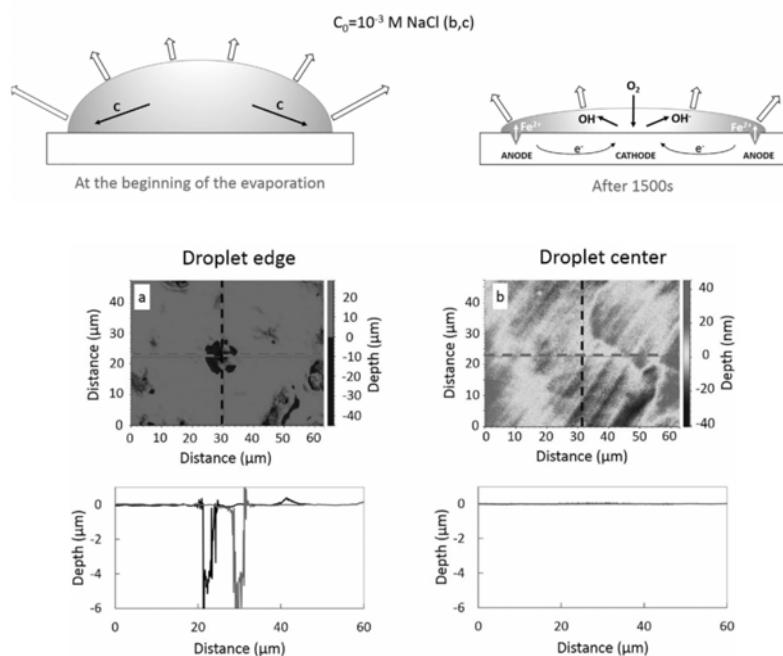
## Corrosion under Evaporating Salty Sessile Droplets

Low salt concentration:  $c_0 = 10^{-3} \text{ M NaCl}$



**Evaporation** of pinned salty sessile droplets causes **peripheral salt enrichment**  
**Local chloride enrichment** promotes the **initiation of corrosion**

Strong correlation between evaporation process and localization of corrosion phenomena



Soulié, Lequien & al., Materials and Corrosion, Sept. 2017, Vol. 68 Issue 9, p927-93

**Schematic diagram of the processes**

**Experimental observations on iron**

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## CONCLUSION

### Decommissioning and corrosion

Fundamental knowledge needed in several areas

Thermodynamics

Effects of irradiation (low & high doses)

Corrosion phenomena even at low temperatures

Modeling and simulation

Prediction of phases and compounds in melt core

Long term prediction & coupling of multi-corrosion issues

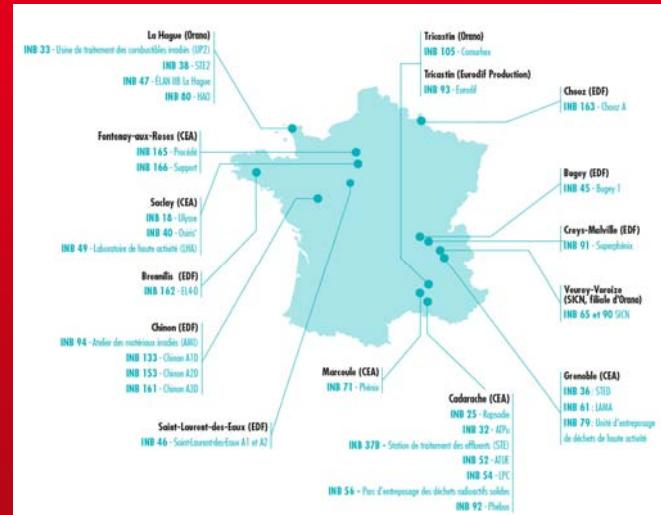
Protective measures

# THANK YOU FOR YOUR ATTENTION

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VOTRE  
ATTENTION



@YLM SportScience



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