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Corrosion at the carbon steel-clay borehole water interface under anoxic alkaline and fluctuating temperature conditions



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ABSTRACT

Coupons of carbon steel were corroded in situ in anoxic clay porewater under slightly alkaline conditions. Sample damage was less than 1 μ m for 9 months at 85 °C only, and corrosion interfaces were covered by a thin, protective layer of Fe-silicate. The damage was more significant for samples exposed to room temperature transients (up to 38 μ m for two years), and the long-term surface differentiated in cathodic (Fe-silicate covered) areas and anodic crevices filled with siderite, chukanovite, β -Fe₂(OH)₃Cl, and covered by tubercles. Sulfide compounds were detected, and were related to the metabolism of sulfate-reducing prokaryotes detected by microbiological techniques.

1. Introduction

High-level nuclear waste (HLW) is a legacy of the use of nuclear power for peaceful or military purposes, and must now be properly disposed of to shield the future generations from its harmful effects. Over the years, consensus has emerged to consider disposal in deep underground repositories as the safest solution [1-3]. For example, the French project called CIGEO (for "Centre Industriel de stockage GEOlogique") has been articulated along the setup of several engineering and natural barriers, mitigating the migration and transfer of radionuclides at the Earth surface. Thus, HLW as a nuclear glass cooled in stainless steel containers would be encapsulated in low-alloy carbon steel (C-steel) overpacks and introduced in C-steel casings within horizontal microtunnels drilled in the Callovo-Oxfordian (COx) clay of the Paris Basin [4,5]. The casing would allow the nuclear waste to be retrieved from the repository, should new technologies of nuclear waste handling be developed in the future. In 2005, the design involved the presence of voids between the overpack and the casing and between the casing and the clay formation. These voids were to be gradually refilled by porewater seeping from the clay formation, leading to corrosion of casings and overpacks in successively distinct environments (i.e. in contact with clay, porewater, or vapour phase at equilibrium with

porewater). Under such conditions, general corrosion is expected to predominate over long term for C-steel [6-10], however, pitting could not be entirely ruled out, even though pits would remain metastable and tend to close up [7]. Hence considerations on the long-term integrity of the HLW disposal have motivated a dedicated research effort on the corrosion of C-steel under repository conditions.

Important insight into the long-term behaviour of C-steels in rock environments has been obtained from the research work led by the oil and gas industry [11,12]. This knowledge has been complemented by several specific studies devoted to understand the synergy between steel corrosion and matrix alteration in clay or clay materials [13-33]. The results of these studies have been fed into models based on a geochemical approach to improve the long-term understanding of these corrosion systems [34-39]. As a complementary approach, characterization of archaeological artifacts have been implemented to identify corrosion mechanisms and products of likely preponderance over timescales inaccessible to laboratory experiments or modern industry (e.g. [40-50]). To consolidate this body of knowledge, the French Agency for the Management of Nuclear Waste (Andra) has designed an in situ experiment in the COx claystone. In this experiment, C-steel coupons were in contact at 85 °C with water seeping from clay in a test chamber under monitored and nominally reducing physico-chemical

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 Table 1

 List of rods investigated in this study.

Rod	Introduction time (days)	Removal time (days)	Reaction time ^a (days)
Series 2-Rod 1	t ₀ + 643	t ₀ + 748	104 days
Series 2-Rod 2	$t_0 + 643$	$t_0 + 643$	104 days
Series 2-Rod 3	$t_0 + 643$	$t_0 + 643$	104 days
Series 3-Rod 1	t ₀ +1035	$t_0 + 1169$	134 days
Series 3-Rod 2	$t_0 + 1035$	$t_0 + 13143$	279 days
Series 3-Rod 3	$t_0 + 1035$	$t_0 + 1783$	748 days
Series 3-Rod 4	$t_0 + 1035$	t ₀ + 1783	748 days

conditions (pH, Eh, water and gas composition). Periodically, sets of coupons were retrieved for gravimetric assessment of corrosion rates, and, for some of them, replaced by new sets. Analysis of the borehole water revealed the occurrence of a pH transient attributed to oxidation of the COx claystone after borehole drilling and before installation of the test chamber [51]. These acidic conditions were invoked to explain high rates of corrosion (up to 200 μ m/a) observed for coupons initially present in the test chamber [51,52]. The present study focuses on coupons introduced in the test chamber after the acidic transient, when the pH was back to basic values. Macroscopic measurements and microscopic characterizations were performed to unravel the relationship between corrosion rates and the nature of Corrosion Products (CPs).

2. Material and methods

2.1. Nature of C-steel samples

Corrosion experiments were performed on coupons $(23 \times 16 \times 2 \text{ mm}^3)$ of A37, SA516 and P235 grade C-steel, and from a P235 welded zone (P235s; the weld zone being in the middle of the coupon) [51]. Metallurgical analysis showed that coupons of plain C-steel exhibit a ferrite-pearlite microstructure with pearlite bands either parallel or perpendicular to the smallest surface, and ferrite grains of about 20–30 µm. The welded zone of the P235s sample displayed a martensitic microstructure with grain diameters up to 300 µm. These coupons were positioned on a rod-shaped, PEEK-made sample holder.

2.2. Experimental setup and physico-chemical monitoring

The "MCO" (for "Materials Corrosion") experimental setup has been described elsewhere [51]. Briefly, *in situ* corrosion was performed in a test chamber at the bottom of a vertical descending borehole in the COx claystone of the French Underground Laboratory (Bure). The test chamber was initially half-filled with a synthetic clay porewater which was gradually replaced by water seeping from the clay formation during the experiment. The test chamber was connected to cabinets located in the gallery of the laboratory by a series of stainless steel (SS) lines for heating of the test chamber, on-line monitoring, and periodic sampling of the fluids. Temperature, pH, oxidoreduction potential (Eh), conductivity (Ec) and gas/liquid flowrates were continuously monitored by appropriate sensors. The total pressure was also monitored *in situ* by a sensor located at the bottom of the test chamber.

Periodically, borehole water and gas were sampled in 316 SS gastight vials for analysis of pH, alkalinity, and composition. The concentration of dissolved Li⁺ ([Li]_{aq}), Na⁺ ([Na]_{aq}), K⁺ ([Mg]_{aq}), Mg²⁺ ([Mg]_{aq}) and Ca²⁺ ([Ca]_{aq}) were analysed by a Dionex ion chromatograph using an IonPac CG 12 A, 4×50 mm guard column and a CS 12 A, 4×250 mm analytical column. The concentrations of dissolved Cl⁻ ([Cl]_{aq}), SO4²⁻ ([SO4]_{aq}), S2O3²⁻ and acetate were analysed by a Dionex ion chromatograph ICS 1500 using an IonPac AG 22, 4×50 mm guard column and a AS 22, 4×250 mm analytical column. NH₄⁺ and total sulfide (H₂S, S²⁻, HS⁻) were analysed photometrically. Dissolved Si ([Si]_{aq}), Cr, and Fe ([Fe]_{aq}) were analysed by inductively coupled plasma mass spectrometry. The composition of the gas samples was determined using a Shimadzu GC17A gas chromatograph equipped with two capillary columns. A Swagelock system allowed a rapid and direct connection of the sample cells with the evacuated inlet system of the gas chromatograph (8 Port Dual External Sample Injector, Valco Europe) without contact with atmosphere.

2.3. Corrosion experiment

For the corrosion experiments, coupons-carrying rods were inserted in the test chamber. The samples from the rod lower level were bathed by the seeping porewater. An initial set of seven rods ('Series 1') was introduced at t₀, and kept at ambient temperature for 77 days. The borehole temperature was then ramped up to a plateau of 85 °C (attained at t₀ + 193 days). Rods were recovered after various reaction times. Some of the empty slots were then filled with new rods, first at t₂ = t₀ + 643 days ("Series 2") and then at t₃ = t₀ + 1035 days ("Series 3"). The coupons investigated in this article are from "Series 2" and "Series 3" rods (Table 1). Two heating failures occurred from t₀ + 709 to t₀ + 792 days, and again from t₀ + 1432 to t₀ + 1539 days. Rods "Series 3-Rod 1" and "Series 3-Rod 2" were reacted at 85 °C only, whereas the other rods were also partially corroded at 25 °C.

Recovered rods were disassembled in a glove box. Some C-steel coupons were swabbed for microbial analysis, and then all coupons were rinsed with ethanol and dried to prevent post-oxidation. Some coupons were heat-sealed in aluminium bags and shipped for microstructural characterization [51]. Gravimetric measurements were performed on the remaining coupons as previously detailed [51]. From these measurements, the damaged thickness e_{cor} (in µm), was calculated according to

$$e_{\rm cor} = \frac{\Delta m}{S \, \rho_{Fe}},\tag{1}$$

where S is the surface area, Δm is the weight loss, and ρ_{Fe} is the iron density (7.87 g cm⁻³). The time-averaged corrosion rate *r* is then calculated as

$$r = \frac{e_{cor}}{t},\tag{2}$$

where t is the full reaction time. Thus temporal fluctuations in corrosion rates are smoothed out.

2.4. Microbial analysis

For microbiological characterisation, coupons (essentially SA516 grade) taken from the sample holder were immediately swabbed and the swabs inserted into tubes containing a sterile, anaerobic solution under non-growth conditions (neutral pH, saline conditions with a reducing agent). Prior to characterization, the swabs were ultrasonically treated to re-suspend and disperse microorganisms. Microbial analyses were also performed on borehole water samples.

Total cell counting was performed by epifluorescence microscopy using the SYBR green marker and an Olympus BH-2 microscope with computer-controlled Lhesa 4036 camera. About 40 frames per sample were taken, and processed using the Labview-based Micromar software. For enumerations using the Most Probable Number (MPN) method [53], microbial suspensions were distributed and diluted in distinct media and incubated for seven weeks at temperatures of 30 and 60 °C for mesophilic and thermophilic prokaryotes, respectively. Positive reactions were seen via turbidity, microscopic validation, acidification, or darkening of the culture medium. The investigation focused on anaerobic fermenting prokaryotes, strict aerobic prokaryotes, sulfate-reducing prokaryotes (SRP) and thiosulfate-reducing prokaryotes (ThRP) present per ml of solution or per cm² of the coupon surface.

Prokaryote viability was assessed by flux cytometry (CytoFLEX, Beckman Coulter) using SYBR Green and propidium iodide to detect total and intact microorganisms, respectively. The method combines the fluorescence signal from individual cells with analysis of light diffusion at small angle and at 90°.

For phylogenetic analysis, DNA extraction was followed by 16s rRNA amplification (V3 fragment) by Polymerase Chain Reaction (PCR). The quantification of the total prokaryote content was performed by quantitative PCR (qPCR) using UV-based DNA quantification (NanoQuant technique) and Fluorescence-based DNA quantification (Oubit technique). After extraction and amplification, the biodiversity was studied using two molecular fingerprinting methods, based on tracing the electrophoretic migration patterns of single-strand or double-strand DNA. In the Single Strand Conformation Polymorphism (SSCP) method, DNA was denatured as single strands and separated by capillary electrophoresis using an automatic sequencer. Each SSCP electrophoregram peak then corresponds to the contribution of at least one species and the peak area reveals the species relative abundance. In the Denaturing Gradient Gel Electrophoresis (DGGE) method, DNA double strands were separated on a polyacrylamide gel. The major and minor DGGE bands were later excised and amplified, then sequenced for phylogenetic assignment.

2.5. Coupon preparation and microstructural characterization

Coupons of P235 and P235s steel were used for microstructural characterization of sample surfaces and cross sections (Table 2). For cross sections, coupons were embedded in epoxy resin (Epofix, Struers), cut perpendicular to the smallest side, and polished to at final roughness of 1 μ m [52]. These operations were performed in a glove box under N₂ atmosphere to minimize oxidation during preparation.

For optical imaging and micro-Raman ($\mu Raman$) spectroscopy (μRS), cross-sections were kept in airtight boxes with a 1 mm thick glass window. The corrosion interfaces were imaged with a Zeiss Imager M2 m microscope equipped with a CCD camera. $\mu Raman$ spectra were recorded on a LabRam HR spectrometer equipped with an Olympus BX41 microscope and a 50 \times long-range objective. Lasers with wavelengths λ_0 of 532 or 785 nm were used as excitation sources and power outputs were kept at reasonably low values ($\sim 500 \, \mu W/\mu m^2$) to limit thermal degradation.

Scanning electron microscopy (SEM) was performed using a Field Emission Gun (FEG) SEM apparatus (JEOL JSM7000-F) operated at 10 kV. Samples were brought to the microscope in an anoxic container, and all subsequent transfers were performed quickly (less than 1 min)

to minimize exposure to air. Surface images were collected in Secondary Electron (SE) mode. Cross-sections were coated with a thin carbon layer, and imaged in BackScattered Electron (BSE) mode with a beam current of 2 nA. The trace of the coupon original surface was identified as the line separating cementite-containing and cementitefree CPs. Energy-Dispersive X-ray (EDX) spectra were collected on Points of Interest (PI) using a silicon-drift detector (Bruker XFlash 5010) equipped with a thin beryllium window, then corrected and quantified [52]. Measured amounts are given in atomic percent (at.%), and, in the text, they are rounded to two significant digits. Distribution maps of selected chemical elements were recorded by continuous scanning of the sample and cumulative recording of EDX signal on each pixel. Note that high electron densities (e.g., Fe-rich areas) may locally lead to higher X-ray backgrounds, thereby over-estimating the apparent concentration of light elements (Mg, Al, Si, S) on the maps. Micro X-ray Diffraction (µXRD) was performed in transmission mode on 100 µm thin sections held on Kapton[®] adhesive tapes and confined by a thin polyethylene screen. X-rays from a rotating anode source (Mo Kα radiation) were focused to $30\times 50\,\mu\text{m}^2$ (vertical \times horizontal) on the sample by a Xenocs[®] FOX 2D MO 25 25P diffraction optic. Diffraction patterns were collected with a 2D dimensional detector (GE Healthcare image plate) and circularly integrated with the FIT2D software [54].

3. Results and interpretation

3.1. Physico-chemical evolution of the test chamber and the fluids

3.1.1. Temperature and pressure

At the time of Series 2 introduction (t_0 + 643 days), the temperature in the reaction chamber was stable and around 85 °C (Fig. 1a). After the first breakdown of the heating system (t_0 + 708 days), the temperature dropped to 25 °C. After repair of the heating system, the temperature was increased to 85 °C within a day, and remained stable until t_0 + 1432 days, the time of the second breakdown. Again the temperature decreased asymptotically to 25 °C for 107 days. Temperature was then restored at 85 °C (t_0 + 1539 days) until the end of the experiment.

The pressure in the test chamber was initially maintained at 3 bar, but the first heating breakdown caused a tightness loss, and a decrease in pressure down to slightly above 1 bar (Fig. 1b, PRE-01 sensor). The tightness of the reaction chamber could not be restored, and so the pressure remained slightly above 1 bar until the end of the experiment. The water level in the test chamber was maintained at a constant level by withdrawing water seeping from the host rock.

3.1.2. Borehole water composition

Ex situ chemical analyses recorded pH values of 7.36 at $t_2 = t_0 + 643 \text{ days}$, 7.24 at $t_0 + 684 \text{ days}$ and 7.22 at $t_0 + 847 \text{ days}$ (Fig. 2a). The measured pH then increased up to 9.36 at $t_0 + 1030 \text{ days}$. Interestingly, part of this increase occurred when the test chamber did not contain any coupon (between $t_0 + 923$ and $t_0 + 1035 \text{ days}$). After introduction of Series 3 ($t_3 = t_0 + 1035 \text{ days}$), the pH then steadily decreased down to 7.96 at $t_0 + 1783 \text{ days}$, corresponding to

Table 2	
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List of samples investigated at the microscopic level.

Sample	Rod	Steel grade	Introduction time (days)	Removal time (days)	Reaction time ^a (days)
A241	Series 2-Rod 1	P235	t ₀ + 643	t ₀ + 748	104 days
A261	Series 2-Rod 1	P235s	$t_0 + 643$	t ₀ + 643	104 days
A254	Series 3-Rod 1	P235	$t_0 + 1035$	t ₀ + 1169	134 days
A274	Series 3-Rod 1	P235s	$t_0 + 1035$	t ₀ + 1169	134 days
A257	Series 3-Rod 2	P235	$t_0 + 1035$	$t_0 + 1314$	279 days
A277	Series 3-Rod 2	P235s	$t_0 + 1035$	$t_0 + 1314$	279 days
A213	Series 3- Rod 4	P235	$t_0 + 1035$	$t_0 + 1783$	748 days
A260	Series 3-Rod 3	P235	$t_0 + 1035$	$t_0 + 1783$	748 days



Fig. 1. Evolution of temperature (a) and pressure (b) in the test chamber.

withdrawal time for Series 3 rods.

At t₂, fully reducing conditions were established in the test chamber, as evident from the masured Eh value near -100 mV (data not shown). These reducing conditions likely resulted from C-steel corrosion and microorganism metabolism. At t₀ + 680 days, the measured Eh suddenly increased up to +500 mV/SHE, due to residual O₂ present in water sampling cells and diffusing to the Eh sensor. This residual O₂ was promptly evacuated via the water outflow, and so never entered in the borehole. Hence, this measured high value was not representative of Eh in the test chamber. After the breakdown of the heating system at t₀ + 709 days and the resulting loss of gas tightness, the Eh readouts were considered no longer reliable.

Solution analysis after t_2 showed that $[Fe]_{aq}$ was low, between 0.05 and 3 mg/L, i.e. 10^{-6} and 5×10^{-5} mol/L (M) (Fig. 2b). Slight increases in $[Fe]_{aq}$ were actually observed after t_2 and t_3 , and may be related to Fe^{2+} release by C-steel corrosion for the Series 2 and Series 3 coupons, respectively. The decrease observed between t_0 + 845 days and t_3 coincides with the absence of C-steel in the test chamber, suggesting progressive dilution of dissolved Fe by the inflow of borehole water.

Anion analysis showed that ([Cl⁻]_{aq}) decreased gradually to 2030 mg/L (5.7×10^{-2} M) at t₀ + 848 days, and then increased to 2520 mg/L (7.2×10^{-2} M) at t₀ + 1169 days (Fig. 2c). This is a possible consequence of the rising water level in the test chamber, enhancing leaching from the wall borehole and dissolution of salts precipitated during the drilling process. Indeed, [SO₄]_{aq} values followed a similar trend, i.e. decrease to 1260 mg/L (1.3×10^{-2} M) at t₀ + 845 days followed by an increase up to 1930 mg/L (2.1×10^{-2} M) at t₀ + 845 days followed by an increase up to 1930 mg/L (2.1×10^{-2} M) at t₀ + 1040 days. Both concentrations then decreased with longer reaction time, suggesting progressive dilution. The [Na⁺]_{aq} and [K⁺]_{aq} values also decreased to t₀ + 848 days, increased to t₀ + 1169 days, and then decreased again. This evolution is anticorrelated with that of [Ca²⁺]_{aq} and [Mg²⁺]_{aq}, which attained minimal values of 0.8 mg/L (2×10^{-5} M) and 3.5 mg/L (1.4×10^{-4} M), respectively, at t₀ + 1314 days (Fig. 2d). The concentration of dissolved organic carbon

(DOC) globally followed the same trend as the two anions (Fig. 2c), whereas Total Inorganic Carbon (TIC) fluctuated between 2.4 (reference value) and 80×10^{-3} M. The higher TIC values coincided with the pH increase. Finally, [Si]_{aq} decreased almost monotonously from $t_0 + 685$ to $t_0 + 1035$ days. It then increased to 6.5×10^{-4} M at $t_0 + 1314$ days, and finally slightly drifted to lower values with reaction time.

3.1.3. Gas phase composition

Nitrogen remained the main gas in the test chamber, with a content between 91 and 97 vol.%. Nitrogen was initially injected to reach an overpressure of 3 bar, allowing water outflow. After the breakdown of the heating system and the resulting partial loss in tightness, nitrogen was injected again to sample water, thereby altering the composition of the gas phase up to 1170 days. The second most important gas was CO_2 , with a partial gas fraction close to 2-3 vol.% before the breakdown, and increasing up to 6.6 vol.% after restauration of heating (Fig. 3). This threefold increase actually corresponds to a constant CO₂ partial pressure (P_{CO2}) of ~0.066 bar, whatever the total pressure in the test chamber. This value is near the lower end of the range expected for deep clay aquifers at about 80 °C [55]. The late decrease (about 3 vol.% at $t_0 + 1170$ days) coincided with the increase in pH, and corresponds to redissolution of gaseous CO₂. In contrast, the H₂S gas content significantly and steadily increases after $t_0 + 684$ days, a likely consequence of SRP metabolism. The H₂ partial pressure remained always below 0.23 vol.% despite evidence for extensive corrosion of the C-steel coupons. This is probably because H_2 is highly volatile and can be easily lost in the geologic formation, or be reduced by microorganisms. Little oxygen (O_2) was detected (< 0.08 vol.%), confirming that the test chamber remained under (relatively) anoxic conditions. The little amount detected could explain some residual bioactivity from aerobic microorganisms.



Fig. 2. Chemical evolution of solutions in the test chamber during the periods of exposure for Series 2 and Series 3 rods. Lines are guides to the eye. (a) pH. (b) [Fe]_{aq}, (c) [Cl] and [SO₄]. (d) [Na]_{aq}, [K]_{aq}, [Ca]_{aq}, and [Mg]_{aq}. (e) DOC and TIC. (f) [Si]_{aq}.



Fig. 3. Evolution of the gas phase composition in the test chamber.

3.2. Microbiological characterization

3.2.1. Microorganism enumeration

The surfaces of Series 2 (reaction time of 104 days) and Series 3 (reaction times of 134–748 days) coupons showed relatively negligible prokaryote numbers (generally < 0.8 units/cm²; Table 3) compared to prokaryote concentrations measured in the porewater (Table 4). This suggests either that very few microorganisms are present in the CPs, or that these microorganisms cannot be cultivated in the standard conditions of MPN enumeration. In fact, it has been reported that microorganisms can strive on CPs or metal surfaces, but can have little affinity for suspension conditions [56]. Series 1-Rods 6–7 coupons, which were recovered after a reaction time of 870 days and between Series 2-Rods 1–3 and Series 3-Rod 1, exhibited significantly higher surface density of microorganisms (from 3000 to 10000 cultivable units/cm² [51]. Higher densities of sulfurogen prokaryotes were also measured on the Series 3-Rods 3–4 coupons.

The sessile and planktonic population are dominated by thermophilic SRP and ThRP developing at 60 °C (Table 4), a temperature below

~			micr	oorganism population (units/ cm ²)				
Sample Stee	el Removal time	Т	SRP	ThRB	Aerobic	Anaerobic		
Name grad	le (days)	Ĵ			prokaryotes	prokaryotes		
Samias 2 Pod 1	t 1 749				· ·	* •		
A282 P27	ι ₀ + 740	60	2	68	7	7		
A202 127	5	60	27	68	7	7		
A242 F23	5	60	7	7	2	7		
A202 125.	16	60	2	7	~2	7		
A20+ 5A 5	10	00	\ 2	/	~ 2	/		
Series 2-Rod 2	$t_0 + 748$		_	_		_		
A285 P27	5	60	7	7	<2	7		
Series 2-Rod 3	_		_	_	_	_		
A289 P27	5	60	7	7	7	7		
Series 3-Rod 1	$t_0 + 1169$							
A216 SA 5	16	60	<2	6	6	<2		
Series 3-Rod-2	$t_0 + 1314$							
A296 P 27	10 1 1511	30	< 0.8	< 0.8	<0.8	<0.8		
112/0 12/	5	60	<0.8	<0.8	<0.8	<0.8		
A256 P23	5	30	<0.8	<0.8	<0.8	<0.8		
	-	60	2.5	< 0.8	< 0.8	< 0.8		
A276 P235	58	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
A221 SA 5	16	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
A223 SA 5	16	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
A258 P23	5	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
A222 SA 5	16	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
A224 SA 5	16	30	< 0.8	< 0.8	< 0.8	< 0.8		
		60	< 0.8	< 0.8	< 0.8	< 0.8		
Series 3-Rod-3	$t_0 + 1783$							
A298 P27	5	60	<1	14	<1	<1		
A259 P23	5	60	<1	6	<1	<1		
A278 P235	5s	60	<1	14	<1	<1		
A226 SA 5	16	60	1.5	6	<1	<1		
Series 3-Rod 4	$t_{0} \pm 1783$							
A300 P27	5	60	<1	6	<1	<1		
A211 P23	5	60	<1	6	<1	<1		
A280 P234	55	60	6	14	<1	<1		
A212 SA 5	16	60	30	57	<1	<1		

 Table 3

 Results of microbiological analyses performed on samples reacted in the clay porewater

*Only 80% of the sample surface was swabbed. *Only 10% of the sample surface was swabbed.

nominal conditions of the test chamber (85 °C). After $t_0 + 1035$ days, these populations gradually decrease. Interestingly, anaerobic (fermentary) prokaryotes were also detected during the heating breakdown, as well as aerobic/facultative anaerobic prokaryotes. This could result from the tightness loss of the test chamber, and from the DOC increase. Also, both aerobic microorganisms and SRP are detected in the porewater in contact with Series 3-Rod 2 samples, in contrast to the near-absence of comparable populations at the CPs surfaces. The most likely explanation is that CPs surfaces are occupied by consortia which are recalcitrant to cultivation.

Total microorganism enumeration by epifluorescence microscopy was performed only for the porewater sample collected at $t_0 + 1314$ days. A value of 1.6×10^4 prokaryotes/mL was obtained, not too far from the high number of aerobic prokaryotes detected by the MPN method. This value is also within a factor of three from the total density of planktonic prokaryotes measured by flux cytometry (4.25×10^4 prokaryotes/mL). However, flux cytometry also revealed that only 0.7% of these were living cells. This low fraction suggests that microorganisms could have been harmed by changes in local conditions, such as change in pH, or limited ingress of O₂.

3.2.2. Biomolecular analyses of planktonic microorganisms

Molecular characterization of the porewater sample at $t_0 + 1314 \text{ days}$ has been performed to seek microbial strains not

revivable in the MPN media. Enumeration using qPCR resulted in $1.5\pm0.3\times10^4$ Eubacteria/mL and 5.8 ± 0.2 Archaea/mL. The amount of total prokaryotes compares well with the values obtained by flux cytometry and fluorescence counting.

The bands obtained after migration on DGGE gel and the peaks obtained by capillary electrophoresis–SSCP were reamplified by PCR with 16S rDNA sequencing. Phylogenetic analysis identified the reamplicons as belonging to different prokaryote entities or operational taxonomic units (OTUs). The results of identification of the major and minor *Eubacteria* and *Archaea* obtained via PCR–DGGE cloning and PCR–SSCP cloning are reported in Table 5. Both DGGE and SSCP identified the three genera of *Eubacteria* as *Pseudomonas* (non-sporeforming facultative anaerobe), *Desulfotomaculum* (spore-forming strict anaerobe, sulfate-reducing), *Pelotomaculum* (non-spore-forming strict anaerobe), and four different genera of methanogenic (non-sporeforming strict anaerobes) *Archaea*, i.e. *Methanolobus, Methanobrevibacter, Methanosphaera and Methanococcus*. DGGE also identified one supplementary genus belonging to *Eubacteria* (*Ferribacterium*) and five genera belonging to *Archaea* that were missed by SSCP.

Note that the genus *Desulfotomaculum* corresponds to SRP with sporulation capabilities, hence able to withstand unfavorable conditions (such as in the MCO experiment) during a significant amount of time. The fact that methanogenic *Archaea* and spore-forming SRP were identified only by molecular biology, but not specifically enumerated

Results of microbiological analyses performed on the porewater for distinct reaction times. Aliquots cultured at 60 °C.

Sample type	Reaction time (days)	Incubation T (°C)	Prokaryote population (units/cm ³)						
			SRP ThRP Aerobic proka		Aerobic prokaryotes	Anaerobic prokaryotes			
Porewater	$t_0 + 748^a$	60	60	25	25	$5 imes 10^2$			
Series 2 water ^b		60	25	2.5	2.5	2.5			
Porewater	$t_0 + 845^{c}$	60	110	70	2.5	< 0.5			
Porewater	$t_0 + 923^d$	60	250	2.5	2.5	< 0.5			
Porewater	$t_0 + 1035^e$	30	25	200	50	< 0.5			
		60	25	2.5	0.9	< 0.5			
Porewater	$t_0 + 1169^{f}$	60	2.5	2.5	< 0.5	< 0.5			
Porewater	$t_0 + 1314^{g}$	30	< 0.5	< 0.5	6	< 0.5			
		60	25	25	25	< 0.5			
Series 3-Rod 2 water ^b		30	25	< 0.5	6000	250			
		60	2.5	< 0.5	2500	< 0.5			
Porewater	$t_0 + 1783^h$	30	2.5	25	2500	0.5			
	-	60	2.5	250	< 0.5	< 0.5			
Series 3 – Rod 3 water ^b		30	< 0.5	< 0.5	< 0.5	< 0.5			
		60	2.5	200	< 0.5	< 0.5			

^a sample collected with Series 2-Rods 1–3, during the first heating breakdown.

^b water present in the steel cover during coupon recovery.

^c collected with Series 1-Rod 5 (see [51]).

^d collected with Series 1-Rod 6–7 (see [51]).

^e collected at the introduction of Series 3-Rods 1–4.

^f collected with Series 3-Rod 1.

^g collected with Series 3-Rod 2.

h collected with Series 3-Rod 3.

by MPN demonstrates the complementarity of cultural and molecular approaches to be closer to the full assessment of the microorganism content in porewater. Also, molecular-based methodologies give access to names of genera or species of microorganisms, but only with qualitative and semi-quantitative information, because of several biases (during DNA extraction, amplification, choice of primers, and colocation of sequences, to name a few).

3.3. Corrosion processes

Two distinct corrosion behaviours were observed for the samples corroded in the liquid phase (Fig. 4). For Series 3-Rods 1–2, e_{cor} was limited to less than 1 µm, except for one P235 sample (6.8 µm at t_3 + 279 days). In contrast, e_{cor} for the Series 2-Rods 1–3 and Series 3-Rods 3–4 coupons span the [4.7, 5.5] and [14.5, 38.3] µm ranges, respectively. All the average rates of corrosion are lower than 19 µm/a, but the discrepancy clearly suggests that changes in temperature affect the corrosion rate. The microscopic origins for these discrepancies will be examined now.



Fig. 4. Evolution of metal loss in the borehole water of the test chamber.

3.3.1. Macroscopic characterizations

Macroscopic views show that the surface of samples from Series 3-Rods 1–2 is smooth and essentially covered with either light or dark

Table 5

List of genera and species identified by PCR-DGGE and PCR-SCCP in the porewater collected at $t_0 + 1314$ days. The numbers in brackets indicate the homology percent and the number of clones.

PCR-DGGE/cloning	PCR-SSCP/cloning
Pseudomonas nitratoreducens ^a	Pseudomonas stutzeri ^a
Pseudomonas sp. or Ps. pseudoalcaligenes ^a	
1 unidentified major OTU ^c	Pelotomaculum sp. or P. isophtalicicum ^b
Ferribacterium limneticum ^a	Pelotomaculum schinckii ^a
Desulfotomaculum auripigmentum ^a	Desulfotomaculum sp. or D . arcticum ^b
Pelotomaculum thermopropionicum ^b	11 unidentified minor OTU ^c
Uncultured thermophilic euryarchaeon	Absence of peak after PCR
- Methanococcus aeolicus ^b	Absence of peak after PCR
- Methanosphaera cuniculi ^b	-
- Methanobrevibacter smithii or M. oralis ^b	
- Methanolobus profundi	
or M. bombayensis ^b	
	PCR-DGGE/cloning Pseudomonas nitratoreducens ^a Pseudomonas sp. or Ps. pseudoalcaligenes ^a 1 unidentified major OTU ^c Ferribacterium limneticum ^a Desulfotomaculum auripigmentum ^a Pelotomaculum thermopropionicum ^b Uncultured thermophilic euryarchaeon - Methanococcus aeolicus ^b - Methanosphaera cuniculi ^b - Methanobrevibacter smithii or M. oralis ^b - Methanolobus profundi or M. bombayensis ^b

^aOTU identified with a homology percent > to 97%.

 $^{\rm b}I$ OTU identified with a homology percent < to 97%.

°OTU not amplified.

In bold: OTU identified as the same genera both with the two techniques (DGGE & SSCP).



Fig. 5. Macrograph of coupons reacted in the borehole water showing the apparent evolution of the corrosion facies.

greyish material (Fig. 5). Light-grey deposits are observed on the coupon short ends, which are usually inserted in the sample holder. The coupons from Series 2-Rods 1–3 also seem to be covered with a browngrey layer, except near the coupon short ends which are distinctively black. In contrast, coupons from Series 3–Rods 3–4 are covered by redbrown deposits, forming thin linear bulges at about 2–3 mm from the coupon short end (Fig. 5). The surface itself can also be covered by redbrown bulges and tubercles. Thus e_{cor} correlates with the amount of surface deposits, which likely correspond to CPs.

Cross sections (Fig. 6) show that there is no corrosion indent, and corrosion layers are not visible for shorter reaction times (A241 and A261 coupons). In contrast, A213 (Series 3-Rod 3) and A260 (Series 3-Rod 4) coupons display visible depressions, usually close to the extremities, suggesting heterogeneous corrosion. These corroded areas coincide with the bulges and massive deposits. Away from these tubercles, the C-steel surfaces seem smooth and free of thick CPs layers. Microscopic analysis showed that these heterogeneities in local damage are mirrored by distinct compositions of CPs.

3.3.2. Corrosion of samples series 3-rods 1–2 (reacted at 85 °C only)

The BSE images of cross-sections from Series 3-Rods 1–2 coupons show that the metal surface is generally flat and covered by a very thin

CPs layer (Fig. 7). The absence of significant roughening of the metal-CPs interface confirms that corrosion is quite limited, in agreement with gravimetric results. The CPs layer is surprisingly thin ($\leq 5 \mu m$ over most of the interface). Chemical maps and EDX quantification (Table 6) indicate that this layer is enriched in Mg, Si, and, to a lesser extent, Na. For the A274 interface, local Na, Mg, Si and Fe contents amounted to 6.3-8.8, 2.8-4.7, 11.8-15, and 11-12 at.%, respectively, whereas the Al content (\leq 0.7 at.%) was close to detection limit. The O content was about 60 at.% for all PI, a value not far from that expected if all cations were present as oxides, suggesting that the amount of hydroxide or carbonate is limited. The (Mg + Fe)/Si ratio is quite stable near 1.09-1.14, a value intermediate between TO dioctahedral and trioctahedral phyllosilicate (1.0 and 1.5, respectively). However, the layer also contains a significant amount of Na (6.4–8.8 at.%). Sodium is known to balance the permanent layer charge of TOT phyllosilicate [57], but TO phyllosilicate do not have significant layer charge [58], Also, amounts of detected O are significantly smaller than expected for TO phyllosilicate, for which four out of nine O atoms per unit cell correspond to hydroxyl groups. This suggests the prevalence of TOT phyllosilicate, with, perhaps, a small amount of TO polytypes.

The local composition of PI for sample A257 compares with A274 (Table 6). Again, Fe, Mg and Si contents result in (Fe + Mg)/Si ratios



Fig. 6. Comparison of the cross-sections of P235 and P235 s coupons recovered from the successive rods. The indents on sample A254 correspond to coupon engraving.

between 1.11 and 1.16, except for PI 2, a protruding grain, for which this ratio equals 1.6 (possibly due to the presence of small amounts of oxide). A fair amount of Na was also present, probably as a charge-compensating cation in TOT phyllosilicate.

In conclusion, the free surface of samples reacted at 85 $^{\circ}$ C only is flat and essentially covered by a thin layer of Fe silicate. No extended corrosion occurred, consistent with the presence of a solid-state protective barrier.

3.3.3. Corrosion of series 2-rods 1-2 and series 3-rods 3-4

Cross-section from Series 2-Rods 1–3 and Series 3-Rods 3–4 coupons reveal that the metal-CPs interfaces are significantly roughened (Fig. 8). For slightly damaged areas, depressions of a few μ m are observed, often covered by CPs layers with thicknesses between 5 and 20 μ m (Fig. 8a–d). These layers have a loose structure, with vacancies and fractures parallel and perpendicular to the corrosion interface, sometimes resulting in CPs flaking. Coupons from Series 3-Rods 3–4 also show depressions as deep as 200 μ m, filled with CPs, and covered with outer deposits locally as thick as about 1000 μ m (Fig. 8e,f). These significantly corroded areas correspond to the bulges and tubercles observed on about 10% of the surface for samples A213 and A260. The transitions between depressions and slightly damaged areas is sharp, sometimes over distances shorter than a few μ m (Fig. 8g,h).

Typical EDX chemical maps for Series 2-Rods 1–3 samples (reaction time of 105 days) reveal some lateral variability in CPs chemical composition (Fig. 9). In some areas, the CPs layers are essentially made of O and Fe (Fig. 9a), possibly with H and C which cannot be quantified by EDX. Quantitative analysis yielded O and Fe contents of 55 and 33–34 at.%, respectively, for the innermost layer, and 51 and 38–39 at.% for the outermost layer (Table 7, sample A261). This resulted in O/Fe ratio between 1.29 (outer CPs) and 1.65 (inner CPs), suggesting the formation of Fe oxide such as magnetite (O/Fe = 4/3) or hematite (O/Fe = 4/3) or hematice.

Fe = 3.2). Magnetite was identified by μ XRD (Fig. 10). The layer also contained significant amounts of S (1.1–1.4 at.%), and, surprisingly, Na (6.4–7.2 at.%). The high Na content could result from drying of residual porewater, but this hypothesis is invalidated by the low Cl content (< 0.4 at.%). Also, Na retention by TOT phyllosilicates can be ruled out because of the low silicate content. The only other explanations are either Na incorporation in a Fe solid phase, or precipitation as Na (hydrogeno)carbonate.

In other areas, both the inner and other CPs are significantly more enriched in O (62-65 at.%) and depleted in Fe (27-31 at.%), leading to O/Fe ratios of 2/1 which are rather consistent with oxide/hydroxide phases (Table 7, sample A241, PI 1-2 and 5-6). It can be noted that Si content is also significant in the median and outer parts of the CPs laver (Table 7, sample A241, PI 3-4), and S fairly abundant (from 1.8 to 3.7 at.%). The Fe/Si ratio in the median layer equals $\sim 1.5-1.7$, a value expected for Fe(II)-containing TO phyllosilicate. Note however that S could be present in the layer as Fe sulfide, which would lower the amount of Fe incorporated in other phases. Assuming the effective presence of FeS, then the ratio of residual Fe over Si decreases to 1.2-1.5, intermediate between the values of TO trioctahedral and dioctahedral phyllosilicate. Interestingly, the Na content in the CPs of this area is lower than 1.1 at.%, a sixfold decrease compared to Si-poor areas, confirming that Na in these layers is unrelated to the formation of phyllosilicate. Overall, these results indicate that CPs are essentially made of Fe (hydr)oxide, and, locally, Fe silicate and S-containing solids.

For Series 3- Rods 1–2 coupons, at least two distinct types of interfacial domains can be identified. In some areas, corrosion layers are quite thin (Fig. 8c,d), and the sample surface is smooth (Fig. 11a–c), and partially covered by euhedral particles (Fig. 11d–e). In some flaked areas (Fig. 11b), at least three successive layers with distinct compositions can be identified (Fig. 11c). The innermost layer is enriched in O, Si, and Fe (Fig. 11c), suggesting the formation of Fe silicate. This



Fig. 7. SEM image in BSE mode and chemical maps of the corrosion interface for samples A274 (a) and A257 (b). The Points of Interest (PI) for EDX quantitative analysis (Table 6) are indicated on the BSE images.

Quantification of SEM-EDX analyses for the coupons reacted for 134 days (A274) and 279 days (A257) at 85 $^\circ C$ only. Points of Interest (PI) are indicated on Fig. 7.

Sample	PI		Com	Composition (at.%)									
		0	Na	Mg	Al	Si	S	Cl	К	Ca	Fe	Cu	Zn
A274	1	59.8	6.3	4.7	0.7	15.0	0.2	0.5	0.1	0.0	11.9	0.6	0.2
	2	63.9	8.8	2.8	0.5	11.8	0.3	0.4	0.1	0.0	10.7	0.5	0.2
	3	60.4	7.0	4.0	0.6	14.4	0.3	0.4	0.1	0.0	11.9	0.5	0.2
	4	59.6	6.4	4.6	0.5	15.4	0.2	0.4	0.1	0.0	12.2	0.5	0.1
A257	1	56.9	5.5	4.0	0.7	16.2	0.9	0.1	0.2	0.0	14.5	0.7	0.3
	2	59.4	5.6	2.4	0.5	12.6	0.4	0.2	0.2	0.0	17.6	0.6	0.3
	3	61.8	3.6	4.3	0.6	15.4	0.3	0.1	0.1	0.0	13.1	0.5	0.2
	4	61.2	4.0	4.4	0.8	15.3	0.4	0.1	0.1	0.0	12.6	0.6	0.2
	5	61.1	3.7	4.6	0.6	15.5	0.2	0.1	0.1	0.0	13.4	0.5	0.2
	6	61.5	3.5	4.6	0.7	15.6	0.2	0.1	0.1	0.0	13.1	0.5	0.2

innermost layer is also visible on cross-sections of these areas (Fig. 12). Quantitative analysis (Table 8, PI 1) yields Fe, Mg and Si amounts of 19, 3.8 and 13.7 at.%, hence a (Fe + Mg)/Si ratio of 1.7. Over this innermost unit, an homogeneous and discontinuous layer enriched in Fe, Cu and S can be observed (Fig. 12). Chemical analysis showed that this layer is significantly depleted in O (\leq 15 at.%), and contains similar

amounts of Fe and Cu (Table 8, PI 2-3). This suggests either the formation of a mixed (Fe,Cu) sulfide or the coexistence of Fe and S sulfide. This sulfide layer is covered by a compact external layer forming most of the exposed surface, with a composition more enriched in Mg and depleted in Fe than the silicate innermost layer (Table 8, PI 4). The (Fe + Mg)/Si chemical ratio (1.6 ± 0.1) is in reasonable agreement with the composition of TO phyllosilicate (greenalite). Finally, the presence of outer euhedral particles is consistent with growth in free solution (Fig. 11d,e). Some of these solid have a squat rhomboedreal shape and a chemical composition corresponding to Ca-rich Fe carbonate, i.e. ankerite (Fig. 11d). Other solid phases seem to be made of small thin foils, sometimes stacked together to form particles with triangular prism shape (Fig. 11e,f). The Fe and Si content of these particles are about 20.6 and 6.1 at.%, respectively, with leads to a Fe/Si ratio of 3.5. Both the triangular prismatic shape and the high Fe/Si ratio allow to identify these crystals as cronstedtite ([Fe(II)_{3-x}Fe(III)_x][Fe(III)_xSi_{2-x}] O₅(OH)₄) [59]. From the Fe/Si ratio, x can be calculated, and equals 0.89, a value slightly small than for nominal cronstedtite (x = 1), but larger than for most natural polytypes [60]. Interestingly, the imaged surface did not charge under the electron beam, even though no electrically conducing coating was deposited. This indicates that these layers were fairly correct electron conducers.



Fig. 8. SEM image in BSE mode of the cross-sections for coupons corroded at both 85 and 25 °C. Metal is at the bottom of each picture. The dotted line marks the trace of the original metal surface (a) Sample A 241. (b) Sample A261. (c) Sample A213, area of limited corrosion. (d) Sample A260, area of limited corrosion. (e) Sample A213, area of significant corrosion. (f) Sample A260, area of significant corrosion. (g,h) Images in BSE and Secondary Electron (SE) modes of the transition between areas of limited and extended corrosion.

In contrast to this relatively simple structural organization, areas of extensive corrosion are quite heterogeneous. First, essentially O and Fe are detected in the inner CPs, with contents of 59–71 and 25–39 at.%, respectively, suggesting coexistence of several distinct phases (Table 9, PI 1–5). Local µRaman analyses (Figs. 13 and 14a,b) and µXRD (Fig. 14g, patterns B060-B090) confirmed the prevalence of magnetite and chukanovite. Also, the S content close to the steel-CPs interface can be locally quite significant (up to 1.6 at.%; Table 9, PI 4–5), as is the case of Cl (up to 2.6 at.%; Table 9, PI 3). In some areas, the Cl-rich CPs actually individualize as an interfacial layer of a Cl-rich solid (Fig. 15a), identified by µXRD (Fig. 15b, patterns A050-A090) and µRS (Fig. 15c) as β -Fe₂(OH)₃Cl.

Closer to the trace of the original surface, O and Fe contents of ~75 and ~24 at.% suggest the occurrence of siderite (Table 9, PI 6–7). This occurrence was confirmed by μ XRD (Fig. 14g, pattern B150). The trace of the original surface is clearly visible as a discontinuous fringe enriched in Si, Mg, S and Cu (Fig. 13). This trace is actually made of two joint sublayers of Fe-rich silicate sandwiched between two discontinuous layers of magnetite (Fig. 15). This interfacial fringe is in lateral continuity with CPs units present in areas with limited corrosion. Here however, these fringes are embedded in CP, meaning that extensive corrosion occurred after the formation of the initial corrosion interface.

Finally, the outer CPs are heterogeneous in composition (Fig. 13). In some areas, Fe and O only are detected (e.g. Table 9, PI 8–9 and 11–12). μ Raman analysis (Fig. 14c–d) and μ XRD (Fig. 14e) indicate association of siderite and magnetite. In other areas, Mg and Si values up to 1.3 and

10 at.% are measured (e.g. Table 9, PI 13–15), consistent with the precipitation of (Fe,Mg) silicate.

3.3.4. Nature of corrosion products on coupons extremities

Coupon extremities, corresponding to areas inserted in PEEK sample holders, share some similarities in terms of nature and composition of CPs. The corrosion interfaces are made of a thin ($< 10 \mu$ m) layer of Fe silicate close to steel, and an outer layer (Fig. 16a,b) shown by μ XRD and μ RS to be made of rhombohedral carbonate. For shorter reaction times (e.g. sample A241, 104 days of reaction) this carbonate layer can be fragmentary (Fig. 17, sample A241), and is made of (Ca,Mg)-containing ankerite (Table 10, A241 sample, PI 4–7). For longer reaction times, the particles have a typical desert rose-like morphology (Fig. 16a), and they coalesced to form a crackled compact layer (Fig. 16b). The ankerite is restricted to the vicinity of the steel surface for the longer reaction times (Table 10, A260 sample, PI 5–7), and outer Fe carbonate to almost pure siderite (Table 10, A260 sample, PI 8). This gradual from ankerite to siderite is in line with the depletion of the seeping water in Ca and Mg.

4. Discussion

4.1. Physico-chemical evolution of the seeping porewater

Series 2 and Series 3 rods were introduced in the reaction chamber when slightly basic conditions were restored after an acidic transient. Basic pH values were considered representative of the long-term



Quantification of SEM-EDX analyses for coupons A241 and A261 (both reacted at 85 $^\circ$ C and 25 $^\circ$ C for 105 days). Points of Interest (PI) are indicated on Fig. 9.

Sample	PI		Com	Composition (at.%)									
		0	Na	Mg	Al	Si	S	Cl	К	Ca	Fe	Cu	Zn
A261	1	55.4	6.2	0.6	0.3	0.5	1.3	0.1	0.1	0.2	34.3	0.8	0.2
	2	54.8	7.2	0.8	0.4	0.5	1.4	0.2	0.1	0.2	33.2	0.9	0.3
	3	50.7	6.5	0.5	0.2	0.5	1.4	0.4	0.1	0.2	38.4	0.8	0.2
	4	50.7	6.4	0.6	0.3	0.4	1.1	0.3	0.1	0.2	39.2	0.6	0.1
A241	1	65.2	0.7	0.3	0.2	0.4	1.8	0.1	0.1	0.1	30.4	0.5	0.2
	2	62.3	1.1	0.4	0.2	2.0	3.3	0.1	0.0	0.2	29.7	0.6	0.1
	3	53.0	1.0	0.8	0.8	15.1	3.0	0.1	0.2	0.2	25.6	0.1	0.0
	4	55.7	1.0	0.9	0.8	15.0	3.7	0.1	0.2	0.2	22.0	0.3	0.0
	5	64.4	0.8	0.4	0.2	0.6	1.8	0.2	0.0	0.1	30.9	0.6	0.2
	6	63.1	1.0	1.8	0.2	0.7	2.4	0.1	0.0	2.8	27.2	0.6	0.1



Fig. 10. µXRD patterns collected on the corrosion products of sample A261. The investigated zone corresponds to the dotted rectangle on the BSE image of Fig. 9.

conditions in a geologic repository, but the abrupt changes in temperature due to breakdown of the heating system were not. Interestingly, the first breakdown between $t_0 + 708$ and 802 days did not seem to significantly impact pH or TIC values. In contrast, reheating correlated with a steady increase in TIC, $[SO_4^{2-}]$ and $[Cl^{-}]$ and pH, and with a decrease in $[Fe]_{aq}$. The evolution of anionic tracers $(Cl^{-} \text{ and } SO_4^{2-})$ suggests changes in the water level in the test chamber, with salts precipitated at water low levels, and redissolved at higher levels [51,61]. During this period, and during increase in pH, Fe could be slowly incorporated in solids, or get diluted by seeping solutions.

4.2. Corrosion of C-steel under alkaline conditions

All samples have relatively modest average rates of corrosion. They are also covered – mostly – by thin layers of CPs, sometimes enriched in Si or S. In addition to these general features, some samples display more corroded areas, made by depressions containing siderite, chukanovite, magnetite, and covered by bulges and tubercles of CPs. In some of these depressions, a layer of β -Fe₂(OH)₃Cl formed in contact with steel. Although we did not observe fully developed layers of Fe sulfide, characterization of related coupons revealed the presence of such phases [62]. Finally, all coupon extremities are covered, at least partially, by ankerite or siderite particles, hinting at solution conditions in equilibrium with respect to siderite. None of the coupons exhibit the large damage observed in the previous study [51,52], confirming that such damage resulted from the physico-chemical transients during the experiment early stages (heating, resaturation of borehole walls, pH transient).

The almost negligible corrosion for Series 3-Rods 1–2 samples, combined with the presence of thin layers of CPs, suggest that the surface was significantly protected. Indeed, the observed average rate is below 1 μ m/a, significantly lower than the residual rate for iron in clay



Fig. 11. SEM image in SE electron mode and EDX chemical map of the areas with limited corrosion for the A260 sample. (a) Overview of the surface. (b) Detail of a lost flake revealing the underneath smooth surface. The area framed on this picture has been mapped by EDX in (c). The PI relate to analyses reported in Table 8. (d) Outer deposits on the smooth interface, showing the coexistence of Fe carbonate and Fe-silicates phases. (e) Detail showing the presence of Fe silicate particles with a triangular prism-like morphology typical of cronstedtite.

slurry (about 6 µm/a; [63]). Surface protection may result from diffusion limitation of oxidized Fe and/or oxidizing species to the metal surface. A first possibility is that the entire corrosion interface provides such a limitation. In that case, however, more significant corrosion would be observed near cracks, of defects, which is not observed here. An alternate explanation is that the metal surface would be protected by a thin barrier layer a few nm thick, directly at the steel surface [49,63,64]. This layer controls the transport of Fe and O (or vacancies) by solid-state diffusion, with the cathodic reaction occurring at the outer surface of the barrier layer [65]. A clue to this location of the cathodic sites is the observation of a thin fringe of Cu-enriched CPs. Copper itself is present as a trace element in clay, but then its accumulation to significant concentrations in very limited areas right near the trace of C-steel original surface is noteworthy. Indeed, in previous studies of steel corrosion under anoxic conditions, Cu has been shown to reduce at cathodic sites, and form metal copper [66]. In the presence of dissolved sulfide, metal copper can reoxidize to form CuS₂ at 25 °C [67–69]. Our observation of Cu sulfide precipitates near the steel surface supports such a scenario of Cu reduction followed by conversion to sulfide. It also confirms that the cathodic reaction is located very close to the steel surface. Note however that inner layers of Fe silicate can be present between C-steel and the Cu sulfide, suggesting either that these inner layers can protect the metal and conduce electrons. Another possibility is that Cu sulfide formed only during the corrosion initial stage, when no Fe silicate was present; these inner CPs then formed after the sulfide fringe.

In contrast, the heterogeneity in the corrosion damage for Series 3-Rods 3–4 samples reveals that the whole surface is not protected, suggesting that anodic and cathodic sites are spatially separated. Interestingly, a similar heterogeneity in surface corrosion was observed for steel in contact with clay materials [14,70] or in seawater [71]. The surface dichotomy was linked to the formation of a differential aeration cell, with minerals such as Fe oxide and sulfide phases associated to cathodic reactions [71]. Here a similar process is observed, with thin Fe



Fig. 12. SEM image in BSE mode and chemical maps of the cross of interface with limited corrosion for sample A260.

Quantification of SEM-EDX analyses performed in areas of limited corrosion of the surface of the A260 coupon (reacted for 748 days at 85 and 25 °C). Points of Interest (PI) are indicated on Fig. 11.

PI		Com	Composition (at.%)											
	0	Na	Mg	Al	Si	S	Cl	К	Ca	Fe	Cu	Zn		
1	62.0	0.2	3.8	nm ^a	13.7	1.0	nm	nm	nm	19.0	0.3	nm		
2	15.4	0.8	1.5	nm	3.2	33.9	nm	nm	nm	24.5	20.6	nm		
3	13.0	0.6	1.0	nm	3.1	36.3	nm	nm	nm	24.6	21.4	nm		
4	64.5	0.3	8.2	nm	13.0	1.0	nm	nm	nm	12.9	0.1	nm		
5	68.2	0.9	0.5	nm	6.1	1.6	nm	nm	nm	22.6	nm	nm		

^a nm = not measured.

Table 9

Quantification of SEM-EDX analyses at the extensively corroded interface of sample A260 (reacted for 748 days at 85 and 25 °C). Points of Interest (PI) are indicated on Fig. 13.

PI	Composition (at.%)											
	0	Na	Mg	Al	Si	S	Cl	К	Ca	Fe	Cu	Zn
1	59.1	0.1	0.1	0.2	0.3	0.6	0.2	0.0	0.0	39.2	0.2	0.1
2	58.9	0.1	0.1	0.4	0.4	0.5	2.6	0.0	0.0	36.8	0.1	0.0
3	63.8	0.3	0.4	0.3	0.2	0.3	0.0	0.0	0.0	34.1	0.4	0.1
4	71.3	0.2	0.3	0.3	0.3	1.7	0.1	0.0	0.0	25.3	0.4	0.1
5	69.7	0.2	0.2	0.3	0.8	1.6	0.2	0.0	0.0	26.5	0.3	0.1
6	74.3	0.2	0.2	0.1	0.2	0.5	0.0	0.0	0.0	24.0	0.3	0.1
7	74.8	0.2	0.3	0.2	0.2	0.5	0.0	0.0	0.0	23.3	0.3	0.1
8	64.0	0.2	0.3	0.3	0.8	0.4	0.0	0.0	0.0	33.5	0.5	0.1
9	64.0	0.4	0.3	0.2	0.6	0.2	0.0	0.0	0.0	33.9	0.3	0.1
10	69.2	0.2	0.7	0.1	4.7	0.1	0.0	0.0	0.0	24.7	0.1	0.0
11	76.7	0.2	0.3	0.2	0.1	0.2	0.0	0.0	0.0	21.8	0.3	0.1
12	77.5	0.3	0.3	0.2	0.1	0.2	0.0	0.0	0.0	20.9	0.4	0.1
13	66.5	0.5	1.3	0.2	8.3	0.0	0.0	0.0	0.0	22.8	0.3	0.1
14	61.5	0.1	1.3	0.1	9.8	0.0	0.1	0.0	0.0	27.1	0.0	0.0
15	61.6	0.2	1.3	0.1	6.5	0.1	0.1	0.0	0.0	29.7	0.2	0.1

silicate and (Fe,Cu) sulfide layers acting as surface electron-conducing phases on large cathodic areas. Sulfides are good electron (semi)-conducers, and, as explained above, the presence of Cu sulfide can be traced to the occurrence of cathodic reactions near the metal surface. The electron conductivity of Fe phyllosilicates is not well known, but these solids did not charge during SEM observations. The case for spatially separated anodic and cathodic reactions is further supported by the formation of β -Fe₂(OH)₃Cl near the steel-CPs interface. This solid phase has been previously observed for samples corroded in marine environments [72], in soils permanently immersed in slightly diluted NaCl waters [40,73,74], and for extensively corroded Series 1 samples [52]. At 25 °C, this solid is actually stable only at rather high Cl⁻ and Fe (II) concentrations [75], and so its presence in the corrosion layers in a somewhat diluted aquifer implies electrophoretic accumulation of Cl⁻. Such a mechanism can operate only if anodic and cathodic reactions are (at least partially) spatially separated. Finally, the sharp limit between areas of limited and extended corrosion, shape of the depression profiles near these limits and he steep slopes of the depression edges [76] are additional evidence for spatial separation of anodic and cathodic sites.

The initiation of such pits is usually related to galvanic coupling between areas more or less exposed to O_2 in (sub)oxic conditions [70,71]. Areas easily accessed by O_2 become cathodic, whereas those less exposed to O_2 (e.g. more protected by CPs) may become anodic. The galvanic coupling is sustained by the precipitation of CPs in areas of extended corrosion, further shielding the surface from O_2 diffusion. The driving force for such a reaction cell is the large difference in electrochemical potential between O_2 reduction and Fe oxidation. Interestingly, such coupling is observed only for coupons corroded at room temperature. The major impacts of the low T transients would be (1) metal oxidation occurring more rapidly than precipitation of CPs [77,78], (2) development of microbial communities, responsible for the formation of biofilms or of Fe sulfide, and (3) partial loss of air tightness.

The formation of a galvanic cell can be favoured by the accumulation of microorganisms and biofilms shielding fractions of the surface from oxidant, thus differentiating anodic and cathodic areas [71]. Here, however, the major oxidant (water) is expected to be present everywhere. In contrast, sulfide can locally initiate cathodic reactions. Another possibility is that slits from the sample holder act as pseudocavities, initially preventing diffusion of OH^- in areas affected by corrosion. At room temperature, under conditions where metal oxidation is faster than precipitation for CPs [77,78], this would result in a locally faster damage, and the initiation of an anodic area. Afterwards, upon increase in temperature, precipitation of CPs would speed up. Yet, precipitation and diffusion would be thwarted in the confined areas within the slit, effectively hindering corrosion. Finally, suboxic episodes may have occurred and provide conditions favouring the formation of differential aeration cells, with areas easily accessed by O acting as



Fig. 13. BSE image and chemical maps of the cross section under a massive corrosion deposit of sample A260. The PI for EDX quantitative analysis are indicated on the BSE image, and quantitative results are given in Table 9.

cathodic sites, and corrosion depressions filled with CPs acting as anodic sites. Under consistent suboxic conditions, however, precipitation of Fe(III)-containing (hydr)oxides would have been expected [70]. Such Fe(III) (hydr)oxides were not observed, either because they were reduced afterwards, or, because very little O_2 actually entered into the test chamber.

Once initiated, the differential oxidation cell can operate only if electron will spontaneously flow from the anodic to the cathodic sites. In anoxic aqueous conditions, possible reductants are H_2O or H_2S . Water is expected to be always in unlimited supply, and so it may act as the main oxidant in our experiment. However, the difference in electrochemical potential favouring steel oxidation and H_2O reduction can be affected by local pH values, which are themselves related to local electrochemical reactions. For example, under slightly alkaline conditions, oxidation of iron may be written as

$$Fe(0) \rightarrow Fe^{2+} + 2e^{-} \tag{3}$$

The oxidoreduction potential associated to this reaction is given by the Nernst equation, and equals

$$E = E_{Fe/Fe2+}^{o} + \frac{RT}{2F} Ln(Fe^{2+}),$$
(4)

where $E_{Fe/Fe2+}^{0}$ is the standard electrochemical potential for iron oxidation, R is the gas constant, T is temperature, F is the Faraday constant, and $|Fe^{2+}|$ is the Fe²⁺ activity in solution. At alkaline pH Fe²⁺ can precipitate to form Fe(OH)₂(s), according to

$$Fe^{2+} + 2H_2O \rightarrow Fe(OH)_2(s) + 2H^+$$
(5)

with $\log_{10}K = -12.95$ [79]. Eqs. (3) and (5) can be combined to write the reaction of direct Fe oxidation to Fe(OH)₂(s), according to

$$Fe(0) + 2H_2O \rightarrow Fe(OH)_2(s) + 2H^+ + 2e^-$$
 (6)

The electrochemical potential for this oxidation reaction can be calculated by using the Nernst relationship and the $Fe(OH)_2(s)$ solubility, resulting in

$$E = E_{Fe/Fe(OH)2(s)}^{o} + \frac{RT}{2F} Ln((H^{+})^{2}).$$
⁽⁷⁾

At 25 $^{\circ}\mathrm{C},$ this relationship for the potential at the anodic site is simplified to

$$E_{anod} = E_{Fe/Fe(OH)2(s)}^{o} - 0.059pH_{anod},$$
(8)

with $E_{Pe/Fe(OH)2(s)}^{0} = -0.0585 \text{ V}$ and pH_{anod} is the pH value at the anodic site. This electrochemical potential for Fe(0) can be compared to the oxidoreduction potential for H₂O reduction, which is given by

$$E = E_{H+/H2}^{o} + \frac{RT}{F} Ln \frac{(H^{+})}{(H_{2})},$$
(9)

with $E_{H^+/H^2}^0 = 0 V$ by convention. The (H₂) gas activity can be related to P_{H2}, and so at 25 °C:

$$E_{cath} = -0.059 \text{pH}_{cath} - 0.059 \log_{10}(P_{H2}/Po)$$
(10)

For the corrosion reaction to occur (and neglecting any overpotential), E_{cath} must be greater than E_{anod} [80], and so the following inequality must be obeyed



Fig. 14. (a-d) µRaman spectra collected on the points of interest of the A260 sample. (e) µXRD patterns collected on the areas of interest. (f) BSE image showing the locations of points and areas probed by µRS and µDRX, respectively.

$$pH_{anod} - pH_{cath} > \frac{E_{Fe/Fe(OH)2(s)}^o}{0.059} + \log_{10} \left(P_{H2}/P_o \right).$$
(11)

Equation shows that for $P_{H2} = P_0$, the difference is extremely limited. For P_{H2} below 0.01 atm (corresponding to the measured P_{H2} in the test chamber), $pH_{cath}\ -\ pH_{anod}$ must be smaller than 3. Thus, this simple calculation indicates that for pH_{cath} values greater than 9, pH_{anod} must be greater than 6. These mild pH conditions are confirmed by the nature of CPs in areas of extended corrosion, i.e. siderite, chukanovite, β -Fe₂(OH)₃Cl, which are all unstable under acidic conditions [81]. Thus, alkaline conditions seem to be somewhat maintained in these areas, meaning that the local production of H⁺ is balanced by a flux of OH⁻ from the solution. In fact, an indirect evidence for such an anionic flux comes from the formation of β -Fe₂(OH)₃Cl, which can be explained only by electrophoretic concentration of Cl⁻ near the metal surface [11,52]. Likewise, OH⁻ would be locally accumulated by electrophoresis (but not Si(OH)₄, the neutral predominant form of silicate at $pH \le 9$; [82]). The concentration of OH^- in the test chamber can be estimated from the dissociation constant of water at T = 85 °C $(K_w = 10^{-12.5}; [83])$, and, for pH values between 7.2 and 9.4, ranges from $10^{-(12.4 - 7.2)}$ to $10^{-(12.4 - 9.4)}$ M, i.e. 10^{-5} to 10^{-3} M. The upper limit of this range is about 40 times lower than [Cl⁻]_{aq} and so a substantial amount of OH⁻ can still accumulate near the metal surface. In conclusion, the initiation of galvanic coupling in our study is likely related to the faster corrosion rate at room temperature, possibly coupled with the local shielding of the coupon surface by biofilms or by the sample holder and by limited ingress of O₂.

The isovolumic replacement of metal by CPs implies that a

significant fraction of oxidized Fe migrated from the steel-CPs interface to the coupon surface, where it readily precipitates. The solids present in the outer CPs are similar to the inner CPs, and in addition they contain Fe sulfide and Fe silicate. The presence of Fe silicate in the outer CPs was observed for Series 1 coupons reacted over long corrosion times (up to $t_0 + 923$ days). At the recovery time of these previous samples, physico-chemical conditions in the test chamber were already similar to those observed for the Series 3-Rods 3–4 (i.e. near-neutral pH values). Such conditions favor the formation of Fe silicate and magnetite directly in the outer CPs units. This precipitation would then scavenge Si out of the porewater diffusing the CPs, preventing it from reaching the inner CPs.

4.3. On the nature and significance of sulfide minerals

As for Series 1 coupons, sulfide minerals were observed near the trace of the original surface for Series 2 and Series 3 coupons partially reacted at room temperature. However, in Series 1 coupons, Fe sulfide formed a thin fringe of elongated particles radiating outward of the original surface [52]. The morphology of these particles, and their formation during the early experimental stage, suggested that they resulted from the activity of sulfidogenic prokaryotes. Here these sulfide are present as compact layers embedded between two thin bands of Fe silica, and they are somewhat enriched in Cu and Zn, which seem to rule out direct participation from sulfidogenic prokaryotes (especially for Cu, which can poison microorganisms; [84]). Instead, sulfide could have been supplied by remotely located SRP or by reduction of pyrite from the clay formation. The precipitation of Cu sulfide could then



Fig. 15. (a) BSE image and chemical maps of A260 cross section with limited corrosion damage, and the presence of a Cl-rich corrosion layer. (b) μDRX patterns collected on areas of interest (indicated on the BSE image of the interface). (c) Example of Raman spectrum collected on the Cl-rich layer, and corresponding to β-Fe₂(OH)₃Cl.

occur by the two-step mechanism of Cu reduction, followed by conversion to sulfide solid, as explained above. During the conversion from metal to sulfide, additional elements such as Zn may coprecipitate with Cu, a consequence of the low solubility of Cu and Zn sulfide [85]. Note that Fe sulfide were also detected in the inner and outer CPs of samples reacted for a significant period of time, whether after a pH transient, or only under alkaline pH conditions (this study). In cathodic areas, this sulfide layer can act as a cathodic surface when the external silicate layer is lost by flaking.

4.4. Microbial activity and corrosion processes

Microbiological characterizations of this study demonstrate that living micro-organisms, especially thermophilic SRP, were present on coupon surfaces and in the seeping porewater of the test chamber. The comparison of molecular biology, epifluorescence counting and MPN results reveals that many of these organisms could not be cultivated in standard media. This is the case when symbiotic relationships develop between strains, but cannot be reproduced by culture media [86].

One point which is to be clarified is the real impact of microbial activity on the observed corrosion processes. The MPN analysis and accumulation of sulfides in the seeping porewater are strong supporters of significant bioactivity during the low-temperature experimental periods (\sim 30–25 °C). In fact, it is possible that biofilms developed heterogeneously at the metal surface of Series 3-Rods 3–4 coupons during the low-temperature episodes, setting up galvanic coupling. However, the MPN procedure failed to reveal any significant bioactivity at temperatures higher than 70 °C. Again, it is quite possible that microorganisms would thrive in the test chamber under these conditions, but not in the cultures broths used for enumeration. Note however, that



Fig. 16. (a) SE image of siderite particles near the coupon extremities of sample A260. (b) Overall view of the coupon extremities showing the siderite deposits.



Fig. 17. BSE image and chemical maps of A213 and A260 sample extremities. Also shown on the BSE image are the locations of PI corresponding to analyses reported in Table 10.

even in the absence of bioactivity at 70 °C, the galvanic coupling would continue to operate provided anodic and cathodic areas are well separated and chemically distinct. Yet, with time, the anodic area laterally expands, covering previous cathodic surfaces. However, cathodic reactions can also take place at cementite particles, eventually keeping spatial separation between anodic and cathodic sites.

4.5. Implication for nuclear waste disposal

Despite relatively stable and alkaline pH conditions, a heterogeneous corrosion interface can form after two years of exposure to the test chamber. The average corrosion damage in itself is quite limited ($20 \,\mu$ m in 2 years). However, the separation between cathodic zones over a large surface fraction and anodic zones in corroded cavities implies that corrosion, once initiated, proceeds at a fairly constant rate,

Quantification of SEM-EDX analyses for corrosion products at the extremities of samples A241 and A260 (reacted at 85 and 25 $^\circ$ C for 104 and 748 days, respectively). Points of Interest (PI) are indicated on Fig. 17.

Sample	PI		Composition (at.%)											
		0	Na	Mg	Al	Si	S	Cl	К	Ca	Fe	Cu	Zn	
A241	1	64.7	0.6	0.6	0.2	10.4	5.4	0.3	0.1	0.2	16.8	0.7	0.2	
	2	70.2	0.5	0.5	0.3	12.6	1.5	0.1	0.0	0.4	13.2	0.6	0.2	
	3	64.8	0.6	0.6	0.3	9.8	6.0	0.2	0.0	0.2	16.4	0.8	0.2	
	4	76.2	0.3	2.7	0.1	0.1	0.0	0.0	0.0	7.4	12.6	0.4	0.1	
	5	73.5	0.3	2.7	0.1	0.1	0.7	0.0	0.0	6.0	16.1	0.3	0.1	
	6	74.7	0.3	2.7	0.1	0.1	0.0	0.0	0.0	7.4	14.2	0.3	0.1	
	7	74.5	0.3	2.6	0.1	0.1	0.0	0.0	0.0	7.9	14.1	0.3	0.1	
A260	1	65.4	0.2	1.6	0.2	14.6	1.1	0.1	0.1	0.1	16.4	0.2	0.0	
	2	64.3	0.1	2.1	0.2	14.8	1.6	0.1	0.0	0.1	15.9	0.6	0.2	
	3	67.5	0.2	1.5	0.3	13.6	1.7	0.1	0.0	0.1	14.1	0.9	0.1	
	4	69.6	0.2	0.7	0.2	12.2	1.3	0.1	0.0	0.0	15.1	0.5	0.1	
	5	74.7	0.5	3.8	0.1	0.1	0.0	0.0	0.0	4.7	15.8	0.2	0.0	
	6	73.8	0.4	9.1	0.1	0.1	0.0	0.0	0.0	4.1	12.2	0.2	0.0	
	7	74.7	0.4	8.6	0.1	0.1	0.0	0.0	0.0	3.4	12.2	0.3	0.1	
	8	78.2	0.4	0.3	0.2	0.1	0.1	0.0	0.0	0.0	20.0	0.4	0.1	

even at alkaline pH. Indeed, under these conditions, the rate seems to be controlled by the cathodic reaction of water reduction at the metal/ electrolyte interface. In the open conditions experienced by the coupons, water is readily available for such a reaction, which would result in rather sustained corrosion rates. In contrast, water flow toward the bottom of significantly damaged areas would be relatively hindered, thus preserving galvanic coupling.

This study also would suggest that under constant, well-controlled temperature conditions, C-steel surface may be protected by a uniform layer and possibly by a interfacial barrier layer. However, care should be exercised when extrapolating the results from these well-prepared steel surfaces to rougher industrial surfaces which will be likely marked by several defects. Such defects would act as initiation sites for the setup of galvanic coupling. Hence, the possibility of having relatively localized corrosion should not be overlooked.

5. Conclusions

In the course of this study, pH remained at slightly alkaline conditions in the test chamber of the MCO-Gravimetry experiment. As expected, these conditions resulted in limited corrosion at 85 °C over two years. However, slightly more important corrosion was observed for samples exposed to 25 °C episodes. Two distinct corrosion mechanisms were observed. For constant temperature conditions, the steel surface is covered by a silicate-rich layer, and corrosion rates were extremely low, indicating surface protection by CPs, and possibly by a stable barrier layer. When the steel surfaces experienced changes in temperature, metal surface appeared to be less smooth and eventually spatial separation of anodic and cathodic reactions occurred within two years. The consequence of this separation is that the local corrosion rate inside cavities (about 100 μ m/a) is about one order of magnitude greater than the average rate of corrosion (below 10 μ m/a).

The CPs observed in the present study compare in nature, if not in location, with the solids identified in the previous study [52]. Some solids that were specific to metal-replacing CPs, such as Fe silicate, now exclusively form near the original surface and in outer CPs. This is a possible consequence of alkaline pH and moderate $[Si]_{aq}$ conditions in the test chamber. The pervasive presence of magnetite away from the metal surface can also be noted. This finding indirectly supports previous modelling results for iron corrosion in clay media, which suggested the formation of magnetite layers away from metal, near the original surface [38]. This demonstrates that the models are actually reliable at predicting geochemical processes in the corrosion layers. It further supports the contention that the magnetite formation at the

metal-CPs interface [27–29] is not a geochemical process (i.e., it is not driven by solution equilibria), but rather an interfacial electrochemical process controlled by solid-state fluxes of reactants and charges [65].

The overall set of results obtained for MCO-Gravimetry coupons shows that localized corrosion, with spatially separated anodic and cathodic reactions, may occur in nuclear waste repository. The experience gained on clay-steel compact systems [27–29] however suggests that the occurrence of such galvanic coupling is hindered by nearneutral/alkaline pH values and by the presence of compact diffusion barriers at the steel surface. Areas of localized corrosion would spread out laterally, gradually covering the entire surface and resulting in transition to generalized corrosion. Alternatively, occurrence of cathodic reactions on cementite particles would keep spatial separation between anodic and cathodic reactions, delaying long-term passivation of the interface.

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