

# Bk and Cf chromatographic separation and <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios determination by inductively coupled plasma quadrupole mass spectrometry

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1	Bk and Cf chromatographic separation and <sup>249</sup> Bk/ <sup>248</sup> Cm and <sup>249</sup> Cf/ <sup>248</sup> Cm ratios		
2	determination by inductively coupled plasma quadrupole mass spectrometry		
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28 29	Highlights		
30	• Bk, Cf and Cm separation by liquid chromatography in a <sup>248</sup> Cm irradiated sample		
31	• This separation was performed by ICP-QMS/HPLC coupling		
32	• Isotope ratio composition of the purified fractions by ICP-QMS		
33	• With work we contribute more precise data for actinide neutron capture cross-		
34	sections		
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38	Keywords		
39 40	Liquid chromatography, HPLC, ICP-QMS, Berkelium, Californium, Curium		
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#### 44 Abstract

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46 The French Atomic Energy Commission has carried out several experiments for the study of minor-actinide transmutation processes in high intensity thermal neutron flux. In this context 47 a Cm sample enriched in <sup>248</sup>Cm (~97%) was irradiated in a thermal neutron flux at the High 48 49 Flux Reactor (HFR) of the Laue-Langevin Institute (ILL). The precise and accurate determination of Cf isotope ratios and of <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios in the 50 <sup>248</sup>Cm irradiated sample is crucial for the calculation of actinide neutron capture cross-51 52 sections. This work describes an analytical procedure for the separation and the isotope ratio measurement of Bk, and Cf in the irradiated sample. The Bk, Cf separation is based on a 53 54 lanthanides separation protocol previously developed by the laboratory. Well-defined 55 retention times for Bk and Cf were obtained by coupling the liquid chromatography with an ICP-QMS. All conditions of element separation by liquid chromatography and the different 56 57 steps of the analytical protocol in order to obtain the isotopic and elemental ratios are presented. Uncertainties of Cf isotopic ratios range from 0.3% to 0.5% and the uncertainty of 58 the <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios are respectively 6.1% and 3.2%. This level 59 60 of uncertainty for both isotopic and elemental ratios is rather acceptable for transmutation studies. 61 62

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#### 70 **1. Introduction**

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72 The Nuclear Energy Division of the French Atomic Energy Commission (CEA) is conducting several research programs concerning the transmutation of high activity long lived 73 74 radionuclides. The main objective of these studies is to reduce waste radiotoxicity and heat 75 production for a safer and more efficient repository space exploitation, as part of the partitioning and transmutation strategies [1-3]. Transmutation processes are studied for 76 77 various types of reactors such as thermal, fast, and dedicated transmuters, leading to the necessity of high quality nuclear data (neutron capture and fission cross sections). Within this 78 framework, a highly enriched <sup>248</sup>Cm sample (~97%) has been irradiated in the High Flux 79 Reactor (HFR) of the Laue-Langevin Institut (ILL) in order to improve uncertainties on <sup>248</sup>Cm 80 81 irradiation evolution chain, for instance on neutron capture and fission cross sections and on the half-lives of the produced isotopes. Such improvements require the development of 82 83 adapted analytical techniques for the high precision determination of the quantity of each 84 isotope of the evolution chain at a given time.

During the irradiation, radiative neutron capture on  $^{248}$ Cm (T<sub>1/2</sub>=3.48 x 10<sup>5</sup> y) generates  $^{249}$ Cm 85  $(T_{1/2}=64.15 \text{ m})$ , which decays to <sup>249</sup>Bk  $(T_{1/2}=330 \text{ d})$  and then to <sup>249</sup>Cf  $(T_{1/2}=352 \text{ y})$ . Successive 86 neutron captures on  $^{249}Cf$ , lead to the formation of  $^{250}Cf$  (T\_{1/2}=13.1 y),  $^{251}Cf$  (T\_{1/2}=898 y) and 87  $^{252}$ Cf (T<sub>1/2</sub>=2.6 y). The scheme of the  $^{248}$ Cm chain under neutron irradiation for one year 88 cooling period of the <sup>248</sup>Cm sample is presented in Figure 1. The first part of the analytical 89 90 developments performed for this sample can be found in Gourgiotis et al. [5], where the procedures for accurate determination of non-interfered Cm, Cf and <sup>249</sup>(Bk+Cf)/<sup>251</sup>Cf atomic 91 92 ratios before and after irradiation are presented. These developments, based on the use of an 93 inductively coupled plasma quadrupole mass spectrometer (ICP-QMS, X series, Thermo

94 Electron, Winsford, UK) with control and correction of all instrumental parameters such as blank, background, peak center, tailing, hydrides level, mass bias and detector dead time, have 95 96 led to isotopic ratio uncertainties (from 0.3% to 1.3%) compatible with nuclear data requirements for primary standards. However, the m/z=249 interference resolution between 97 <sup>249</sup>Bk and <sup>249</sup>Cf for <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratio measurements, was not 98 99 performed in this previous work. It is well known that the chemical properties of these 100 elements are similar: they form trivalent cations in solution as their most stable oxidation 101 states, and they have similar ionic radii. Nevertheless separation of Cm, Cf and Bk could be 102 performed using separative techniques. These separations can be based on extraction 103 chromatography using e.g. di(2ethylhexyl)phosphoric acid (HDEHP) [6-8], or by ion 104 exchange chromatography using a tertiary pyridine resin[9] or diethylenetriaminepentaacetate 105 (DTPA) as eluent[10]. The most frequently used method is cation exchange separation with 106  $\alpha$ -hydoxy acid as eluent [11]. This separation is used in the case of lanthanides and minor 107 actinides separation in nuclear fuel samples [12,13] and is performed using High Performance 108 Liquid Chromatography (HPLC). Due to high selectivity obtained, a complete separation can 109 be achieved. Furthermore the chromatographic column could be directly coupled to the ICP-110 OMS [14,15] in the case of very small amounts of elements (several nanograms).

In this work we present the chromatographic separation of Bk, Cf and Cm in the irradiated sample of <sup>248</sup>Cm by HPLC/ICP-QMS coupling and the precise and accurate determination of the isotopic composition of Cf after Bk-Cf separation as well as the determination of <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm ratios. The analytical development performed here, takes into account the low mass of available samples and the relatively small amounts of Bk and Cf versus Cm in the irradiated sample.

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#### 120 **2. Analytical strategy**

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In order to calculate the <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios, a well-defined 122 123 analytical procedure was developed. This procedure consists in five steps (Figure 2): Step 1) chromatographic separation of Cf and Bk, Step 2) <sup>249</sup>Cf - <sup>249</sup>Bk sensitivity control in ICP-124 QMS, Step 3) <sup>249</sup>(Bk+Cf) concentration measurement using a <sup>249</sup>Cf standard, Step 4) 125 measurement of the <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf atomic ratio in the initial sample and Cf isotope ratios 126 measurement in the purified fraction, and Step 5) <sup>248</sup>Cm concentration measurement by 127 128 Thermal Ionisation Mass Spectrometry (TIMS) associated with Isotope Dilution (ID). During 129 the first step the ICP-QMS was coupled with the ionic chromatography for monitoring the 130 target elements, Cf and Bk. After optimization of the chromatographic separation conditions for Cf, Bk and Cm, two independent injections of irradiated <sup>248</sup>Cm were performed for the 131 recuperation of <sup>249</sup>Bk and Cf pure fractions. The objective of the second step was to 132 investigate <sup>249</sup>Cf and <sup>249</sup>Bk respective sensitivities in the ICP-QMS. The pure <sup>249</sup>Bk fraction 133 was weighted and aliquoted in two different solutions. The <sup>249</sup>Bk concentration in the first 134 135 solution was calculated through its activity measured by Triple to Double Coincidence Ratio (TDCR) method. The concentration of the second solution was measured by ICP-QMS using 136 a <sup>249</sup>Cf calibration curve for comparative purposes. As detailed below, the two concentrations 137 were found to be in good agreement within analytical uncertainties which confirms that <sup>249</sup>Cf 138 139 and <sup>249</sup>Bk display similar sensitivities in the ICP-QMS. This demonstration allowed the measurement of <sup>249</sup>(Bk+Cf) concentration and <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf isotope ratio by ICP-QMS in 140 141 the third and fourth step, respectively. In addition, the Cf pure fraction recovered during the 142 first step was analysed to determine its isotopic composition by ICP-QMS during the fourth step. The absolute <sup>248</sup>Cm concentration was determined in the fifth step by isotope dilution
(ID) in TIMS using a certified <sup>244</sup>Cm spike.

145 Finally the <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios were calculated by using the
146 following equations:

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$$\frac{{}^{249}Bk}{{}^{248}Cm} = \frac{M_{248Cm}}{M_{249Bk}} \left[ \frac{a}{d} \left( 1 - \frac{c}{b} \frac{M_{249Cf}}{M_{249Mean}} \right) \right]$$
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$$\frac{\frac{^{249}Cf}{^{248}Cm}}{\frac{M_{248Cm}}{M_{249Mean}}} \left(\frac{ac}{bd}\right)$$
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Where *a*, *b*, *c*, and *d*, are the <sup>249</sup>(Bk+Cf) concentration, <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf and <sup>249</sup>Cf/<sup>250</sup>Cf atomic ratios and the <sup>248</sup>Cm concentration, respectively (Figure 2).  $M_{249Bk}$ ,  $M_{249Cf}$  and  $M_{248Cm}$ are the atomic masses of <sup>249</sup>Bk, <sup>249</sup>Cf and <sup>248</sup>Cm.  $M_{249Mean}$  is the mean atomic mass of  $M_{249Bk}$ and  $M_{249Cf}$  used for the isobaric interference <sup>249</sup>(Bk+Cf).

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#### 157 **3. Experimental setup**

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159 3.1 Instrumentation

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- 161 3.1.1. Ion chromatographic instrumentation
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163 To perform the Cf-Bk-Cm separation, a DIONEX (Sunnyvale, CA, USA) ICS 3000 IC pump 164 was used with a LUNA SCX (Strong Cation Exchange) analytical column ( $250 \times 4.6 \text{ mm}$ ) 165 and a guard column (Phenomenex, Torrance, CA, USA). The stationary phase was silica-166 based and bonded with benzene sulfonic acid, with a particle size of 5 µm. The eluent flow 167 rate was 1 mL.min<sup>-1</sup> and the injection valve was equipped with a 20 µL sample loop. To perform the recuperation of the Bk and Cf fractions, a four-ways selection valve has been added between the column and the nebulizer. An illustration of the implantation of ion chromatography in glove box environment was presented in a previous study [14].

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172 3.1.2. ICP-MS instrumentation

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174 The experiments were carried out on a quadrupole ICP-MS "X series" mass spectrometer 175 from Thermo Electron (Winsford, UK) equipped with a hexapole collision / reaction cell (not 176 used in this study). This ICP-MS is the first X series modified, with the ICP source in a glove 177 box, in order to handle radioactive samples as previously described [5,16]. Sample 178 introduction in the plasma was performed with a quartz bead impact spray chamber and a 179 quartz concentric nebulizer (1.0 mL.min<sup>-1</sup>). Experimental parameters were daily optimized 180 with a 1ppb U standard solution in order to obtain the maximum count rates and stability on <sup>238</sup>U signal. Typical sensitivity and stability (Relative Standard Deviation) values are 4.10<sup>5</sup> cps 181 182 and 0.3-0.4%, respectively. Instrumental background at 228 u was typically 0-5 cps. The 183 operating conditions of the instrument are listed in Table 1. The isotope ratio measurements 184 were performed using previously described methodologies [5,17-19] which involves control 185 and correction of all instrumental parameters (blank, background, peak center, hydride level, 186 mass bias and detector dead time).

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#### 194 3.1.3. TIMS instrumentation

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196 Curium isotope ratio measurements were performed on a Sector 54 mass spectrometer from 197 GV Instruments (Manchester, UK). The source is placed inside a glove-box to handle 198 radioactive samples. Removable rhenium triple filament arrangements were used. For Cm 199 measurements, around 20 ng of Cm diluted in 0.25M HNO<sub>3</sub> acid were deposited on the side 200 rhenium filament. The instrument is equipped with seven faraday cups with  $10^{11}\Omega$  positive 201 feedback resistors. The Faraday amplifier gains were calibrated daily before the analytical 202 session. Reproducibility of the electric gains was better than 20 ppm/day.

The Cm data were acquired in static multicollection mode with Faraday cups, using the total evaporation method [20-22]. The reproducibility obtained for Cm isotopic measurement was evaluated with an in house standard solution.

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207 3.1.4. Triple to Double Coincidence Ratio (TDCR) method

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The measurement of the <sup>249</sup>Bk activity was performed using the Triple to Double Coincidence 209 210 Ratio (TDCR) method in Liquid Scintillation (LS) Counting [23] at the Laboratoire National 211 Henri Becquerel (LNHB). This is a primary measurement method, based on a statistical model of the light emission from the scintillator and a radiation-matter interaction model 212 using a calculated beta spectrum. <sup>249</sup>Bk is mostly decaying through a beta transition to the 213 fundamental level of <sup>249</sup>Cf, with global transition energy of 124.9 keV. For the uncertainty 214 215 calculation parameters like the conservative Birks coefficient, counting statistics, blank 216 counting, weighing process and maximum beta energy have been taken into account.

#### 219 3.1.5. Alpha Spectrometry

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Alpha spectrometry was used for the correction of alpha emitter impurities like <sup>245</sup>Cm (radioactive daughter of <sup>249</sup>Cf) during the standardization of the <sup>249</sup>Cf sample at the LNHB laboratory. Before sample measurement the alpha source was prepared by deposition of a drop of the radioactive solution on a stainless steel disk coated with polystyrene latex microspheres, in order to improve the homogeneity of the crystallization. Then the source was measured in an alpha spectrometer equipped with an implanted silicon detector.

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#### 228 **3.2 Reagents and materials**

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230 3.2.1 Reagents and solutions
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All dilutions and dissolutions were performed in suprapure 0.5 M nitric acid. Nitric acid was
obtained by dilution of sub-boiling nitric acid, using an EVAPOCLEAN system (Analab,
France), in purified water obtained from a MilliQ system (Millipore, Milford, MA, USA). A
multi-element Tuning Solution (SPEX) at 1000 μg.mL<sup>-1</sup> (diluted to 1 ng.mL<sup>-1</sup>) was used daily
for ICP-QMS short-term stability and counting tests optimization. A U SPEX solution was
used as an internal standard for ICPMS measurements.

For the lanthanides separation, 2-hydroxy-2-methylbutyric acid (HMBA, Sigma–Aldrich)
dissolved in purified water was used as complexing agent. The pH of the mobile phase was
adjusted with a 25% ammonia solution (Merck, Darmstadt, Germany). Methanol (Merck) was
used for column conditioning.

244 3.2.2. Samples

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246 3.2.2.a Irradiated <sup>248</sup>Cm sample

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248 37  $\mu$ g of <sup>248</sup>Cm in the form of Cm-nitrate were provided by the Lawrence Berkeley National 249 Laboratory. The sample is enriched in <sup>248</sup>Cm (~97%), but also contains <sup>246</sup>Cm (~2.5%), <sup>245</sup>Cm 250 (~0.03%) and <sup>247</sup>Cm (~0.01%). The irradiation and preparation of the sample after irradiation 251 were previously described[5]. Mass spectra of the sample after irradiation still present a very 252 high abundance of <sup>248</sup>Cm and <sup>246</sup>Cm comparing to other isotopes. After sample dissolution in 253 HNO<sub>3</sub> 4N, <sup>248</sup>Cm concentration was ~1.7 µg.g<sup>-1</sup>.

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10  $\mu$ g of <sup>249</sup>Cf in the form of Cf nitrate were provided by the Lawrence Berkeley National Laboratory. The powder was dissolved with 4M HNO<sub>3</sub> (Normatom Prolabo) and after complete dissolution the sample was sent to the (LNHB) for standardization. Liquid Scintillation Counting (LSC) and alpha spectrometry for alpha emitter impurities correction were used in order to standardize this sample. The activity concentration of <sup>249</sup>Cf sample was found equal to 9965±13 Bq/g.

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<sup>255 3.2.2.</sup>b <sup>249</sup>Cf sample

269 3.2.3 Standard and spike solutions

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271 3.2.3.a Cm standard

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An in-house  ${}^{248}$ Cm/ ${}^{246}$ Cm=8.937 ± 0.018 (k=2) standard solution was used. This solution was certified using TIMS by the total evaporation technique. Six independent measurements were performed in order to evaluate the isotope ratio uncertainty of Cm.

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277 3.2.3.b<sup>244</sup>Cm spike solution

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The concentration of <sup>244</sup>Cm spike was qualified through its activity by alpha spectrometry at an uncertainty of 0.2% at k=2 (LMRI CEA laboratory). The isotopic composition of this spike was qualified at the LANIE laboratory by thermal ionisation mass spectrometry using the procedures previously described [12,24]. It was enriched at around 93% in <sup>244</sup>Cm with a <sup>248</sup>Cm/<sup>244</sup>Cm isotope ratio around 0.000127±  $3 \times 10^{-6}$  (k=2) at the date of the measurement. The concentration of this spike was recalculated at the date of mixing between spike and sample by considering the half-life of Cm isotopes presented in Table 2.

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#### 287 **4. Results and discussion**

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289 4.1. <u>STEP 1</u>: Cf, Bk, Cm chromatographic separation and Bk, Cf pure fractions recovery

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All analytical developments and optimisations for rare earth elements separation were performed using a protocol previously available in the laboratory[12]. LUNA SCX column

293 which include benzene sulfonic acid group and 2-hydroxy-2-methylbutyric acid as a complexing agent in eluent solution were used for the separation of rare earth elements 294 295 [11,25,26]. The analytical conditions were chosen to reach the best selectivity between Cf and 296 Bk. These conditions were obtained by using HMB eluent at 0.085M with pH adjusted to 3.6. 297 The monitoring of the element elution was performed by coupling the ionic chromatography 298 with the ICP-QMS as previously described by Bourgeois et al.[14]. The yields of Cf and Bk 299 were about 80% respectively. For the yield estimation, the injected concentrations of the two 300 analytes of interest were calculated using the theoretical quantities predicted by the nuclear burn-up code CINDER'90 [4]. Several injections of irradiated <sup>248</sup>Cm were performed and the 301 302 retention times on the peaks apex for the Cf and the Bk were found to be reproducible and 303 equal to ~11.5 min and ~17 min respectively (Figure 3). Sufficient time between the return to 304 base line after Cf elution (at 14.5 min) and the beginning of the Bk elution (at 15.5 min) 305 guaranties the high purity of the fractions. These well-defined retention times allowed the 306 recovery of Cf and Bk pure fractions on two independent injections of around 5 µg of irradiated <sup>248</sup>Cm. During the first injection of <sup>248</sup>Cm, the Cf was monitored by ICP-QMS. 307 308 After the total Cf elution, the valve selector was turned towards a clean recipient for Bk 309 recovery. For the second injection the valve selector was turned towards a second clean 310 recipient for Cf recovery. Then, when full Cf recovery was achieved, the valve selector was 311 turned towards the ICP-QMS in order to monitor the beginning of the Bk elution in order to 312 prevent any Bk contamination of the Cf fraction. Pure Bk and Cf fractions were then dried 313 before 0.5N HNO<sub>3</sub> reconditioning.

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315 4.2. <u>STEP 2</u>: Bk and Cf sensitivity control in the ICP-QMS

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A total weight of 4.46 g of pure <sup>249</sup>Bk solution was obtained. An aliquot of this solution 317  $(m_1=2.65 \text{ g})$  was sent to the LNHB laboratory for the determination of the <sup>249</sup>Bk activity by 318 319 TDCR. The <sup>249</sup>Bk concentration was then deduced using its half-life (Table 2). In the second aliquot (m<sub>2</sub>=1.81 g), the <sup>249</sup>Bk concentration was measured using a <sup>249</sup>Cf calibration curve. 320 <sup>238</sup>U was used as an internal standard. The two independently measured <sup>249</sup>Bk concentrations 321 were found in good agreement ( $^{249}Bk_{ICP-OMS} = 0.0304 \pm 0.0012$  ng/g ; k=2 and  $^{249}Bk_{TDCR} =$ 322  $0.0299\pm0.0011$  ng/g ; k=2). This means that the measured <sup>249</sup>Bk concentration using the <sup>249</sup>Cf 323 324 calibration curve is correct and therefore we can consider that Bk and Cf have the same 325 sensitivity in the ICP-QMS with an uncertainty of 4% (k=2). This observation is also 326 consistent with the very close first ionization potentials of Bk and Cf [27]. The validation of this step allowed the measurement of the <sup>249</sup>(Bk+Cf) concentration and of the 327  $^{249}$ (Bk+Cf)/ $^{250}$ Cf atomic ratio in the third and fourth steps respectively. 328

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#### 330 4.3. <u>STEP 3</u>: <sup>249</sup>(Bk+Cf) concentration measurement

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The <sup>249</sup>(Bk+Cf) concentration was measured by using the same <sup>249</sup>Cf calibration curve based on the similar sensitivities observed between the two elements (within analytical uncertainties) as demonstrated in the previous step. This measurement allowed the determination of the "a" parameter (Figure 2).

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4.2. <u>STEP 4</u>: <sup>249</sup>(Bk+Cf )/<sup>250</sup>Cf atomic ratio (initial <sup>248</sup>Cm sample) and Cf isotope ratios
measurement (purified fraction)

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In this step the measurements of <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf and of <sup>249, 251, 252</sup>Cf/<sup>250</sup>Cf were performed by
 ICP-QMS based on previously developed methodologies for isotope ratio measurements by

342 ICP-QMS[5,17-19]. According to these methods, all ratios were corrected for memory blank, 343 peak centre, hydride level, instrumental mass bias and detector dead time. The results are presented in Table 3. These measurements lead to the determination of the "b" and "c" 344 parameters (Figure 2). The good consistency of the analytical procedure for isotope ratio 345 measurements by ICP-QMS was confirmed by comparing the <sup>251</sup>Cf/<sup>250</sup>Cf, <sup>252</sup>Cf/<sup>250</sup>Cf, 346 <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf ratios obtained in this work with previously obtained results[5] for the same 347 sample of irradiated <sup>248</sup>Cm. As can be seen in Figure 4, a good agreement within analytical 348 349 uncertainties was observed.

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351 4.4. <u>STEP 5</u>: Determination of <sup>248</sup>Cm concentration using ID technique

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The Cm concentration in the <sup>248</sup>Cm irradiated sample was determined by isotope dilution from the following equation:

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$$[Cm]_{S} = [Cm]_{Sp} \times \frac{m_{Sp}}{m_{S}} \times \frac{M_{S}}{M_{Sp}} \times \frac{(244)_{Sp}}{(248)_{S}} \times \left[ \left( \frac{^{248}Cm}{^{244}Cm} \right)_{Mix} - \left( \frac{^{248}Cm}{^{244}Cm} \right)_{Sp} \right]$$
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where Mix, S and  $S_p$  stands respectively for mixture, sample and spike; and m and M are the masses and atomic weights in the sample and the spike, "(244)" and "(248)" are the atomic abundance expressed in atoms. All the isotope ratios are expressed as atomic ratios.

Two mixtures of the spike and sample solutions were prepared by weight to determine the  $(^{248}\text{Cm})_{\text{Mix}}$  ratio in the sample by TIMS. Each solution was evaporated after mixing, and then redissolved in HNO<sub>3</sub> 2 % media. The relative difference obtained between the two mixtures is 0.13 %. The uncertainty on the <sup>248</sup>Cm sample concentration was evaluated by calculating the combined uncertainties of each contributing term [28]. The value found for the Cm concentration in the sample was  $1.729 \pm 0.008 \ \mu g.g^{-1}$  (k=2) corresponding to a <sup>248</sup>Cm 365 concentration of  $1.685 \pm 0.008 \ \mu g.g^{-1}$  (k=2). This measurement leads to the determination of 366 the "d" parameter (Figure 2).

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368 4.5. Evaluation of uncertainties

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All the results obtained in this work are presented in Table 3. Uncertainties of "a", "b", "c" 370 and "d" parameters have been taken into account for the calculation of <sup>249</sup>Bk/<sup>248</sup>Cm and 371 <sup>249</sup>Cf/<sup>248</sup>Cm ratio uncertainties and were found to be 6.1% and 3.2% (k=2), respectively. Due 372 373 to the low Bk amount compared to that of Cf in our sample (Bk/Cf  $\sim$  1/6.6), the uncertainty 374 on the Bk sensitivity (4%; k=2) in the ICP-QMS has not an important contribution on the 375 uncertainties of "a" and "b" parameters and for this reason has not been taken into account. 376 This calculation was based on the spreadsheet method for uncertainties propagation [29,30]. 377 As can be seen in the Figure 5, the major uncertainty contribution regarding to the <sup>249</sup>Bk/<sup>248</sup>Cm ratio uncertainty comes from the "b" parameter (<sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf) whereas the 378 "a" parameter (<sup>249</sup>(Bk+Cf) concentration) is dominant on the uncertainty budget of the 379 <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratio. These results are of major importance for future experimental 380 381 procedures design as the "key" parameters governing the uncertainties budget are highlighted. 382 The isotope and elemental ratio uncertainties reached in this work are perfectly adapted for 383 actinide neutron capture cross-section calculation since they are significantly below other 384 sources of uncertainty (e.g., neutron fluence during irradiation). These results will allow reducing significantly the <sup>248</sup>Cm and <sup>249</sup>Bk capture cross-section uncertainties, which are 385 386 larger than 10% (k=1) with significant discrepancies between the available data. The 387 comparison between theoretical and experimental data will be given in a further work.

However, if lower uncertainties are required in the future on <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm
elemental ratios for nuclear applications, both high transmission MC-ICP-MS and isotope

dilution approaches can be envisioned, together with a better definition of <sup>249</sup>Bk and <sup>249</sup>Cf
 respective sensitivities.

#### **5.** Conclusion

This work is the second part of the analytical development that was performed for the measurement of the elemental and isotope ratio composition of an irradiated <sup>248</sup>Cm sample. The major drawback for the determination of <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios was the isobaric interference of <sup>249</sup>Bk and <sup>249</sup>Cf in the irradiated sample. For this reason, the previously developed protocol in the laboratory for lanthanides separation by ion chromatography was adapted for Cf, Bk and Cm separation. The element elution was monitored by coupling the ionic chromatography with the ICP-QMS. After several number of irradiated sample injections, well-defined retention times for Cf, Bk and Cm were obtained. A second critical point in this work was the measurement of <sup>249</sup>(Bk+Cf) concentration and of <sup>249</sup>(Bk+Cf)/<sup>250</sup>Cf atomic ratio. In order to proceed in this measurement, Cf and Bk sensitivities were tested in the ICP-QMS and found to be similar with an uncertainty of 4%. All parameter uncertainties were propagated for the uncertainty calculation of <sup>249</sup>Bk/<sup>248</sup>Cm and <sup>249</sup>Cf/<sup>248</sup>Cm elemental ratios. Furthermore, the "key" parameters governing the uncertainties budget were identified for future experimental procedures improvement.

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